

## ST223C..C SERIES

### INVERTER GRADE THYRISTORS

### Hockey Puk Version

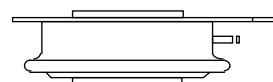
#### Features

- Metal case with ceramic insulator
- International standard case TO-200AB (A-PUK)
- All diffused design
- Center amplifying gate
- Guaranteed high dV/dt
- Guaranteed high dI/dt
- High surge current capability
- Low thermal impedance
- High speed performance

#### Typical Applications

- Inverters
- Choppers
- Induction heating
- All types of force-commutated converters

390A



case style TO-200AB (A-PUK)

### Major Ratings and Characteristics

| Parameters        | ST223C..C   | Units             |
|-------------------|-------------|-------------------|
| $I_{T(AV)}$       | 390         | A                 |
| @ $T_{hs}$        | 55          | °C                |
| $I_{T(RMS)}$      | 745         | A                 |
| @ $T_{hs}$        | 25          | °C                |
| $I_{TSM}$ @ 50Hz  | 5850        | A                 |
| @ 60Hz            | 6130        | A                 |
| $I^2t$ @ 50Hz     | 171         | KA <sup>2</sup> s |
| @ 60Hz            | 156         | KA <sup>2</sup> s |
| $V_{DRM}/V_{RRM}$ | 400 to 800  | V                 |
| $t_q$ range       | 10 to 30    | μs                |
| $T_J$             | - 40 to 125 | °C                |

## ST223C..C Series

Bulletin I25174 rev.B 04/00

International  
IR Rectifier

### ELECTRICAL SPECIFICATIONS

#### Voltage Ratings

| Type number | Voltage Code | $V_{DRM}/V_{RRM}$ , maximum repetitive peak voltage<br>V | $V_{RSM}$ , maximum non-repetitive peak voltage<br>V | $I_{DRM}/I_{RRM}$ max.<br>@ $T_J = T_J$ max.<br>mA |
|-------------|--------------|----------------------------------------------------------|------------------------------------------------------|----------------------------------------------------|
| ST223C..C   | 04           | 400                                                      | 500                                                  | 40                                                 |
|             | 08           | 800                                                      | 900                                                  |                                                    |

#### Current Carrying Capability

| Frequency                        |                  |     |                  |      |                  |      | Units |
|----------------------------------|------------------|-----|------------------|------|------------------|------|-------|
| 50Hz                             | 930              | 800 | 1430             | 1220 | 5870             | 5240 | A     |
| 400Hz                            | 910              | 770 | 1490             | 1300 | 3120             | 2740 |       |
| 1000Hz                           | 780              | 650 | 1430             | 1260 | 1880             | 1640 |       |
| 2500Hz                           | 490              | 400 | 1070             | 920  | 1000             | 860  |       |
| Recovery voltage Vr              | 50               | 50  | 50               | 50   | 50               | 50   | V     |
| Voltage before turn-on Vd        | V <sub>DRM</sub> |     | V <sub>DRM</sub> |      | V <sub>DRM</sub> |      |       |
| Rise of on-state current di/dt   | 50               | 50  | -                | -    | -                | -    | A/µs  |
| Heatsink temperature             | 40               | 55  | 40               | 55   | 40               | 55   | °C    |
| Equivalent values for RC circuit | 47Ω / 0.22µF     |     | 47Ω / 0.22µF     |      | 47Ω / 0.22µF     |      |       |

#### On-state Conduction

| Parameter                                                         | ST223C..C            | Units   | Conditions                                                          |
|-------------------------------------------------------------------|----------------------|---------|---------------------------------------------------------------------|
| $I_{T(AV)}$ Max. average on-state current @ Heatsink temperature  | 390 (150)<br>55 (85) | A<br>°C | 180° conduction, half sine wave<br>double side (single side) cooled |
| $I_{T(RMS)}$ Max. RMS on-state current                            | 745                  |         | DC @ 25°C heatsink temperature double side cooled                   |
| $I_{TSM}$ Max. peak, one half cycle, non-repetitive surge current | 5850                 | A       | t = 10ms No voltage                                                 |
|                                                                   | 6130                 |         | t = 8.3ms reappplied                                                |
|                                                                   | 4920                 |         | t = 10ms 100% $V_{RRM}$                                             |
|                                                                   | 5150                 |         | t = 8.3ms reappplied                                                |
| $I^2t$ Maximum $I^2t$ for fusing                                  | 171                  | KA²s    | t = 10ms No voltage                                                 |
|                                                                   | 156                  |         | t = 8.3ms reappplied                                                |
|                                                                   | 121                  |         | t = 10ms 100% $V_{RRM}$                                             |
|                                                                   | 110                  |         | t = 8.3ms reappplied                                                |
| $I^2\sqrt{t}$ Maximum $I^2\sqrt{t}$ for fusing                    | 1710                 | KA²√s   | t = 0.1 to 10ms, no voltage reappplied                              |

### On-state Conduction

| Parameter                                             | ST223C..C | Units | Conditions                                                                                    |
|-------------------------------------------------------|-----------|-------|-----------------------------------------------------------------------------------------------|
| $V_{TM}$ Max. peak on-state voltage                   | 1.58      | V     | $I_{TM} = 600A$ , $T_J = T_J \text{ max}$ , $t_p = 10\text{ms}$ sine wave pulse               |
| $V_{T(TO)1}$ Low level value of threshold voltage     | 1.05      |       | $(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$ , $T_J = T_J \text{ max}$ . |
| $V_{T(TO)2}$ High level value of threshold voltage    | 1.09      |       | $(I > \pi \times I_{T(AV)})$ , $T_J = T_J \text{ max}$ .                                      |
| $r_{t1}$ Low level value of forward slope resistance  | 0.88      | mΩ    | $(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$ , $T_J = T_J \text{ max}$ . |
| $r_{t2}$ High level value of forward slope resistance | 0.82      |       | $(I > \pi \times I_{T(AV)})$ , $T_J = T_J \text{ max}$ .                                      |
| $I_H$ Maximum holding current                         | 600       | mA    | $T_J = 25^\circ\text{C}$ , $I_T > 30A$                                                        |
| $I_L$ Typical latching current                        | 1000      |       | $T_J = 25^\circ\text{C}$ , $V_A = 12V$ , $R_a = 6\Omega$ , $I_G = 1A$                         |

### Switching

| Parameter                                                     | ST223C..C              | Units | Conditions                                                                                                                                                     |
|---------------------------------------------------------------|------------------------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $di/dt$ Max. non-repetitive rate of rise of turned-on current | 1000                   | A/μs  | $T_J = T_J \text{ max}$ , $V_{DRM} = \text{rated } V_{DRM}$<br>$I_{TM} = 2 \times di/dt$                                                                       |
| $t_d$ Typical delay time                                      | 0.78                   | μs    | $T_J = 25^\circ\text{C}$ , $V_{DM} = \text{rated } V_{DRM}$ , $I_{TM} = 50A$ DC, $t_p = 1\mu\text{s}$<br>Resistive load, Gate pulse: 10V, 5Ω source            |
| $t_q$ Max. turn-off time                                      | Min<br>10    Max<br>30 |       | $T_J = T_J \text{ max}$ , $I_{TM} = 300A$ , commutating $di/dt = 20A/\mu\text{s}$<br>$V_R = 50V$ , $t_p = 500\mu\text{s}$ , $dv/dt$ : see table in device code |

### Blocking

| Parameter                                                              | ST223C..C | Units | Conditions                                                                            |
|------------------------------------------------------------------------|-----------|-------|---------------------------------------------------------------------------------------|
| $dv/dt$ Maximum critical rate of rise of off-state voltage             | 500       | V/μs  | $T_J = T_J \text{ max}$ . linear to 80% $V_{DRM}$ , higher value available on request |
| $I_{RRM}$ Max. peak reverse and off-state leakage current<br>$I_{DRM}$ | 40        | mA    | $T_J = T_J \text{ max}$ , rated $V_{DRM}/V_{RRM}$ applied                             |

### Triggering

| Parameter                                         | ST223C..C | Units | Conditions                                               |
|---------------------------------------------------|-----------|-------|----------------------------------------------------------|
| $P_{GM}$ Maximum peak gate power                  | 60        | W     | $T_J = T_J \text{ max}$ , $f = 50\text{Hz}$ , $d\% = 50$ |
| $P_{G(AV)}$ Maximum average gate power            | 10        |       |                                                          |
| $I_{GM}$ Max. peak positive gate current          | 10        | A     | $T_J = T_J \text{ max}$ , $t_p \leq 5\text{ms}$          |
| $+V_{GM}$ Maximum peak positive gate voltage      | 20        | V     | $T_J = T_J \text{ max}$ , $t_p \leq 5\text{ms}$          |
| $-V_{GM}$ Maximum peak negative gate voltage      | 5         |       |                                                          |
| $I_{GT}$ Max. DC gate current required to trigger | 200       | mA    | $T_J = 25^\circ\text{C}$ , $V_A = 12V$ , $R_a = 6\Omega$ |
| $V_{GT}$ Max. DC gate voltage required to trigger | 3         | V     |                                                          |
| $I_{GD}$ Max. DC gate current not to trigger      | 20        | mA    | $T_J = T_J \text{ max}$ , rated $V_{DRM}$ applied        |
| $V_{GD}$ Max. DC gate voltage not to trigger      | 0.25      | V     |                                                          |

## ST223C..C Series

Bulletin I25174 rev. B 04/00

International  
IOR Rectifier

### Thermal and Mechanical Specification

| Parameter                                                         | ST223C..C          | Units     | Conditions                                                         |
|-------------------------------------------------------------------|--------------------|-----------|--------------------------------------------------------------------|
| T <sub>J</sub> Max. operating temperature range                   | -40 to 125         | °C        |                                                                    |
| T <sub>stg</sub> Max. storage temperature range                   | -40 to 150         |           |                                                                    |
| R <sub>thJ-hs</sub> Max. thermal resistance, junction to heatsink | 0.17<br>0.08       | K/W       | DC operation single side cooled<br>DC operation double side cooled |
| R <sub>thC-hs</sub> Max. thermal resistance, case to heatsink     | 0.033<br>0.017     | K/W       | DC operation single side cooled<br>DC operation double side cooled |
| F Mounting force, ± 10%                                           | 4900<br>(500)      | N<br>(Kg) |                                                                    |
| wt Approximate weight                                             | 50                 | g         |                                                                    |
| Case style                                                        | TO - 200AB (A-PUK) |           | See Outline Table                                                  |

### ΔR<sub>thJ-hs</sub> Conduction

(The following table shows the increment of thermal resistance R<sub>thJ-hs</sub> when devices operate at different conduction angles than DC)

| Conduction angle | Sinusoidal conduction |             | Rectangular conduction |             | Units | Conditions                           |
|------------------|-----------------------|-------------|------------------------|-------------|-------|--------------------------------------|
|                  | Single Side           | Double Side | Single Side            | Double Side |       |                                      |
| 180°             | 0.015                 | 0.017       | 0.011                  | 0.011       | K/W   | T <sub>J</sub> = T <sub>J</sub> max. |
| 120°             | 0.019                 | 0.019       | 0.019                  | 0.019       |       |                                      |
| 90°              | 0.024                 | 0.024       | 0.026                  | 0.026       |       |                                      |
| 60°              | 0.035                 | 0.035       | 0.036                  | 0.037       |       |                                      |
| 30°              | 0.060                 | 0.060       | 0.060                  | 0.061       |       |                                      |

### Ordering Information Table

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |  |  |  |  |  |  |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|
| <b>Device Code</b> <div style="display: flex; align-items: center; margin-top: 10px;"> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">ST</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">22</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">3</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">C</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">08</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">C</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">H</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">K</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">1</div> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;"></div> </div> <div style="display: flex; justify-content: space-around; margin-top: 5px;"> <span>①</span><span>②</span><span>③</span><span>④</span><span>⑤</span><span>⑥</span><span>⑦</span><span>⑧</span><span>⑨</span><span>⑩</span> </div> |  |  |  |  |  |  |  |  |  |
| <b>1</b> - Thyristor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |  |  |  |  |  |  |  |  |
| <b>2</b> - Essential part number                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |  |  |  |  |  |  |
| <b>3</b> - 3 = Fast turn off                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |  |  |  |  |  |  |  |  |
| <b>4</b> - C = Ceramic Puk                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |  |  |  |  |  |  |  |  |
| <b>5</b> - Voltage code: Code x 100 = V <sub>RRM</sub> (See Voltage Rating Table)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |  |  |  |  |  |  |  |
| <b>6</b> - C = Puk Case TO-200AB (A-PUK)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  |  |  |  |  |  |  |  |  |
| <b>7</b> - Reapplied dv/dt code (for t <sub>q</sub> test condition)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |  |  |  |  |  |  |  |  |
| <b>8</b> - t <sub>q</sub> code                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |  |  |  |  |  |  |  |  |
| <b>9</b> - 0 = Eyelet term. (Gate and Aux. Cathode Unsoldered Leads)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |  |  |  |  |  |  |  |  |
| 1 = Fast-on term. (Gate and Aux. Cathode Unsoldered Leads)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |  |  |  |  |  |  |  |  |
| 2 = Eyelet term. (Gate and Aux. Cathode Soldered Leads)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |  |  |  |  |  |  |  |  |
| 3 = Fast-on term. (Gate and Aux. Cathode Soldered Leads)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  |  |  |  |  |  |  |  |  |
| <b>10</b> - Critical dv/dt:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |
| None = 500V/μsec (Standard value)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |  |  |  |  |  |  |  |
| L = 1000V/μsec (Special selection)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  |

| dv/dt - t <sub>q</sub> combinations available |    |    |     |      |     |  |
|-----------------------------------------------|----|----|-----|------|-----|--|
| dv/dt (V/μs)                                  | 20 | 50 | 100 | 200  | 400 |  |
| 10                                            | CN | DN | EN  | FN * | --  |  |
| 12                                            | CM | DM | EM  | FM   | --  |  |
| 15                                            | CL | DL | EL  | FL * | HL  |  |
| 18                                            | CP | DP | EP  | FP   | HP  |  |
| 20                                            | CK | DK | EK  | FK   | HK  |  |
| 25                                            | -- | -- | --  | --   | HJ  |  |
| 30                                            | -- | -- | --  | --   | HH  |  |

\*Standard part number.  
All other types available only on request.

Outline Table

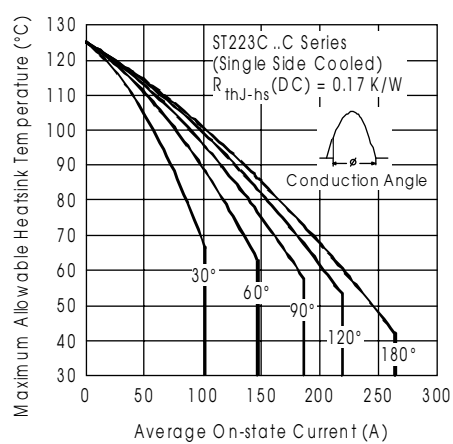
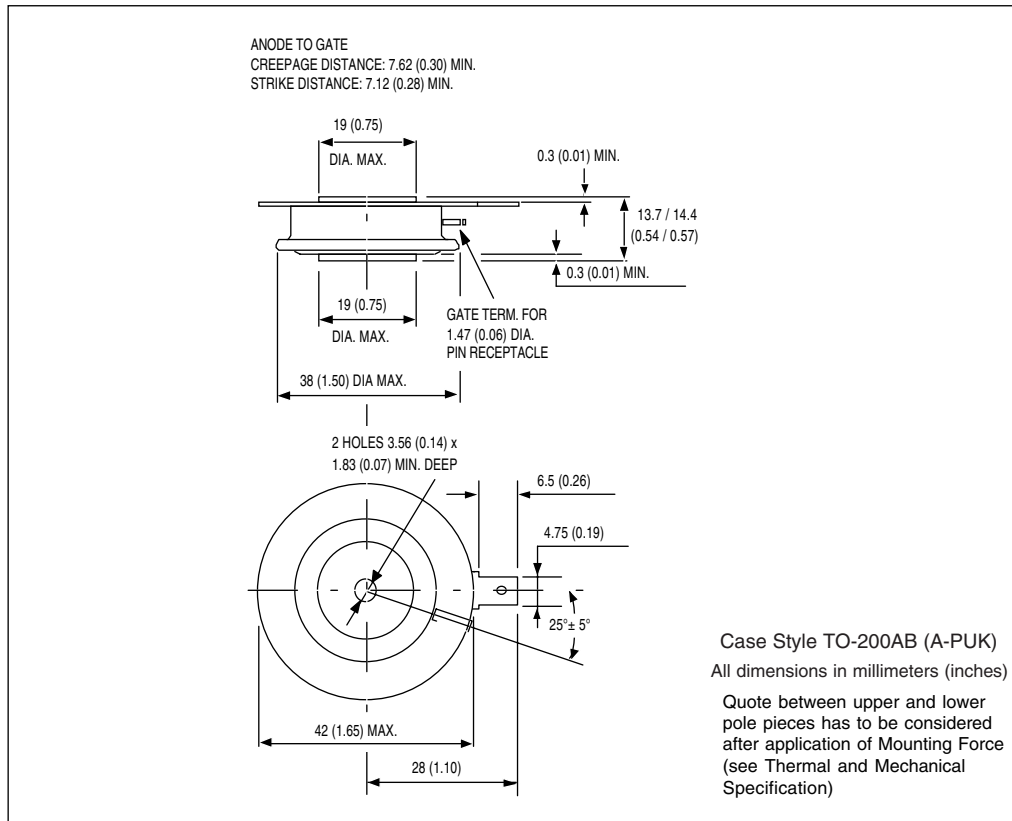


Fig. 1 - Current Ratings Characteristics

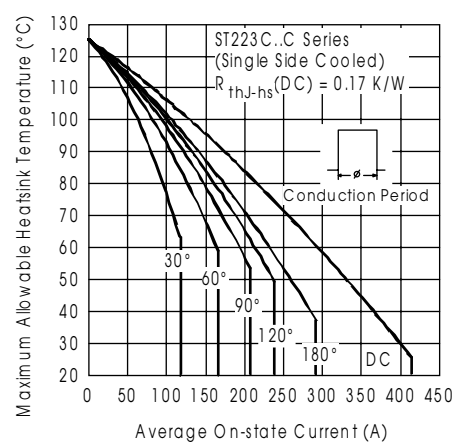


Fig. 2 - Current Ratings Characteristics

## ST223C..C Series

Bulletin I25174 rev. B 04/00

International  
**IR** Rectifier

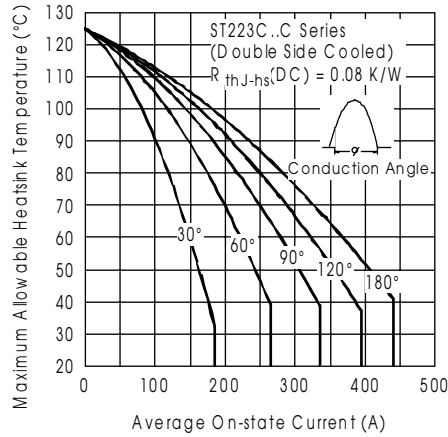


Fig. 3 - Current Ratings Characteristics

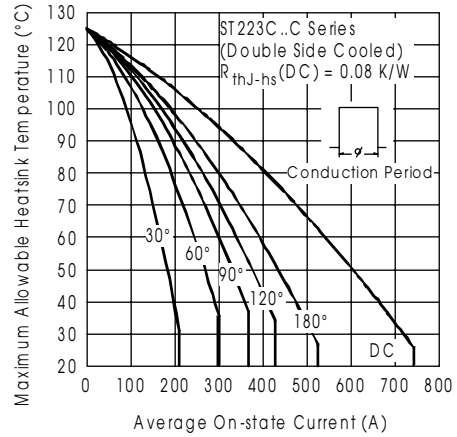


Fig. 4 - Current Ratings Characteristics

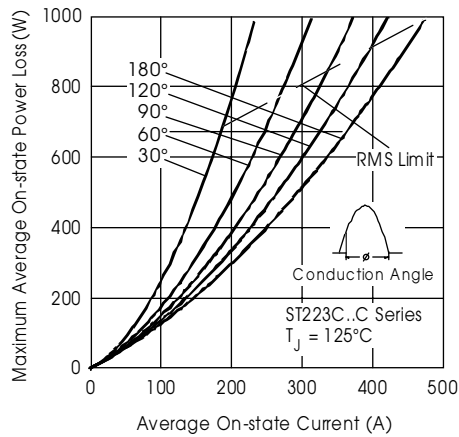


Fig. 5 - On-state Power Loss Characteristics

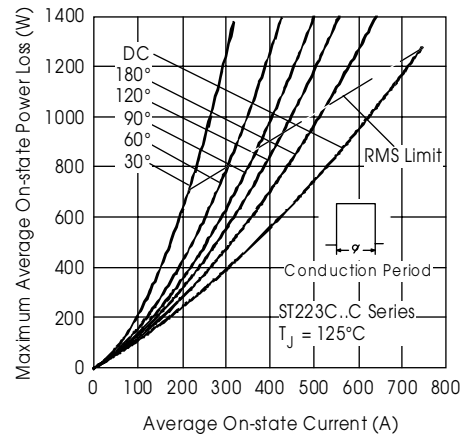


Fig. 6 - On-state Power Loss Characteristics

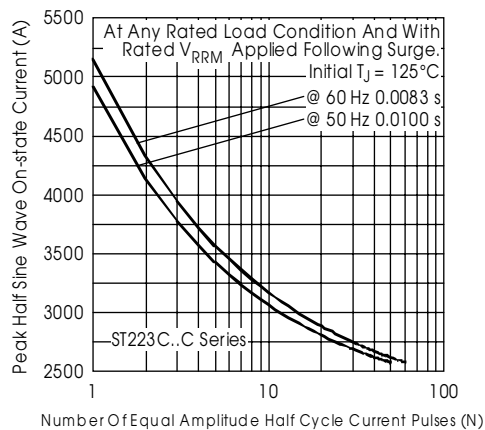


Fig. 7 - Maximum Non-repetitive Surge Current  
Single and Double Side Cooled

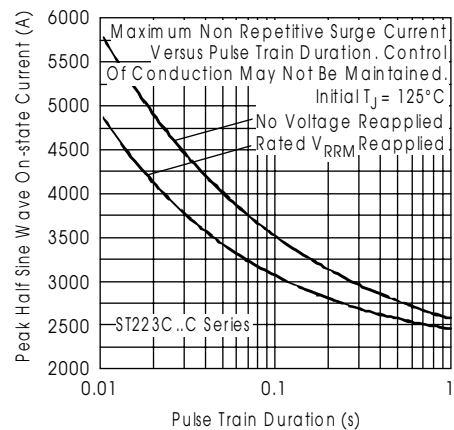


Fig. 8 - Maximum Non-repetitive Surge Current  
Single and Double Side Cooled

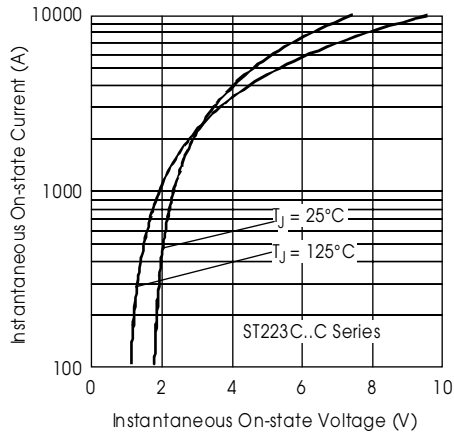


Fig. 9 - On-state Voltage Drop Characteristics

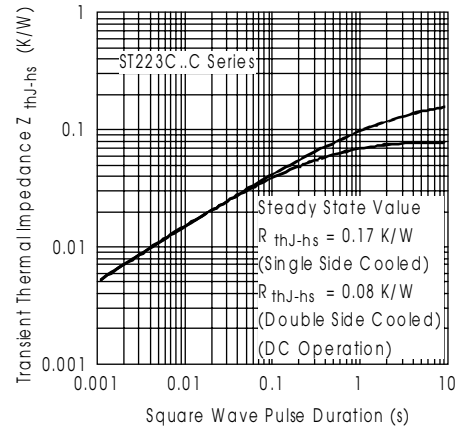


Fig. 10 - Thermal Impedance  $Z_{thJ-hs}$  Characteristics

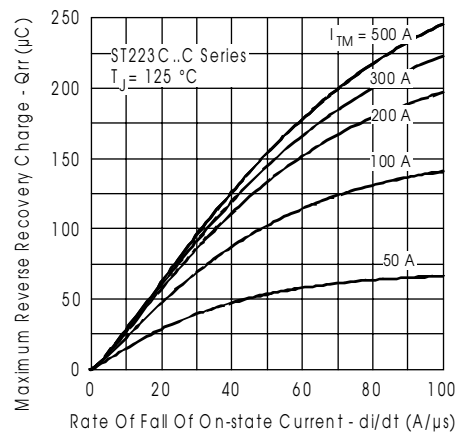


Fig. 11 - Reverse Recovered Charge Characteristics

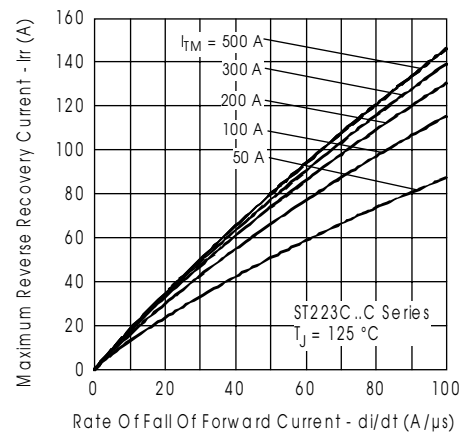


Fig. 12 - Reverse Recovery Current Characteristics

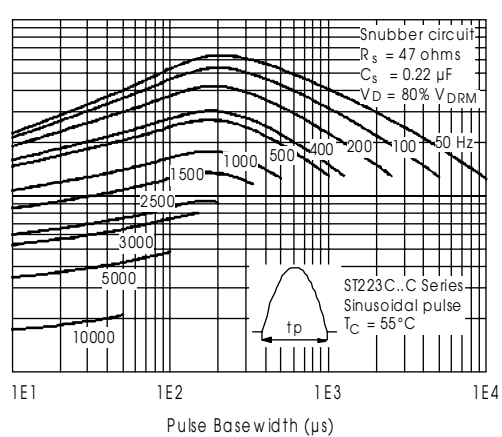
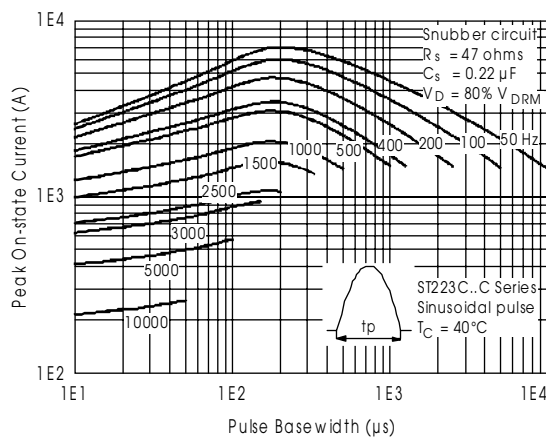


Fig. 13 - Frequency Characteristics

## ST223C..C Series

Bulletin I25174 rev. B 04/00

International  
**IR** Rectifier

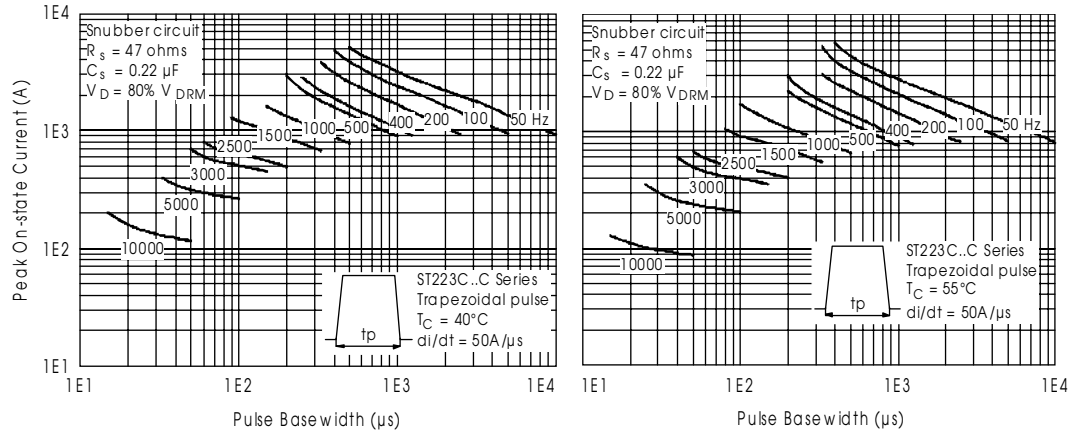


Fig. 14 - Frequency Characteristics

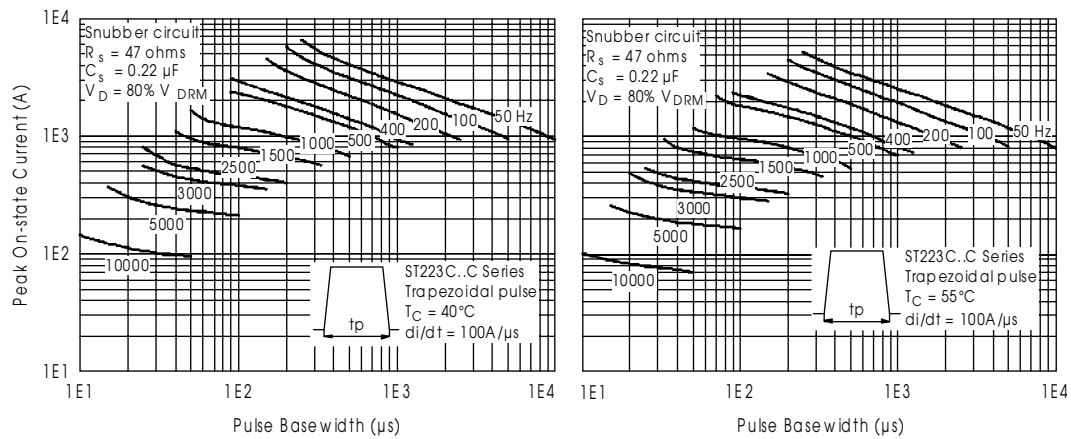


Fig. 15 - Frequency Characteristics

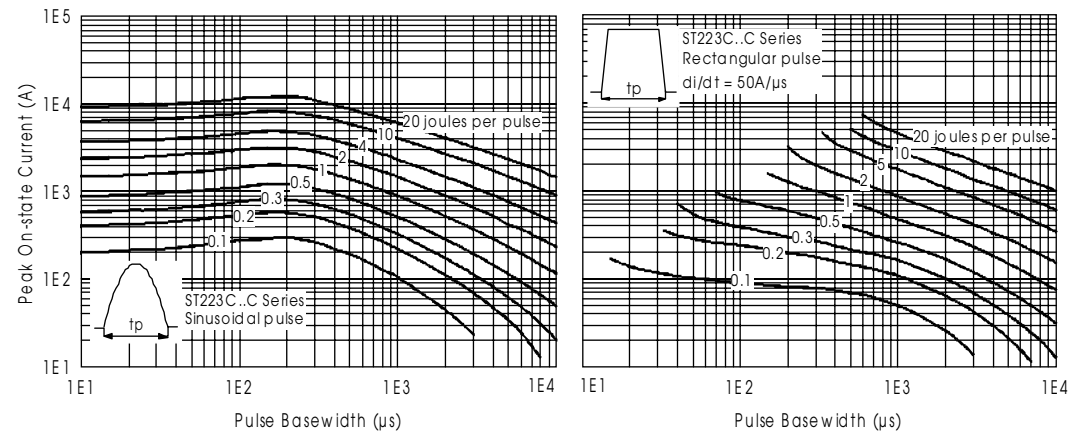


Fig. 16 - Maximum On-state Energy Power Loss Characteristics

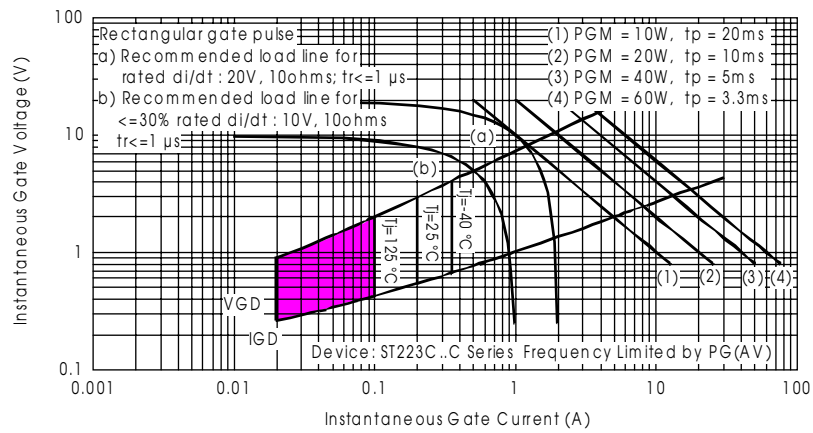


Fig. 17 - Gate Characteristics