### **FP0** Suitable for installation virtually anywhere.



The left photo shows the FP0-C14RS control unit. The right photo shows an example of expanding by adding three FP0-E32T expansion units to the FP0-C32T control unit.

#### Features

- 1. Measures only W25 × H90 × D60 mm W.984 × H3.543 × D2.362 inch \* The unit's compact sizing which has never been thought possible on conventional small PLCs makes it very easy for incorporation into equipment and helps reduce the size of control panels. \* C32 series is 30 mm 1.181 inch wide.
- 2. Expandable 128 points by adding three units.

This PLC is a stacking expansion type which requires no cables for expansion. The total width is only 105 mm 4.134inch when three units are added.

3. High-speed operation: Scanning speed is approx. 1 ms.

A 500-step program can be processed only in 1 ms, a speedy processing time for small PLCs.

- 4. Terminals are designed for tidy styling. The relay output terminals use European style terminal blocks, so it is possible for the terminals to be connected without terminal blocks. Molex connector type is also available for mass-production equipment. Transistor output type is supplied with wire-pressed terminal cable connectors.
- 5. Allows the use of the programming capacity "10k steps" type

Standard equipped with clock/calendar function timer and RS232C port. Operation memory is backed up by secondary battery.

#### Power Supply Specifications

Item	Description
Power supply	24 V DC
Input	24 V DC ±common
Output	Relay 2 A (resistor load)/Transistor 0.1 A (varies with different models)

#### Performance Specifications

Item		Description (Relay type/Transistor type)		
Number of	I/O points	10 points/14 points/16 points/32 points		
Expansion		Max. 3 units Total points: Max. 128 points		
Operation	speed	0.9 μs/step		
Internal memory		EEP-ROM		
Memory capacity		2.7k steps/5k steps/10k steps (varies with different types)		
	Internal relay	1008 points		
Operation	Timer/Counter	144 points in total		
memory	Data register	1660 words/6144 words/16384 words (varies with different types)		

#### Applicable Functions

Item	Description	
Pulse catch/Interrupt input	6 points in total	
Analog I/O	Available by adding analog unit	
Volume input	_	
High-speed counter	1 phase 4 points/ 2 phases 2 points (10 kHz in total)	
Pulse output note)	2 points (10 kHz in total)	
RS232C port	1 ch is equipped to the models having part numbers which end in C or 10k type. 3P terminal blocks (made by Phoenix Contact Co.)	

Note) Transistor type only

#### Applicable Network

Item	Description
Remote I/O	CC-Link, Slave station of MEWNET-F (use CC-Link unit/I/O link unit)
Inter-PLC link	—
Computer link	Linkable with tool port or RS232C port (C type)
Modem connection	Available, Type with RS232C port can also send data.

#### Other Built-in Functions

Item	Description
Program block-edit during RUN	Available
Constant scan	Available
Adjustable input time filtering	_
Clock/Calendar function	— (built-in with 10k type)

## FP0 Line up

#### FP0 Control Unit

(AFP02353C)



(AFP02553C)

(AFP02653C)



## Equipped with 2-axis independent positioning, high-speed counter and PWM output

■ Pulse output function (For transistor output type only \*) The FP0 comes equipped with 2 channels of pulse output up to 10 kHz (5 kHz during 2-channel output). Since these two channels can be separately controlled, the FP0 is also suitable for 2-axis independent positioning. Setting for automatic trapezoid control, automatic return to home position and JOG operation are very easy, by using special instructions.



#### Position control is a breeze with the auto trapezoid control instruction F168!



#### High-speed counter function\*

The high-speed counter is prepared for 4 channels in single phase, and 2 channels in 2-phase. In single phase, the 4-channel total is 10 kHz, and in 2-phase the 2-channel total is 2 kHz total speed, making the unit suitable for inverter control, and so forth.



■ PWM output function (For transistor output type only\*) Its PWM output (Pulse Width Modulation output) function makes it possible to provide temperature control with a single compact FP0 unit.



# Second serial RS232C port is equipped. (Part No. C10CR, C14CR, C16CT, C16CP, C32CT, C32CP, T32CT, T32CP and SL1)

The RS232C port allows the direct connection to computers and operation display panels. Also, bi-directional data communication with bar-code readers and other RS232C devices is made easy.

\* The port block is connected by three S.R.G. (SD, RD, SG) terminals. Operation display panels can also be connected using the tool port.

\* RS232C port is equipped on the control units for both relay types and transistor output types.





### Plenty of analog units

Even with compact body, the following analog units are available.

FP0-A21 (AFP0480)	: 2 input, 1 output
FP0-A80 (AFP0401)	: 8 input
FP0-A04V (AFP04121)	: Voltage 4 output
FP0-A04I (AFP04123)	: Current 4 output
FP0-TC4 (AFP0420)	: Thermocouple 4 input
FP0-TC8 (AFP0421)	: Thermocouple 8 input



Small PLC

FPO

### FP0 S-LINK control unit for simple sensor wiring system

The FP0 S-Link control unit makes sensor wiring and control panel simple by using easy T-shape connectability and 4-wire cable. It can control up to 128 input/output of S-Link I/O devices. Adding up to three FP0 Expansion units you can have flexible I/O configuration capability.



\*Up to 400 m using a booster.

### Surveillance possible of FP0 operation status from a Web browser using FP Web-Server Unit

Connecting an FP0 to the FP Web-Server unit with an RS232C cable and then setting up using the dedicated software (FP Web Configurator Tool) makes surveillance possible of the FP0 running conditions from a PC Web browser.



## By using C-NET, you can use multiple FPOs as data collection terminals.

By using the C-NET network and exclusive adapters, you can connect multiple FP0s by multi-drop connection with 2-wire cables. You can use computers for distributed control or have network terminals for a centralized management system.

#### • PCWAY



The Excel add-in software "PCWAY" is available for data collection of the networked PLCs. PLC status and data registers value can be simply shown and managed on Excel worksheets, which also makes it possible to transmit Email when malfunctions occur or to make status inquiries.



www.DataSheet4U.com

## **FP0** Specifications

### Performance Specifications

		Model	C10 series	C14 series	C16 series	C32 series	S LINK type	T32 series
Item		(Relay output type only)	(Relay output type only)	(Transistor output type only)	(Transistor output type only)	S-LINK type	(Transistor output type only)	
Programming method / Control method		Relay symbol/Cyclic operation						
	No expans (control un	ion it only)	10 points [Input: 6, NPN Output: 4]	14 points [Input: 8, NPN Output: 6]	16 points [Input: 8, NPN Output: 8]	32 points [Input: 16, NPN Output: 16]	S-LINK section: max.128 points [Input: 64, NPN Output: 64]	32 points [Input: 16, NPN Output: 16]
Number of I/O points	W/expansie *Same type of c	on 1 control and expansion units	Max. 58 points	ax. 58 points Max. 62 points Max. 112 points Max. 128 points		Expansion section:	Max. 128 points	
	W/expansi *Mix type of rela	on 2 av and transistor units	Max. 106 points	Max. 110 points	Max. 112 points	Max. 128 points	Max.96 points	Max. 128 points
Program men	nory	.,	EEP-ROM(no back up battery required)					
Program capa	acity		2.7k steps 5k steps				10k steps	
Number of	Basic				8	3		
instructions	High-level				1	15		
Operation spe	ed (central	value/step)			0.9 µs/step (fo	r basic instrction)		
		Intermal relay (R)			1008	points		
Operation memory	Relay	Timer/Counter (T/C)		Timer: Counts	144 µ up to (units: 1 ms, Counter: Coun	ooints 10 ms, 100 ms, 0 ts up to 32767.	or 1 s) × 32767.	
points	Memory	Data register (DT)		1660 words		6144	words	16384 words
	area	Index register (IX,IY)		2 words				
Master contro	l relay point	ts (MCR)	32 points					
Number of lat	pels (JMP a	nd LOOP)	64 labels 255 labels					
Differential points		Unlimited number of points						
Number of ste	ep ladder				128 stages			704 stages
Number of subroutines			// <b>*</b> / / · · · · · ·	16 subroutines	(	1	100 subroutines	
High speed counter		1 phase/4 points	s (10kHz in total) or	2 phases / 2 point	s (2 kHz in total)*		Available(same as 32 points series)	
	Pulse outp	ut			tal) ,enable to control 2	—	Available (same as 32 points series)	
	PWM outp	ut		_	0.15 Hz to 1kHz			Available(same as 32 points series)
	Pulse catch	input/interrupt input	6 points(with high speed counter)		—	Available(same as 32 points series)		
Special	Interrupt p	rogram	7 pro	grams (external 6	points, internal 1	al 1 point) 1 program (internal 1 point)		Available(same as 32 points series)
functions	Periodical i	interrupt	0.5 ms to 30s					
	Constant s	can	Available					
RS232C port		One RS232C port is mounted on each of the models FP0- C10CR, C14CR,C16CT, C16CP, C32CT, C32CP, T32CT, T32CP and SL1 type (3P terminal block) Transmission speed (Baud rate): 300 to 19200 bit/s, Transmission distance: 15 m 9.843 ft Communication method: half duplex						
		Program and system register		Stored	program and syst	em register in EE	P-ROM	
Maintenance	Memory back up	Operation memory	Stored fixed are Counter: 4 poin Internal relay: 3 Data register: 8	ea in EEP-ROM Its 22 points 3 words		Stored fixed are Couner: 16 poir Internal relay: 1 Date register: 3	ea in EEP-ROM hts 28 points 2 words	Backup is provided by secondary battery. The holding range for the timers, counters, internal relays, and data regis- ters are specified with the programming tool.
						(By using exclusiv to write and read of	e instructions, the E data register.)	EP-ROM is possible
	Self-diagnostic function		Watchdog timer, program syntax check					
	Clock/Cale	nder function	— Available				Available	
	Other functions		Runtime editing, password setting					

\* For the limitations while operating units, see the manual.

### ■ General Specifications

Item		Description	
Rated voltage		24 V DC	
Operating voltage range		21.6 to 26.4 V DC	
Allowed momentary	10 points, 14 points type	5 ms (at 21.6 V), 10 ms (at 24 V)	
power off time	16 points, 32 points, S-LINK type	10 ms (at 21.6 V / 24 V)	
Ambient temperature		0 to +55°C 32 to +131°F	
Storage temperature		<b>−20 to +70°C</b> −4 to +158°F	
Ambient humidity		30 to 85% RH (non-condensing)	
Storage humidity		30 to 85% RH (non-condensing)	
Breakdown voltage		Between input/output terminals and power/ground terminals: 500 V AC for 1 minute (for the relay output type, 1500 V AC for 1 minute) Between input terminals and output terminals: 500 V AC for 1 minute (for the relay output type, 1500 V AC for 1 minute)	
Insulation resistance		Between input/output terminals and power/ground terminals: Over 100 M $\Omega$ (using a 500V DC megger) Between input terminals and output terminals: Over 100 M $\Omega$ (using a 500V DC megger)	
Vibration resistance		10 to 55 Hz, 1 sweep/min. Double amplitude of 0.75 mm .030 inch, 10 min. on 3 axes	
Shock resistance		98 m/s <sup>2</sup> or more, 4 times on 3 axes	
Noise immunity		1,000 V(p-p) with pulse widths 50 ns and 1 $\mu$ s (using a noise simulator)	
Operating condition		Free from corrosive gasses and excessive dust	

Small PLC

FPO

#### Input Specification (As for the limitation on the number of simultaneous ON points, please refer to the manual.)

Item		Description	
Rated input voltage		24 V DC	
Operating voltage range		21.6 to 26.4 V DC	
Rated input current		Approx. 4.3 mA (at 24 V DC)	
Input impedance		Approx. 5.6 kΩ	
Input points per common		±common, 4 points/common (E8R), 6 points/common (C10R), 8 points/common (C14R/ C16T/E16T/E16R/E8X), 16 points/common (C32T/T32T/E32T/E16X)	
Min. ON voltage/ON current		19.2 V / 3 mA	
Max. OFF voltage/OFF current		2.4 V / 1 mA	
4U.com		50 μs or less (at X0, X1) <sup>note 1)</sup> (at 24V DC and under the ambient temperature of 25°C 77°F)	
Beenense time	$OFF \to ON$	100 μs or less (at X2 to X5) (at 24 V DC and under the ambient temperature of 25°C 77°F)	
nesponse linte		2 ms or less (at X6 onward)	
	$ON \rightarrow OFF$	Same as above	
Insulation method		Photocoupler	
Note 1) Cince the response ti	mo of V0 to VE	is very fast (for high anead sounter input), the EPO happens to eatch shottaring point as an input signal	

Since the response time of X0 to X5 is very fast (for high-speed counter input), the FP0 happens to catch chattering noise as an input signal. To prevent this, it is recommended that the timer should be put in the ladder program.

## Output Specification Relay output type

Item		Description	
Output typ	е	1a (1 form A, normally open)	
Rated con	trol capacity	2 A 250 V AC, 2 A 30 V DC (4.5 A/common)	
Response OFF $\rightarrow$ ON		Approx. 10 ms	
time	$ON \rightarrow OFF$	Approx. 8 ms	
Lifo timo	Mechanical	Min. $2 \times 10^7$ operations	
Life time	Electrical	Min. 10 <sup>5</sup> operations	
Surge absorber		None	
Operating indicator		LED display	

#### 2. Transistor output type

Item		Description	
Output typ	e	Open collector	
Rated load	l voltage	NPN type: 5 to 24 V DC, PNP type: 24 V DC	
Load volta	ge allowable	NPN type: 4.75 to 26.4 V DC PNP type: 21.6 to 26.4 V DC	
Max. load	current	0.1 A/point (1 A/common)	
Max. inrus	h current	0.3 A	
OFF state	leakage current	100 μA or less	
ON state v	oltage drop	1.5 V or less	
Response	$OFF\toON$	1 ms or less	
time	$ON \rightarrow OFF$	(50 μs or less at Y0 and Y1 only)	
Voltage range for external power supply		21.6 to 26.4 V DC	
Surge absorber		Zener diode	
Output points per common		8 points/common (C16T, C16P, C16CT, C16CP, E16T, E16P, E8YT, E8YP) 16 points/common (C32T, C32P, C32CT, C32CP, E32T, E32P, E16YT, E16YP)	
Insulation	method	Photocoupler	



## FP0 Analog I/O Units

### Multi-channel analog control of current and voltage is possible



Analog I/O unit 2ch/1ch FP0-A21 (AFP0480)

A/D converter unit 8ch FP0-A80 (AFP0401)



D/A converter unit 4ch Voltage output type Current output type FP0-A04V FP0-A04I (AFP04121) (AFP04123)

### ■ Analog I/O Unit Specifications

### •FP0-A21 (AFP0480)

	Item	Description		
Number of input points		2 channels/unit		
Input	Voltage range	0 to 5 V/–10 to +10 V		
range	Current range	0 to 20 mA		
Digital	0 to 5 V or 0 to 20 mA range	K 0 to K 4000 note 1)		
ouipui	-10 to +10 V range	K –2000 to K +2000 note 1)		
Resolutio	on	1/4000 (12 bits)		
Conversi	on speed	1 ms/channel note 2)		
Overall precision		±1% F.S. or less (0 to 55°C), ±0.6% F.S. or less (25°C)		
Input	Voltage range	1 MΩ or more		
impedance	Current range	250 Ω		
Absolute	Voltage range	±15 V		
maximum input	Current range	+30 mA		
Insulation method		Between analog input terminal and FP0 internal circuit: optical coupler insulation (non-insulated between ana- log inputs) Between analog input terminal and analog I/O unit external power supply: based on insulation-type DC/ DC converter Between analog input terminal and analog output ter- minal: based on insulation-type DC/DC converter		
Number of I/O contact points		32 input contact points		

#### Notes

 If the analog input value exceeds the upper or lower limit, the digital value will preserve the upper or lower limit.

2) The number for the input contact point being used varies depending on the expansion position.

			10 V		
Analog —	0 V	Conver- sion	Refresh standby	Refresh	K3000
/ indiog		time	1	1	12000
Input	KO	1 ms	0 ms to scan time	1 ms × number	
WX2 —	KU				

#### Features

1. Can be used with the FP0 and FP $\Sigma$  so wide range applications are possible from small-scale machines to factory production system.

Expanding the breadth of analog control possibilities is,

- 4ch output
- 8ch input
   2ch/output
   1ch/inv
- 2ch/output, 1ch/input
- 2. Multi-channel analog control possible with FP0 and FP $\!\Sigma$

Eight input channels or four output channels are built into one unit so multichannel analog control is possible with the ability to connect up to three units.

**3. High-speed conversion of 500 μs per channel (D/A Converter Unit)** With a current and voltage output conversion time of 500 μs, the D/A converter unit is capable of high-speed processing.

#### 2. Analog output specifications

Item		Description		
Number	of output points	1 channel/unit		
Output	Voltage range	-10 to +10 V		
range	Current range	0 to 20 mA		
Digital	-10 to +10 V range	K -2000 to K +2000 note 1)		
input	0 to 20 mA range	K0 to K 4000 note 1)		
Resolutio	on	1/4000 (12 bits)		
Conversi	on speed	500 µs <sup>note 2)</sup>		
Overall p	recision	±1% F.S. or less (0 to 55°C), ±0.6% F.S. or less (25°C)		
Output in	npedance	Voltage range: 0.5 $\Omega$		
Max. output current		Voltage range : ±10 mA		
Allowable output load resistance		Current range: 300 $\Omega$ or less		
Insulation method note 2)		Between analog output terminal and FP0 internal cir- cuit: optical coupler insulation Between analog output terminal and analog I/O unit external power supply: based on insulation-type DC/ DC converter Between analog output terminal and analog input ter- minal: based on insulation-type DC/DC converter		
Number of	of I/O contact points	16 output contact points		

Notes

1) If the digital input value exceeds the upper or lower limit, D/A conversion will not take place. (Analog output will remain as the previous data.)

 The number for the output contact point being used varies depending on the expansion position.



#### 3. General specifications

Item	Description
Rated voltage	24 V DC
Allowable voltage fluctuation range	21.6 to 26.4 V DC
Rated current consumption	100 mA or less (at 24 V DC) note)

Note

If the analog I/O unit is connected to the control unit, the current consumption on the control unit side increases by not more than 20 mA for each analog I/O unit.

#### FP0-A80 (AFP0401)

1. Analog input specifications

	Item	Description	
Number of input points		8 channels/unit (Number of input points can be changed 2, 4, 6 and 8 channels.)	
Input	Voltage range	0 to 5 V/-10 to +10 V/-100 to +100 mv	
range	Current range	0 to 20 mA	
Digital	0 to 5 V or 0 to 20 mA range	K 0 to K 4000 note 1)	
4U.com	-10 to +10 V range -100 to +100 mv range	K –2000 to K +2000 note 1)	
Resolut	on	1/4000 (12 bits)	
Convers	sion speed	1 ms/channel note 2)	
Overall precision		±1% F.S. or less (0 to 55°C), ±0.6% F.S. or less (25°C)	
Input	Voltage range	1 M $\Omega$ or more	
impedance	Current range	250 Ω	
Absolute	Voltage range	±15 V	
max. input	Current range	+30 mA	
Insulation method		Between analog input terminal and FP0 internal circuit: optical coupler insulation (non-insulated between channels) Between analog input terminal and A/D converter unit external power supply: based on insulation-type DC/DC converter	
Number of FP0 input contact points		32 input contact points	
Averagi	ng function	Can be switched on and off.	

Notes

1) If the analog input value exceeds the upper or lower limit, the digital value will preserve the upper or lower limit.

The time noted below is required before the analog data is reflected in the control unit input.

			10 V		
Analog -	0 V	Conver- sion time	Refresh standby	Refresh	
input		1 ms to	0 ms to	1 ms × No of	K2000
		1 ms × number of	scan time note 4)	expansions	
WX2 -	K0	input channels	$\times \left(\frac{\text{number or input channels}}{2}\right)^{1}$		

3) Settings value switch for the number of input channels.

4) With each one scan of the control unit, the data for two channels will be loaded into it. In other words, if the input channel number switch is set to 8channel, the data in the control unit will be updated once every four scans.

#### 2. General specifications

Item	Description
Rated voltage	24 V DC
Allowable voltage fluctuation range	21.6 to 26.4 V DC
Rated current consumption	60 mA or less (at 24 V DC) note)

Note

If the A/D converter unit is connected to the control unit, the current consumption on the control unit side increases by not more than 20 mA for each A/D converter unit.

#### ●FP0-A04V (AFP04121), FP0-A04I (AFP04123)

1. Analog output specifications

	Description		
Item	FP0-A04V (Voltage output type)	FP0-A04I (Current output type)	
Number of intput points	Voltage output: 4 channels	Current output: 4 channels	
Output range	-10 to +10 V	4 to 20 mA	
Digital input	K -2000 to K2000 note 1)	K 0 to K4000 note 1)	
Resolution	1/4000		
Conversion speed	500 µs/channel <sup>note 2)</sup>		
Overall precision	±1% F.S or less (0 to 55°C	), ±0.6% F.S. or less (25°C)	
Output impedance	0.5 $\Omega$ or less	-	
Allowable output load resistance	1000 $\Omega$ or more	500 $\Omega$ or less	
Max. output current	±10 mA	-	
Insulation method	Between analog output te circuit: optical coupler ins between channels) Between analog output te unit external power supply type DC/DC converter	erminal and FP0 internal ulation (non-insulated erminal and D/A converter y: based on insulation-	
Number of FP0 input contact points	<ul><li>16 input contact points</li><li>32 output contact point</li></ul>	S note 3)	
Netes			

Notes

 If the digital input value exceeds the upper or lower limit, an error flag will be written to WX2 and D/A conversion will not take place. (Analog output will remain as the previous data.)

2) The time shown below is required to update the actual analog output.

		10 V		
WY20 V	Conver- sion	Waiting for processing	Conversion time	
				10 V
KO	0 ms to scan time	1 ms × mumber of expansions	500 μs/1CH 1 ms/2CH	

Analog output -----

 The data for two channels will be output to the D/A converter unit with one scan of the control unit.

#### 2. General specifications

	Description		
Item	FP0-A04 V (Voltage output type)	FP0-A04I (Current output type)	
Rated voltage	24 V DC		
Allowable voltage fluctuation range	21.6 to 26.4 V DC		
Rated current consumption	100 mA or less (at 24 V DC) note)	130 mA or less (at 24 V DC) note)	

Note

If the D/A converter unit is connected to the control unit, the current consumption on the control unit increases by not more than 20 mA for each D/A converter unit.

## FP0 Thermocouple Unit

### Highly accurate multiple-point temperature control



#### Performance Specifications

	•		
Item		Description	
Input points	4-channel, 8-channel (The number of input points ca	n be changed 2, 4, 6 and 8 channels.)	
	Thermocouple types K and J	-100.0 to 500.0°C/-148.0 to 790.0°F note 1)	
Input range	Thermocouple type T	-100.0 to 400.0°C/-148.0 to 752.0°F	
	Thermocouple type R	0.0 to 1500.0°C/32.0 to 1590.0°F note 1)	
	K and J (when using °C): K –1 K and J (when using °F): K –1 (When range over using °C: (When range over using °F: (When the thermocouple bro (Until the temperature can b T (when using °C): K –1000 to T (when using °F): K –1480 to	000 to K 5000 180 to K 7900 <sup>note 1)</sup> K-1001, K5001 or K8000) K-1481, K7901 or K8000) iken: K8000) <sup>note 2)</sup> a measured at the initial startup: K8001) <sup>note 3)</sup> K 4000 K 7520 <sup>note 1)</sup>	
Digital output	(When range over using °C: K-1001, K4001 or K8000) (When range over using °F: K-1481, K7521 or K8000) (When the thermocouple broken: K8000) <sup>note 2)</sup> (Until the temperature can be measured at the initial startup: K8001) <sup>note 3)</sup>		
	R (when using °C): K 0 to K 15000 R (when using °F): K 320 to K 15900 <sup>note 1</sup> ) (When range over using °C: K0, K15001 or K16000) (When range over using °F: K0, K15901 or K16000) (When the thermocouple broken: K16000) <sup>note 2</sup> ) (Until the temperature can be measured at the initial startup: K16001) <sup>note 3</sup> )		
Resolution	0.1°C		
Sampling cycle note 5)	300 ms: when using 2 channel 500 ms: when using 4 channel 700 ms: when using 6 channel 900 ms: when using 8 channel	s for an input points <sup>note 4)</sup> s for an input points <sup>note 4)</sup> s for an input points <sup>note 4)</sup> s for an input points <sup>note 4)</sup>	
Overall accuracy	Range for K and J (-100 to 50 Range for T (-100 to 400°C): Range for R (0 to 99.9°C): (100 to 299.9°C): (300 to 1500°C):	0°C): ±0.8°C ±0.8°C ±3°C ±2.5°C ±2.5°C ±2°C	
Input impedance	more than 1 M $\Omega$		
Insulation method	Between thermocouple input Photo-coupler insulation/DC-     Between thermocouple input	terminals and control unit internal circuits: DC insulation terminal channels: PhotoMOS relay insulation	
Input/Output points	Input: 32 points note 6)		

#### Features

1. Highly accurate temperature control Overall accuracy of ±0.8°C (K, J, T

range) enables highly accurate temperature control.

- 2. Temperature control up to 24 channels Four and eight channel units are available to make temperature control up to 24 channels possible.
- 3. Easy multi-stage temperature control By combining with PID instruction, temperature profiling control is realized.
- 4. Support K, J, T and R thermocouples to cover all major applications

K and J (–100 to 500°C) T (–100 to 400°C) R (0 to 1500°C)

Notes

- The measurement range available for degree Celsius is not available for degree Fahrenheit, of which the upper-limit measurement is set lower than degree Celsius, since the digital value (temperature value displayed) for degree Fahrenheit is bigger than that for degree Celsius.
- 2) When the thermocouple is broken, the digital value will become K8000 or K16000 within 70 seconds since broken. Practice in the ladder program a process for avoiding a risk, would be resulting from a broken thermocouple, and exchange the thermocouple.
- 3) Until the conversion data will be ready after the initial startup was made, the digital value shows K8001 or K16001. Those are not a temperature data. Create a ladder program, so that they are not acquired as a temperature data.
- 4) The settings of the input channel selection switch.
- 5) Conversion values for 6-time measurements (6 from the latest 8 measurements, excluding the max. and min.) are averaged, so that it takes time for the digital value to be displayed due to the rapid temperature change.
- 6) The control unit reads the data for 2 channels per 1 scan by the control unit. Read data by utilizing the sample program given in the product specifications and manual.

#### ■ I/O Link unit



#### Specifications

Item	Description
Communication method	Two-wire, half duple
Synchronous method	Asynchronous method
Transmission line	2-wire cable (Twisted-pair cable or VCTF 0.75 $mm^2 \times 2C$ equivalent)
Transmission distance (Total distance)	Max. 700 m 2,296.588 ft. (using twisted pair cable) Max. 400 m 1,312.336 ft. (using VCTF cable)
Transmission speed (Baud rate)	0.5 Mbit/s
Number of control I/O point per an I/O link unit	64 points (Input: 32 points and Output: 32 points) <sup>note)</sup>
Remote I/O map allocation	32X/32Y
Interface	Conforming to RS485
Transmission error check	CRC (Cyclic Redumdancy Check) method

#### Note

This point number is the number of points that can be linked for inputting and outputting via the host PLC and network MEWNET-F. If the output for the I/O link unit error flag is set to ON, this number becomes 63 points (31 input points and 32 output points).

#### Applicable crimp terminals

Manufacturer	Part number	Applicable wiring	or less
JST Mfg.Co.,Ltd.	V1.25-M3 (round type) V1.25-S3A (fork type)	0.35 to 1.65 mm <sup>2</sup> AWG #22 to #15	
	V2-M3 (round type) V2-S3A (fork type)	1.04 to 2.00 mm <sup>2</sup> AWG #17 to #14	] []

#### Specifications

Product nu	Imber	FP0-PSA4	FP0-PSA1	
Part numb	er	AFP0634	AFP0631	
	Rated voltage	100 to 2	40 V AC	
	Variable input voltage range	85 to 264 V AC		
	Rated frequency	50/6	0 Hz	
	Frequency range	47 to	63 Hz	
loout	Number of phases	Single	-phase	
Input	Surge current	30 A (0 - P) or less, with cold start		
	Leakage current	0.75 mA or less		
	Allowable momentary power off time	10 ms or more		
	Rated voltage	24 V DC		
	Voltage accuracy	±5%		
Output	Rated current	0.7 A	0.6 A	
	Output current range	0 to 0.7 A	0 to 0.6 A	
	Ripple voltage	500 mV or less		
Protective	Over-current protection	0.735 A or more 0.63 A or m		
functions	ns Over-voltage protection Available			

Note

Start up may not be possible if a device with a large inrush current is connected even if below the rated current. In such a case, we recommend suppressing the inrush current by inserting a 1 to  $2\Omega$  resister between the power supply unit and the device.

Please see the network page for information on the FP0 CC-Link slave unit.

#### Power supply unit



.283 inch

#### ■ Control Units and Expansion Units \* For the relay output type, the terminal block type is listed as the representative type. FP0-C10RS/C10RM/C10CRS/C10CRM/C14RS/C14RM/C14CRS/C14CRM FP0-E8RS/E8RM/E8YRS/E16RS/E16RM



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#### External Dimensions During Expansions

• Top view (with DIN rail attached)



#### A+B+C+D dimensions

Control unit ype	A Control unit only	A+B 1 expansion unit connected	A+B+C 2 expansion units connected	A+B+C+D 3 expansion units connected	
P0-C10CBS					
P0-C10CBS					
=P0-C10RM					
P0-C10CRM					
P0-C14RS					
P0-C14CRS	25 mm	50 mm	75 mm	100 mm	
P0-C14RM	.984 inch	1.969 inch	2.953 inch	3.937 inch	
P0-C14CRM					
-P0-C16T					
-P0-C16P					
P0-C16CT					
P0-C16CP					
P0-C32T					
P0-C32P					
P0-C32CT	00	<b>FF</b>	00	105	
P0-C32CP	1 191 inch	2 165 inch	80 mm 3 150 ipch	105 mm	
P0-SL1	1.101 INCN	2.100 INCN	3.150 INCN	4.134 INCH	
P0-T32CT					
P0-T32CP					

## FP0 Options

#### Wiring Tools



Terminal screwdriver Necessary when wiring relay output type and terminals block (Phoenix).

Part number: AFP0806



Molex connector pressure contact tool Necessary when wiring connector type and relay output type.

Part number: **AFP0805** (Molex: 57189-5000)



Multi-wire connector pressure contact tool Necessary when wiring transistor output type connectors.

Part number: AXY52000



Slim type mounting plate Screw-stop attachment plate. Slim model. Part number: AFP0803 (set of 10) 3-∲.197



#### ■ I/O Cables



 
 Relay output Molex type I/O cable

 Loose-wiring cable (9 leads) AWG20, with Molex socket attached at one end, 0.5 mm²,1 set: 2 cables (blue & white).

 <Length: 1 m 3.281 ft.>

 2 cable set

 Part number: AFP0553



 Transistor output type I/O cable

 Wire-pressed terminal cable (10 leads) AWG22, 0.3 mm² with connectors attached at one end, 1 set: 2 cables (blue & white).

 <Length: 1 m 3.281 ft.>

 2 cable set

 Part number: AFP0521

#### Flat Cable Connector

If you are using flat cable connector, request the part specified below for a connector with an asymmetrical design to prevent mistaken polarity.

#### Part number: AXM110915

Notes:

- One I/O cable set (2 cables) is necessary with the following models: FP0-C10RS/C10RM, C14RS/C14RM, E8RS/E8RM, E16RS/E16RM
- One I/O cable set (2 cables) is necessary with the following models: FP0-
- C16T/C16P/E16X/E16T/E16P/E16YT/E16YP • Two I/O cable sets (total 4 cables) are necessary with the following models: FP0-C32T/C32P/E32T/E32P

Additional Parts



Terminal socket Attaches to relay output and terminal block type. Additional part

Part number: AFP0802 (2 sockets per pack)



Molex socket Attaches to relay output and Molex connector types. Additional part

Part number: AFP0801 (2 sockets per pack)



FP0 Wire-press socket Attaches to transistor output type. Additional part

Part number: AFP0807 (2 sockets per pack)



Power cable for FP0 Attaches to control unit and relay output type expansion unit. Additional part Length: 1 m \_\_\_\_\_AEDOF01

3.281ft. Part number: AFP0581 (1 cable per pack)

## FP0 Product Types

#### 1. FP0 Control units

Built-in memory			Specifications						
Product name	(Program capacity)	Number	of I/O points	Power supply voltage	Input	Output	Connection type	Product number	Part number
EPO C10 Control Unit	EEPROM	10	Input: 6		24 V DC	Polov output: 2 A	Terminal block	FP0-C10RS	AFP02123
	(2.7k steps)	10	Output: 4	24 V DC	Sink/Sourse (±common)	nelay output. 2 A	Molex connector	FP0-C10RM	AFP02113
FP0 C10 Control Unit	EEPROM	10	Input: 6	24 1/ DC	24 V DC	Belay output: 2 A	Terminal block	FP0-C10CRS	AFP02123C
with RS232C port	(2.7k steps)	10	Output: 4	24 V DO	Sink/Sourse (±common)		Molex connector	FP0-C10CRM	AFP02113C
EP0 C14 Control Unit	EEPROM	14	Input: 8	24 V DC	24 V DC	Relay output: 2 A	Terminal block	FP0-C14RS	AFP02223
	(2.7k steps)	17	Output: 6	24 V DO	Sink/Sourse (±common)		Molex connector	FP0-C14RM	AFP02213
FP0 C14 Control Unit	EEPROM	14	Input: 8	24 V DC	24 V DC	Relay output: 2 A	Terminal block	FP0-C14CRS	AFP02223C
with RS232C port	(2.7k steps)		Output: 6	21100	Sink/Sourse (±common)	nolay output: 27	Molex connector	FP0-C14CRM	AFP02213C
EPO C16 Control Unit	EEPROM 40	16	Input: 8	24 V DC	24 V DC	Transistor output: NPN 0.1 A	MIL connector	FP0-C16T	AFP02343
	(2.7k steps)	10	Output: 8	24 000	Sink/Sourse (±common)	Transistor output: PNP 0.1 A	WIE CONNECTOR	FP0-C16P	AFP02353
FP0 C16 Control Unit	EEPROM	16	Input: 8	24.1/ DC	24 V DC	Transistor output: NPN 0.1 A	MIL connector	FP0-C16CT	AFP02343C
with RS232C port	32C port (2.7k steps)	steps)	Output: 8	24 V DO	Sink/Sourse (±common)	Transistor output: PNP 0.1 A		FP0-C16CP	AFP02353C
ED0 C22 Control Unit	EEPROM	20	Input: 16		24 V DC	Transistor output: NPN 0.1 A	MIL connector	FP0-C32T	AFP02543
	(5k steps)	32	Output: 16	24 V DC	Sink/Sourse (±common)	Transistor output: PNP 0.1 A	MIL CONNECTOR	FP0-C32P	AFP02553
FP0 C32 Control Unit	EEPROM	20	Input: 16	24.1/ DC	24 V DC	Transistor output: NPN 0.1 A	MIL connector	FP0-C32CT	AFP02543C
with RS232C port	(5k steps)	52	Output: 16	24 V DC	Sink/Sourse (±common) Transistor output PNP 0.1 A	Transistor output: PNP 0.1 A	MIL CONNECTOR	FP0-C32CP	AFP02553C
FP0 T32 Control Unit	EEPROM	22	Input: 16	24 V DC	24 V DC	24 V DC Transistor output: NPN 0.1 A	MIL connector	FP0-T32CT	AFP02643C
Clock/Calendar function	Calendar function (10k steps) 32 Output: 16 24 V DC Sink/Sourse (±comm	Sink/Sourse (±common)	Transistor output: PNP 0.1 A		FP0-T32CP	AFP02653C			
FP0 S-LINK Control Unit with RS232C port	EEPROM (5k steps)	128 (S-LINK section)	Input: 64 Output: 64 (S-LINK section)	24 V DC	_	_	Terminal block	FP0-SL1	AFP02700

#### 2. FP0 Expansion units

	Specifications							
Product name Number of		f I/O points	Power supply voltage	Input	Output	Connection type	Product number	Part number
	8	Input: 8	_	24 V DC Sink/Sourse (±common)	—	MIL connector	FP0-E8X	AFP03003
	Q	Input: 4		24 V DC	Belay output: 2 A	Terminal block	FP0-E8RS	AFP03023
	0	Output: 4	24 V DC	Sink/Sourse (±common)	neiay output. 2 A	Molex connector	FP0-E8RM	AFP03013
FP0 E8 Expansion Unit	8	Output: 8	24 V DC	—	Relay output: 2 A	Terminal block	FP0-E8YRS	AFP03020
	0	Outruite 0			Transistor output: NPN 0.1 A		FP0-E8YT	AFP03040
	8 Out	Output: 8	_	т	Transistor output: PNP 0.1 A	- MIL connector	FP0-E8YP	AFP03050
	16	Input: 16	_	24 V DC Sink/Sourse (±common)	_	MIL connector	FP0-E16X	AFP03303
	16 Inpu Outp	Input: 8		24 V DC	Polov output: 2 A	Terminal block	FP0-E16RS	AFP03323
		Output: 8	24 V DC	Sink/Sourse (±common)	neiay output. 2 A	Molex connector	FP0-E16RM	AFP03313
FP0 F16 Expansion Unit	16 Input: 8 Output: 8	Input: 8		24 V DC	Transistor output: NPN 0.1 A	Mil connector	FP0-E16T	AFP03343
		—	Sink/Sourse (±common)	Transistor output: PNP 0.1 A		FP0-E16P	AFP03353	
	16 Output: 16 —	0			Transistor output: NPN 0.1 A	MIL	FP0-E16YT	AFP03340
		_		Transistor output: PNP 0.1 A		FP0-E16YP	AFP03350	
FP0 E32 Expansion Unit	32 Input: 16 Output: 16 —		24 V DC Sink/Sourse (±common)	Transistor output: NPN 0.1 A	utput: A utput: A	FP0-E32T	AFP03543	
				Transistor output: PNP 0.1 A		FP0-E32P	AFP03553	

Notes
1) The control units and relay output type expansion units come with a power cable (part number AFP0581). (The transistor output type expansion units need no power cable.)
2) The terminal block type relay output units have 2 terminal blocks (9 pins) made by Phoenix. Use a 2.5 mm .098 inch wide screwdriver. Preferably use the specific terminal block screwdriver (part number AFP0806, Phoenix type code SZS0, 4 × 2.5 mm .098 inch) or equivalent.
3) The connector-type relay output units have 2 connectors made by Nihon Molex (Molex type code 51067-0900, 9 pins). Use the specific Molex connector press-fit tool (part number AFP0805, Nihon Molex type code 57189-5000) or equivalent.
4) The transistor output units have a press-fit socket for wire-pressed terminal cable and contacts. Use the press-fit tool (part number AXY52000) for wire-pressed terminal cable.

#### 3. Intelligent units

Product name		Specifications	Product number	Part number
ED0 Thormocouple unit	K, J, T, R thermocoupl	e, Resolution: 0.1°C	FP0-TC4	AFP0420
FP0 Thermocouple unit	K, J, T, R thermocoupl	e, Resolution: 0.1°C	FP0-TC8	AFP0421
FP Web-Server unit	Unit for connecting FP Web-Server function a	series/RS232C interface and Ethernet nd E-mail sending function	FP-WEB	AFP0610
FP0 Analog I/O unit	Input specifications	Number or channels : 2 channelsInput range: 0 to 5 V, -10 to +10 V (Resolution: 1/4000)0 to 20 mA (Resolution: 1/4000)	FP0-A21	AFP0480
	Output specifications	Number or channels : 1 channelsOutput range: -10 to +10 V (Resolution: 1/4000)0 to 20 mA (Resolution: 1/4000)		
FP0 A/D Converter Unit	Input specifications	Number or channels         : 8 channels           Input range         : 0 to 5, -10 to +10 V (Resolution: 1/4000)           0 to 20 mA (Resolution: 1/4000)	FP0-A80	AFP0401
	Output specifications	Number or channels : 4 channels	FP0-A04V	AFP04121
FO D/A Converter Unit		4 to 20 mA (Resolution: 1/4000)	FP0-A041	AFP04123

#### 4. Link units

Product name	Specifications	Power supply voltage	Product number	Part number
FP0 CC-Link Slave unit	This unit is for making the FP0 function as a slave station of the CC-Link. Only one unit can be connected to the furthest right edge of the FP0 expansion bus. Note: Accuracy will change if an FP0 thermocouple unit is used at the same time. For details, please refer to the catalog or to the CC-Link Unit manual.	24 V DC	FP0-CCLS	AFP07943
FP0 I/O Link unit	This is a link unit designed to make the FP0 function as a station to MEWNET-F (remote I/O system).	24 V DC	FP0-IOL	AFP0732
C-NET adapter S2 type (for FP0 side)	This is an RS485 adapter designed to allow use of the Computer link function for connecting to a host computer via C-NET. It comes with a 30 cm FP0 tool port cable. A power supply is not required.	_	-	AFP15402
C-NET adapter (RS485)	This is an RS485 adapter designed to allow use of the Computer link function for	100 to 240 V AC	_	AFP8536
(for computer side)	connecting to a network-connected PLC via C-NET from a host computer.	24 V DC	_	AFP8532

#### 5. Power supply unit

Product name	Specifications			Part number
	Input voltage: 100 to 240 V AC	Output: 0.7 A, 24 V DC	FP0-PSA4	AFP0634
FP0 Power supply unit		Output: 0.6 A, 24 V DC	FP0-PSA1	AFP0631

#### 6. Options and Additional parts

Product name	Specifications	Part number		
	Data clear type	AFP8670		
Data hold type			AFP8671	
Terminal screwdriver	Relay output type Necessary when wiring terminals block (Phoenix).	AFP0806		
Molex connector pressure contact tool	Necessary when wiring relay output type and Molex connectors. (MOLEX: 571	89-5000)	AFP0805	
Multi-wire connector pressure contact tool	Necessary when wiring transistor output type connectors.		AXY52000	
FP0 Slim 30 type mounting plate	Screw-stop attachment plate for 30 mm 1.181 inch width the unit.	AFP0811 (set for 10)		
Slim type FP0 mounting plate	Screw-stop attachment plate for FP0 expansion unit. Slim model.			
Flat type FP0 mounting plate	Screw-stop attachment plate for FP0 control unit. Flat model.			
Relay output Molex type	Loose-wiring cable (9 leads) AWG20, with Molex socket attached at one end,	Length: 1 m 3.281 ft.	AFP0551 (2 cable set)	
I/O cable	0.5 mm <sup>2</sup> , 1 set: 2 cables (blue & white).	Length: 3 m 9.843 ft.	AFP0553 (2 cable set)	
Transistor output type	Wire-pressed terminal cable (10 leads) AWG22, 0.3 mm <sup>2</sup> with connectors	Length: 1 m 3.281 ft.	AFP0521 (2 cable set)	
I/O cable	attached at one end, 1 set: 2 cables (blue & white).	Length: 3 m 9.843 ft.	AFP0523 (2 cable set)	
Flat cable connector for FP $\Sigma$ /FP0 transistor type unit	If you are using flat cable connector, request the part specified below for a cor asymmetrical design to prevent mistaken polarity. (10-pin)	nector with an	AXM110915	
Terminal socket	Attaches to relay output and terminal block type. Additional part			
Molex socket	Attaches to relay output and Molex connector types. Additional part	AFP0801 (2 sockets per pack)		
Wire-press socket	Attaches to transistor output type. Additional part	AFP0807 (2 sockets per pack)		
FP0 Power cable	Attaches to FP0 various units. Additional part Length: 1 m 3.281 ft.		AFP0581 (1 socket per pack)	