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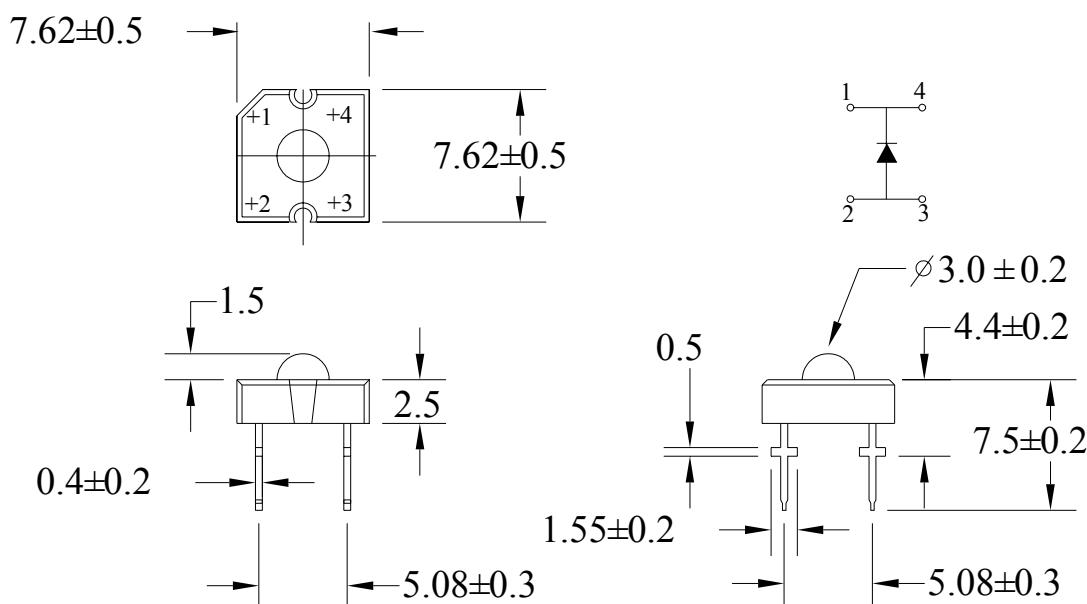
SPECIFICATION

PART NO. : MT4PR060-BL

HIGH POWER AUTOMATIVE LED



Package Dimensions



Notes:

1. All dimensions are in mm.
2. Tolerance is ± 0.25 mm unless otherwise noted

Description

Part No.	LED Chip		Lens Color
	Material	Emitting Color	
MT4PR060-BL	InGaN/Sapphire	Blue	Water Clear

Absolute Maximum Ratings at Ta=25

Parameter	Symbol	Rating	Unit
Power Dissipation	P _D	120	mW
Reverse Voltage	V _R	5	V
D.C. Forward Current	I _f	30	mA
Peak Current(1/10Duty Cycle,0.1ms Pulse Width.)	I _f (Peak)	100	mA
Operating Temperature Range	T _{opr.}	-40 to +100	
Storage Temperature Range	T _{stg.}	-40 to +100	
Soldering Temperature (1.6mm from body)	T _{sld.}	Dip Soldering: 260 for 5 sec. Hand Soldering: 350 for 3 sec.	
Electric Static Discharge Threshold (HBM)	ESD	6000	V

Electrical and Optical Characteristics:

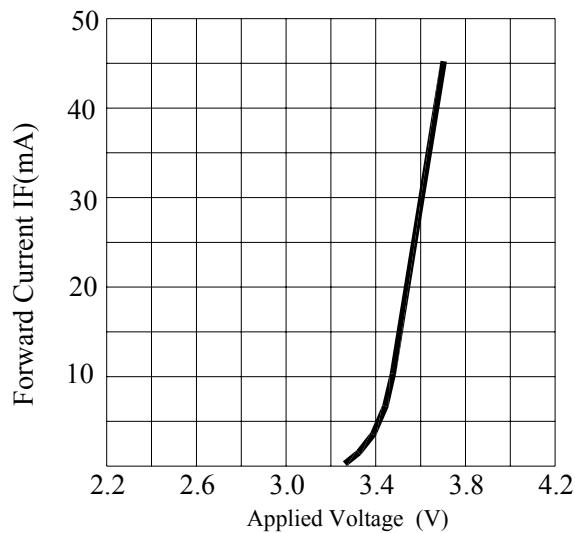
Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Luminous Intensity	I _V	I _f =30mA	500	930		med
Luminous Flux	v	I _f =30mA	250		1200	mlm
Forward Voltage	V _f	I _f =30mA	3.0		4.0	V
Peak Wavelength	λ _p	I _f =30mA		-----		nm
Dominant Wavelength	λ _d	I _f =30mA	465		475	nm
Reverse Current	I _r	V _r =5V			50	μA
Viewing Angle	2 1/2	I _f =30mA		60		deg
Spectrum Line Halfwidth	Δλ	I _f =30mA		26		nm

Notes: 1.The datas tested by IS tester.

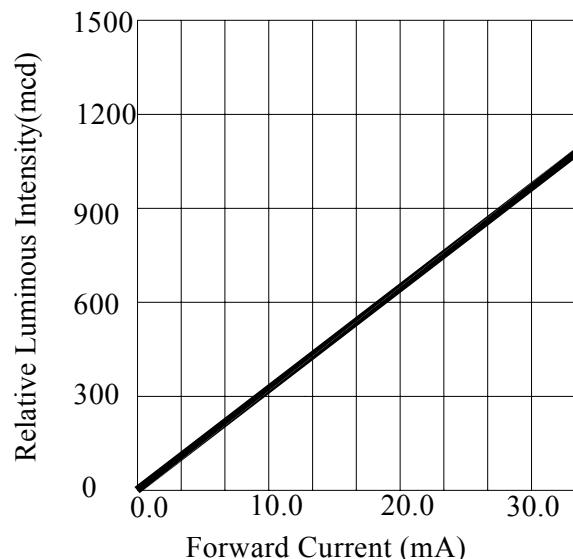
2. Customer's special requirements are also welcome.

Typical Electrical/Optical Characteristic Curves

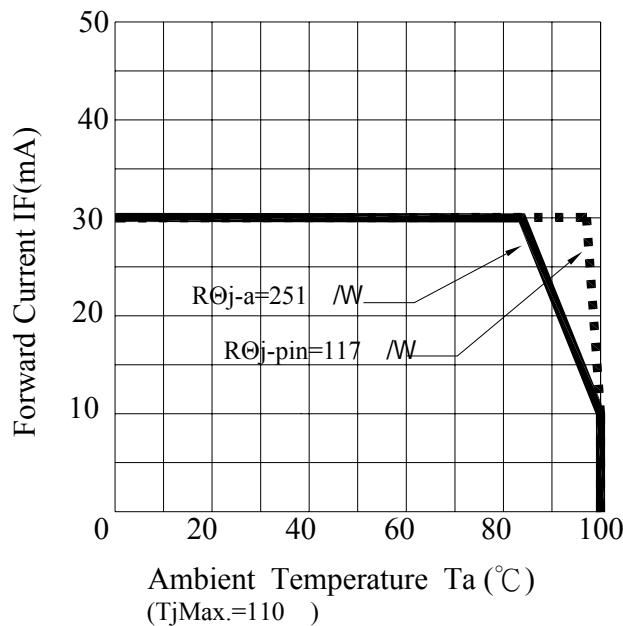
(25 Ambient Temperature Unless Otherwise Noted)



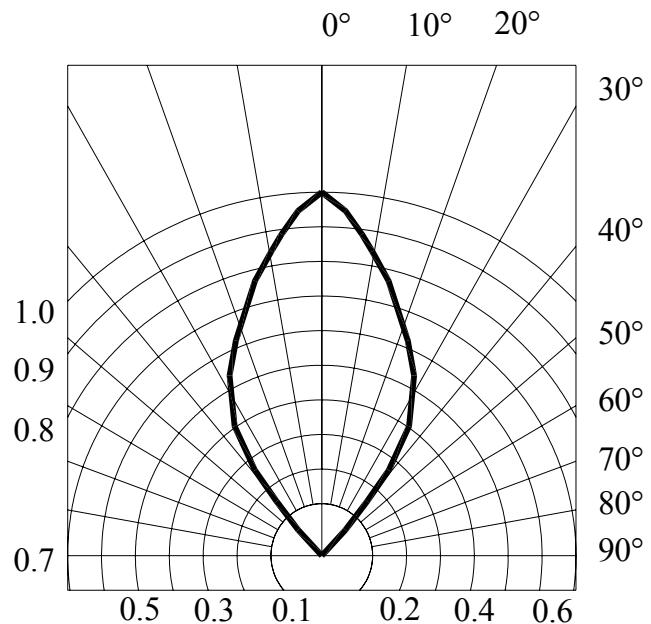
Forward Current VS. Applied Voltage



Forward Current VS. Luminous Intensity



Ambient Temperature VS. Forward Current



Radiation Diagram

Specifications for Bin Grading:

Φv(mlm)		
Bin	Min.	Max.
B	250	500
C	400	800
D	600	1200

Specifications for Vf Group:

Vf(V)		
Bin	Min.	Max.
V8	3.0	3.2
V9	3.2	3.4
V10	3.4	3.6
V11	3.6	3.8
V12	3.8	4.0

Specifications for Wavelength Group:

WLD(nm)		
Bin	Min.	Max.
X4	465	470
X5	470	475

Precautions:

TAKE NOTE OF THE FOLLOWING IN USE OF LED

1. Temperature in use

Since the light generated inside the LED needs to be emitted to outside efficiently, a resin with high light transparency is used; therefore, additives to improve the heat resistance or moisture resistance (silica gel, etc) which are used for semiconductor products such as transistors cannot be added to the resin.

Consequently, the heat resistant ability of the resin used for LED is usually low; therefore, please be careful on the following during use.

Avoid applying external force, stress, and excessive vibration to the resins and terminals at high temperature. The glass transition temperature of epoxy resin used for the LED is approximately 120-130°C.

At a temperature exceeding this limit, the coefficient of liner expansion of the resin doubles or more compared to that at normal temperature and the resin is softened.

If external force or stress is applied at that time, it may cause a wire rupture.

2. Soldering

Please be careful on the following at soldering.

After soldering, avoid applying external force, stress, and excessive vibration until the products go to cooling process (normal temperature), <Same for products with terminal leads>

(1) Soldering measurements:

Distance between melted solder side to bottom of resin shall be 1.6mm or longer.

(2) Dip Soldering:

Pre-heat: 90°C max. (Backside of PCB), Within 60 seconds.

Solder bath: 260±5°C (Solder temperature), Within 5 seconds.

(3) Hand Soldering : 350°C max. (Temperature of soldering iron tip), Within 3 seconds

3. Insertion

Pitch of the LED leads and pitch of mounting holes need to be same

4. Others

Since the heat resistant ability of the LED resin is low, SMD components are used on the same PCB, please mount the LED after adhesive baking process for SMD components. In case adhesive baking is done after LED lamp insertion due to a production process reason, make sure not to apply external force, stress, and excessive vibration to the LED and follow the conditions below.

Baking temperature: 120°C max. Baking time: Within 60 seconds

If soldering is done sequentially after the adhesive baking, please perform the soldering after cooling down the LED to normal temperature.