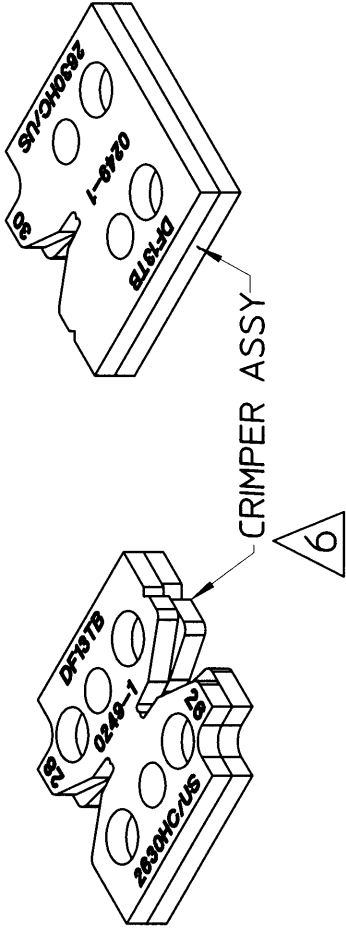
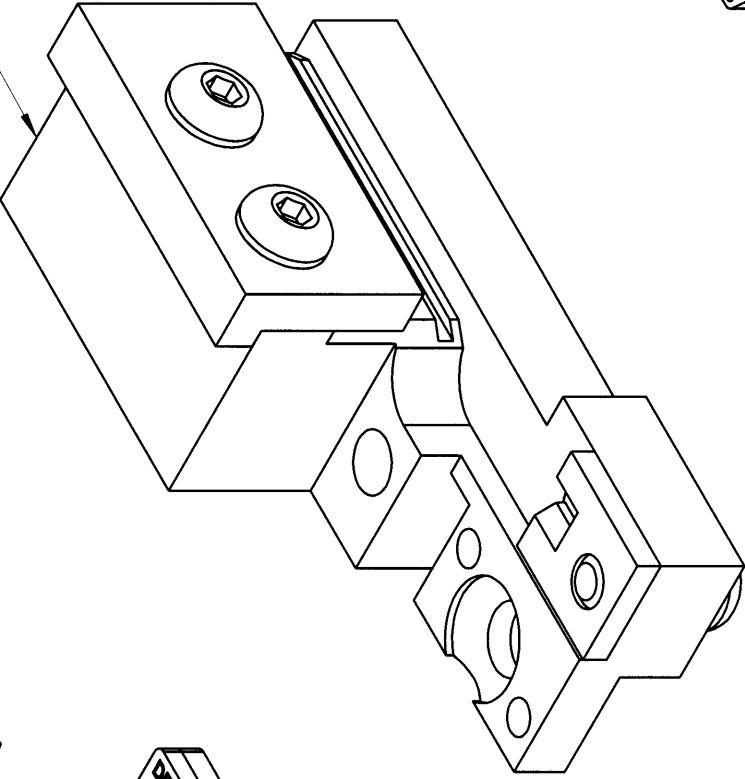
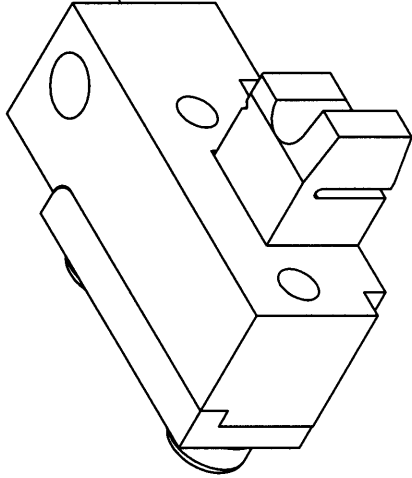


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	6-03-03	KmG
	A	REVISED PER DCN# 0896	8/26/03	A.S.
	B	REVISED PER DCN# 0913	11/26/03	A.S.
	C	REVISED PER DCN# 0923	2/2/04	M.N.



12. PACKAGING: SIX (6) DIE SET ASSEMBLIES TO BE PACKAGED INTO ZIP-LOCK PLASTIC BAG.
PLASTIC BAG WITH DIE SET ASSEMBLIES AND TOOL KIT TO BE PACKAGED IN CARDBOARD BOX,
SIZE 203mm X 76mm X 51mm (8" X 3" X 2").
11. ANVIL ASSY AND CRIMPER ASSY ARE SOLD AS MATCHING ASSEMBLY ONLY, AND TO BE MARKED WITH THE SAME DATE CODE.
10. TOOL KIT, ALL APPLICABLE SCREWS, AND CONTACT GAP INSPECTION GAGES TO BE PACKAGED IN THE
ZIP-LOCK PLASTIC BAG, AS SHOWN IN FIG 1.

LABEL TO BE APPLIED AS SHOWN.

9. DATE CODE AND SET No.; SEE EXAMPLE FOR EXPLANATION.
8. PART/No. DF13-TB2630HC/US-DS TO BE PURCHASED AS A SET ONLY.
7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.
6. FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS SET, AND CONTACT GAP INSPECTION,
REFER TO INSTRUCTION MANUAL P/No. PS078.

5. THIS DIE SET IS RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1, AND
TO CRIMP CONTACT, P/No. DF13-2630SCF/SCFA.

4. APPLICABLE WIRE STYLE: UL 1061, AWG 26, 28 AND 30.

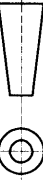
3. MATERIALS: TOOL STEEL.

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY

1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994

NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

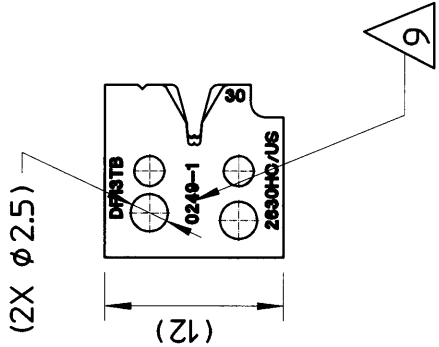
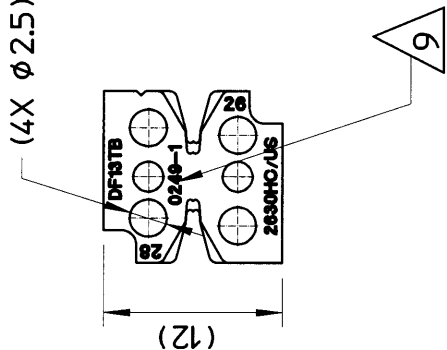
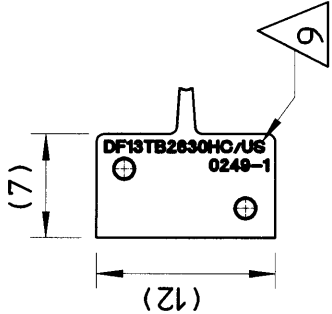
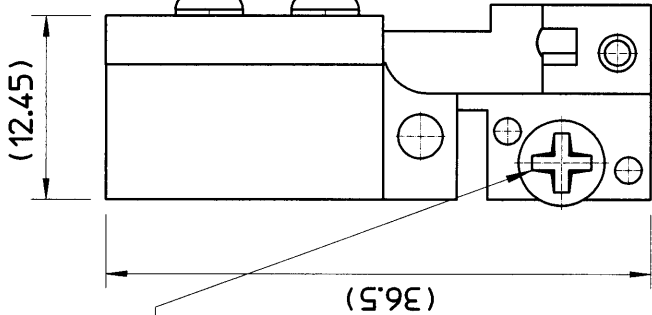
FROM NO. 0AG18	THIRD ANGLE PROJECTION 	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 .XX = ±0.05 .XXX = ±0.03 ANGLE = ±1°	HRS HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065	
			PART NUMBER DF13-TB2630HC/US-DS	
PROJECT NO.	APPROVALS	DATE	CL NUMBER 5920-8502-5	
			SIZE B	
XXXXXXX	XXXXXX	05/20/03	DWG NUMBER DF13-TB2630HC/US-DS	
USED ON	USED ON	05/30/03	REV. C	
APPLICATION		06/03/03	SCALE 1 OF 2	
Kris McGuire		06/03/03	SHEET 1 OF 2	

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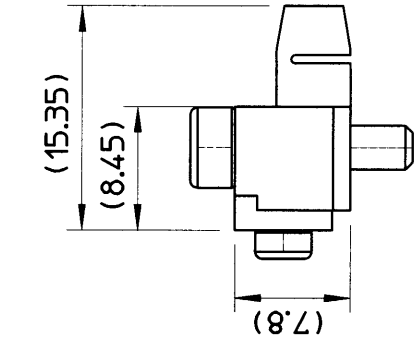
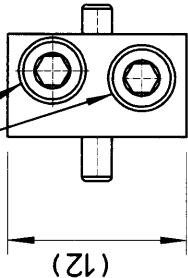
M3 SOCKET HEAD CAP SCREW, 12 mm LONG,
SHOWN FOR REFERENCE ONLY,
NOT INSTALLED



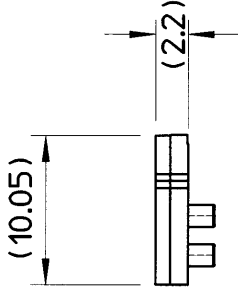
M3 FLAT HEAD PHILLIPS MACHINE SCREW,
6 mm LONG, SHOWN FOR REFERENCE ONLY,
NOT INSTALLED



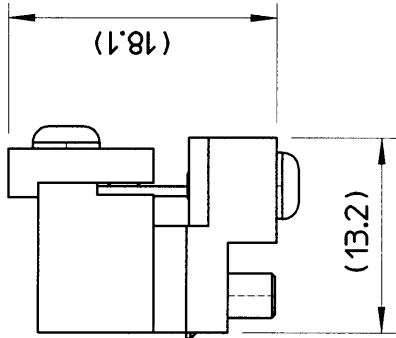
M2.5 SOCKET HEAD CAP SCREW, 10 mm LONG
SHOWN FOR REFERENCE ONLY,
NOT INSTALLED



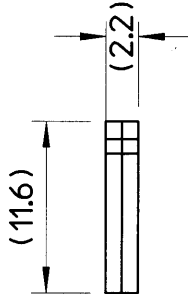
CUT PUNCH ASSY



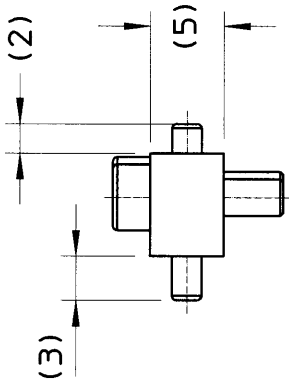
ANVIL ASSY



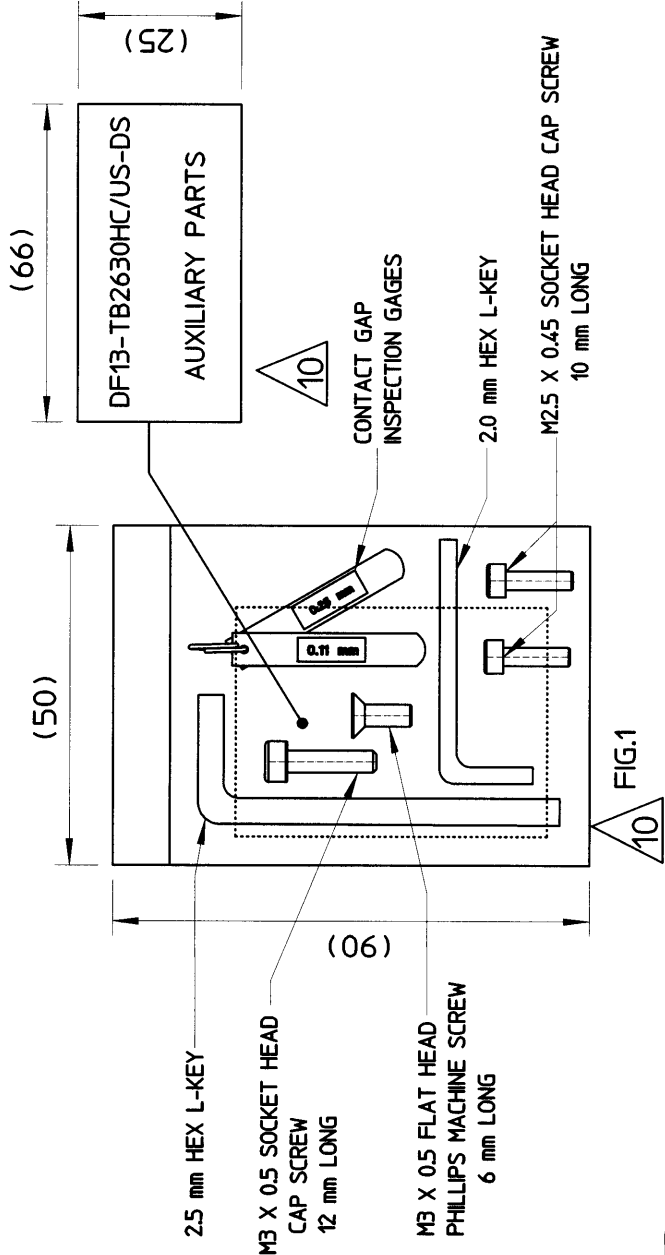
CONTACT FEEDER ASSY



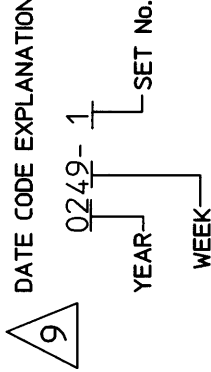
CRIMPER ASSY



PUNCH STOPPER ASSY



DATE CODE EXPLANATION:



CUSTOMER USE DRAWING

FORM NO. 0AG18		UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 .XX = ±0.05 .XXX = ±0.03 ANGLE = ±1°		HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065					
THIRD ANGLE PROJECTION				PART NUMBER					
				DF13-TB2630HC/US-DS					
PROJECT NO.				CL NUMBER					
				5920-8502-5					
APPROVALS				DATE					
Drawn				05/05//03					
Checked									
Issued									
Issued									
APPLICATION		SCALE		N/A		SHEET		2 OF 2	
XXXXXXX		SIZE		B		DWG NUMBER		REV.	
NEXT ASSY.						DF13-TB2630HC/US-DS		C	
USED ON									