2.5V/3.3V SiGe Differential Receiver/Driver with RSECL* Outputs

*Reduced Swing ECL

Description

The NBSG16 is a differential receiver/driver targeted for high frequency applications. The device is functionally equivalent to the EP16 and LVEP16 devices with much higher bandwidth and lower EMI capabilities.

Inputs incorporate internal 50 Ω termination resistors and accept NECL (Negative ECL), PECL (Positive ECL), HSTL, LVTTL, LVCMOS, CML, or LVDS. Outputs are RSECL (Reduced Swing ECL), 400 mV.

The V_{BB} and V_{MM} pins are internally generated voltage supplies available to this device only. The V_{BB} is used as a reference voltage for single–ended NECL or PECL inputs and the V_{MM} pin is used as a reference voltage for LVCMOS inputs. For all single–ended input conditions, the unused complementary differential input is connected to V_{BB} or V_{MM} as a switching reference voltage. V_{BB} or V_{MM} may also rebias AC coupled inputs. When used, decouple V_{BB} and V_{MM} via a 0.01 μF capacitor and limit current sourcing or sinking to 0.5 mA. When not used, V_{BB} and V_{MM} outputs should be left open.

Features

- Maximum Input Clock Frequency > 12 GHz Typical
- Maximum Input Data Rate > 12 Gb/s Typical
- 120 ps Typical Propagation Delay
- 40 ps Typical Rise and Fall Times
- RSPECL Output with Operating Range: V_{CC} = 2.375 V to 3.465 V with V_{EE} = 0 V
- RSNECL Output with RSNECL or NECL Inputs with Operating Range: $V_{CC} = 0$ V with $V_{EE} = -2.375$ V to -3.465 V
- RSECL Output Level (400 mV Peak-to-Peak Output), Differential Output Only
- 50 Ω Internal Input Termination Resistors
- Compatible with Existing 2.5 V/3.3 V LVEP, EP, and LVEL Devices
- V_{BB} and V_{MM} Reference Voltage Output
- Pb-Free Packages are Available



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MARKING DIAGRAMS*



FCBGA-16 BA SUFFIX CASE 489





QFN-16 MN SUFFIX CASE 485G



A = Assembly Location

L = Wafer Lot Y = Year

W = Work Week

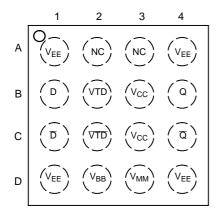
= Pb–Free Package

(Note: Microdot may be in either location)

*For additional marking information, refer to Application Note AND8002/D.

ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 10 of this data sheet.





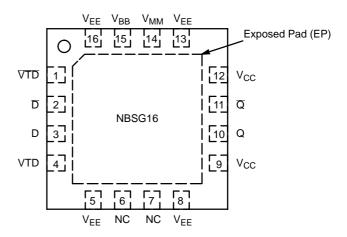


Figure 2. QFN-16 Pinout (Top View)

Table 1. PIN DESCRIPTION

Pin				
BGA	QFN	Name	I/O	Description
C2	1	VTD	-	Internal 50 Ω Termination Pin. See Table 2.
C1	2	D	ECL, CML, LVCMOS, LVDS, LVTTL Input	Inverted Differential Input. Internal 75 k Ω to V_{EE} and 36.5 k Ω to $V_{CC}.$
B1	3	D	ECL, CML, LVCMOS, LVDS, LVTTL Input	Noninverted differential input. Internal 75 k Ω to V_{EE} .
B2	4	VTD	-	Internal 50 Ω Termination Pin. See Table 2.
A1,D1,A4, D4	5,8,13,16	V _{EE}	-	Negative Supply Voltage
A2,A3	6,7	NC	-	No Connect
B3,C3	9,12	V _{CC}	-	Positive Supply Voltage
B4	10	Q	RSECL Output	Noninverted Differential Output. Typically Terminated with 50 Ω to V_{TT} = V_{CC} – 2 V
C4	11	Q	RSECL Output	Inverted Differential Output. Typically Terminated with 50 Ω to V _{TT} = V _{CC} – 2 V
D3	14	V_{MM}	-	LVCMOS Reference Voltage Output. (V _{CC} – V _{EE})/2
D2	15	V _{BB}	-	ECL Reference Voltage Output
N/A	_	EP	-	Exposed Pad. (Note 2)

- 1. The NC pins are electrically connected to the die and MUST be left open.
- 2. All V_{CC} and V_{EE} pins must be externally connected to Power Supply to guarantee proper operation. The thermally exposed pad on package bottom (see case drawing) must be attached to a heat–sinking conduit.
- 3. In the differential configuration when the input termination pins (VTD, VTD) are connected to a common termination voltage, and if no signal is applied then the device will be susceptible to self–oscillation.

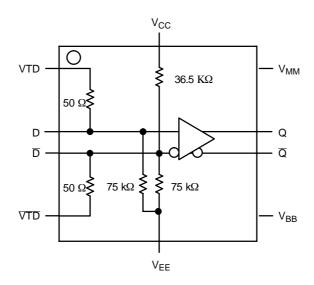


Figure 3. Logic Diagram

Table 2. INTERFACING OPTIONS

INTERFACING OPTIONS	CONNECTIONS
CML	Connect VTD and VTD to V _{CC}
LVDS	Connect VTD and VTD together
AC-COUPLED	Bias VTD and VTD Inputs within (V _{IHCMR}) Common Mode Range
RSECL, PECL, NECL	Standard ECL Termination Techniques
LVTTL	The external voltage should be applied to the unused complementary differential input. Nominal voltage is 1.5 V for LVTTL.
LVCMOS	V _{MM} should be connected to the unused complementary differential input.

Table 3. ATTRIBUTES

Characteris	Characteristics				
Internal Input Pulldown Resistor (D,	75 kΩ				
Internal Input Pullup Resistor (D)	36.5	5 kΩ			
ESD Protection	> 2 kV > 100 V				
Moisture Sensitivity (Note 1)		Pb Pkg	Pb-Free Pkg		
	FCBGA-16 QFN-16	Level 3 Level 1	N/A Level 1		
Flammability Rating	Oxygen Index: 28 to 34	UL 94 V-0 @ 0.125 in			
Transistor Count	167				
Meets or exceeds JEDEC Spec EIA/JESD78 IC Latchup Test					

^{1.} For additional information, see Application Note AND8003/D.

Table 4. MAXIMUM RATINGS

Symbol	Parameter	Condition 1	Condition 2	Rating	Unit
V _{CC}	Positive Power Supply	V _{EE} = 0 V		3.6	V
V _{EE}	Negative Power Supply	V _{CC} = 0 V		-3.6	V
VI	Positive Input Negative Input	V _{EE} = 0 V V _{CC} = 0 V	$\begin{array}{c} V_{I} \leq V_{CC} \\ V_{I} \geq V_{EE} \end{array}$	3.6 -3.6	V V
V _{INPP}	Differential Input Voltage $ D - \overline{D} $	$\begin{array}{ccc} V_{CC} - V_{EE} \geq & 2.8 \ V \\ V_{CC} - V_{EE} < & 2.8 \ V \end{array}$		2.8 V _{CC} – V _{EE}	V V
l _{out}	Output Current	Continuous Surge		25 50	mA mA
I _{BB}	V _{BB} Sink/Source			1	mA
I _{MM}	V _{MM} Sink/Source			1	mA
T _A	Operating Temperature Range			-40 to +85	°C
T _{stg}	Storage Temperature Range			-65 to +150	°C
θ _{JA}	Thermal Resistance (Junction–to–Ambient) (Note 2)	0 LFPM 500 LFPM 0 LFPM 500 LFPM	16 FCBGA 16 FCBGA 16 QFN 16 QFN	108 86 41.6 35.2	°C/W °C/W °C/W °C/W
θ JC	Thermal Resistance (Junction-to-Case)	1S2P (Note 2) 2S2P (Note 3)	16 FCBGA 16 QFN	5 4.0	°C/W
T _{sol}	Wave Solder Pb Pb-Free			225 225	°C

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect

JEDEC standard multilayer board – 1S2P (1 signal, 2 power)
 JEDEC standard multilayer board – 2S2P (2 signal, 2 power) with 8 filled thermal vias under exposed pad.

Table 5. DC CHARACTERISTICS, INPUT WITH RSPECL OUTPUT $V_{CC} = 2.5 \text{ V}$; $V_{EE} = 0 \text{ V}$ (Note 4)

			-40°C			25°C			85°C		
Symbol	Characteristic	Min	Тур	Max	Min	Тур	Max	Min	Тур	Max	Unit
I _{EE}	Negative Power Supply Current	17	23	29	17	23	29	17	23	29	mA
V _{OH}	Output HIGH Voltage (Note 5)	1450	1530	1575	1525	1565	1600	1550	1590	1625	mV
V _{OUTPP}	Output Voltage Amplitude	350	410	525	350	410	525	350	410	525	mV
V _{IH}	Input HIGH Voltage (Single-Ended) (Note 6)	V _{THR} + 75 mV	V _{CC} - 1.0*	V _{CC}	V _{THR} + 75 mV	V _{CC} – 1.0*	V _{CC}	V _{THR} + 75 mV	V _{CC} - 1.0*	V _{CC}	V
V _{IL}	Input LOW Voltage (Single-Ended) (Note 6)	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V
V_{BB}	PECL Output Voltage Reference	1080	1140	1200	1080	1140	1200	1080	1140	1200	mV
V _{IHCMR}	Input HIGH Voltage Common Mode Range (Note 7) (Differential Configuration)	1.2		2.5	1.2		2.5	1.2		2.5	V
V _{MM}	CMOS Output Voltage Reference V _{CC} /2	1100	1250	1400	1100	1250	1400	1100	1250	1400	mV
R _{TIN}	Internal Input Termination Resistor	45	50	55	45	50	55	45	50	55	Ω
I _{IH}	Input HIGH Current (@ V _{IH})		30	100		30	100		30	100	μΑ
I _{IL}	Input LOW Current (@ V _{IL})		25	50		25	50		25	50	μΑ

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

^{*}Typicals used for testing purposes.

^{4.} Input and output parameters vary 1:1 with V_{CC} . V_{EE} can vary +0.125 V to -0.965 V.

All loading with 50 Ω to V_{CC} – 2.0 V.
 V_{THR} is the voltage applied to the complementary input, typically V_{BB} or V_{MM}.
 V_{IHCMR} min varies 1:1 with V_{EE}, V_{IHCMR} max varies 1:1 with V_{CC}. The V_{IHCMR} range is referenced to the most positive side of the differential input signal.

Table 6. DC CHARACTERISTICS, INPUT WITH RSPECL OUTPUT $V_{CC} = 3.3 \text{ V}$; $V_{EE} = 0 \text{ V}$ (Note 8)

			-40°C			25°C		85°C			
Symbol	Characteristic	Min	Тур	Max	Min	Тур	Max	Min	Тур	Max	Unit
I _{EE}	Negative Power Supply Current	17	23	29	17	23	29	17	23	29	mA
V _{OH}	Output HIGH Voltage (Note 9)	2250	2330	2375	2325	2365	2400	2350	2390	2425	mV
V _{OUTPP}	Output Voltage Amplitude	350	410	525	350	410	525	350	410	525	mV
V _{IH}	Input HIGH Voltage (Single-Ended) (Note 10)	V _{THR} + 75 mV	V _{CC} – 1.0*	V _{CC}	V _{THR} + 75 mV	V _{CC} – 1.0*	Vcc	V _{THR} + 75 mV	V _{CC} – 1.0*	V _{CC}	V
V _{IL}	Input LOW Voltage (Single–Ended) (Note 10)	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V
V _{BB}	PECL Output Voltage Reference	1880	1940	2000	1880	1940	2000	1880	1940	2000	mV
V _{IHCMR}	Input HIGH Voltage Common Mode Range (Note 11) (Differential Configuration)	1.2		3.3	1.2		3.3	1.2		3.3	V
V _{MM}	CMOS Output Voltage Reference V _{CC} /2	1500	1650	1800	1500	1650	1800	1500	1650	1800	mV
R _{TIN}	Internal Input Termination Resistor	45	50	55	45	50	55	45	50	55	Ω
I _{IH}	Input HIGH Current (@ V _{IH})		30	100		30	100		30	100	μΑ
I _{IL}	Input LOW Current (@ V _{IL})		25	50		25	50		25	50	μΑ

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

^{*}Typicals used for testing purposes.

^{8.} Input and output parameters vary 1:1 with V_{CC} . V_{EE} can vary +0.925 V to -0.165 V.

<sup>Input and output parameters vary 1:1 with V_{CC}. V_{EE} can vary +0.925 V to -0.165 V.
All loading with 50 Ω to V_{CC} - 2.0 V.
V_{THR} is the voltage applied to the complementary input, typically V_{BB} or V_{MM}.
V_{IHCMR} min varies 1:1 with V_{EE}, V_{IHCMR} max varies 1:1 with V_{CC}. The V_{IHCMR} range is referenced to the most positive side of the differential input signal.</sup>

Table 7. DC CHARACTERISTICS, NECL OR RSNECL INPUT WITH NECL OUTPUT

 $V_{CC} = 0 \text{ V}; V_{EE} = -3.465 \text{ V to } -2.375 \text{ V (Note 12)}$

			-40°C			25°C			85°C		
Symbol	Characteristic	Min	Тур	Max	Min	Тур	Max	Min	Тур	Max	Unit
I _{EE}	Negative Power Supply Current	17	23	29	17	23	29	17	23	29	mA
V _{OH}	Output HIGH Voltage (Note 13)	-1050	-970	-925	-975	-935	-900	-950	-910	-875	mV
V _{OUTPP}	Output Voltage Amplitude	350	410	525	350	410	525	350	410	525	mV
V _{IH}	Input HIGH Voltage (Single–Ended) (Note 14)	V _{THR} + 75 mV	V _{CC} - 1.0*	V _{CC}	V _{THR} + 75 mV	V _{CC} – 1.0*	V _{CC}	V _{THR} + 75 mV	V _{CC} – 1.0*	V _{CC}	V
V _{IL}	Input LOW Voltage (Single–Ended) (Note 14)	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V _{EE}	V _{CC} – 1.4*	V _{THR} – 75 mV	V
V _{BB}	NECL Output Voltage Reference	-1420	-1360	-1300	-1420	-1360	-1300	-1420	-1360	-1300	mV
V _{IHCMR}	Input HIGH Voltage Common Mode Range (Note 15) (Differential Configuration)	V _{EE} -	-1.2	0.0	V _{EE} +	1.2	0.0	V _{EE} -	1.2	0.0	V
V _{MM}	CMOS Output Voltage Reference (Note 16)	V _{MMT} –150	V _{MMT}	V _{MMT} + 150	V _{MMT} –150	V _{MMT}	V _{MMT} + 150	V _{MMT} –150	V _{MMT}	V _{MMT} + 150	mV
R _{TIN}	Internal Input Termination Resistor	45	50	55	45	50	55	45	50	55	Ω
I _{IH}	Input HIGH Current (@ V _{IH})		30	100		30	100		30	100	μΑ
I _{IL}	Input LOW Current (@ V _{IL})		25	50		25	50		25	50	μΑ

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

^{*}Typicals used for testing purposes.

^{12.} Input and output parameters vary 1:1 with V_{CC}.

^{13.} All loading with 50 Ω to V_{CC} – 2.0 V.

^{14.} V_{THR} is the voltage applied to the complementary input, typically V_{BB} or V_{MM} .

^{15.} V_{IHCMR} min varies 1:1 with V_{EE}, V_{IHCMR} max varies 1:1 with V_{CC}. The V_{IHCMR} range is referenced to the most positive side of the differential input signal.

^{16.} V_{MM} typical = $|V_{CC} - V_{EE}|/2 + V_{EE} = V_{MMT}$

Table 8. AC CHARACTERISTICS for FCBGA-16

 $V_{CC} = 0 \text{ V}$; $V_{FF} = -3.465 \text{ V}$ to -2.375 V or $V_{CC} = 2.375 \text{ V}$ to 3.465 V; $V_{FF} = 0 \text{ V}$

			–40°C			25°C			85°C		
Symbol	Characteristic	Min	Тур	Max	Min	Тур	Max	Min	Тур	Max	Unit
f _{max}	Maximum Frequency (See Figure 4. F _{max} /JITTER) (Note 17)	10.7	12		10.7	12		10.7	12		GHz
t _{PLH} , t _{PHL}	Propagation Delay to Output Differential	90	110	130	100	120	140	105	125	145	ps
t _{SKEW}	Duty Cycle Skew (Note 18)		3	15		3	15		3	15	ps
t _{JITTER}	RMS Random Clock Jitter $f_{in} < 10 \; \text{GHz}$ Peak-to-Peak Data Dependent Jitter $f_{in} < 10 \; \text{Gb/s}$		0.2 TBD	1		0.2 TBD	1		0.2 TBD	1	ps
V _{INPP}	Input Voltage Swing/Sensitivity (Differential Configuration) (Note 19)	75		2600	75		2600	75		2600	mV
t _r t _f	Output Rise/Fall Times @ 1 GHz Q, Q (20% – 80%)	30	45	75	20	40	65	20	40	65	ps

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

Table 9. AC CHARACTERISTICS for QFN-16

 V_{CC} = 0 V; V_{EE} = -3.465 V to -2.375 V or V_{CC} = 2.375 V to 3.465 V; V_{EE} = 0 V

			–40°C			25°C		85°C			
Symbol	Characteristic	Min	Тур	Max	Min	Тур	Max	Min	Тур	Max	Unit
f _{max}	Maximum Frequency (See Figure 4. F _{max} /JITTER) (Note 20)	10.7	12		10.7	12		10.7	12		GHz
t _{PLH} , t _{PHL}	Propagation Delay to Output Differential	90	110	130	100	120	140	95	125	145	ps
t _{SKEW}	Duty Cycle Skew (Note 21)		3	15		3	15		3	15	ps
t _{JITTER}	RMS Random Clock Jitter $f_{in} < 10 \; \text{GHz}$ Peak-to-Peak Data Dependent Jitter $f_{in} < 10 \; \text{Gb/s}$		0.2 TBD	2		0.2 TBD	2		0.2 TBD	2	ps
V _{INPP}	Input Voltage Swing/Sensitivity (Differential Configuration) (Note 22)	75		2600	75		2600	75		2600	mV
t _r t _f	Output Rise/Fall Times @ 1 GHz Q, Q (20% – 80%)	20	30	50	20	30	50	20	30	50	ps

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

^{17.} Measured using a 400 mV source, 50% duty cycle clock source. All loading with 50 Ω to V_{CC} – 2.0 V. Input edge rates 40 ps (20% – 80%). 18. See Figure 6. $t_{skew} = |t_{PLH} - t_{PHL}|$ for a nominal 50% differential clock input waveform. 19. $V_{INPP(max)}$ cannot exceed $V_{CC} - V_{EE}$

^{20.} Measured using a 400 mV source, 50% duty cycle clock source. All loading with 50 Ω to V_{CC} – 2.0 V. Input edge rates 40 ps (20% – 80%). 21. See Figure 6. $t_{skew} = |t_{PLH} - t_{PHL}|$ for a nominal 50% differential clock input waveform.

^{22.} V_{INPP(max)} cannot exceed V_{CC} - V_{EE}

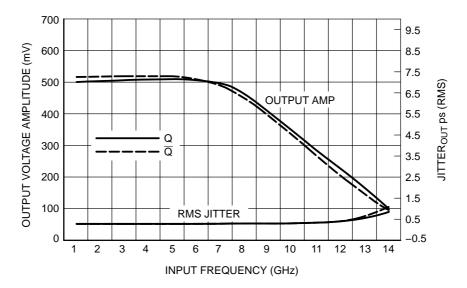


Figure 4. Output Voltage Amplitude (V_{OUTPP}) / RMS Jitter vs. Input Frequency (f_{in}) at Ambient Temperature (Typical)

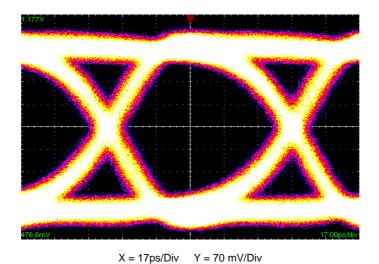


Figure 5. 10.709 Gb/s Diagram (3.0 V, 25°C)

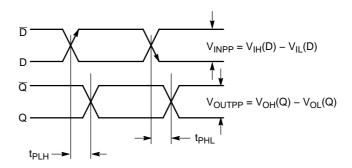


Figure 6. AC Reference Measurement

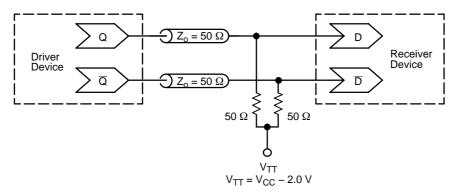


Figure 7. Typical Termination for Output Driver and Device Evaluation (See Application Note AND8020/D – Termination of ECL Logic Devices.)

ORDERING INFORMATION

Device	Package	Shipping [†]				
NBSG16BA	FCBGA-16	100 Units / Tray (Contact Sales Representative)				
NBSG16BAR2	FCBGA-16	100 / Tape & Reel				
NBSG16MN	QFN-16	123 Units / Rail				
NBSG16MNG	QFN-16 (Pb-Free)	123 Units / Rail				
NBSG16MNR2	QFN-16	3000 / Tape & Reel				
NBSG16MNR2G	QFN-16 (Pb-Free)	3000 / Tape & Reel				

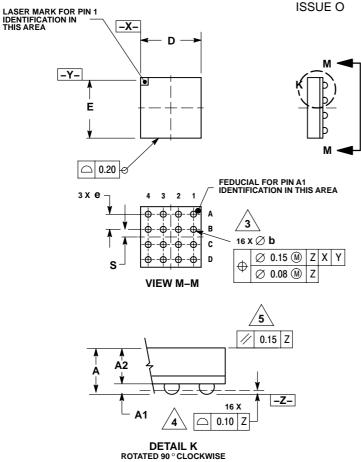
Board	Description
NBSG16BAEVB	NBSG16BA Evaluation Board

[†]For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

PACKAGE DIMENSIONS

FCBGA-16 **BA SUFFIX**

PLASTIC 4X4 (mm) BGA FLIP CHIP PACKAGE CASE 489-01



- NOTES:

 1. DIMENSIONS ARE IN MILLIMETERS.
 2. INTERPRET DIMENSIONS AND TOLERANCES
 PER ASME Y14.5M, 1994.

 3. DIMENSION D IS MEASURED AT THE MAXIMUM
 SOLDER BALL DIAMETER, PARALLET TO DATUM
 PLANE Z.

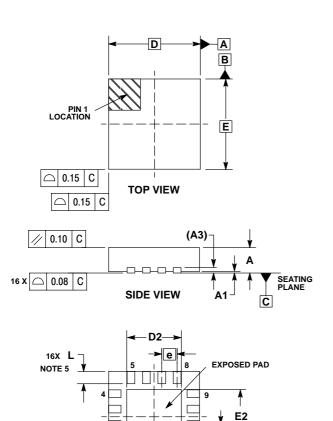
 4. DATUM Z (SEATING PLANE) IS DEFINED BY THE
 SPHERICAL CROWNS OF THE SOLDER BALLS.

 5. PARALLELISM MEASUREMENT SHALL EXCLUDE
 ANY EFFECT OF MARK ON TOP SURFACE OF
 PACKAGE.

	MILLIMETERS							
DIM	MIN	MAX						
Α	1.40 MAX							
A1	0.25	0.35						
A2	1.20	REF						
b	0.30	0.50						
D	4.00	BSC						
Ε	4.00	BSC						
е	1.00	BSC						
S	0.50	BSC						

PACKAGE DIMENSIONS

16 PIN QFN CASE 485G-01 ISSUE C



е

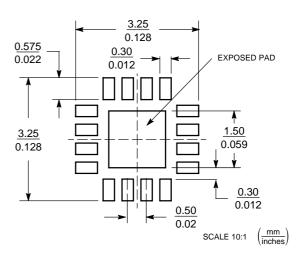
13

BOTTOM VIEW

- NOTES:
 1. DIMENSIONING AND TOLERANCING PER
- DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994. CONTROLLING DIMENSION: MILLIMETERS. DIMENSION 6 APPLIES TO PLATED TERMINAL AND IS MEASURED BETWEEN
- 0.25 AND 0.30 MM FROM TERMINAL.
 COPLANARITY APPLIES TO THE EXPOSED PAD AS WELL AS THE TERMINALS.
- L_{max} CONDITION CAN NOT VIOLATE 0.2 MM MINIMUM SPACING BETWEEN LEAD TIP AND FLAG

	MILLIMETERS	
DIM	MIN	MAX
Α	0.80	1.00
A1	0.00	0.05
A3	0.20 REF	
b	0.18	0.30
D	3.00 BSC	
D2	1.65	1.85
E	3.00 BSC	
E2	1.65	1.85
е	0.50 BSC	
K	0.18 TYP	
L	0.30	0.50

SOLDERING FOOTPRINT*



*For additional information on our Pb-Free strategy and solderin details, please download the ON Semiconductor Soldering an Mounting Techniques Reference Manual, SOLDERRM/D.

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