



## DATA SHEET

● DEVICE NUMBER : BL-HD1X1B533F-TRB

SHEET DATE	1	2	3	4	5	6	7	8			CONTENTS
2005.12.27	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0			Original Released
2006.11.21	-	-	-	-	-	1.1	1.1	-			Change Refold Soldering temperature
2007.05.14	-	-	-	-	-	-	-	1.1			Change Storage

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APPROVED	DRAWER

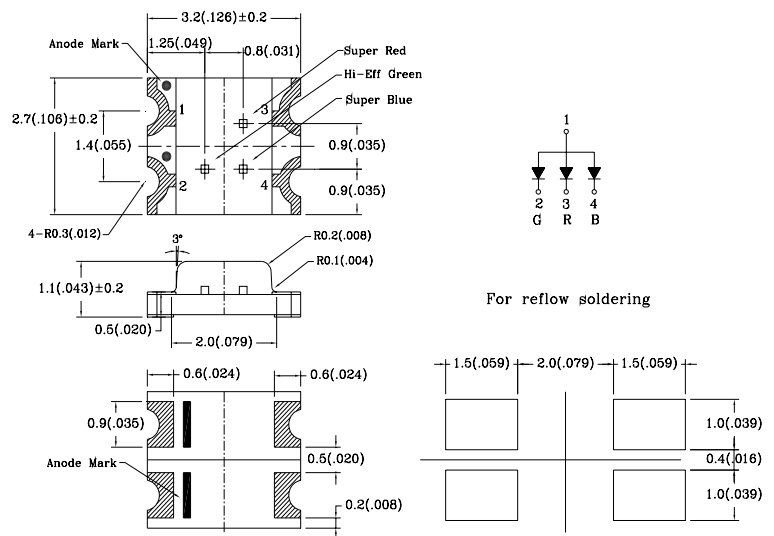
### ● Features:

1. Emitted Color : Super Red ,Hi-Eff Green and Super Blue
2. Lens Appearance : Water Clear
3. Multi-color type.
4. 3.2x2.7x1.1mm(1210)standard package
5. Suitable for all SMT assembly methods.
6. Compatible with infrared and vapor phase reflow solder process.
7. Compatible with automatic placement equipment.
8. This product doesn't contain restriction Substance, comply ROHS standard.

### ● Applications:

1. Automotive : Dashboards, stop lamps, turn signals.
2. Backlighting : LCDs, Key pads advertising.
3. Status indicators : Consumer & industrial electronics.
4. General use.

### ● Package Dimensions:



### NOTES:

1. All dimensions are in millimeters (inches).
2. Tolerance is ± 0.10mm (0.004") unless otherwise specified.
3. Specifications are subject to change without notice.

### ● Absolute Maximum Ratings(Ta=25°C)

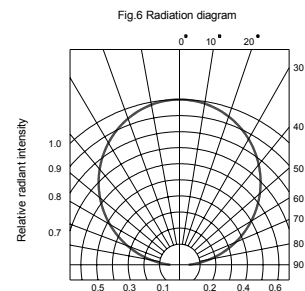
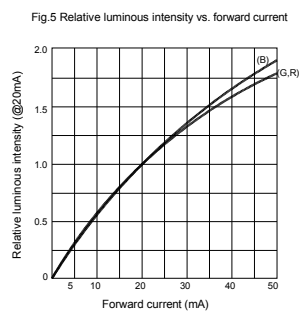
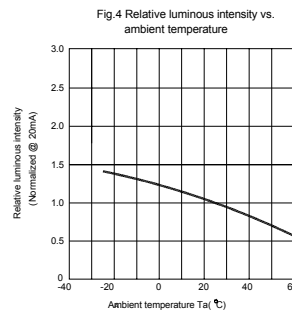
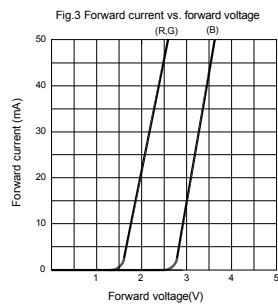
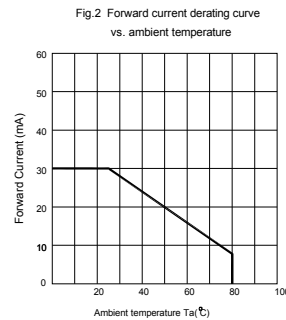
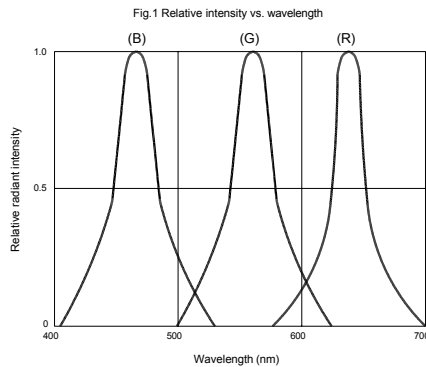
Parameter	Symbol	Super Red	Hi-Eff Green	Super Blue	Unit
Power Dissipation	Pd	60	100	100	mW
Forward Current	I <sub>F</sub>	30	30	30	mA
Peak Forward Current * 1	I <sub>FP</sub>	100	100	100	mA
Reverse Voltage	V <sub>R</sub>	5			V
Operating Temperature	Topr	-25°C~80°C			-
Storage Temperature	Tstg	-30°C~85°C			-
Soldering Temperature	Tsol	See Page 7			-

\* 1 Condition for I<sub>F</sub>p is pulse of 1/10 duty and 0.1msec width.

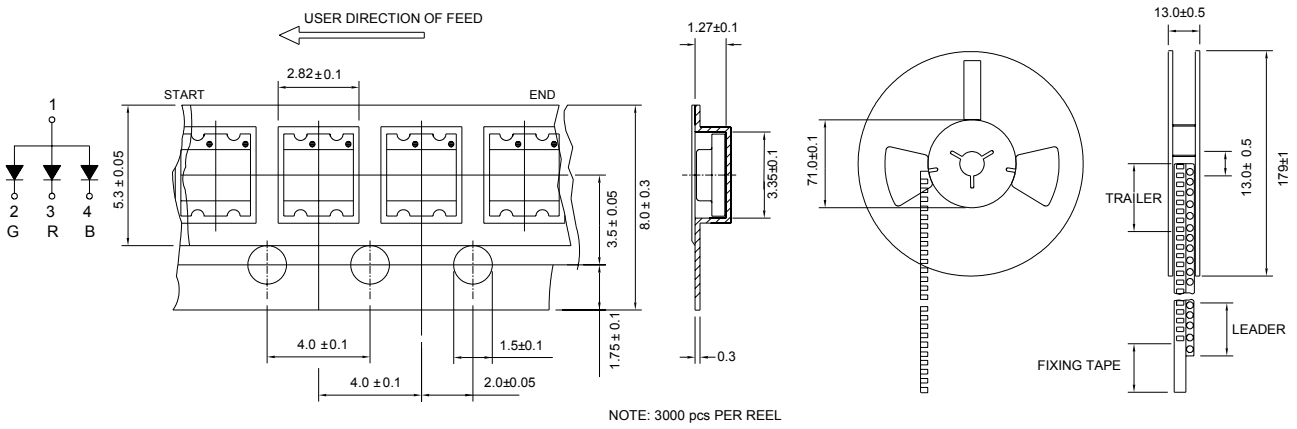
### ● Electrical and optical characteristics(Ta=25°C)

Parameter	Symbol	Condition	Color	Min.	Typ.	Max.	Unit
Forward Voltage	V <sub>f</sub>	I <sub>F</sub> =20mA	Super Red Hi-Eff Green Super Blue	-	2.0 2.0 3.2	2.6 2.6 3.6	V
Luminous Intensity	I <sub>v</sub>	I <sub>F</sub> =20mA	Super Red Hi-Eff Green Super Blue	12.3 5.5 28	25 12 50	-	mcd
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V	Super Red Hi-Eff Green Super Blue	-	-	100 100 1	μA
Peak Wave Length	λ <sub>p</sub>	I <sub>F</sub> =20mA	Super Red Hi-Eff Green Super Blue	-	660 568 470	-	nm
Dominant Wave Length	λ <sub>d</sub>	I <sub>F</sub> =20mA	Super Red Hi-Eff Green Super Blue	638 566 465	-	648 576 470	nm
Spectral Line Half-width	Δλ	I <sub>F</sub> =20mA	Super Red Hi-Eff Green Super Blue	-	20 30 30	-	nm
Viewing Angle	2θ <sub>1/2</sub>	I <sub>F</sub> =20mA	Super Red Hi-Eff Green Super Blue	-	120	-	deg

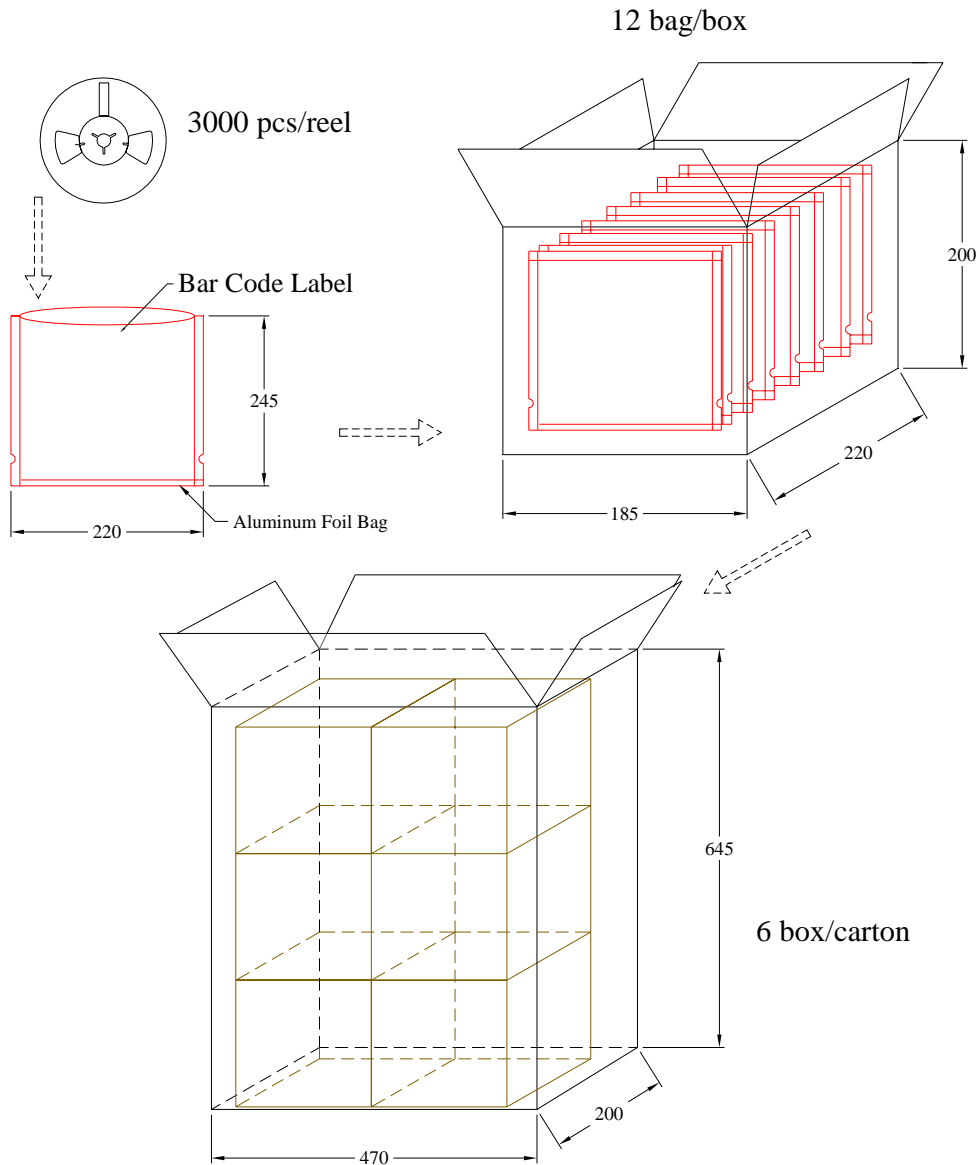
### ● Typical Electro-Optical Characteristics Curves



### ● Tapping and packaging specifications(Units: mm)



### ● Package Method:(unit:mm)Vacuum



● **Bin Limits**

Intensity Bin Limits (D1) (At 20mA)

BIN CODE	Min. (mcd)	Max. (mcd)
K	12.3	18.5
L	18.5	28.0
M	28.0	42.0
N	42.0	63.0

Tolerance for each Bin limit is  $\pm 15\%$

Intensity Bin Limits (X1) (At 20mA)

BIN CODE	Min. (mcd)	Max. (mcd)
H	5.5	8.2
J	8.2	12.3
K	12.3	18.5
L	18.5	28.0

Tolerance for each Bin limit is  $\pm 15\%$

Color Bin Limits (X1) (At 20mA)

BIN CODE	Min. (nm)	Max. (nm)
4	566	568
5	568	570
6	570	572
7	572	574
8	574	576

Tolerance for each Bin limit is  $\pm 1\text{ nm}$

● **Bin Limits**

Intensity Bin Limits (B5) (At 20mA)

BIN CODE	Min. (mcd)	Max. (mcd)
M	28	42
N	42	63
P	63	94
Q	94	140

Tolerance for each Bin limit is  $\pm 15\%$

Color Bin Limits (B5) (At 20mA)

BIN CODE	Min. (nm)	Max. (nm)
4	465	470

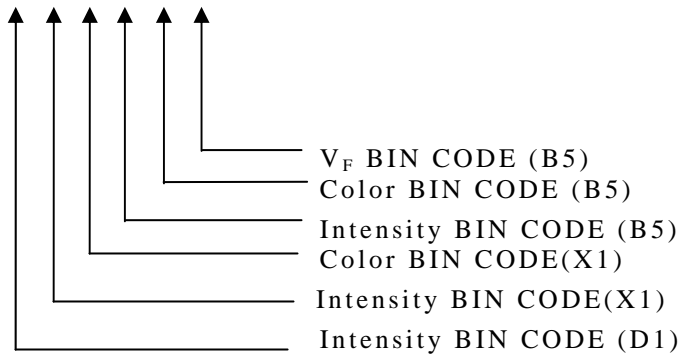
Tolerance for each Bin limit is  $\pm 1\text{ nm}$

V<sub>F</sub> Bin Limits (B5) (At 20mA)

BIN CODE	Min.(v)	Max.(v)
G	2.8	3.0
H	3.0	3.2
J	3.2	3.4
K	3.4	3.6

Tolerance for each Bin limit is  $\pm 0.05\text{V}$

● **BIN :** X-X X-X X X



## ● Reliability Test

Classification	Test Item	Reference Standard	Test Conditions	Result
Endurance Test	Operation Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS-C-7021 :B-1	Connect with a power $I_f=20\text{mA}$ $T_a$ =Under room temperature Test time=1,000hrs	0/20
	High Temperature High Humidity Storage	MIL-STD-202:103B JIS-C-7021 :B-11	$T_a=+65^\circ\text{C}\pm 5^\circ\text{C}$ RH=90%-95% Test time=240hrs	0/20
	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	High $T_a=+85^\circ\text{C}\pm 5^\circ\text{C}$ Test time=1,000hrs	0/20
	Low Temperature Storage	JIS-C-7021 :B-12	Low $T_a=-35^\circ\text{C}\pm 5^\circ\text{C}$ Test time=1,000hrs	0/20
Environmental Test	Temperature Cycling	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1010 JIS-C-7021 :A-4	$-35^\circ\text{C} \sim +25^\circ\text{C} \sim +85^\circ\text{C} \sim +25^\circ\text{C}$ 60min 20min 60min 20min Test Time=5cycle	0/20
	Thermal Shock	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1011	$-35^\circ\text{C}\pm 5^\circ\text{C} \sim +85^\circ\text{C}\pm 5^\circ\text{C}$ 20min 20min Test Time=10cycle	0/20
	Solder Resistance	MIL-STD-202:201A MIL-STD-750:2031 JIS-C-7021 :A-1	Preheating : $140^\circ\text{C}-160^\circ\text{C}$ , within 2 minutes. Operation heating : $260^\circ\text{C}$ (Max.), within 10seconds. (Max.)	0/20

## ● Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	$V_F$ ( V )	$I_F=20\text{mA}$	Over $U_x1.2$
Reverse current	$I_R$ ( $\mu\text{A}$ )	$V_R=5\text{V}$	Over $U_x2$
Luminous intensity	$I_v$ ( mcd )	$I_F=20\text{mA}$	Below $SX0.5$

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2. Measurement shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

## ● Soldering :

### 1. Manual Of Soldering

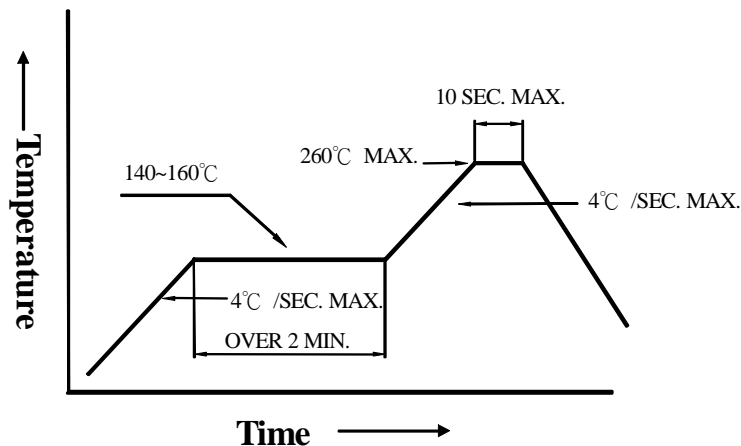
The temperature of the iron tip should not be higher than 300°C (572°F) and Soldering within 3 seconds per solder-land is to be observed.

### 2. Reflow Soldering

Preheating : 140°C~160°C ±5°C ,within 2 minutes.

Operation heating : 260°C (Max.) within 10 seconds.(Max)

Gradual Cooling (Avoid quenching).

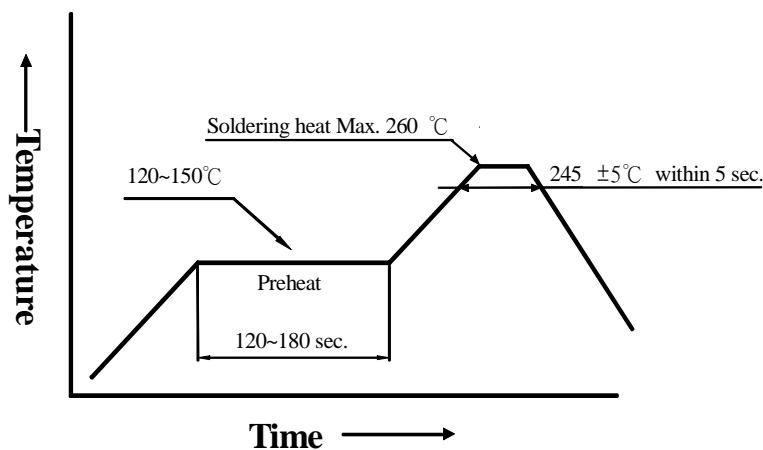


### 3. DIP soldering (Wave Soldering) :

Preheating : 120°C~150°C,within 120~180 sec.

Operation heating : 245°C±5°C within 5 sec.260°C (Max)

Gradual Cooling (Avoid quenching).



## ● Handling :

Care must be taken not to cause to the epoxy resin portion of BRIGHT LEDs while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of BRIGHT LEDs with hard or sharp article such as the sand blast and the metal hook.



● **Notes for designing:**

Care must be taken to provide the current limiting resistor in the circuit so as to drive the BRIGHT LEDs within the rated figures. Also, caution should be taken not to overload BRIGHT LEDs with instantaneous voltage at the turning ON and OFF of the circuit.

When using the pulse drive care must be taken to keep the average current within the rated figures. Also, the circuit should be designed so as to be subjected to reverse voltage when turning off the BRIGHT LEDs.

● **Storage:**

In order to avoid the absorption of moisture, it is recommended to solder BRIGHT LEDs as soon as possible after unpacking the sealed envelope.

If the envelope is still packed, to store it in the environment as following:

- (1) Temperature : 5°C-30°C (41°F) Humidity : RH 60% Max.
- (2) After this bag is opened, devices that will be applied to infrared reflow, vapor-phase reflow, or equivalent soldering process must be:
  - a. Completed within 168 hours.
  - b. Stored at less than 30% RH.
- (3) Devices require baking before mounting, if:
  - (2) a or (2) b is not met.
- (4) If baking is required, devices must be baked under below conditions:
  - 48 hours at 60°C±3°C.

● **Package and Label of Products:**

- (1) Package: Products are packed in one bag of 3000 pcs (one taping reel) and a label is attached on each bag.
- (2) Label:

