# VI TELEFILTER Resonator specification TFR 433S 1/5

#### **Measurement condition**

#### Characteristics

#### Remark

The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_C$  is the frequency of the minimum of the passband attenuation  $a_{min}$ . The tolerance for the centre frequency also includes a frequency shift due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and a production tolerance for the centre frequency  $f_C$ .

Data		typ. value		tolerance / limit		
Insertion loss (reference level)	a <sub>e</sub> = a <sub>min</sub>	1,2	dB	max.	2,5	dB
Centre frequency at ambient tempera	ture f <sub>C</sub>	433,92	MHz		±75	kHz
Ageing of centre frequency		-		max.	<±10	ppm/ yr
Quality Factor	Unloaded Q	11,000			-	
	Loaded Q 50Ω	2,000			-	
Parallel capacitance	C <sub>0</sub>	2,0	pF	max.	±0,3	pF
Motional resistance	$R_1$	18	Ω	max.	26	Ω
Motional inductance	$L_1$	86	μΗ		-	
Motional capacitance	$C_1$	1,56	fF		-	
DC Insulation resistance		-		min.	1	МΩ
DC Voltage	$V_{DC}$	-		max.	10	V
AC Voltage (50Hz/60Hz)	$V_{pp}$	-		max.	10	V
Input power level		-		max.	0	dBm
Operating temperature range	OTR	-		-40 °C + 85°C		
Storage temperature range		-		-45 °C + 85°C		
Turnover temperature	$T_0$	25	°C			
Temperature coefficient of frequency	TC <sub>f</sub> **	0,032	ppm/K <sup>2</sup>			

<sup>\*)</sup> The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions, do not hesitate to ask for an application note or contact our design team.

\*\*) \( \Delta f(Hz) = TC\_f(ppm/K^2) \times (T\_0-T)^2 x f\_{CAT}(MHz). \)

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Generated:		
Checked / Approved:		

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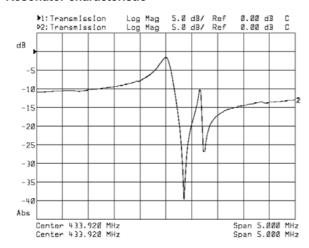
### VI TELEFILTER

## **Resonator specification**

**TFR 433S** 

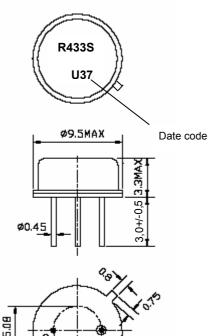
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#### Resonator characteristic



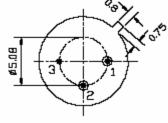
#### Construction and pin connection

(All dimensions in mm)

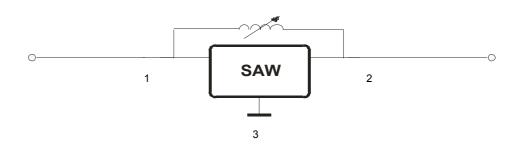


Date code:	Year + week
V	2000
W	2008

Input 2 Output Ground



50 Ω test circuit



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#### Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;

DIN IEC 68 T2 - 27

2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;

DIN IEC 68 T2 - 6

3. Change of

temperature: -55 °C to 125 °C / 30 min. each / 10 cycles

DIN IEC 68 part 2 - 14 Test N

4. Resistance to

solder heat (reflow): reflow possible: twice max.;

for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

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# **VI TELEFILTER**

# **Resonator specification**

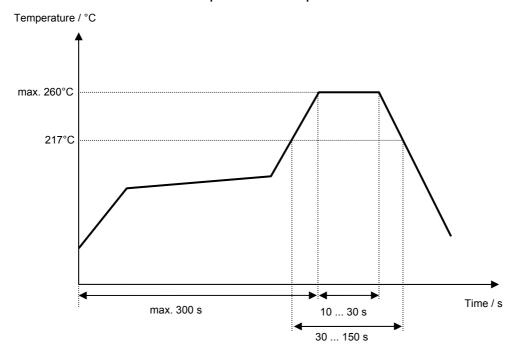
**TFR 433S** 

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## Air reflow temperature conditions

Conditions	Exposure		
Average ramp-up rate (30°C to 217°C)	less than 3°C/second		
> 100°C	between 300 and 600 seconds		
> 150°C	between 240 and 500 seconds		
> 217°C	between 30 and 150 seconds		
Peak temperature	max. 260°C		
Time within 5°C of actual peak temperature	between 10 and 30 seconds		
Cool-down rate (Peak to 50°C)	less than 6°C/second		
Time from 30°C to Peak temperature	no greater than 300 seconds		

## Chip-mount air reflow profile



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#### **TFR 433S** VI TELEFILTER **Resonator specification** 5/5 History Version **Reason of Changes** Name Date 1.0 Generation of resonator specification Strehl 18.01.2005 1.1 Change measurement condition of centre frequency Strehl 19.04.2005 1.2 Added resonator characteristic Martens 13.09.2006

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