

**VI TELEFILTER****Filter Specification****TFS 70L14****1/5****1. Measurement condition :**

Ambient temperature $T_A$ :	25 °C
Input power level:	0 dBm
Terminating impedances in $f_C$ *):	for input: 100 $\Omega$   - 15,914 pF.
	for output: 131 $\Omega$   - 15,275 pF.

**2. Characteristics**

Remark:

Reference level for the relative attenuation  $a_{rel}$  of the **TFS 70L14** is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The reference frequency  $f_C$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The temperature coefficient of frequency  $T_C$  is valid both for the reference frequency  $f_C$  and the frequency response of the filter in the operating temperature range. The frequency shift of the filter in the operating temperature range is not included in the production tolerance scheme.

Data	typ. value	tolerance / limit
<b>Insertion loss</b> (Reference level) $a_e$	11 dB	max. 12,5 dB
<b>Centre frequency</b> $f_C$ at ambient temperature ( $f_{CTA}$ )	70 MHz	70,0 $\pm$ 0,10 MHz
<b>Pass band ( PB ) :</b>		$f_C - 6,5$ MHz ... $f_C + 6,5$ MHz
<b>Amplitude ripple in PB (p-p) :</b>	0,4 dB	max. 1 dB
<b>Bandwidth</b> at ambient temperature $T_A$ :		
1 dB - band width	13,35 MHz	min. 13,0 MHz
3 dB - band width	14,50 MHz	min. 14,0 MHz
<b>Relative attenuation</b> $a_{rel}$		
$f_C \pm 6,5$ MHz ... $f_C \pm 7,0$ MHz	-	max. 1 dB
$f_C - 20$ MHz ... $f_C - 9,65$ MHz	43...45 dB	max. 3 dB
$f_C + 10,35$ MHz ... $f_C + 20$ MHz	43...45 dB	min. 40 dB
<b>Group delay ( mean value in PB ) :</b>	1,1 $\mu$ s	max. 1,5 $\mu$ s
<b>Group delay ripple (p-p) in 90% of 3dB Bandwidth :</b>	65 ns	max. 90 ns
<b>Deviation from linear phase (p-p) in 90% of 3dB Bandwidth :</b>	6,5 degree	max. 11 degree
<b>Triple transit attenuation compared to main signal</b>	- dB	
<b>Crosstalk attenuation compared to main signal</b>	- dB	
<b>Temperature coefficient of frequency ( <math>T_C</math> )</b>	- 87 ppm/K	-94 ppm/K
<b>Frequency deviation of <math>f_C</math> over temperature</b>	$\Delta f_C(\text{Hz}) = T_C(\text{ppm/K}) \times (T - T_A) \times f_{CTA}(\text{MHz})$	
<b>Operating temperature range ( O.T.R. )</b>	- 20 °C ... + 70 °C	
<b>Storage temperature range</b>	- 40 °C ... + 85 °C	

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**Generated:** \_\_\_\_\_ **Dunzow W.**

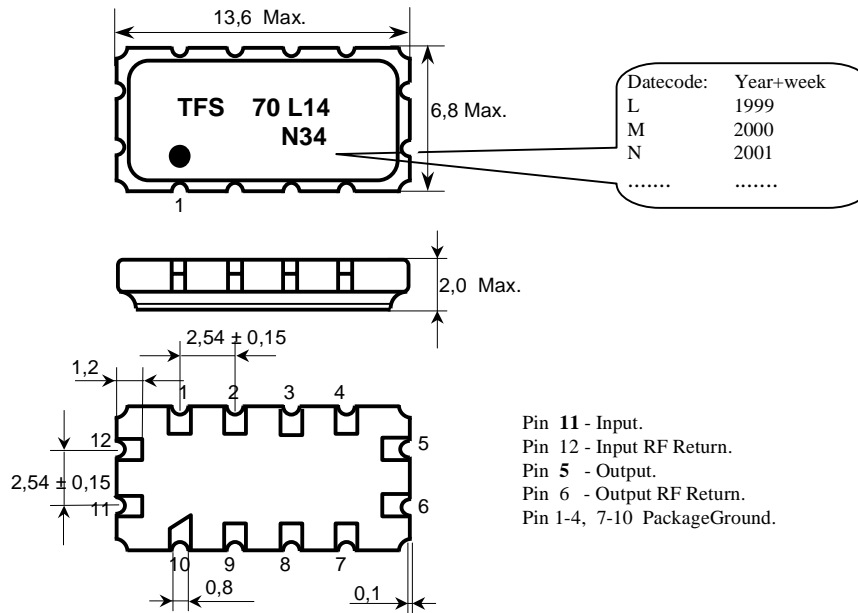
**Checked/Approved:** \_\_\_\_\_

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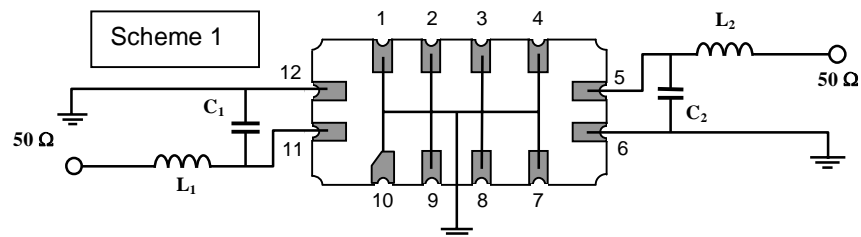
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### 3. Package, pin grid 2,54 mm :



### 4. 50 Ω - Matching network ( about matching element values see Application Note ):



**5. Stability characteristics :**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow):max. 2 times reflow process;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

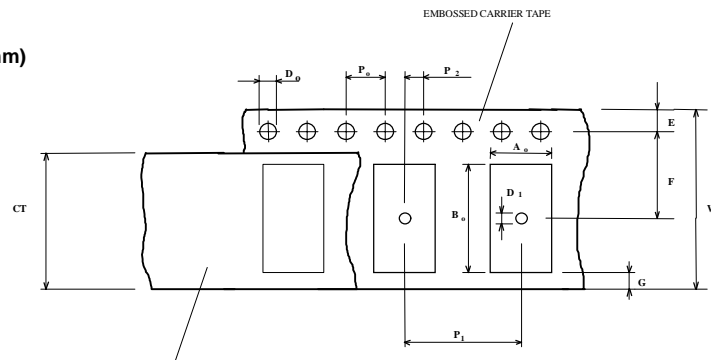
**6. Packing :**

Tape & Reel: DIN IEC 286 - 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

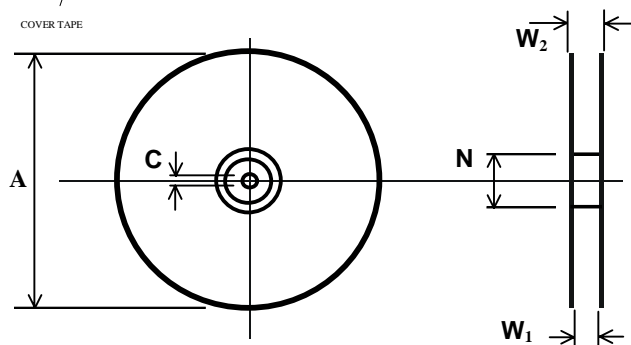
max. pieces of filters per reel:	1700
reel of empty components at start:	min 300 mm
reel of empty components at start including leader:	min 500 mm
Trailer	min 300 mm

**Tape (all dimensions in mm)**

W	: 24 ± 0,3
Po	: 4 ± 0,1
Do	: 1,5 + 0,1
E	: 1,75 ± 0,1
F	: 11,5 ± 0,1
G (min)	: 0,6
P2	: 2 ± 0,1
P1	: 12 ± 0,1
D1(min)	: 1,5
Ao	: 7,1 ± 0,2
Bo	: 13,9 ± 0,2
CT	: 21,5 ± 0,1

**Reel (all dimensions in mm):**

A	: 330
W1	: 24,4 + 2
W2(max)	: 30,4
N(min)	: 60
C	: 13 +0,5/-0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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**7. Air reflow temperature conditions :**

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

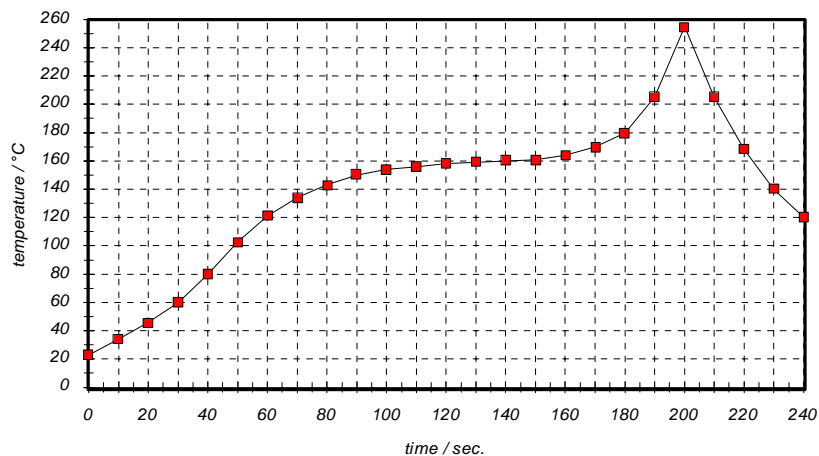
**Chip-mount air reflow profile**

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	Generate Preliminary specification.	Dunzow W.	28.08.2001
1.1	Generate Filter specification.	Dunzow W.	11.09.2001

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