

**VI TELEFILTER**

**Filter specification**

**TFS 456K**

**Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 0 dBm  
 Source impedance: 200 Ω  
 Load impedance: 200 Ω  
 Terminating impedance: \*  
     Input: 248 Ω || - 5,3 pF  
     Output: 220 Ω || - 6,2 pF

**Characteristics**

Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS 456K is the minimum of the pass band attenuation. This value is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 456,0 MHz without any tolerance. The values of relative attenuation  $a_{rel}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit	
<b>Insertion loss</b> (reference level)		$a_e = a_{min}$	12 dB	max.	14,0 dB
<b>Nominal frequency</b>		$f_N$			456,0 MHz
<b>Passband</b>		PB	13,9 MHz	min.	$f_N \pm 5,8$ MHz
<b>Pass band ripple</b>			0,4 dB	max.	1,0 dB
<b>Relative attenuation</b>		$a_{rel}$			
$f_N - 5,8$ MHz	$f_N + 5,8$ MHz		0,4 dB	max.	1 dB
$f_N - 6,4$ MHz	$f_N + 6,4$ MHz		0,5 dB	max.	3 dB
$f_N - 455$ MHz	$f_N - 200$ MHz		55 dB	min.	30 dB
$f_N - 200$ MHz	$f_N - 96$ MHz		55 dB	min.	40 dB
$f_N - 96$ MHz	$f_N - 47$ MHz		49 dB	min.	40 dB
$f_N - 47$ MHz	$f_N - 33$ MHz		48 dB	min.	45 dB **
$f_N - 33$ MHz	$f_N - 13,5$ MHz		41 dB	min.	40 dB
$f_N + 13,5$ MHz	$f_N + 33$ MHz		42 dB	min.	40 dB
$f_N + 33$ MHz	$f_N + 47$ MHz		47 dB	min.	45 dB **
$f_N + 47$ MHz	$f_N + 96$ MHz		50 dB	min.	40 dB
$f_N + 96$ MHz	$f_N + 200$ MHz		60 dB	min.	40 dB
$f_N + 200$ MHz	$f_N + 490$ MHz		70 dB	min.	30 dB
<b>Absolute Group Delay</b>		at $f_N$	0,42 μs	max.	3,0 μs
<b>Group delay ripple within PB</b>			50 ns	max.	250 ns
<b>Return loss within PB</b>			15 dB	min.	10 dB
<b>Input power level</b>			-	max.	15 dBm
<b>Operating temperature range</b>		OTR	-		- 40 °C ... + 85 °C
<b>Storage temperature range</b>			-		- 45 °C ... + 85 °C
<b>Temperature coefficient of frequency</b>		$TC_f$ ***	-18 ppm/K		

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*) mean value of the relative attenuation within the frequency range

\*\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{cat}(\text{MHz})$ .

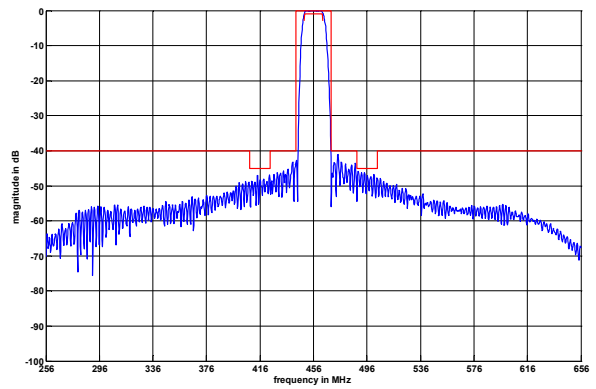
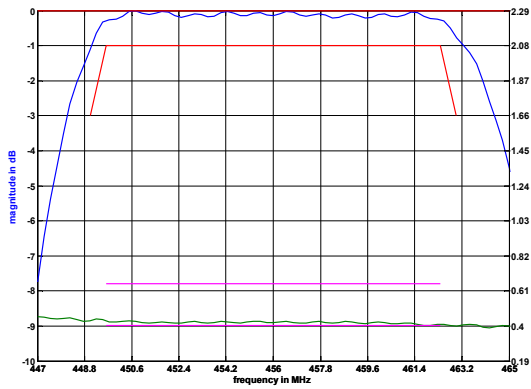
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**Checked / Approved:**

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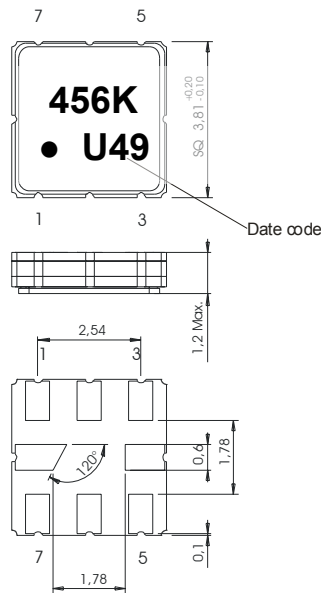
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**Filter characteristic**



**Construction and pin connection**

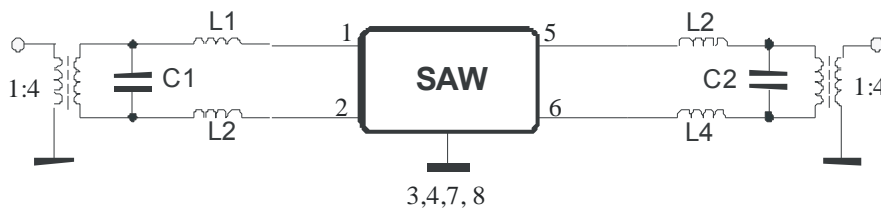
(All dimensions in mm)



- 1 Input
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Output
- 7 Ground
- 8 Ground

Date code: Year + week  
 U 2006  
 V 2007  
 W 2008  
 ...

**50 Ω Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

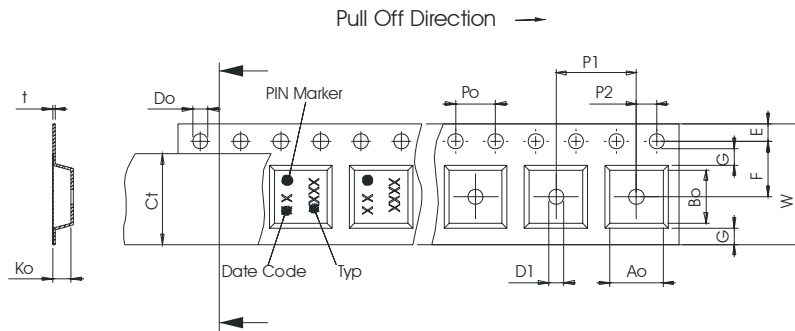
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

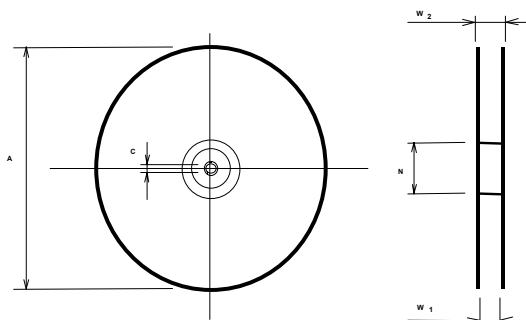
**Tape (all dimensions in mm)**

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 4,30 ± 0,1
- Bo : 4,30 ± 0,1
- Ct : 9,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

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**Air reflow temperature conditions**

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**VI TELEFILTER****Filter specification****TFS 456K****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- generation of development specification	Strehl	09.09.2004
1.1	- changed insertion loss - changed pass band - changed relative attenuation	Chilla	30.11.2004
1.2	- generation of filter specification - added test circuit - added filter characteristic - reworked reflow profile	Martens	01.09.2005
1.3	- change input power level and stability characteristics	Strehl	08.12.2006

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