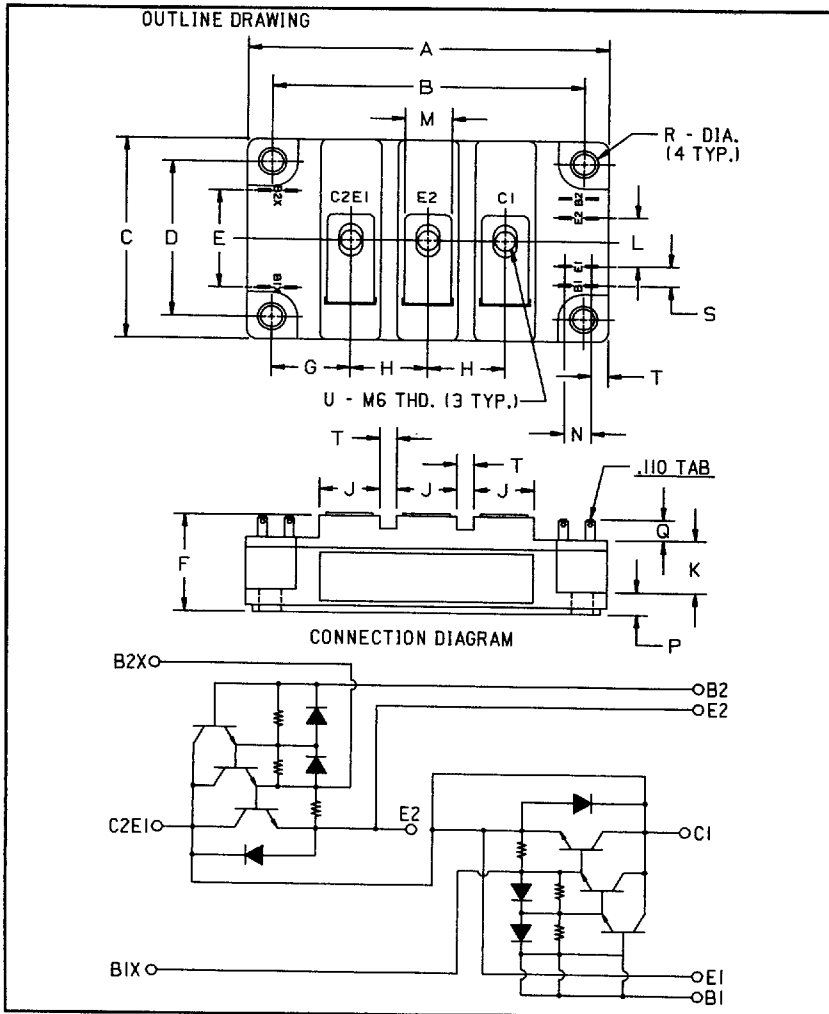


High-Beta Dual Darlington Transistor Module 200 Amperes/600 Volts



Outline Drawing

Dimensions	Inches	Millimeters
A	4.25 Max.	108 Max.
B	3.661 ± 0.01	93 ± 0.25
C	2.44 Max.	62 Max.
D	1.890 ± 0.01	48 ± 0.25
E	1.18	30
F	1.18 Max.	30 Max.
G	0.92	23.5
H	0.90 Min.	23 Min.
J	0.71	18
K	0.63	16

Dimensions	Inches	Millimeters
L	0.59	15
M	0.55	14
N	0.31	8
P	0.28	7
Q	0.25 Min.	6.5 Min.
R	0.25 Dia.	6.5 Dia.
S	0.24	6
T	0.20	5
U	M6 Metric	M6

Description:

The Powerex High-Beta Dual Darlington Transistor Modules are high power devices designed for use in switching applications. The modules are isolated, consisting of two Darlington Transistors with each transistor having a reverse parallel connected high-speed diode.

Features:

- Isolated Mounting
- Planar Chips
- Discrete Fast Recovery Feedback Diode
- Very High Gain (h_{FE})
- Quick Connect Signal Terminals
- Base-Emitter Speed-up Diodes
- UL Recognized

Applications:

- AC Motor Control
- DC Motor Control
- Switching Power Supplies
- Inverters

Ordering Information:

Example: Select the complete ten digit module part number you desire from the table - i.e.

KD424520HB is a 450 $V_{CE0(sus)}$ (600 V_{CEV}), 200 Ampere High-Beta Dual Darlington Module with a gain of 750 at rated current (200 Amperes).

Type	$V_{CE0(sus)}$ Volts (X 10)	Current Rating Amperes (X 10)	High Beta
KD42	45	20	HB



Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272

KD424520HB
High-Beta Dual Darlington Transistor Module
 200 Amperes/600 Volts

Absolute Maximum Ratings, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Ratings	Symbol	KD424520HB	Units
Junction Temperature	T_j	-40 to 150	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 to 125	$^\circ\text{C}$
Collector-Emitter Sustaining Voltage	$V_{CEO(sus)}$	450	Volts
Collector-Emitter Sustaining Voltage, $V_{BE} = -2\text{V}$	$V_{CEV(sus)}$	600	Volts
Collector-Base Voltage	V_{CBO}	600	Volts
Emitter-Base Voltage	V_{EBO}	7	Volts
Collector-Emitter Voltage, $V_{BE} = -2\text{V}$	V_{CEV}	600	Volts
Continuous Collector Current	I_C	200	Amperes
Diode Forward Current	I_{FM}	200	Amperes
Continuous Base Current	I_B	12	Amperes
Diode Surge Current	I_{FSM}	2000	Amperes
Power Dissipation (Each Transistor)	P_t	1240	Watts
Max. Mounting Torque M6 Terminal Screws	-	26	in.-lb.
Max. Mounting Torque M6 Mounting Screws	-	26	in.-lb.
Module Weight (Typical)	-	470	Grams
V Isolation	V_{RMS}	2500	Volts

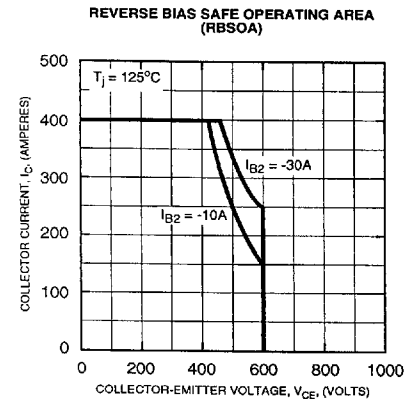
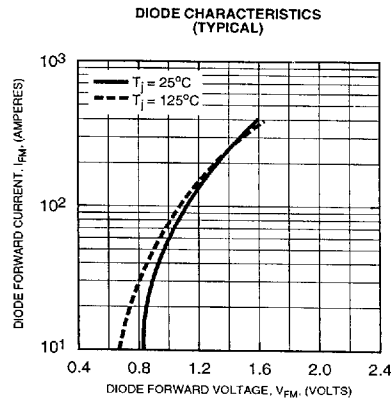
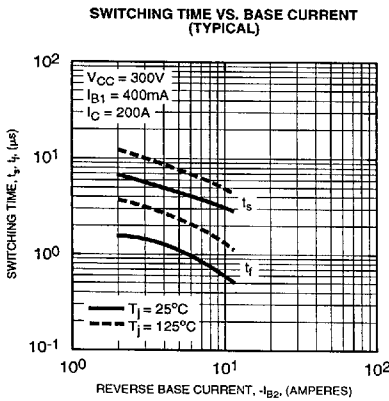
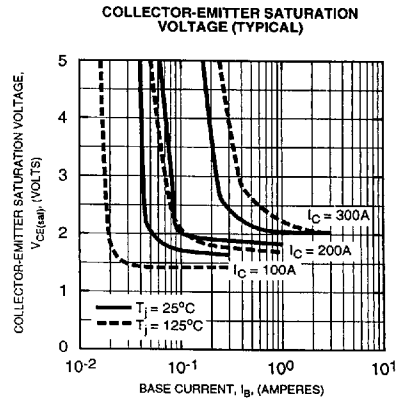
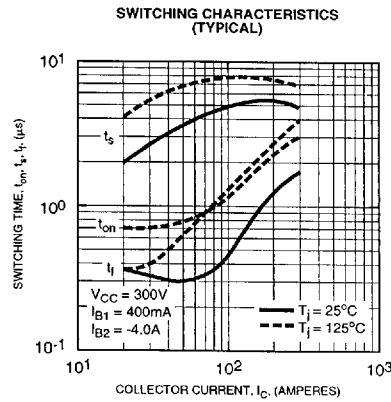
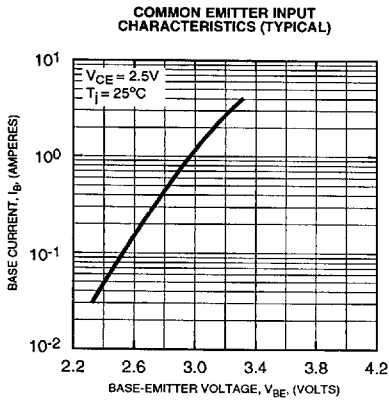
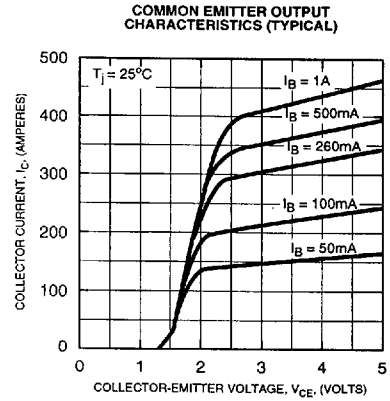
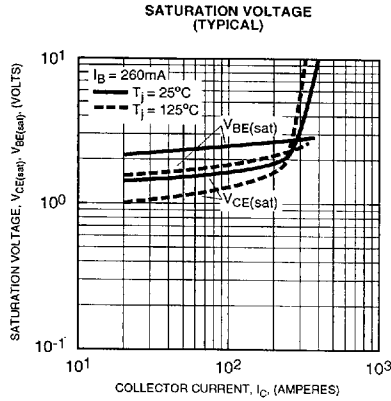
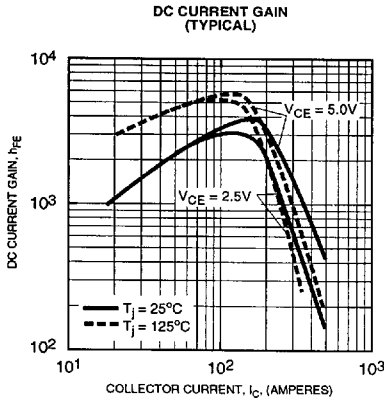
Electrical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units	
Collector Cutoff Current	I_{CEV}	$V_{CE} = 600\text{V}$, $V_{BE} = -2\text{V}$	-	-	4	mA	
Emitter Cutoff Current	I_{EBO}	$V_{EB} = 7\text{V}$	-	-	300	mA	
DC Current Gain	h_{FE}	$I_C = 200\text{A}$, $V_{CE} = 2.5\text{V}$	750	-	-	-	
Diode Forward Voltage	V_{FM}	$I_{FM} = 200\text{A}$	-	-	1.8	Volts	
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 200\text{A}$, $I_B = 260\text{mA}$	-	-	2.5	Volts	
Base-Emitter Saturation Voltage	$V_{BE(sat)}$	$I_C = 200\text{A}$, $I_B = 260\text{mA}$	-	-	3.0	Volts	
Resistive	Turn-on	t_{on}	$V_{CC} = 300\text{V}$	-	-	2.5	μs
Load	Storage Time	t_s	$I_C = 200\text{A}$	-	-	10	μs
Switch Times	Fall Time	t_f	$I_{B1} = 0.4\text{A}$, $I_{B2} = -4.0\text{A}$	-	-	2.0	μs

Thermal and Mechanical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

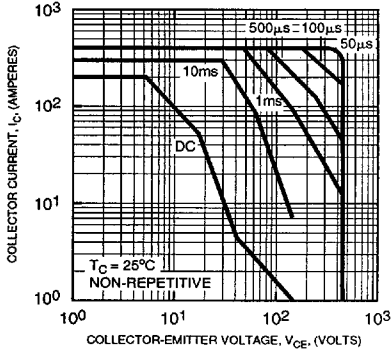
Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Thermal Resistance, Case-to-Sink	$R_{\theta(c-s)}$	Per Half Module	-	-	0.075	$^\circ\text{C/W}$
Thermal Resistance, Junction-to-Case	$R_{\theta(j-c)}$	Transistor Part	-	-	0.1	$^\circ\text{C/W}$
Thermal Resistance, Junction-to-Case	$R_{\theta(j-c)}$	Diode Part	-	-	0.33	$^\circ\text{C/W}$

KD424520HB
High-Beta Dual Darlington Transistor Module
 200 Amperes/600 Volts

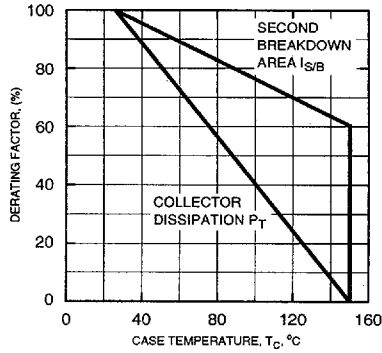


KD424520HB
High-Beta Dual Darlington Transistor Module
 200 Amperes/600 Volts

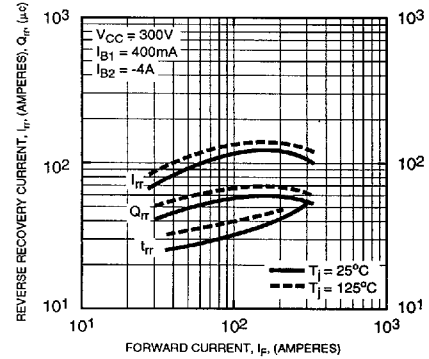
FORWARD BIAS SAFE OPERATING AREA (SOA)



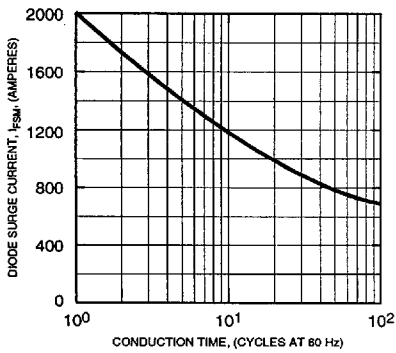
DERATING FACTOR OF SAFE OPERATING AREA (SOA)



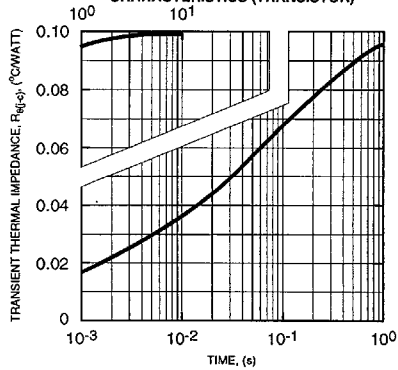
REVERSE RECOVERY CHARACTERISTICS OF FREE-WHEEL DIODE (TYPICAL)



DIODE FORWARD SURGE CURRENT



TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (TRANSISTOR)



TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (DIODE)

