# **DATA SHEET**



# MOS INTEGRATED CIRCUIT $\mu$ PD16602

## 312-OUTPUT TFT-LCD FULL COLOR DRIVER

The  $\mu$ PD16602 is a TFT-LCD source driver with full color display capability. It is ideal for 1024  $\times$  768 pixel (XGA) class high definition displays. The internal circuit consists of 12 channels (4  $\times$  3) of analog input pins, 12 channels of 16-bit shift registers and 312 channels of sample & hold circuits (2 latch type).

Analog display signals are sampled in 12 channels simultaneously by the sample & hold circuits and they are output in the next line. The output voltage of the sample & hold circuits is as great as 10.5 VP-P and maintains high accuracy with an output deviation of  $\pm 20$  mV<sub>MAX</sub>. Inputting analog display signals that been  $\gamma$  -processed in the previous stage signal processing circuit allows realization of a high definition 256-gray-scale-equivalent full color display without requiring line inversion.

#### **FEATURES**

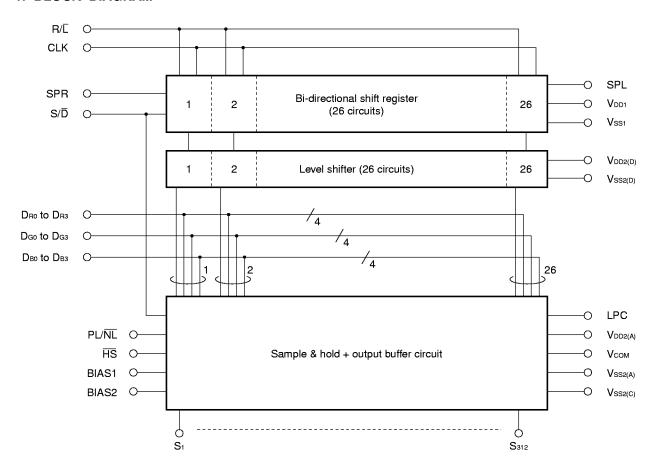
- 4 × 3 (RGB)-channel analog input allows display signal input wiring to be reduced.
- High dynamic range (10.0 VP-PMIN. VDD2 = 11.0 V)
- High accuracy sample & hold circuits (output deviation; ±20 mV<sub>MAX.</sub>, ±5.0 mV<sub>TYP.</sub>)
- High-speed sampling frequency (for both analog and digital; fmax. = 20 MHzmin.)
- Low power control (reduction of output buffer bias current) function on chip (operating power consumption; 82 mWTYP., VDD2 = 12.5 V)
- · Bi-directional data store function on chip
- Corresponding to high-density mounting (slim TCP)

#### **ORDERING INFORMATION**

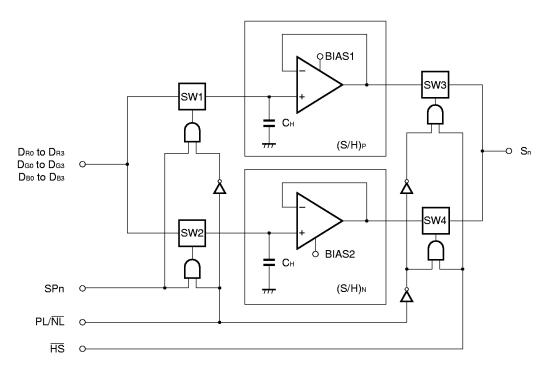
Part Number	Package
$\mu$ PD16602N- $\times \times \times$	ТСР



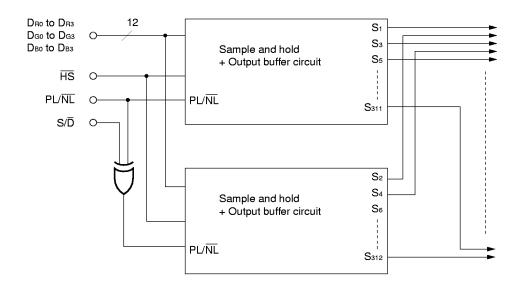
#### 1. BLOCK DIAGRAM



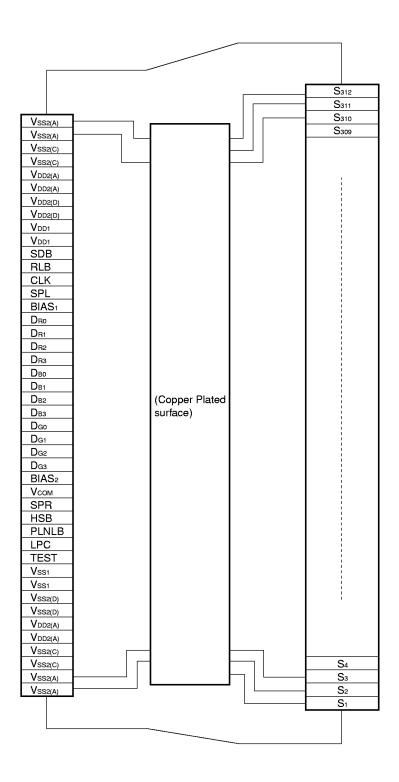
# SAMPLE & HOLD + OUTPUT BUFFER CIRCUIT 1



# SAMPLE & HOLD + OUTPUT BUFFER CIRCUIT 2



# 2. PIN CONFIGURATION





# 3. PIN DESCRIPTION

Pin Symbol	Pin Name	Description
S <sub>1</sub> to S <sub>312</sub>	Driver outputs	Output pins for sampled analog image signals. When driven with $V_{DD2} = 12.5 \text{ V}$ , a 11.5 $V_{P-P}$ analog voltage whose input/output characteristic is gain 1 is output.
CLK	Clock input	This pin reads the start pulse at the rising of CLK and starts sampling of analog display signals in 12 channels simultaneously. The active edges of CLK are all rising edges.
D <sub>R0</sub> to D <sub>R3</sub> D <sub>G0</sub> to D <sub>G3</sub> D <sub>B0</sub> to D <sub>B3</sub>	Analog display signal inputs	Analog image signal input pins. Please input analog display signals by inverting the polarity for each display line.
R/L	Shift direction switching input	The shift direction of the shift register is as follows. R/ $\overline{L}$ = H (right shift); SPR input, S <sub>1</sub> $\rightarrow$ S <sub>312</sub> , SPL output R/ $\overline{L}$ = L (left shift); SPL input, S <sub>312</sub> $\rightarrow$ S <sub>1</sub> , SPR output
SPR	Start pulse input/ output	$R/\overline{L} = H \text{ (right shift)}$ ; start pulse input pin $R/\overline{L} = L \text{ (left shift)}$ ; start pulse output pin
SPL	Start pulse input/ output	$R/\overline{L} = H$ (right shift); start pulse output pin $R/\overline{L} = L$ (left shift); start pulse input pin
PL/NL <sup>Note</sup>	Polarity inversion input  Arrangement	S/\overline{D} = L; When PL/\overline{NL} = H, Both odd number pin and even number pin samples negative analog display signals and outputs positive analog signals from the driver output.  When PL/\overline{NL} = L, Both odd number pin and even number pin samples positive analog display signals and outputs negative analog signals from the driver output.  S/\overline{D} = H; When PL/\overline{NL} = H, Odd number pin samples negative analog display signals and outputs positive analog signals from the driver output. Even number pin samples positive analog display signals and outputs negative analog signals from the driver output.  When PL/\overline{NL} = L, Odd number pin samples positive analog display signals and outputs negative analog signals from the driver output. Even number pin samples negative analog display signals and outputs positive analog signals from the driver output.
HS <sup>Note</sup>	switching input  Horizontal synchronous input	S/D = L; Complying with both sides arrangement dot inverting.  This pin shuts off the output at the falling edge and then outputs analog display signals at the rising. When HS = L, after the driver output pin goes to high impedance this pin switches PL/NL and resets the internal hold capacity and output buffer to the VCOM level.
LPC	Low power control input	This pin shuts off the output buffer low current supply and increases the output impedance. The LPC = "H" mode allows the static current consumption to be reduced by approximately 20 %.
BIAS <sub>1</sub> BIAS <sub>2</sub>	Bias voltage inputs	These pins control the current consumption of the output buffer by applying a stabilized external power supply.
V <sub>DD1</sub>	Logic power supply	3.3 V ±0.3 V
V <sub>DD2(D)</sub>	Driver power supply	13.5 V <sub>MAX</sub> .
V <sub>DD2(A)</sub>	Driver power supply	13.5 Vmax.
Vсом	Common power supply	This pin applies the intermediate voltage of a stable LCD drive voltage from a voltage follower, etc.
V <sub>SS1</sub>	Logic ground	Logic ground
V <sub>SS2(D)</sub>	Driver ground	High voltage block (level shifter)
V <sub>SS2(A)</sub>	Driver ground	High voltage block (output buffer)
Vss2(C)	Driver ground	High voltage block (sample & hold)
TEST	Test pin	"L" or left open

Note Sample & hold operation and reset operation of the output buffer capacitance and  $V_{COM}$  level are performed by the PL/ $\overline{NL}$  and  $\overline{HS}$  logic.

#### 4. NOTES ON USE

(1) In order to prevent latch up breakdown, power should be applied in the order of:

 $V_{DD1} o logic input o V_{DD2(D), (A)} o V_{BIAS1,2}, V_{COM} o analog display signal input, and turned off in the reverse order$ 

This order should also be observed in transition periods.

(2) Vss1, Vss2(D), Vss2(A) and Vss2(C) are connected in the diffusion layer, but also be sure to connect them externally.

Do not share the sample & hold ground V<sub>SS2(C)</sub> with other ground wiring on the mount board, but connect it to the edge to the signal board. There is a possibility of high-voltage or logic type noise being superimposed onto the sample & hold circuit, damaging the analog characteristics (output deviation, etc.).

- (3) Likewise, to prevent the sample & hold characteristics from deteriorating, insert a bypass capacitor of 0.1  $\mu$ F between  $V_{DD2(D), (A)}$  and  $V_{SS2(D), (A)}$ . An unstable power supply may cause a driver through current, preventing the output range of the output buffer from being sufficiently secured. Therefore, determine the capacitance of the bypass capacitor after a thorough evaluation.
- (4) When LPC = "H", stable current supply of the output buffer may be shut off, which will impede normal negative feedback, and when the LCD panel load is small, the output voltage may become abnormal. Normal operation is assured with approximately 10 k $\Omega$  + 50 pF, but when the time constant is smaller than this, please set LPC = "L".

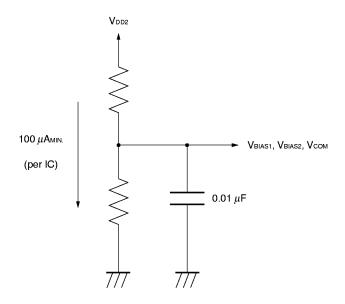
#### (5) Data input/output relationship

As shown below, irrespective of right shift and left shift.

Output	S <sub>1</sub>	S₂	S₃	S4	S₅	S <sub>6</sub>	S309	S310	S311	S312
Data	DRo	Dво	Dgo	D <sub>R1</sub>	D <sub>B1</sub>	D <sub>G1</sub>	D <sub>G2</sub>	Drз	Dвз	Dgз

#### (6) Bias control method

Externally applying a voltage to pins BIAS<sub>1</sub> and BIAS<sub>2</sub> can control the output buffer current consumption. In this case, the analog characteristics (output deviation, driving capability, response speed, etc.) will not change. Please refer to the configuration in the figure below for the actual circuit. Also refer to the same configuration for the V<sub>COM</sub> voltage input circuit. Current per driver IC is as follws.





#### 5. FUNCTIONAL DESCRIPTION

(1) Input Specification of the analog display signal (n = 0 to 25,  $R/\overline{L}$  = "H" or "L")

		Display signal input terminal/Output terminal									
S/D	PL∕NL	D <sub>R0</sub> S <sub>12n</sub> + 1	Dво S <sub>12n</sub> + 2	Dgo S <sub>12n</sub> + 3	D <sub>R1</sub> S <sub>12n</sub> + 4		Dg2 S12n + 9	D <sub>R3</sub> S <sub>12n</sub> + 10	Dвз S12n + <b>11</b>	D <sub>G</sub> 3 S <sub>12n</sub> + 12	
Н	Н	(-)	(+)	(-)	(+)		(-)	(+)	(-)	(+)	
	L	(+)	(-)	(+)	(-)	-	(+)	(-)	(+)	(-)	
L	Н	(-)	(–)	(-)	(-)	-	(-)	(-)	(-)	(-)	
	L	(+)	(+)	(+)	(+)		(+)	(+)	(+)	(+)	

(+) : Please input the positive analog input signal.

(-) : Please input the negative analog input signal.

#### (2) Output Specification of the analog display signal

• Single Bank Arrangement for dot inversion (S/ $\overline{D}$  = "H") Polarity of the output voltage

Line No.	PL/NL	S1 (DR0)	S <sub>2</sub> (D <sub>R0</sub> )	S3 (DG0)	S4 (DR1)	S5 (DB1)	S <sub>6</sub> (D <sub>G1</sub> )	S <sub>7</sub> (D <sub>R2</sub> )	•••
1	Н	(+)	(-)	(+)	(-)	(+)	(-)	(+)	
2	L	(-)	(+)	(-)	(+)	(-)	(+)	(-)	
3	Н	(+)	(-)	(+)	(-)	(+)	(-)	(+)	
4	L	(-)	(+)	(-)	(+)	(-)	(+)	(-)	
5	Н	(+)	(-)	(+)	(-)	(+)	(-)	(+)	

(+) : Positive analog output (Negative line sampling), (-) : Negative analog output (Positive line sampling)

• Dual Bank Arrangement for dot inversion (S/ $\overline{D}$  = "L") Polarity of the each output voltage

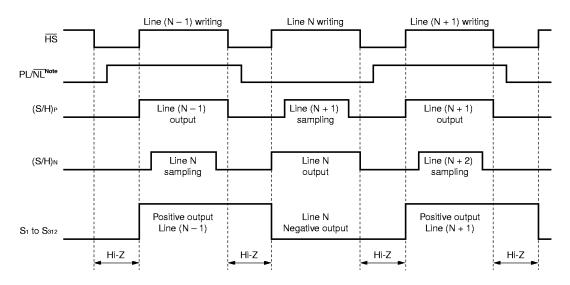
	Input sign	al polarity	Output Polarity of the upper driver IC's							
Line No.	PL/NL		S <sub>1</sub>		S <sub>2</sub>		S₃		S <sub>4</sub>	
	Upper side	Lower side	(DRo)		(Dво)		(Dgo)		(D <sub>R1</sub> )	
1	Н	L	(+)	(-)	(+)	(-)	(+)	(-)	(+)	(-)
2	L	Н	(-)	(+)	(-)	(+)	(-)	(+)	(-)	(+)
3	Н	L	(+)	(-)	(+)	(–)	(+)	(-)	(+)	(-)
4	L	Н	(-)	(+)	(-)	(+)	(-)	(+)	(-)	(+)
			}							
767	Н	L	(+)	(-)	(+)	(-)	(+)	(-)	(+)	(-)
768	L	Н	(–)	(+)	(-)	(+)	(-)	(+)	(-)	(+)
				S312'		S311'		S310'		S309'
				(D <sub>G3'</sub> )		(D <sub>B3</sub> ')		(D <sub>R3</sub> ')		(Dg2')
					Output p	oolarity of the	he lower dr	iver IC's		

 $S_n$ : Output voltage of the upper side driver,  $S_{n'}$ : Output voltage of the lower side driver,

(+) : Positive output of the upper side driver(-) : Negative output of the lower side driver

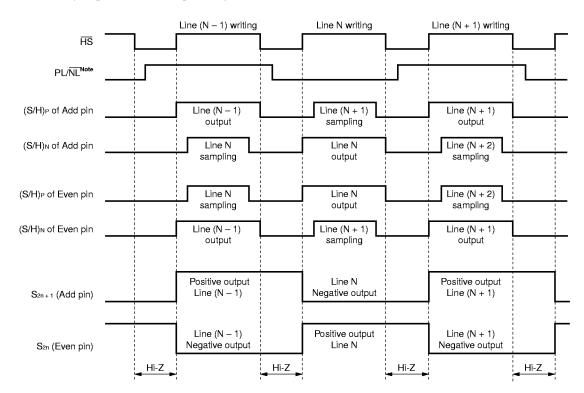
# **NEC**

# (3) Sampling and hold timing $(R/\overline{L} = "L")$ S/ $\overline{D} = "L"$ (Dual Bank Arrangement)



**Note**  $PL/\overline{NL} = H$ ; input negative analog display signal.  $PL/\overline{NL} = L$ ; input positive analog display signal.

#### $S/\overline{D} = "H"$ (Single Bank Arrangement)



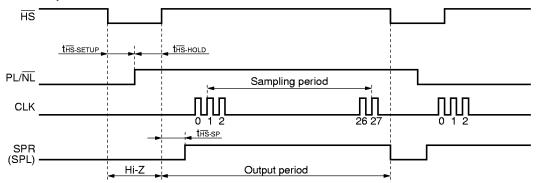
**Note** Odd number pin  $PL/\overline{NL} = H$ ; input negative analog display signal.

 $PL/\overline{NL} = L$ ; input positive analog display signal.

Even number pin  $PL/\overline{NL} = H$ ; input positive analog display signal.

 $PL/\overline{NL} = L$ ; input negative analog display signal.

# (4) Relatonship with $\overline{\text{HS}}$ and $\text{PL}/\overline{\text{NL}}$

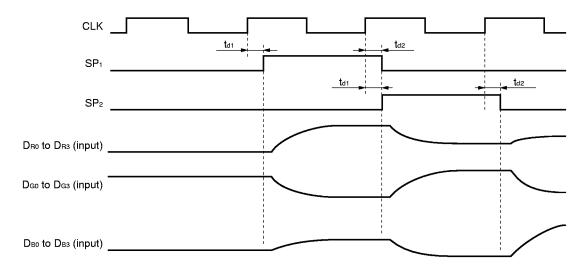


#### Caution HS and PL/NL edges have no relationship with clock timing.

Timing Item	Symbol	Description
Horizontal synchronization setup time	ths-setup	Setup time of PL/NL signal with respect to HS. Secure 50 nsmin. at least.
Horizontal synchronization hold time	t⊞s-HOLD	PL/NL hold time. Secure 250 nsmn. at least.  The hold capacitance at this time is at common potential Vcom, but the output buffer does not reach Vcom, and therefore sampling is not possible.
Sampling start time	t <del>∏S</del> -SP	Time for the output buffer to reach $V_{\text{COM}}$ (reset level). Secure 1.0 $\mu_{\text{SMIN}}$ at least. Sampling is possible at this time. Input the start pulse at this time.

These characteristics are specified by load constants of 50 k $\Omega$  + 100 pF.

#### (5) Internal sampling delay



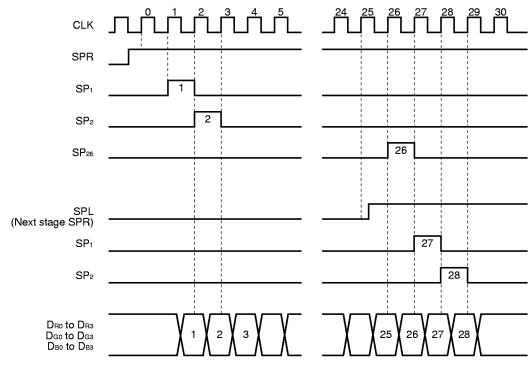
Timing Duration	Symbol	Description
CLK-sampling pulse delay	ta1	Delay time between CLK signal and rising edge of internal sampling pulse SPn. Input an analog image signal with a timing difference of tall in order to secure a sufficient sampling period.
Sampling pulse-CLK delay	t <sub>d2</sub>	Delay time between CLK signal and falling edge of internal sampling pulse.

 $t_{d1}$  is 22 ±5 ns and  $t_{d2}$  is 14 ±5 ns (these are not guaranteed values).

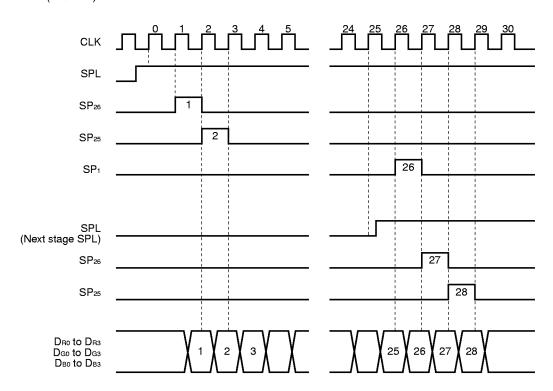


#### (6) Cascade timing

 $R/\Gamma = H$  (right shift)



 $R/\overline{L} = L$  (left shift)





# 6. ELECTRIC SPECIFICATION

# ABSOLUTE MAXIMUM RATINGS (Ta = $25\,^{\circ}$ C, Vss(D), (A), (C) = 0 V)

Item	Symbol	Rating	Unit
Logic supply voltage	V <sub>DD1</sub>	−0.5 to +6.5	V
Logic input voltage	VIN	-0.5 to V <sub>DD1</sub> +0.5	V
Logic output voltage	<b>V</b> O1	-0.5 to V <sub>DD1</sub> +0.5	٧
Driver supply voltage	<b>V</b> DD2 (D), (A)	-0.5 to +15	٧
Display signal input voltage	VIN (A)	-0.5 to VDD2 +0.5	٧
Driver output voltage	<b>V</b> 02	-0.5 to VDD2 +0.5	٧
Driver output current	lo2	±10	mA
Operating temperature range	Та	-10 to +75	°C
Storage temperature range	Tstg	-40 to +125	°C

# RECOMMENDED OPERATING RANGE ( $T_A = -10 \text{ to } 75^{\circ}\text{C}$ , $V_{SS} = 0 \text{ V}$ )

Item	Symbol	MIN.	TYP.	MAX.	Unit
Logic supply voltage	V <sub>DD1</sub>	3.0	3.3	3.6	٧
High-level input voltage	Vıн	0.7 V <sub>DD1</sub>			٧
Low-level input voltage	VIL			0.3 V <sub>DD1</sub>	٧
Driver supply voltage	V <sub>DD2</sub>	11.0	12.5	13.5	٧
Display signal input	VIN (A)	Vss +0.5		V <sub>DD2</sub> –0.5	٧
Driver output voltage	<b>V</b> o	Vss +0.5		V <sub>DD2</sub> –0.5	٧
Bias current	BIAS1, 2	100			μΑ
Bias voltage	V <sub>BIAS1</sub>	Vss +4.5	Vss +5.0	Vss +5.5	٧
	VBIAS2	V <sub>DD2</sub> -7.5	V <sub>DD2</sub> –7.0	V <sub>DD2</sub> -6.5	V



# ELECTRICAL SPECIFICATIONS (Ta = -10 to 75°C, $V_{DD1}$ = 3.3 V $\pm 0.3$ V, $V_{DD2}$ =12.5 $^{+1.0}_{-1.5}$ V, $V_{SS}$ = 0 V)

ltem	Symbol	Cond	dition	MIN.	TYP.	MAX.	Unit
High-level output voltage	Vон	Logic, Iон1 = 0 mA	V <sub>DD1</sub> -0.1			٧	
Low-level output voltage	Vol	Logic, lol1 = 0 mA				0.1	٧
Input leakage current	liu	$V_i = V_{DD1}, V_{SS1}$				±10	μΑ
Driver output current (black level)	Іон11	$PL/\overline{NL} = H $ (source)	$V_B = V_G = V_B = 11 \ V$			-0.3	mA
Driver output current (white level)	Іон12	Vo = 3.0 V	$V_{\text{R}} = V_{\text{G}} = V_{\text{B}} = 7 \text{ V}$			-0.3	mA
Driver output current (white level)	Іон21	$PL/\overline{NL} = L (sink)$	$V_{\text{R}} = V_{\text{G}} = V_{\text{B}} = 5 \text{ V}$	0.3			mA
Driver output current (black level)	10н22	Vo = 9.0 V	$V_R = V_G = V_B = 1 V$	0.3			mA
Output off leakage current	loff	$V_{O2} = V_{DD2}, V_{SS}$				±1	μΑ
Dynamic current consumption	I <sub>DD12</sub>	V <sub>DD1</sub> , fclk = 20 MHz			0.3	0.8	mA
	I <sub>DD22</sub>	V <sub>DD2</sub> , f <del>ils</del> = 66 kHz, LP	C = L, No load		9.5	15	mA
		V <sub>DD2</sub> , f <del>HS</del> = 66 kHz, LP	C = H, No load		6.5	13	mA
Static current consumption	IDD21	V <sub>DD2</sub> , No load ਜਿਤ = 66 kHz, LPC = L	,			14	mA
		V <sub>DD2</sub> , No load ਜਿੰਡ = 66 kHz, LPC = H			6.0	12	mA
Note Output deviation	∆Vo	$V_{R} = V_{G} = V_{B} = 7 \text{ to } 11$	$V, PL/\overline{NL} = H$		±5.0	±20	mV
		$V_R = V_G = V_B = 1 \text{ to } 5 \text{ V}$	/, PL/NL = L		±5.0	±20	mV

**Note** The "deviation" indicates the minimum and maximum values in the driver output voltage distribution in the chip.



# SWITCHING CHARACTERISTICS (Ta = -10 to +75°C, VdD1 = 3.3 V $\pm$ 0.3 V, VdD2 =12.5 $^{+1.0}_{-1.5}$ V, Vss = 0 V)

Item	Symbol	Condition	MIN.	TYP.	MAX.	Unit
Start pulse output delay time	tpLH1	C <sub>L</sub> = 20 pF	12	20	40	ns
Driver output delay time	<b>t</b> PHL2	$C_L = 50 \text{ pF}, R = 50 \text{ k}\Omega$		6.75	11	μs
	tрнцз			13.5	17	μs
	<b>t</b> PLH2			6.75	11	μs
	tршнз			13.5	17	μs
Input capacitance	C <sub>i1</sub>	Logic except for SPR (SPL), TA = 25°C		7	10	рF
	C <sub>i2</sub>	SPR (SPL), T <sub>A</sub> = 25°C		10	15	рF
	Сіз	Display signal input pin		20		рF
Maximum clock frequency	fmax.		20	·	·	MHz

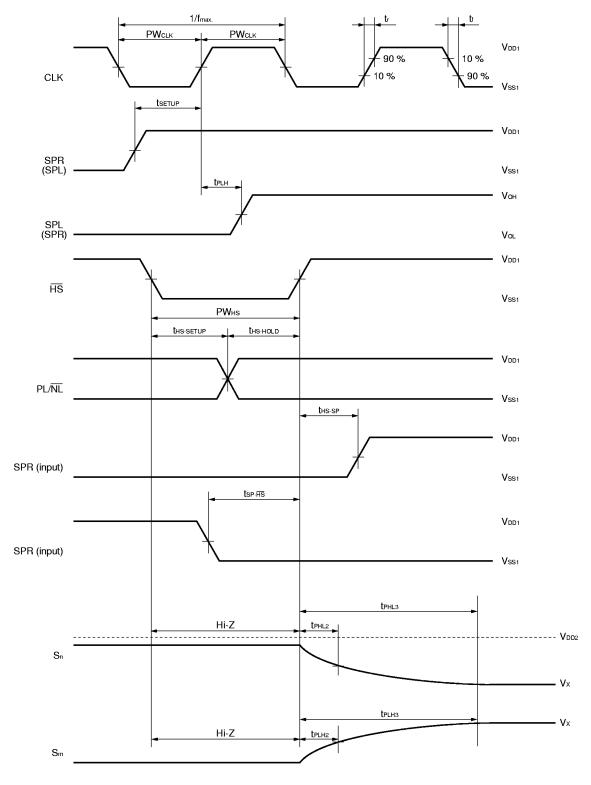
# TIMING REQUIREMENT (TA = -10 to +75 $^{\circ}$ C, $V_{DD1} = 3.3$ V $\pm 0.3$ V, $V_{SS} = 0$ V, $t_r = t_f = 5$ ns)

Item	Symbol	Condition	MIN.	TYP.	MAX.	Unit
Clock pulse width	PW <sub>CLK</sub>	Duty = 50 %	25			ns
Horizontal synchronous signal pulse width	PWHS		300			ns
Start pulse setup time	<b>t</b> SETUP		10			ns
CLK-sampling pulse delay time	<b>t</b> d1			15		ns
Sampling pulse-CLK delay time	t <sub>d2</sub>			15		ns
Horizontal synchronous signal setup time	tHS-SETUP		50			ns
Horizontal synchronous signal hold time	t <del>HS</del> -HOLD		250			ns
HS-start pulse time	t⊞s-sp		1.0			μs
Start pulse-HS time	tsp-HS		10			ns

#### SWITCHING CHARACTERISTICS $(R/\overline{L} = H)$

Items in ( ) apply when  $R/\overline{L} = L$ .

Unless otherwise specified, the input levels are all set to  $0.5\ V_{\text{DD1}}$ 



Vx refers to the final output voltage, tplh2 and tphl2 refer to the time required to an output precision level of 10 % (0.1 Vx); and tplh3 and tphl3 refer to the time required to reach an output precision level of 6 bits.



#### RECOMMENDED MOUNTING CONDITIONS

When mounting this product, please make sure that the following recommended conditions are satisfied. For packaging methods and conditions other than those recommended below, please contact NEC sales personnel.

Mounting Condition	Mounting Method	Condition
Thermocompression	Soldering	Heating tool 300 to 350°C, heating for 2 to 3 seconds; pressure 100 g (per solder)
	ACF (Adhesive Conductive Film)	Temporary bonding 70 to 100°C; pressure 3 to 8 kg/cm²; time 3 to 5 secs.  Real bonding 165 to 180°C; pressure 25 to 45 kg/cm², time 30 to 40 secs. (When using the anisotropic conductive film SUMIZAC1003 of Sumitomo Bakelite, Ltd.)

Caution To find out the detailed conditions for packaging the ACF part, please contact the ACF manufacturing company. Be sure to avoid using two or more packaging methods at a time.

#### Reference

NEC Semiconductor Device Reliability/Quality Control System (IEI-1212) Quality Grades on NEC Semiconductor Devices (C11531E)

**NEC**  $\mu$ PD16602

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