DRAWING MADE IN THIRD ANGLE PROJECTION
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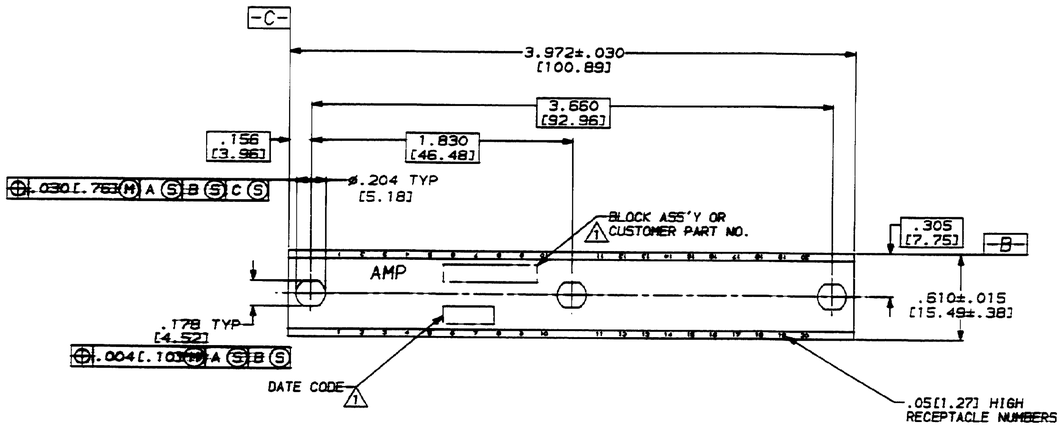
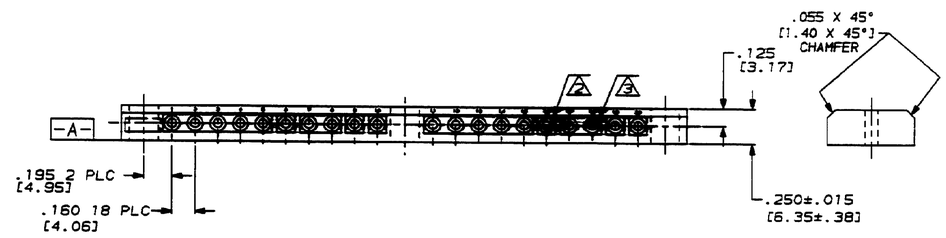
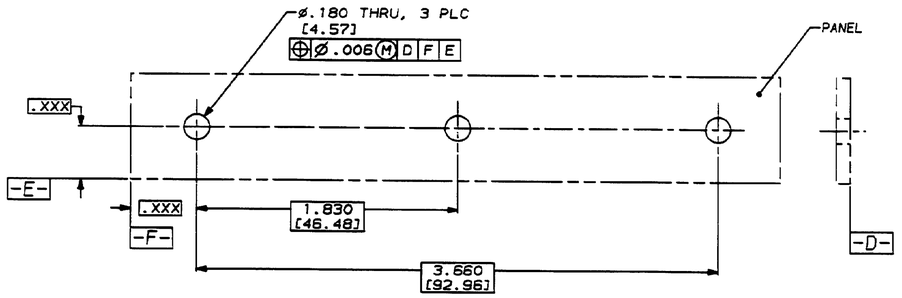
LOC	DIST
DF	NO

REVISIONS					
ZONE	LTR	DESCRIPTION		DATE	APPD
	CM	REV PER 0500-1696-94	TT	03-94	AMS







MOUNTING DIMENSIONS

1	4 COMMON 7-10 4	GOLD	NATURAL	3-582514-9
1 CAV IDENT 81-100	SINGLE	GOLD	RED	582498-7
1 CAV IDENT 61-80	SINGLE	GOLD	RED	582498-5
1 CAV IDENT 41-60	SINGLE	GOLD	RED	582498-3
1 CAV IDENT 21-40	SINGLE	GOLD	RED	582498-1
1 EXCEPT OMIT 1 THRU 20	ALL COMMON 1-20	GOLD	RED	3-582198-2
1	4 COMMON 9-12 4 COMMON 1-4,5-8,13-16,17-20	GOLD	NATURAL	3-582137-9
1	4 COMMON 17-20 3 COMMON 11-13,14-16 6 COMMON 5-10 2 COMMON 1-2,3-4	GOLD	NATURAL	3-582134-9
1	SINGLE 19,20 3 COMMON 10-12 3 COMMON 1-3,4-6,7-9,13-15,16-18	GOLD	NATURAL	582105-9
1	3 COMMON 11-13,14-16 2 COMMON 9-10 4 COMMON 1-4,5-8,17-20	GOLD	BLACK	581957-0
1	10 COMMON 1-10,11-20	TIN	NATURAL	581949-9
1	5 COMMON 1-5,6-10,11-15,16-20	SILVER	NATURAL	581730-9
1	5 COMMON 1-5,6-10,11-15,16-20	GOLD	NATURAL	581729-9
1	ALL COMMON 1-20	GOLD	NATURAL	581423-9
1	ALL COMMON 1-20	GOLD	BLACK	581423-0
1	ALL COMMON 1-20	TIN	NATURAL	581421-9
1	2 COMMON 1-2,3-4,5-6,7-8,9-10,11-12,13-14,15-16,17-18,19-20	GOLD	RED	480090-2
1	10 COMMON 1-10,11-20	GOLD	NATURAL	480077-9
1	10 COMMON 1-10,11-20	GOLD	YELLOW	480077-4
1	10 COMMON 1-10,11-20	GOLD	BLACK	480077-0
1	ALL SINGLE	GOLD	BLACK	480076-9
1	ALL SINGLE	GOLD	VIOLET	480076-7
1	ALL SINGLE	GOLD	GREEN	480076-5
1	ALL SINGLE	GOLD	ORANGE	480076-3
1	ALL SINGLE	GOLD	RED	480076-2
1	2 COMMON 1-2,3-4,5-6,7-8,9-10,11-12,13-14,15-16,17-18,19-20	GOLD	NATURAL	480065-6
1	2 COMMON 1-2,3-4,5-6,7-8,9-10,11-12,13-14,15-16,17-18,19-20	TIN	NATURAL	480065-4
1	ALL SINGLE	GOLD	NATURAL	480065-3
1	ALL SINGLE	TIN	NATURAL	480065-1
STAMPING	ARRANGEMENT	PLATING	COLOR	PART NO
	INSERTS			

1. AMP BLOCK ASSEMBLY PART NUMBER, "AMP", & DATE CODE ARE STAMPED ON FRONT FACE UNLESS OTHERWISE SPECIFIED IN TABLE.
   A. IF STAMPING OF A CUSTOMER PART NUMBER IS SPECIFIED IN TABLE AMP BLOCK ASSEMBLY PART NUMBER IS OMITTED.
   B. ALL CHARACTERS ARE 13±.02[3.30±.51] HIGH UNLESS OTHERWISE SPECIFIED.
   C. COLOR OF ALL STAMPED CHARACTERS TO BE BLACK ON NATURAL & YELLOW COLORED BLOCKS, WHITE ON ALL OTHER COLORED BLOCKS.
2. RECESSES TO BE .12±.02[3.04±.51] ROUND OR SQUARE AROUND SINGLE INSERTS.
3. RECESSES TO BE .12±.02[3.04±.51] WIDE AND ELONGATED FOR GROUPS OF COMMON INSERTS.
4. 2 COMMON 1-2, 3-4, 5-6, 11-12, 13-14, 15-16, 17-18, 19-20.

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN INCHES [mm]
TOLERANCES ON ;
2 PLC DEC ± .02[.50]
3 PLC DEC ± .010[.25]
ANGLES ± -

MATERIAL
BLOCK - NYLON
INSERT - BRASS

FINISH
SEE TABLE

DR 4-29-94 T. THOMPSON
CHK 04-06-94 A. SHARPE
APPD 04-06-94 A. SHARPE
APPD 04-06-94 A. SHARPE
PRODUCT SPEC 108-7053 108-7054
APPLICATION SPEC -
WEIGHT APPROX. 16 GRAMS

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
CONNECTOR BLOCK ASSEMBLY, TAPER, 53 SERIES, 20 CAVITY

SIZE D | CAGE CODE 00779 | DRAWING NO C-480065
SCALE 2:1 | SHEET 1 OF 1

CUSTOMER DRAWING

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