

*Customer :

Specification KWT806

CUSTOMER

Checked by	Approved by

SUPPLIER

Drawn by	Approved by

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KWT806-S

1. Description

This surface-mount LED comes in PLCC standard package dimension. It has a substrate made up of a molded plastic reflector sitting on top of a bent lead frame. The die is attached within the reflector cavity and the cavity is encapsulated by epoxy or silicone.

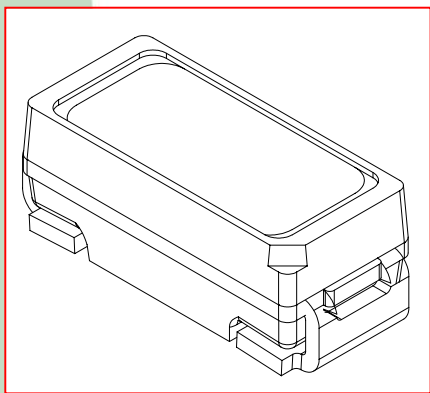
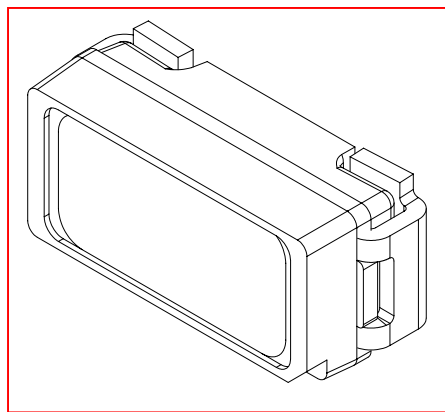
The package design coupled with careful selection of component materials allow these products to perform with high reliability in a larger temperature range -40°C to 100°C. The high reliability feature is crucial to Automotive interior and Indoor ESS.



- White colored SMT package
- InGaN/Sic material
- Suitable for all SMT assembly and soldering methods
- Pb-Free Reflow soldering application
- RoHS compliant
- MSL 2a

Applications

- White Back-light unit
- Electric Signs and Signals
- Interior automotive
- Office Automation, Electrical Appliances, Industrial Equipment



2. Absolute maximum ratings*1

Parameter	Symbol	Value	Unit
Power Dissipation	P_d	120	mW
Forward Current	I_F	30	mA
Peak Forward Current	I_{FM}^{*2}	100	mA
Reverse Voltage	V_R	5	V
Operating Temperature	T_{opr}	-30 ~ +85	°C
Storage Temperature	T_{stg}	-40 ~ +100	°C

*1 Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.

*2 I_{FM} was measured at $T_w \leq 1\text{msec}$ of pulse width and $D \leq 1/10$ of duty ratio.

3. Electric characteristics

Parameter	Symbol	Condition	Min	Typ	Max	Unit
Forward Voltage*1	V_F	$I_F = 20\text{mA}$	2.9	3.2	3.4	V
Reverse Current	I_R	$V_R = 5\text{V}$	-	-	50	μA
Luminous Intensity*2	I_V	$I_F = 20\text{mA}$	14,00	1,900	2,500	mcd
Luminous flux	Φ	$I_F = 20\text{mA}$		4.75		lm
Viewing Angle *3	$2\theta_{1/2}$	$I_F = 20\text{mA}$	120			deg.
Life time		$I_F = 20\text{mA}$ $T_a = 60^\circ\text{C}$	15,000	-	-	hrs

*1. Forward Voltage Measurement allowance is $\pm 0.1\text{V}$

*2. The luminous intensity I_V was measured at the peak of the spatial pattern which may not be aligned with the mechanical axis of the LED package. Luminous Intensity Measurement allowance is $\pm 7\%$

*3. $2\theta_{1/2}$ is the off-axis where the luminous intensity is 1/2 of the peak intensity.

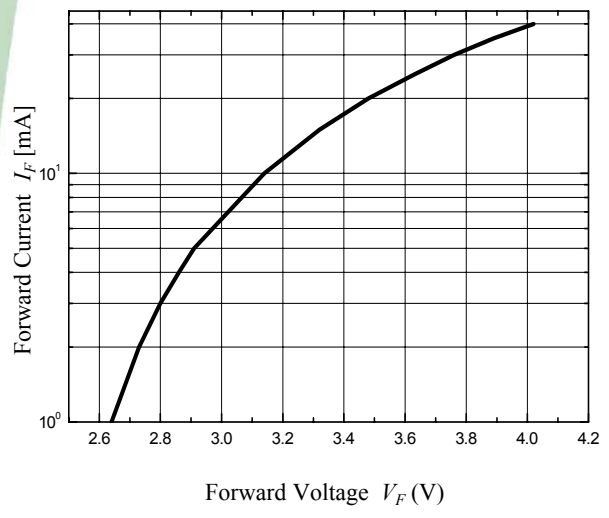
*4 Estimated time to 50% degradation of initial luminous intensity.

[Note] All measurements were made under the standardized environment of SSC.

4. Optical characteristics

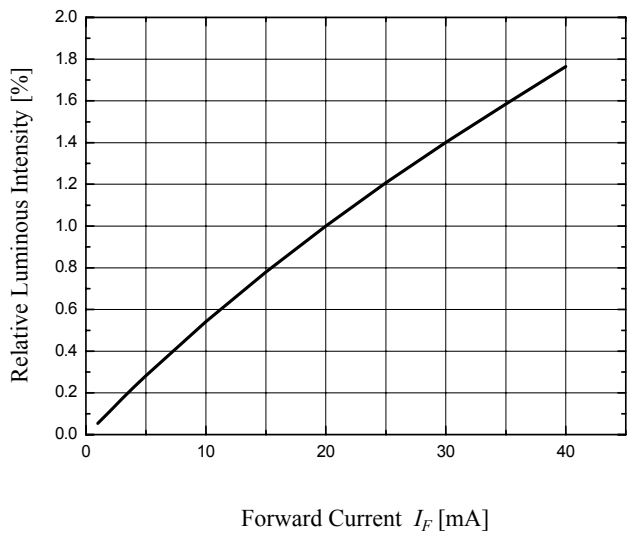
Forward Current vs. Forward Voltage

($T_a=25\text{ }^\circ\text{C}$)



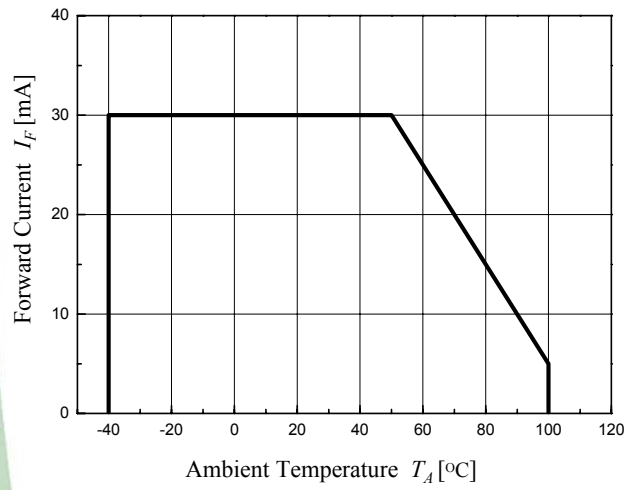
Relative Luminous Intensity vs Forward Current

($T_a=25\text{ }^\circ\text{C}$)

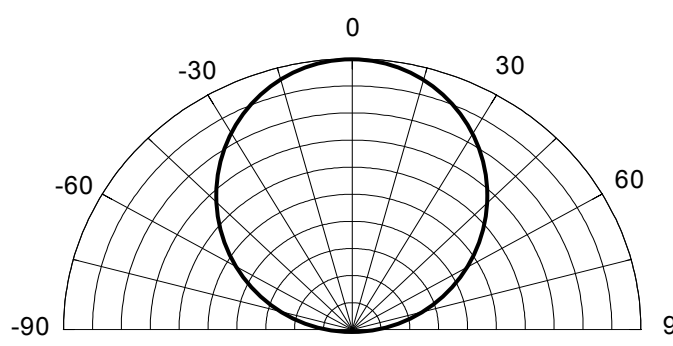


Forward Current Derating Curve

($T_a=25\text{ }^\circ\text{C}$)



Radiation Diagram



5. Reliability Test

Item	Reference	Test Condition	Duration / Cycle	Number of Damage
Thermal Shock	Internal Reference	$T_a = -40^{\circ}\text{C}$ (30MIN) ~ 100°C (30MIN)	100 Cycle	0/22
Temperature Cycle	EIAJ ED-4701	$T_a = -40^{\circ}\text{C}$ (30MIN) ~ 25°C (5MIN) ~ 100°C (30MIN) ~ 25°C (5MIN)	100 Cycle	0/22
High Temperature Storage	EIAJ ED-4701	$T_a = 100^{\circ}\text{C}$	1,000 Hours	0/22
High Temperature High Humidity Storage	EIAJ ED-4701	$T_a = 85^{\circ}\text{C}$, RH=85%	1,000 Hours	0/22
Low Temperature Storage	EIAJ ED-4701	$T_a = -40^{\circ}\text{C}$	1,000 Hours	0/22
Operating Endurance Test	Internal Reference	$T_a = 25^{\circ}\text{C}$, $I_F = 20\text{mA}$	1,000 Hours	0/22
High Temperature / Humidity Life	Internal Reference	$T_a = 60^{\circ}\text{C}$, RH=90%, $I_F = 20\text{mA}$	1,000 Hours	0/22
High Temperature Life Test	Internal Reference	$T_a = 60^{\circ}\text{C}$, $I_F = 20\text{mA}$	1,000 Hours	0/22
Low Temperature Life Test	Internal Reference	$T_a = -40^{\circ}\text{C}$, $I_F = 20\text{mA}$	1,000 Hours	0/22
ESD(HBM)	MIL-STD-883D	1KV at 1.5k Ω ; 100pF	3 Time	0/22

* Criteria for Judging the Damage

Item	Symbol	Condition	Criteria for Judgement	
			MIN	MAX
Forward Voltage	V_F	$I_F = 20\text{mA}$	-	USL ^{*1} \times 1.1
Reverse Current	I_R	$V_R = 5\text{V}$	-	100 μA
Luminous Intensity	I_V	$I_F = 20\text{mA}$	LSL ^{*2} \times 0.7	-

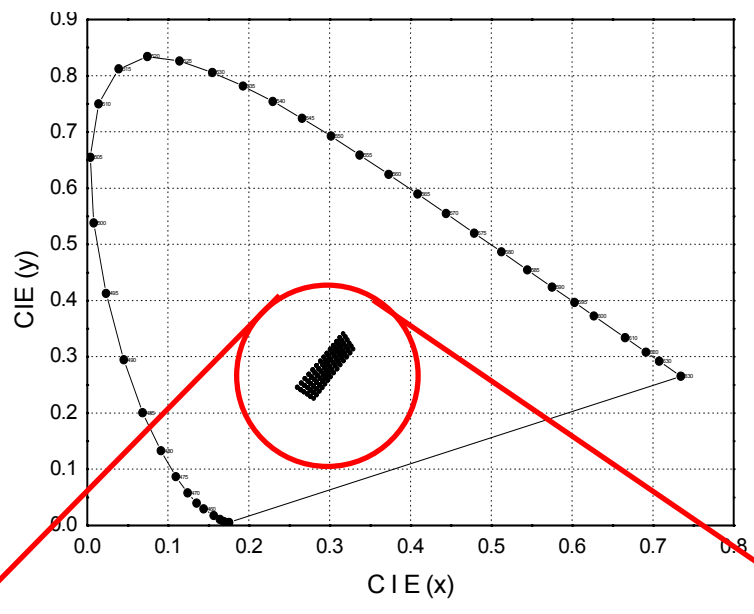
Note : *1 USL : Upper Standard Level

*2 LSL : Lower Standard Level

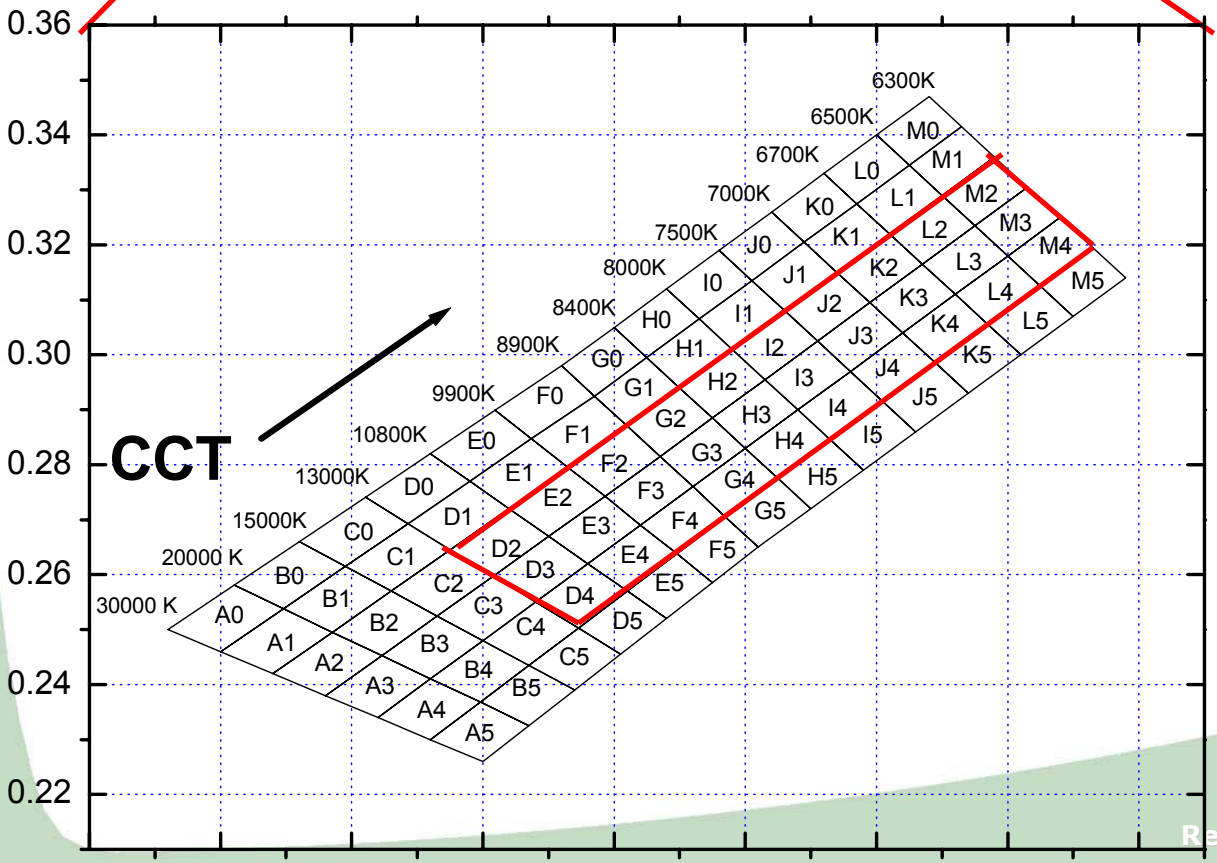
*ESD guarantee condition

Item	Test Condition	Criteria for Judgement	Test Form
HBM	1,000 V	$I_R = 100 \mu\text{A}$ and below	CONTACT

6. Color Coordinate & Bin Code Description



y coords.



CCT

***CIE RANK**

<IF=20mA, Ta=25℃>

E2		E3		E4	
x	y	x	y	x	y
0.2820	0.2720	0.2850	0.2670	0.2880	0.2620
0.2850	0.2670	0.2880	0.2620	0.2910	0.2570
0.2893	0.2743	0.2920	0.2690	0.2948	0.2638
0.2865	0.2795	0.2893	0.2743	0.2920	0.2690
F2		F3		F4	
x	y	x	y	x	y
0.2865	0.2795	0.2893	0.2743	0.2920	0.2690
0.2893	0.2743	0.2920	0.2690	0.2948	0.2638
0.2935	0.2815	0.2960	0.2760	0.2985	0.2705
0.2910	0.2870	0.2935	0.2815	0.2960	0.2760
G2		G3		G4	
x	y	x	y	x	y
0.2910	0.2870	0.2935	0.2815	0.2960	0.2760
0.2935	0.2815	0.2960	0.2760	0.2985	0.2705
0.2975	0.2885	0.3000	0.2830	0.3025	0.2775
0.2950	0.2940	0.2975	0.2885	0.3000	0.2830
H2		H3		H4	
x	y	x	y	x	y
0.2950	0.2940	0.2975	0.2885	0.3000	0.2830
0.2975	0.2885	0.3000	0.2830	0.3025	0.2775
0.3015	0.2955	0.3040	0.2900	0.3065	0.2845
0.2990	0.3010	0.3015	0.2955	0.3040	0.2900

*Measurement Uncertainty of the Color Coordinates : ± 0.007



***CIE RANK**

<IF=20mA, Ta=25℃>

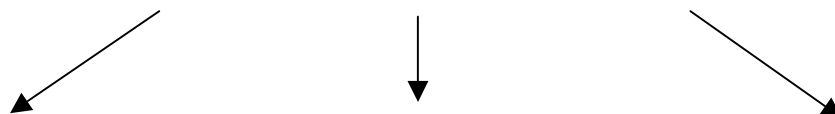
I2		I3		I4	
x	y	x	y	x	y
0.2990	0.3010	0.3015	0.2955	0.3040	0.2900
0.3015	0.2955	0.3040	0.2900	0.3065	0.2845
0.3055	0.3025	0.3080	0.2970	0.3105	0.2915
0.3030	0.3080	0.3055	0.3025	0.3080	0.2970
J2		J3		J4	
x	y	x	y	x	y
0.3030	0.3080	0.3055	0.3025	0.3080	0.2970
0.3055	0.3025	0.3080	0.2970	0.3105	0.2915
0.3095	0.3095	0.3120	0.3040	0.3145	0.2985
0.3070	0.3150	0.3095	0.3095	0.3120	0.3040
K2		K3		K4	
x	y	x	y	x	y
0.3070	0.3150	0.3095	0.3095	0.3120	0.3040
0.3095	0.3095	0.3120	0.3040	0.3145	0.2985
0.3135	0.3165	0.3160	0.3110	0.3185	0.3055
0.3110	0.3220	0.3135	0.3165	0.3160	0.3110
L2		L3		L4	
x	y	x	y	x	y
0.3110	0.3220	0.3135	0.3165	0.3160	0.3110
0.3135	0.3165	0.3160	0.3110	0.3185	0.3055
0.3175	0.3235	0.3200	0.3180	0.3225	0.3125
0.3150	0.3290	0.3175	0.3235	0.3200	0.3180

*Measurement Uncertainty of the Color Coordinates : ± 0.007

Bin Code Description

▶ Part Number : KWT806 - S

Bin Code		
Luminous Intensity	CIE	Forward Voltage
J6	EX	Z



Luminous Intensity (mcd) @ $I_F = 20\text{mA}$		
Bin Code	Min.	Max.
J6	1,600	1,700
J7	1,700	1,800
J8	1,800	1,900
K9	1,900	2,000
K0	2,000	2,100
K1	2,100	2,200
K2	2,200	2,300

Color Rank @ $I_F = 20\text{mA}$
A0~M0
A1~M1
A2~M2
A3~M3
A4~M4
A5~M5

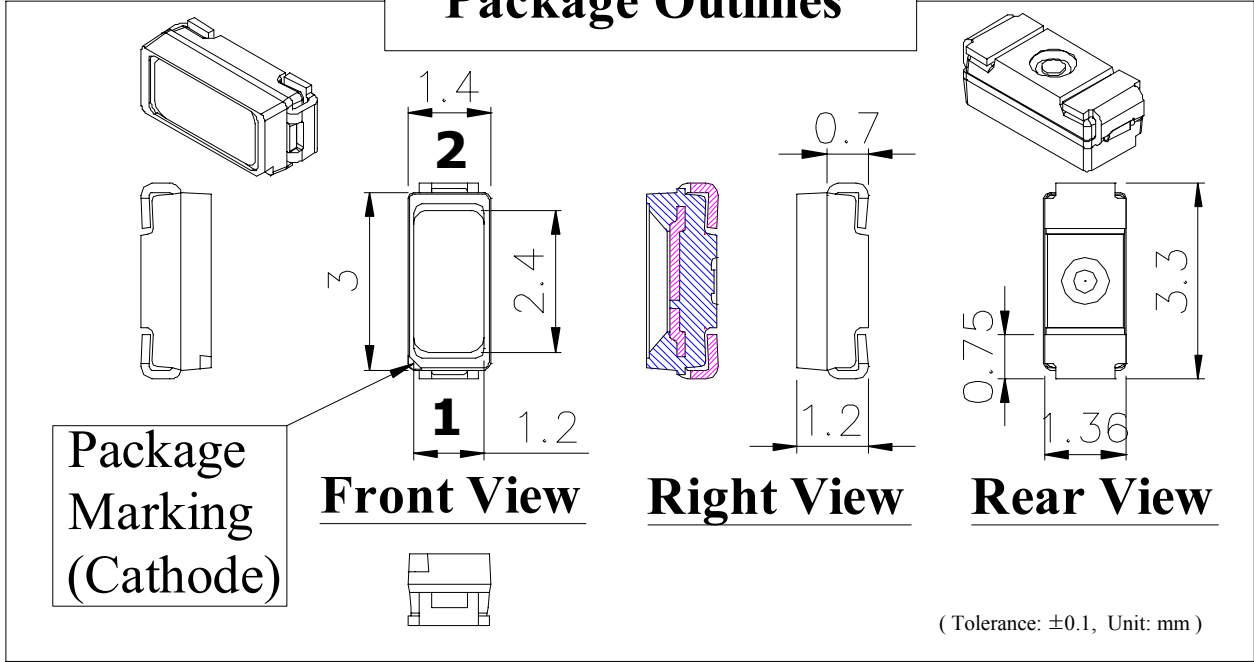
Forward Voltage (V) @ $I_F = 20\text{mA}$		
Bin Code	Min.	Max.
Z	2.9	3.4

7. Material

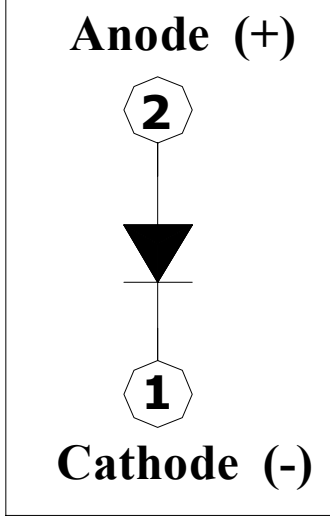
item	Reflector	Wire	Encapsulate	Chip
Material	PPA	Gold	Silicone	SiC

8. Outline Dimension

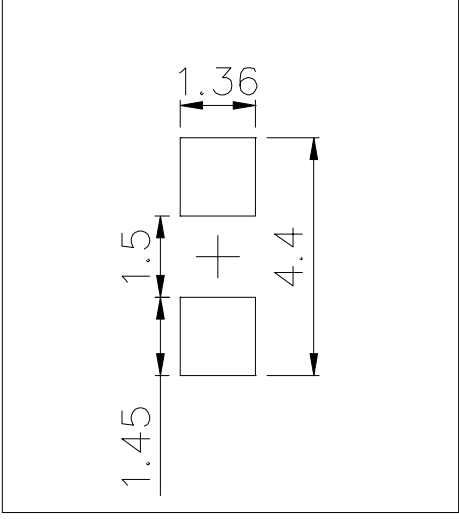
Package Outlines



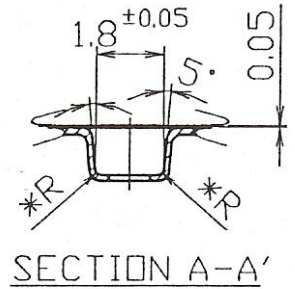
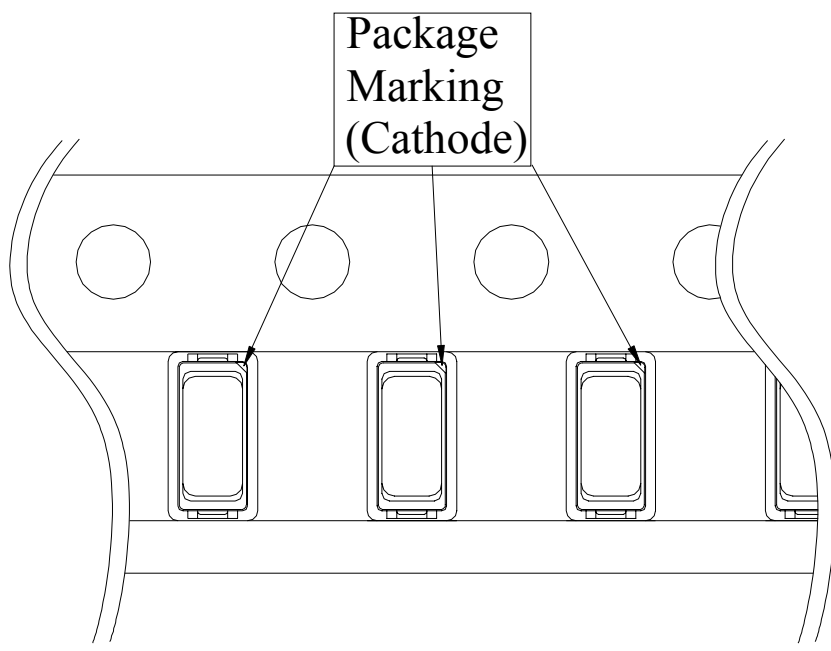
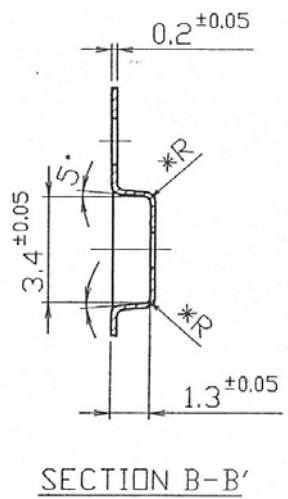
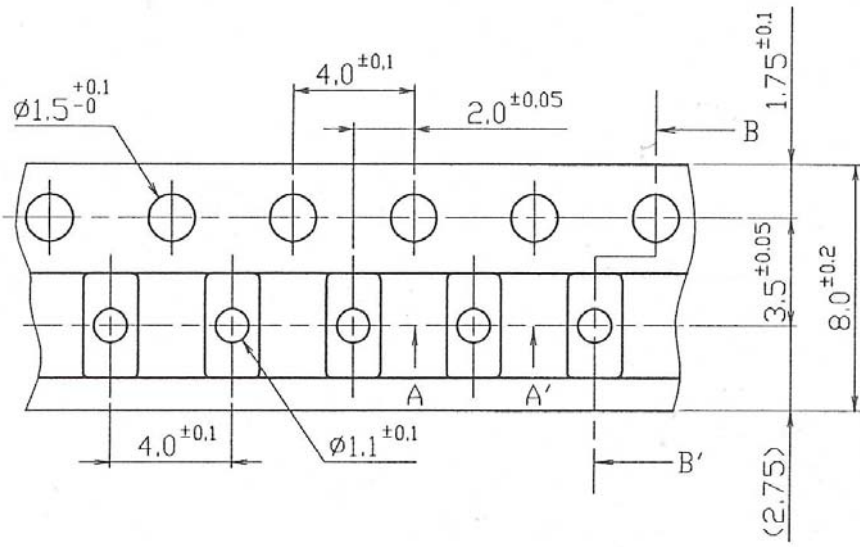
Circuit Diagram



Recommended Solder Pad



9. packing

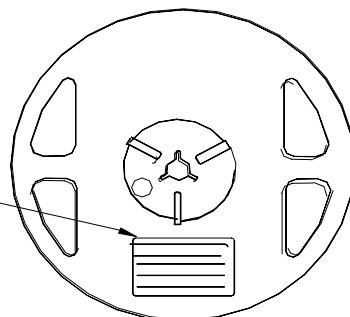


- (1) Quantity : 2000pcs/Reel
- (2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be $\pm 0.2\text{mm}$
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover (tape is turned off from) the carrier tape at the angle of 10° to the carrier tape
- (4) Package : P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package

● Reel Packing Structure

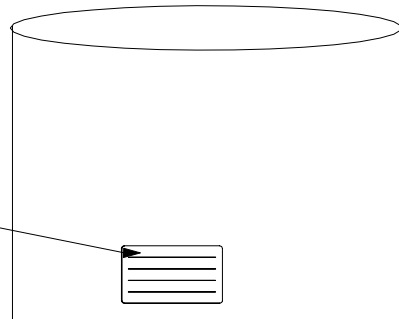
Reel

RANK: XXXX
 QUANTITY : XXXX
 LOT NUMBER : XXXXXXXXXXXX
 PART NUMBER : XXXXXXXX
 SEOUL SEMICONDUCTOR CO., LTD.



Aluminum Vinyl Bag

RANK: XXXX
 QUANTITY : XXXX
 LOT NUMBER : XXXXXXXXXXXX
 PART NUMBER : XXXXXXXX
 SEOUL SEMICONDUCTOR CO., LTD.



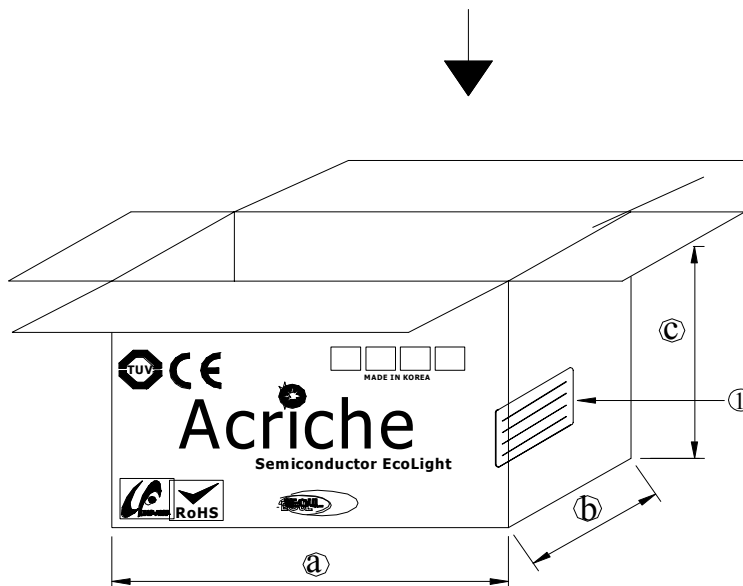
Outer Box Structure

Material : Paper(SW3B(B))

TYPE	SIZE (mm)		
	Ⓐ	Ⓑ	Ⓒ
7inch	245	220	102
	245	220	142

Ⓛ SIDE

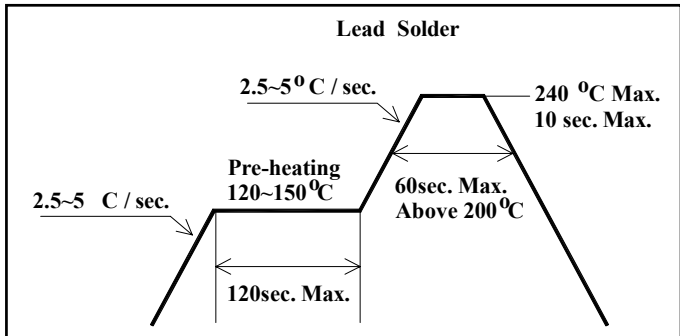
RANK: XXXX
 QUANTITY : XXXX
 LOT NUMBER : XXXXXXXXXXXX
 PART NUMBER : XXXXXXXX
 SEOUL SEMICONDUCTOR CO., LTD.



10. soldering

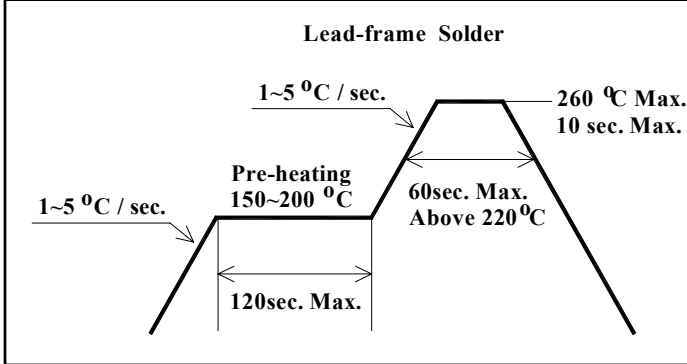
(1) Lead Solder

Lead Solder	
Pre-heat	120~150℃
Pre-heat time	120 sec. Max.
Peak-Temperature	240℃ Max.
Soldering time Condition	10 sec. Max.



(2) Lead-Free Solder

Lead Free Solder	
Pre-heat	150~200℃
Pre-heat time	120 sec. Max.
Peak-Temperature	260℃ Max.
Soldering time Condition	10 sec. Max.



(3) Hand Soldering conditions

Do not exceed 4 seconds at maximum 315°C under soldering iron.

(4) The encapsulated material of the LEDs is silicone.

Precautions should be taken to avoid the strong pressure on the encapsulated part.

So when using the chip mounter, the picking up nozzle that does not affect the silicone resin should be used.

Note : In case that the soldered products are reused in soldering process, we don't guarantee the products.

11. precaution for use

(1) Storage

In order to avoid the absorption of moisture, it is recommended to store in a dry box (or a desiccator) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature : 5°C ~30°C Humidity : maximum 70%RH

(2) Attention after open.

LED is correspond to SMD, when LED be soldered dip, interfacial separation may affect the light transmission efficiency, causing the light intensity to drop. Attention in followed; Keeping of a fraction

Temperature : 5 ~ 40°C Humidity : less than 10%

(3) In the case of more than 1 week passed after opening or change color of indicator on desiccant, components shall be dried 10-12hr. at 60±5°C.

(4) Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.

(5) Quick cooling shall be avoided.

(6) Components shall not be mounted on warped direction of PCB.

(7) Anti radioactive ray design is not considered for the products.

(8) This device should not be used in any type of fluid such as water, oil, organic solvent etc. When washing is required, IPA should be used.

(9) When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.

(10) The LEDs must be soldered within seven days after opening the moisture-proof packing.

(11) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.

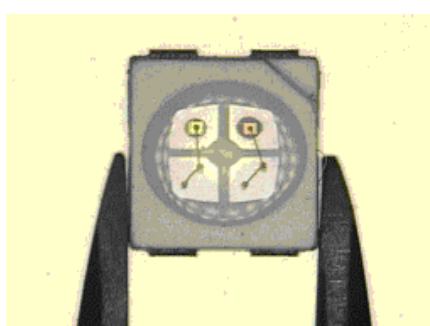
(12) The appearance and specifications of the product may be modified for improvement without notice.

12. Handling of Silicone Resin LEDs

(1) During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound.



(2) In general, LEDs should only be handled from the side. By the way, this also applies to LEDs without a silicone sealant, since the surface can also become scratched.



(3) When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the surface of the resin must be prevented.

This is assured by choosing a pick and place nozzle which is larger than the LED's reflector area.

(4) Silicone differs from materials conventionally used for the manufacturing of LEDs. These conditions must be considered during the handling of such devices. Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust.

As mentioned previously, the increased sensitivity to dust requires special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components.

(5) SSC suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin.

Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.