

PRELIMINARY SPEC

Part Number: AA3528RWS/Z

WHITE



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Description

The source color devices are made with InGaN Light Emitting Diode.

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

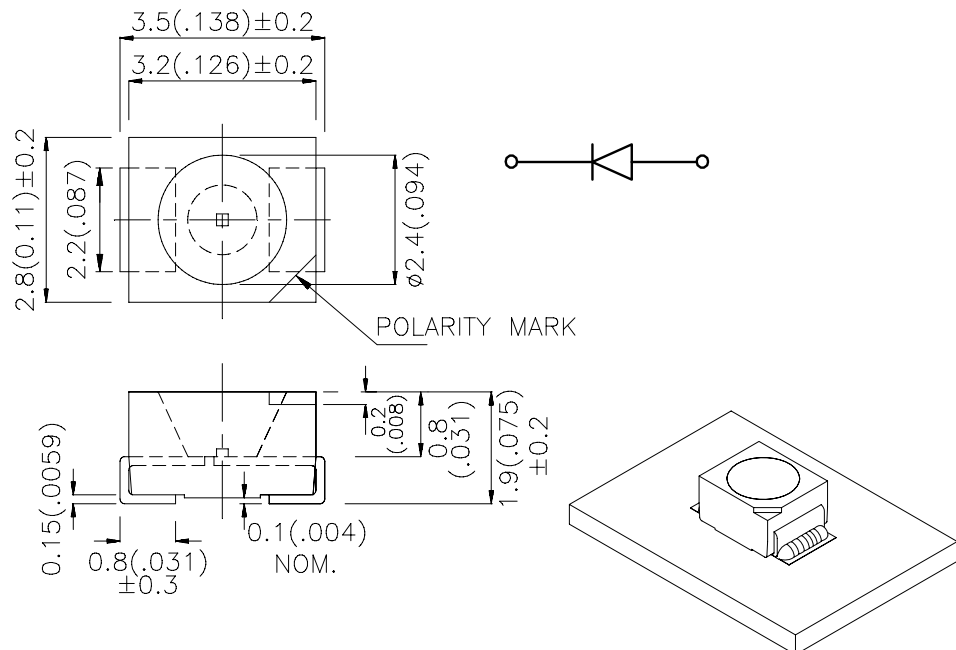
Features

- SINGLE COLOR.
- SUITABLE FOR ALL SMT ASSEMBLY AND SOLDER PROCESS.
- AVAILABLE ON TAPE AND REEL.
- IDEAL FOR BACKLIGHTING.
- PACKAGE : 1500PCS / REEL.
- MOISTURE SENSITIVITY LEVEL : LEVEL 5.
- ELECTROSTATIC DISCHARGE THRESHOLD (HBM):1000V.
- TYP. COLOR TEMPERATURE:6500K.
- COLOR COORDINATES:X=0.31,Y=0.31 ACC. TO CIE1931(WHITE).
- OPTICAL EFFICIENCY: 40.6 lm/W(TYP.)
- COLOR REPRODUCTION INDEX:80
- RoHS COMPLIANT.

Applications

- traffic signaling.
- backlighting (illuminated advertising , general lighting).
- interior and exterior automotive lighting.
- substitution of micro incandescent lamps.
- Reading camps.
- signal and symbol luminaire for orientation.
- marker lights (e.g. steps, exit ways, etc).
- decorative and entertainment lighting.
- indoor and outdoor commercial and residential architectural lighting.

Package Dimensions



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25(0.01)$ " unless otherwise noted.
3. Specifications are subject to change without notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

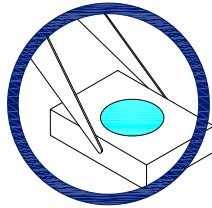


Handling Precautions

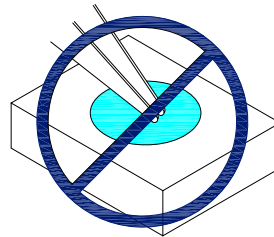
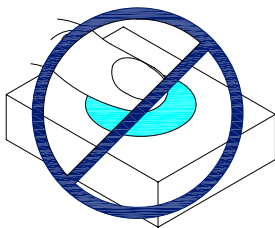
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

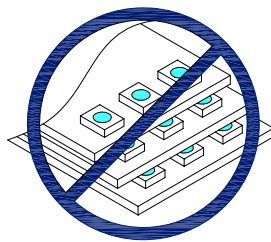
1. Handle the component along the side surfaces by using forceps or appropriate tools.



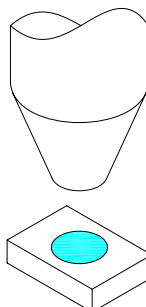
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.



4. During surface-mounting, the pickup capillary diameter should be larger than the silicone lens to insure the capillary does not scratch or damage the lens.



Selection Guide

Part No.	Dice	Lens Type	luminous Intensity ^{Note2} Iv(mcd) @ 20 mA		Φv (mlm) ^{Note3} @ 20 mA		Viewing Angle ^{Note1}
			Min.	Typ.	Min.	Typ.	2θ1/2
AA3528RWS/Z	WHITE (InGaN)	WATER CLEAR	480	1000	900	2600	120°

Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Value	Unit
Power dissipation	Pt	111	mW
Reverse Voltage	VR	5	V
Junction temperature	TJ	110	°C
Operating Temperature	Top	-40 To +85	°C
Storage Temperature	Tstg	-40 To +100	°C
DC Forward Current	IF	30	mA
Peak Forward Current ^{Note4}	IFM	100	mA
Thermal resistance Junction/ambient ^{Note5}	Rth JA	250	°C/W
Junction/solder point	Rth JS	110	°C/W

Notes:

- 1.θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- 2.Luminous intensity is measured by a current pulse of 10ms at a tolerance of ±15%.
- 3.The typical data of Luminous Flux can only reflect statistical figures, actual parameters of individual product could differ from the typical data. For the purpose of product enhancement, the typical data is subject to change without prior notice.
- 4.1/10 Duty Cycle, 0.1ms Pulse Width.
- 5.Rth(J-A) Results from mounting on PC board FR4 (pad size≥16 mm² per pad),

Electrical / Optical Characteristics at TA=25°C

Parameter	Symbol	Value	Unit
Chromaticity coordinate x acc.to CIE1931 IF=20mA [Typ.]	X ^{Note1}	0.31	-
Chromaticity coordinate y acc.to CIE1931 IF=20mA [Typ.]	Y ^{Note1}	0.31	-
Forward Voltage IF=20mA [Min.]	VF ^{Note2}	2.7	V
Forward Voltage IF=20mA [Typ.]		3.2	
Forward Voltage IF=20mA [Max.]		3.7	
Reverse Current (VR=5V) [Typ.]	IR	0.01	μA
Reverse Current (VR=5V) [Max.]		10	
Temperature coefficient of x IF=20mA, -10°C≤ T≤100°C [Typ.]	TCx	-0.1	10 ⁻³ /°C
Temperature coefficient of y IF=20mA, -10°C≤ T≤100°C [Typ.]	TCy	-0.2	10 ⁻³ /°C
Temperature coefficient of VF IF=20mA, -10°C≤ T≤100°C [Typ.]	TCv	-2.5	mV/°C

Notes:

- 1.Chromaticity coordinates are measured by a current pulse of 20ms with a tolerance of ±0.01 in X and Y color coordinates.
- 2.Forward voltage is measured with a current pulse of 10ms at a tolerance of ±0.1V.

Brightness codes

Code.	luminous Intensity ^{Note1} Iv(mcd) @ 20 mA		Φ_v (mlm) ^{Note2} @ 20 mA
	Min.	Max.	Typ.
S	480	750	2450
T	650	1200	2600
U	900	1500	2710
V	1200	1800	2800

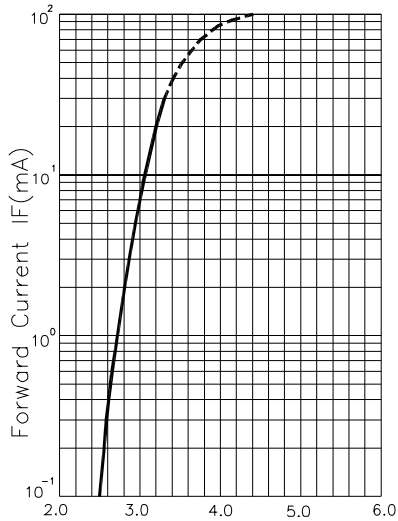
Notes:

1. Luminous intensity is measured by a current pulse of 10ms at a tolerance of $\pm 15\%$.

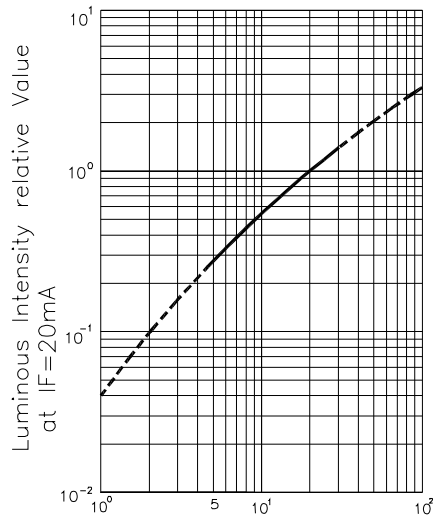
2. The typical data of Luminous Flux can only reflect statistical figures, actual parameters of individual product could differ from the typical data. For the purpose of product enhancement, the typical data is subject to change without prior notice.

White

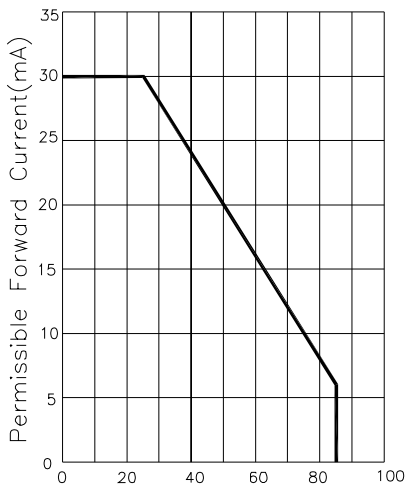
AA3528RWS/Z



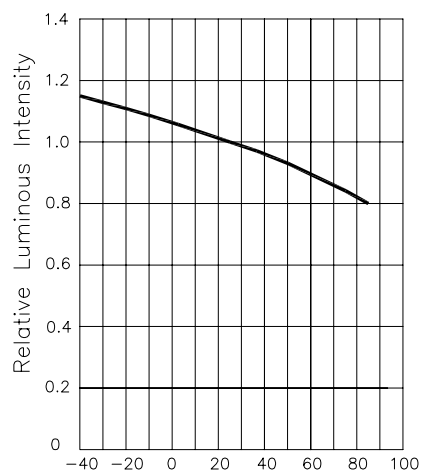
Forward voltage (V)
FORWARD CURRENT Vs.
FORWARD VOLTAGE



Forward current (mA)
LUMINOUS INTENSITY vs.
FORWARD CURRENT

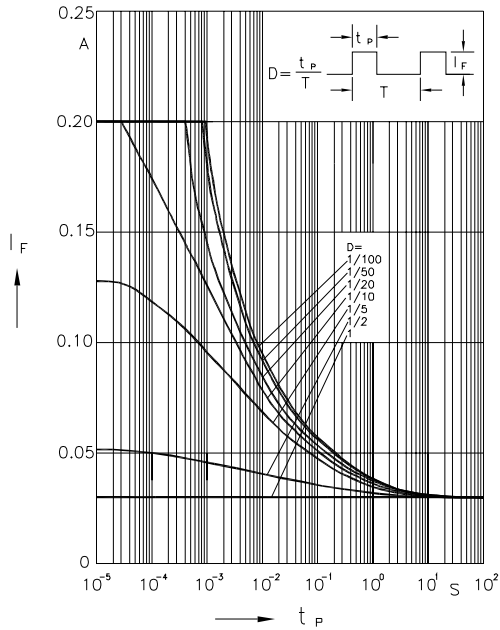


Ambient Temperature T_A (°C)
FORWARD CURRENT
DERATING CURVE

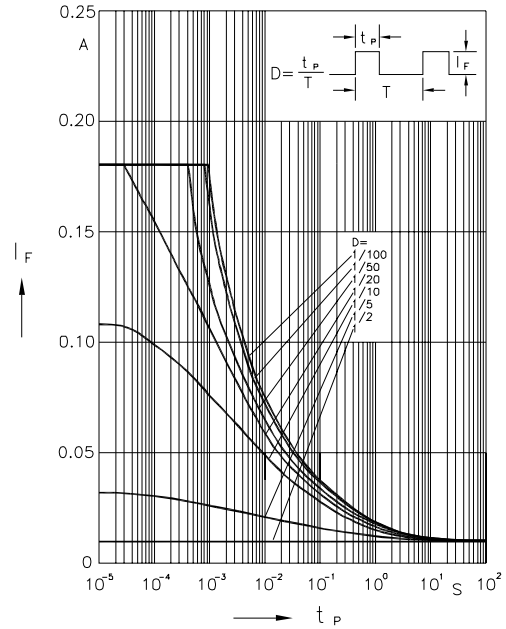


Ambient Temperature T_A (°C)
LUMINOUS INTENSITY vs.
AMBIENT TEMPERATURE

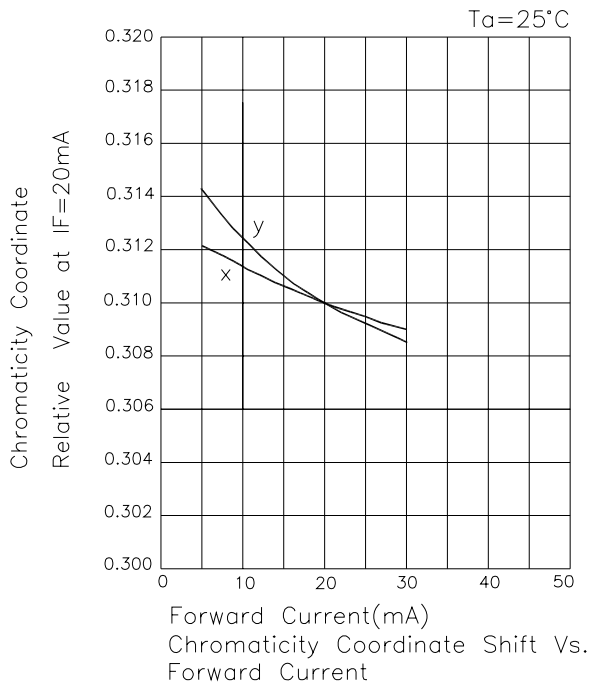
AA3528RWS/Z



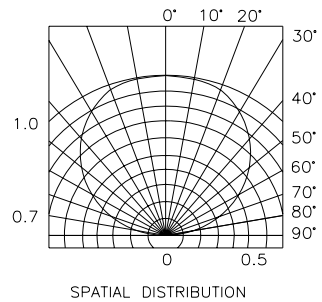
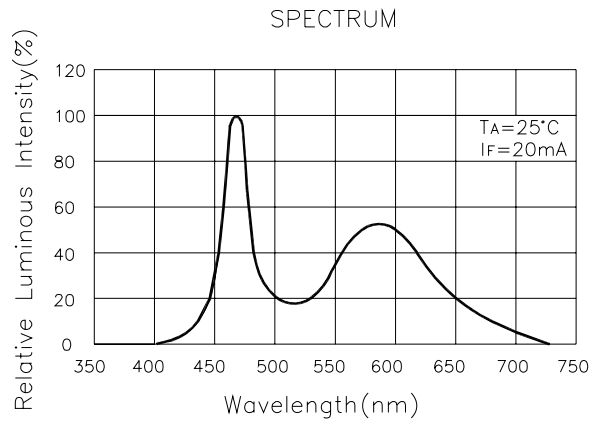
Permissible Pulse Handling Capability
Duty cycle $D = \text{parameter}$, $T_A = 25^\circ\text{C}$



Permissible Pulse Handling Capability
Duty cycle $D = \text{parameter}$, $T_A = 85^\circ\text{C}$

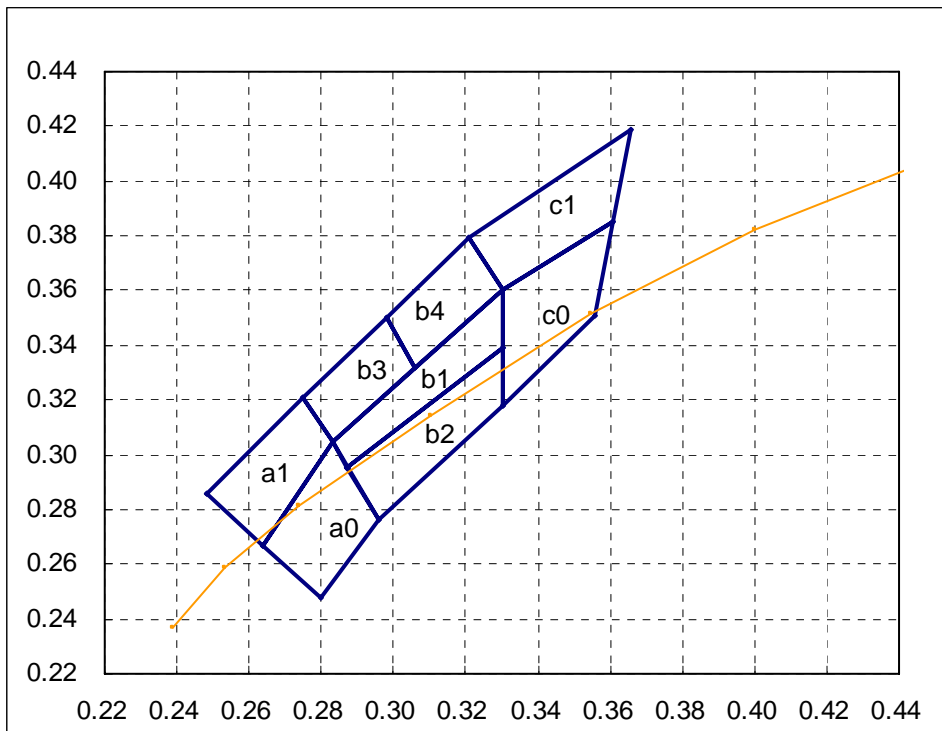


Forward Current (mA)
Chromaticity Coordinate Shift Vs. Forward Current



AA3528RWS/Z

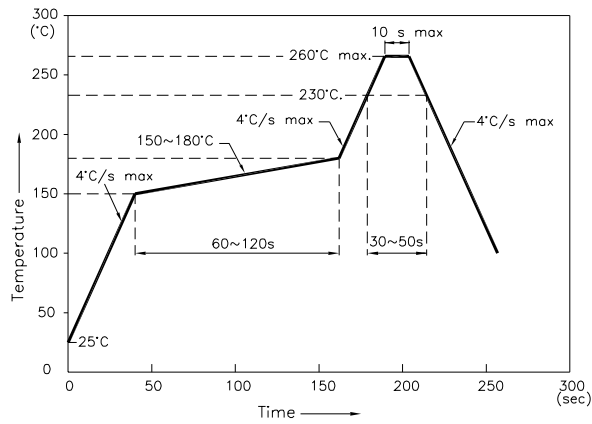
White CIE



a0				
X	0.264	0.283	0.296	0.280
Y	0.267	0.305	0.276	0.248
Reference CCT: 14000~9000k				
b1				
X	0.283	0.330	0.330	0.287
Y	0.305	0.360	0.339	0.295
Reference CCT: 9000~5600k				
b3				
X	0.275	0.298	0.306	0.283
Y	0.321	0.350	0.332	0.305
Reference CCT: 9000~7000k				
c0				
X	0.330	0.361	0.356	0.330
Y	0.360	0.385	0.351	0.318
Reference CCT: 5600~4600k				
a1				
X	0.248	0.275	0.283	0.264
Y	0.286	0.321	0.305	0.267
Reference CCT: 14000~9000k				
b2				
X	0.287	0.330	0.330	0.296
Y	0.295	0.339	0.318	0.276
Reference CCT: 9000~5600k				
b4				
X	0.298	0.321	0.330	0.306
Y	0.350	0.379	0.360	0.332
Reference CCT: 7600~5600k				
c1				
X	0.321	0.366	0.361	0.330
Y	0.379	0.419	0.385	0.360
Reference CCT: 6000~4600k				

AA3528RWS/Z

Reflow Soldering Profile For Lead-free SMT Process.



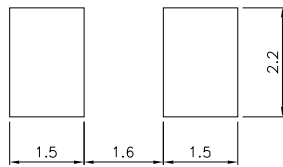
NOTES:

1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

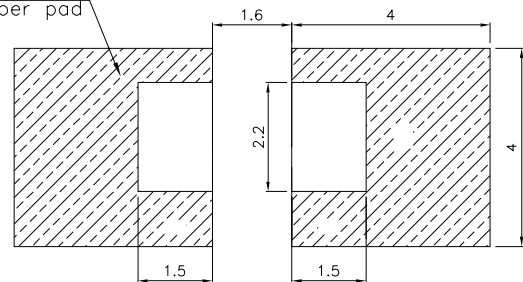
Recommended Soldering Pattern

(Units : mm ; Tolerance: ± 0.1)

Pad design for improved heat dissipation



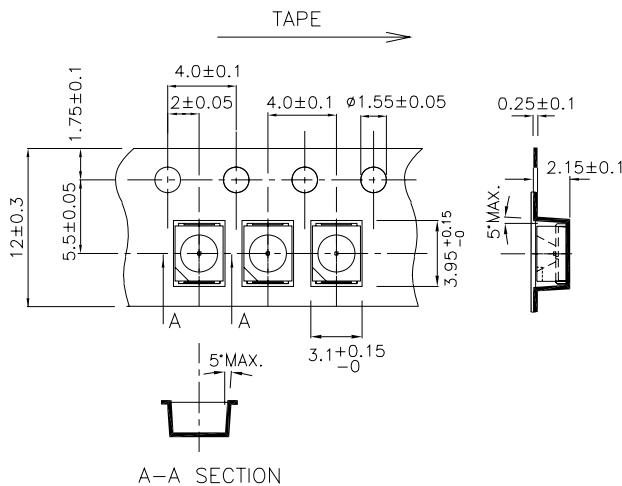
Cu-area ≥ 16mm²
per pad



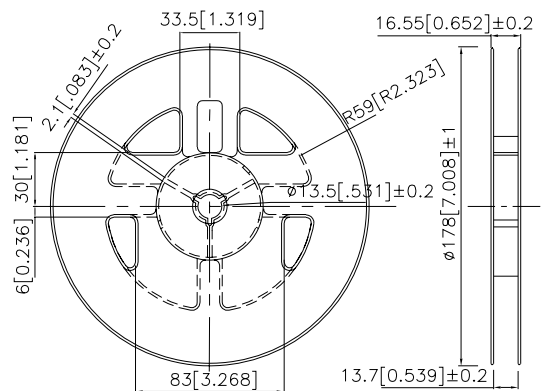
▨ Solder resist

Tape Specifications

(Units : mm)

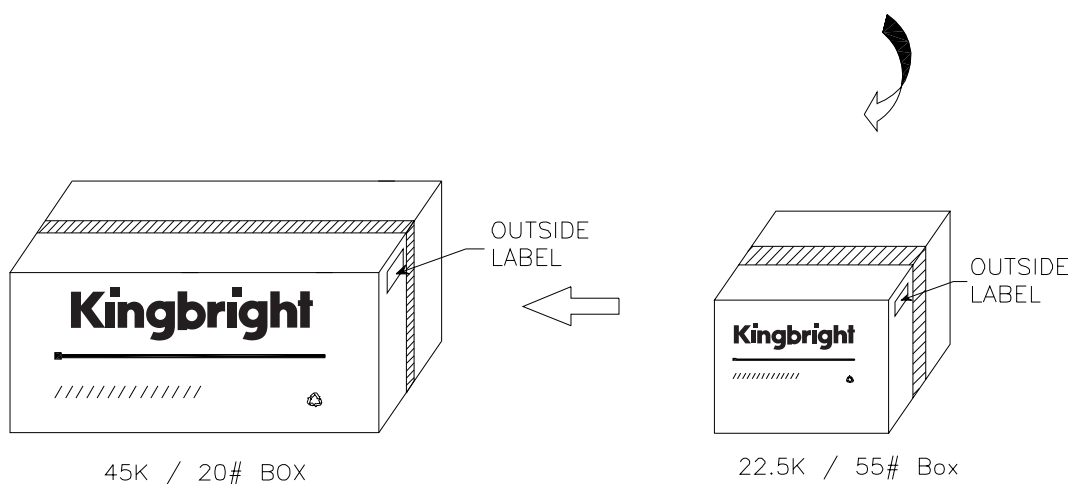
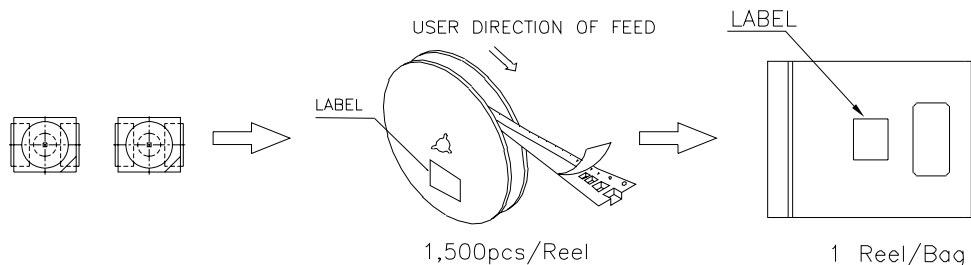



Reel Dimension



PACKING & LABEL SPECIFICATIONS

AA3528RWS/Z



<h1>Kingbright</h1>	
P/NO: AA3528XXX	
QTY: 1,500 pcs	Q.C. xx xx. xxxx
S/N: XXXX	PASSED Date
CODE: XXX	
LOT NO:	
	
xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	
RoHS Compliant	