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Part Number: [0878333620](#)
Status: **Active**
Overview: [milligrid](#)
Description: 2.00mm (.079") Pitch Milli-Grid™ Header, Right Angle, Shrouded, Lead-free, 36 Circuits, 0.38µm (15µ") Gold (Au) Plating, without PCB Locator, with Locking Windows, Center Polarization Slot, Tube

Documents:
[3D Model](#) [Product Specification PS-87831-027 \(PDF\)](#)
[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)

Agency Certification

CSA LR19980
UL E29179

General

Product Family PCB Headers
Series [87833](#)
Application Wire-to-Board
Comments Contact Molex for application in automotive industry
Overview [milligrid](#)
Product Name Milli-Grid™

Physical

Breakaway No
Circuits (Loaded) 36
Circuits (maximum) 36
Color - Resin Black
Durability (mating cycles max) 100
First Mate / Last Break No
Flammability 94V-0
Glow-Wire Compliant No
Guide to Mating Part No
Keying to Mating Part None
Lock to Mating Part Yes
Material - Metal Phosphor Bronze
Material - Plating Mating Gold
Material - Plating Termination Tin
Material - Resin Nylon
Number of Rows 2
Orientation Right Angle
PC Tail Length (in) 0.085 In
PC Tail Length (mm) 2.16 mm
PCB Locator No
PCB Retention None
PCB Thickness Recommended (in) 0.062 In
PCB Thickness Recommended (mm) 1.60 mm
Packaging Type Tube
Pitch - Mating Interface (in) 0.079 In
Pitch - Mating Interface (mm) 2.00 mm
Pitch - Term. Interface (in) 0.079 In
Pitch - Term. Interface (mm) 2.00 mm
Plating min: Mating (µin) 15
Plating min: Mating (µm) 0.38
Plating min: Termination (µin) 75
Plating min: Termination (µm) 1.88

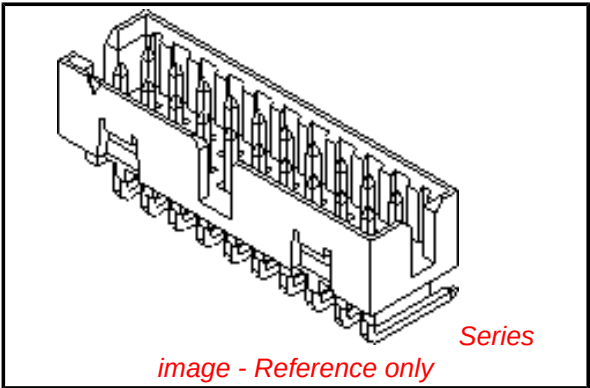


image - Reference only

EU RoHS
ELV and RoHS
Compliant
REACH SVHC
Contains SVHC: No
Halogen-Free
Status
Not Reviewed

China RoHS



Need more information on product environmental compliance?

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

Search Parts in this Series
[87833Series](#)

Mates With
[50394](#) Wire-to-Board Terminals. [51110](#) Wire-to-Board Crimp Housing. [87568](#) Wire-to-Board IDT Housings. [79107](#) Board-to-Board Top Entry Through Hole Receptacle. [79108](#) Board-to-Board FFC/FPC Top Entry Through Hole Receptacle. L

Polarized to Mating Part	Side Slots (2)
Polarized to PCB	No
Shrouded	Fully
Stackable	No
Surface Mount Compatible (SMC)	Yes
Temperature Range - Operating	-55°C to +105°C
Termination Interface: Style	Through Hole

Electrical

Current - Maximum per Contact	2A
Voltage - Maximum	125V

Solder Process Data

Duration at Max. Process Temperature (seconds)	11
Lead-free Process Capability	SMC & Wave Capable (TH only)
Max. Cycles at Max. Process Temperature	1
Process Temperature max. C	265

Material Info

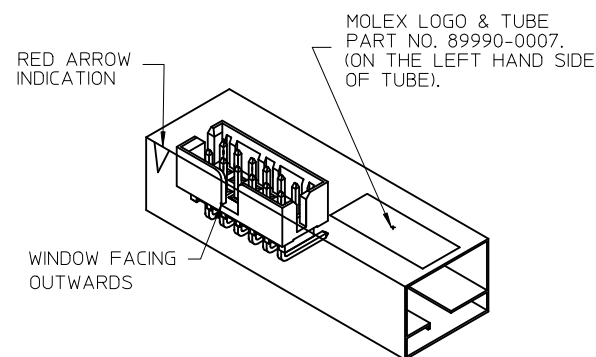
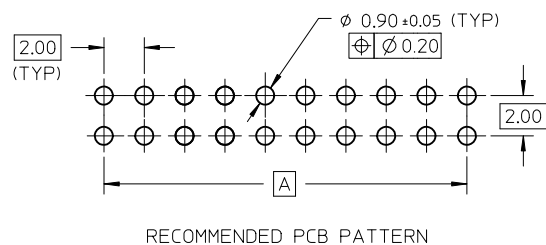
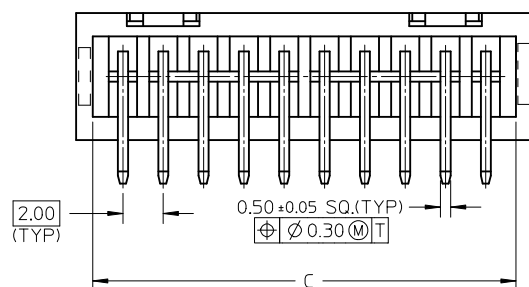
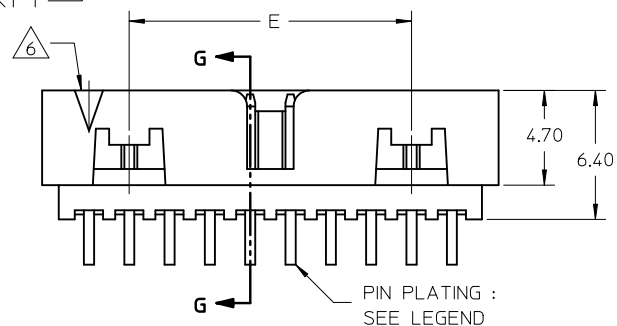
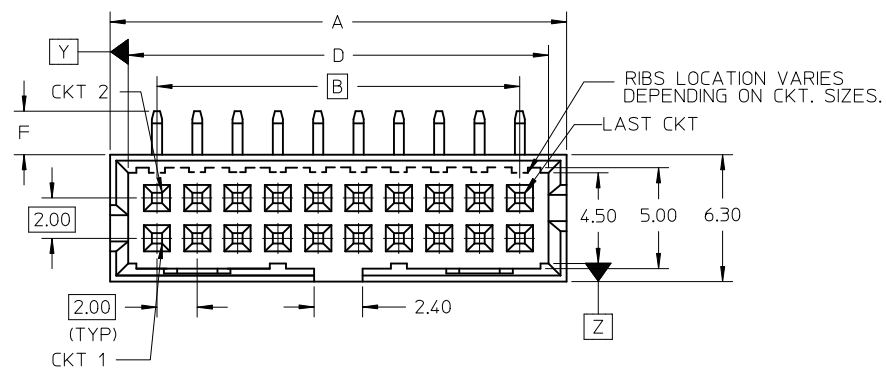
Reference - Drawing Numbers

Product Specification	PS-87831-027
Sales Drawing	SD-87833-010

This document was generated on 05/25/2010

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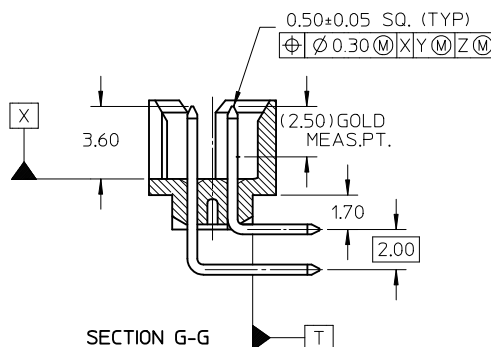
10 9 8 7 6 5 4 3 2 1



REF: ORIENTATION OF PART IN TUBE
(FOR THE REFERENCE OF PART/TUBE ASSEMBLY)

NOTES:

- FOR ILLUSTRATION PURPOSES, 20 CIRCUIT SIZE WAFER IS SHOWN.
- MATERIAL :
HOUSING : NYLON 46, UL94V-0, COLOR BLACK.
PIN : 0.50MM SQ.PHOSPHOR BRONZE.
- PRODUCT SPECIFICATION PS-87831-027 APPLIES.
- NO CENTRE POLARIZATION SLOT FOR CKT SIZE 4 AND 6.
- NO SIDE LOCKING SLOT FROM 4 TO 12 CKT SIZE.
- CKT 4 & 6 HAS NO IDENTIFICATION TAG.
- THIS HEADER MATES WITH MOLEX:
a) CRIMP RECEPTACLE HOUSING, 51110 SERIES WITH CRIMP TERMINAL, 50394 SERIES.
b) 2MM MILLIGRID DUAL ROW IDT, 87568 SERIES.
- PARTS TO BE PACKED IN TUBE WITH MOISTURE BARRIER BAG.
- PLATING SPECIFICATION REFERRED TO SHEET 2.

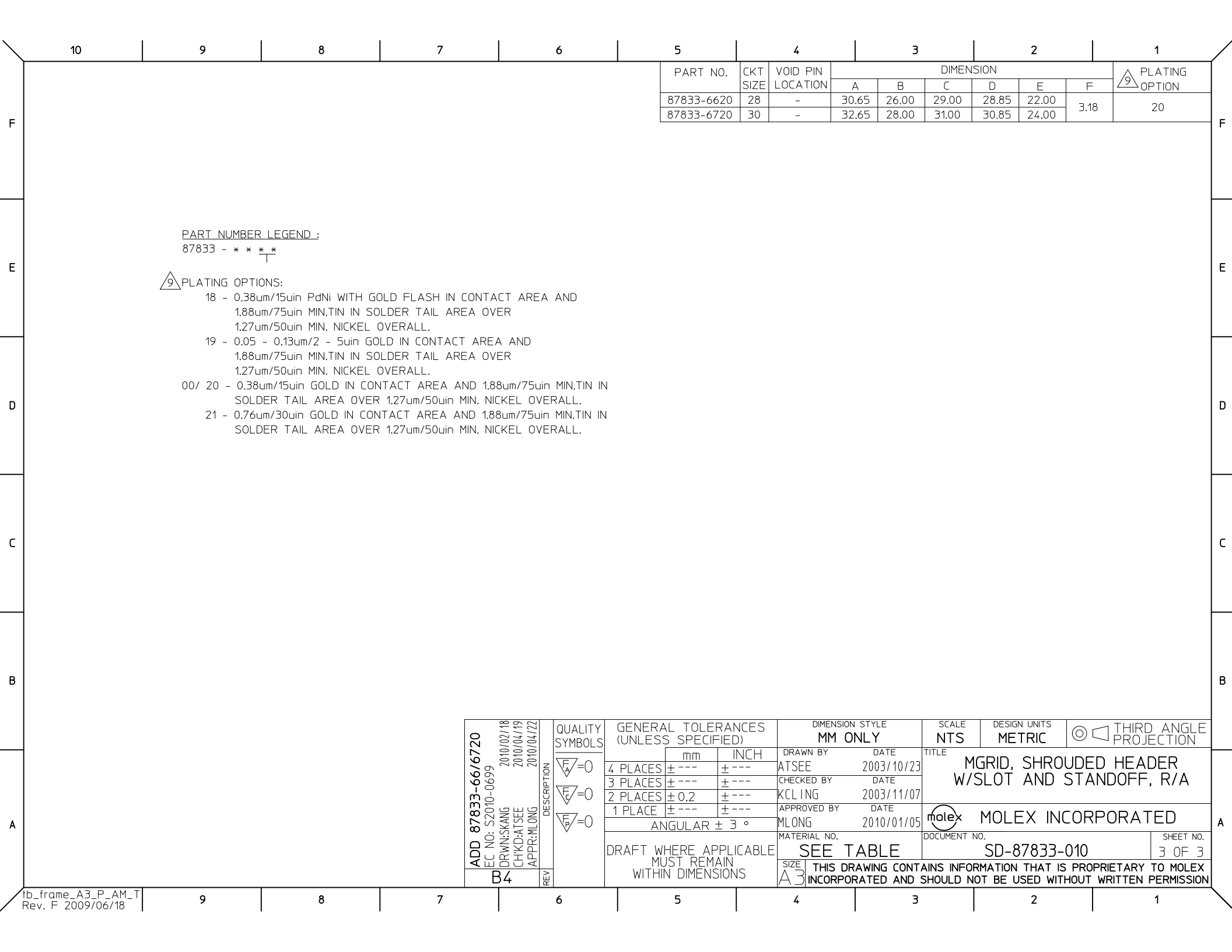


SECTION G-G

ADD 87833-66/6720 EC NO: S2010-0699 DRWN:SKANG CHKD:ATSEE APPR:MLONG B4	DESCRIPTION 2010/02/18 2010/04/19 2010/04/22	QUALITY SYMBOLS ▽_F=0 ▽_C=0 ▽_P=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
			4 PLACES 3 PLACES 2 PLACES 1 PLACE	mm INCH	DRAWN BY ATSEE	DATE 2003/10/23	TITLE MGRID, SHROUDED HEADER W/SLOT AND STANDOFF, R/A	MOLEX INCORPORATED	
					CHECKED BY KCL ING	DATE 2003/11/07			
					APPROVED BY MLONG	DATE 2010/01/05			
					MATERIAL NO. SEE TABLE				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

	10	9	8	7	6	5	4	3	2	1									
F						PART NO.	CKT SIZE	VOID PIN LOCATION	DIMENSION						PLATING OPTION	F			
						A	B	C	D	E	F								
E	PLS REFER TO PART 87833-***3* FOR CENTER LOCKING SLOT OPTION.					87833-04**	4	-	6.65	2.00	5.00	4.85	—	2.16	19,20 OR 21	E			
						87833-06**	6	-	8.65	4.00	7.00	6.85	—						
						87833-08**	8	-	10.65	6.00	9.00	8.85	—		18,19,20 OR 21	19,20 OR 21			
						87833-10**	10	-	12.65	8.00	11.00	10.85	—						
						87833-12**	12	-	14.65	10.00	13.00	12.85	—						
						87833-14**	14	-	16.65	12.00	15.00	14.85	8.00						
						87833-16**	16	-	18.65	14.00	17.00	16.85	10.00						
						87833-18**	18	-	20.65	16.00	19.00	18.85	12.00						
						87833-20**	20	-	22.65	18.00	21.00	20.85	14.00						
						87833-22**	22	-	24.65	20.00	23.00	22.85	16.00						
						87833-24**	24	-	26.65	22.00	25.00	24.85	18.00						
						87833-26**	26	-	28.65	24.00	27.00	26.85	20.00						
						87833-28**	28	-	30.65	26.00	29.00	28.85	22.00						
						87833-30**	30	-	32.65	28.00	31.00	30.85	24.00						
						87833-32**	32	-	34.65	30.00	33.00	32.85	26.00						
						87833-34**	34	-	36.65	32.00	35.00	34.85	28.00						
						87833-36**	36	-	38.65	34.00	37.00	36.85	30.00						
						87833-38**	38	-	40.65	36.00	39.00	38.85	32.00						
						87833-40**	40	-	42.65	38.00	41.00	40.85	34.00						
						D						87833-42**	42		-		44.65	40.00	43.00
87833-44**	44	-	46.65	42.00	45.00							44.85	38.00						
87833-46**	46	-	48.65	44.00	47.00							46.85	40.00						
87833-48**	48	-	50.65	46.00	49.00							48.85	42.00						
87833-50**	50	-	52.65	48.00	51.00							50.85	44.00						
87833-7000	34	21	36.65	32.00	35.00							34.85	28.00						
87833-5121	26	14	28.65	24.00	27.00							26.85	20.00						
87833-5120	10	7	12.65	8.00	11.00							10.85	—						
87833-5520	40	21	42.65	38.00	41.00							40.85	34.00						
87833-5620	20	14	22.65	18.00	21.00							20.85	14.00						
C						87833-5720	24	13	26.65	22.00	25.00	24.85	18.00	20	C				
						87833-5820	14	1	16.65	12.00	15.00	14.85	8.00						
						87833-63**	8	-	10.65	6.00	9.00	8.85	—			3.18	20 OR 21		
						87833-53**	14	-	16.65	12.00	15.00	14.85	8.00						
						87833-5420	34	-	36.65	32.00	35.00	34.85	28.00						
						87833-5920	4	-	6.65	2.00	5.00	4.85	—						
						87833-6020	12	-	14.65	10.00	13.00	12.85	—						
						87833-6120	16	-	18.65	14.00	17.00	16.85	10.00						
						87833-6220	18	-	20.65	16.00	19.00	18.85	12.00						
						87833-6420	6	-	8.65	4.00	7.00	6.85	-						
87833-6520	20	-	22.65	18.00	21.00	20.85	14.00												
B																		B	
A																A			
tb_frame_A3_P_AM_T Rev. F 2009/06/18											9	8	7	6	5	4	3	2	1

ADD 87833-66/6720 EC NO: S2010-0699 DRWN:SKANG 2010/02/18 CHKD:ATSEE 2010/04/19 APPR:MLONG 2010/04/22	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		
		  			MM ONLY		NTS	METRIC			
			4 PLACES	± ---	± ---	DRAWN BY	DATE	MGRID, SHROUDED HEADER W/SLOT AND STANDOFF, R/A			
			3 PLACES	± ---	± ---	ATSEE	2003/10/23				
2 PLACES	± 0.2	± ---	CHECKED BY	DATE	MOLEX INCORPORATED						
1 PLACE	± ---	± ---	KCLING	2003/11/07							
ANGULAR ± 3 °			APPROVED BY	DATE	SD-87833-010						
			MLONG	2010/01/05							
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			MATERIAL NO.		DOCUMENT NO.		SHEET NO.				
			SEE TABLE				2 OF 3				
SIZE A3			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								



PART NO.	CKT SIZE	VOID PIN LOCATION	DIMENSION						PLATING OPTION
			A	B	C	D	E	F	
87833-6620	28	-	30.65	26.00	29.00	28.85	22.00	3.18	20
87833-6720	30	-	32.65	28.00	31.00	30.85	24.00		

PART NUMBER LEGEND :
87833 - * * * * *

- 9 PLATING OPTIONS:
- 18 - 0.38um/15uin PdNi WITH GOLD FLASH IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
 - 19 - 0.05 - 0.13um/2 - 5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
 - 00/ 20 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
 - 21 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.

ADD 87833-66/6720 EC NO: S2010-0699 DRWN:SKANG 2010/02/18 CHKD:ATSEE 2010/04/19 APPR:MLONG 2010/04/22	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION						
				mm	INCH	DRAWN BY	DATE	TITLE								
			4 PLACES	± ---	± ---	ATSEE	2003/10/23	MGRID, SHROUDED HEADER W/SLOT AND STANDOFF, R/A								
			3 PLACES	± ---	± ---	CHECKED BY	DATE									
			2 PLACES	± 0.2	± ---	KCLING	2003/11/07	MOLEX INCORPORATED								
			1 PLACE	± ---	± ---	APPROVED BY	DATE									
			ANGULAR ± 3 °			MLONG	2010/01/05	SD-87833-010								
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			MATERIAL NO.							DOCUMENT NO.		SHEET NO.	
						SEE TABLE									3 OF 3	
			B4	REV				SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							