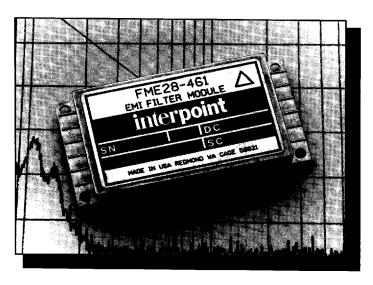
FMD/FME-461

Series

EMI

Filters

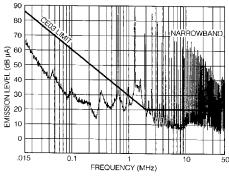


GENERAL DESCRIPTION. The FMD/FME-461 Series™ EMI filter modules have been specifically designed to reduce the input line reflected ripple current of Interpoint's high frequency DC/DC converters (MHF, MHF+, MHV, MHD, MTR, MFL, MHP, MFLHP and MK200¹ series). They are intended for use in 28 or 270 volt applications which must meet MIL-STD-461 levels of conducted emissions.

ATTENUATION. When used in conjunction with Interpoint converters, FMD/FME filters typically reduce input ripple current by 40 dB at 500 kHz and by 50 dB from 1 to 50 MHz.

TRANSIENTS. The transients listed below will not damage the filters but will be passed on to the converters:

- All filters: ±600 volts (50 ohm source impedance) for up to 10 usec.
- 28 volt filter: ±100 volts (0.5 ohm source impedance) for up to 100 msec.
- 270 volt filter: ±500 volts (independent of source impedance) for up to 100 msec.



Three paralleled and synchronized MFL2815D converters without filtering.

Figure 1

OPERATION OVER TEMPERATURE.

All FMD/FME-461 series filters are rated for full power operation from -55°C to 125°C with derated operation to 135°C.

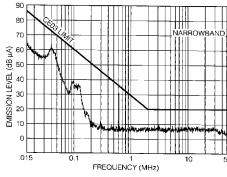
INSERTION LOSS. The maximum do insertion loss at full load and nominal input voltage represents a power loss of less than 4%.

PACKAGE. All FMD/FME filters are available in metal hermetic side-leaded packages. The FMD28-461 filter is also available in a metal hermetic down-leaded package.

ENVIRONMENTAL SCREENING.

All of the FMD/FME-461 filters are available in the standard screening level or the "ES" screening level which adds a 96-hour burn-in, constant acceleration, 10 temperature cycles, and fine and gross leak testing. The FME28-461 filter is also available as a Standard Military Drawings (SMD), fully compliant to MIL-STD-883.

SMD model number Interpoint Part Number 5915-9401001HXC FME28-461/883



Three paralleled and synchronized MFL2815D converters with FME28-461 filtering. Figure 2

Note: 1. The FMD/FME filters can be used with the MK200 Series up to the filter's maximum current.

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FMD/FME-461 SERIES EMI FILTERS

- 30 dB minimum attenuation at 200 kHz.
- -55°C to +125°C at full current
- Meets MIL-STD-461 standards for Interpoint high frequency converters
- MIL-STD-704D DC power bus compatibility
- Up to 15 amps output current

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CHARACTERISTICS (ALL MODELS): Tc = 25°

Operating Temperature Range (Case)

•Full Current: -55°C to +125°C

Isolation

•100 M ohms any pin to case except down leaded case pin

Storage Temperature Range (Case)

•Absolute: -55°C to +135°C •-65°C to +135°C

Weight

•Side-leaded: 77 grams
•Down-leaded: 55 grams

		FMD28-461			FMD270-461			FME28-461		FME270-461				
PARAMETER	CONDITION	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
INPUT VOLTAGE	STEADY STATE	-100	28 —	40 100	0 -500	270	400 500	0 -100	28	40 100	-500	-270 	400 500	VDC
OUTPUT VOLTAGE	STEADY STATE			an do alid		V	OUT = N	/ IN - I	IN(Ro	ic)	WILLEL 1			VDC
OUTPUT CURRENT 1	STEADY STATE		oc u -F	* -7 -			0.7			15			1.5	Amps
DC RESISTANCE (RDC)	MAX. CURRENT T=25°C T=125°C			0.13 0.15			5.0 6.3		H	0.07 0.07			2.0 3.2	Ohms
POWER DISSIPATION	MAX. CURRENT T=25°C t=125°c			6.0 7.4			2,5 3,1			15.75 15.75			4.5 7.2	Watts
NOISE REDUCTION	500 kHz	30 50 45	40 70 80		20 30 40	30 45 50		20 30 40	40 70 80		20 30 40	30 45 50		OB
CAPACITANCE	ANY PIN TO CASE		20,000	0 —		30,00	o 🚄		60,00	0 4 12	11	30,00	0 —	Ž. F. pFeros

¹ Derate output current linearly from 100% at 125°C to 0 at 135°c.

OPTIONAL ENVIRONMENTAL SCREENING

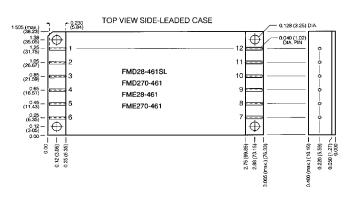
Environmental screening consists of the following procedures (Methods and Conditions refer to MIL-STD-883):

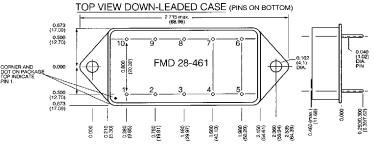
- Pre-cap internal visual inspection per method 2017
- $^{\circ}~$ Temp. cycle: 10 times, -55°C to +125°C per method 1010
- ° Constant acceleration: 500 g per method 2001
- 96 hours of burn-in at 125°C case

- ° Fine leak per method 1014, cond. A
- ° Gross leak per method 1014, cond. C
- ° Final electrical test (25°C)
- ° Final external visual inspection per method 2009

To order optional screening, add suffix -/ES to model number. Example: FME28-461/ES. On unscreened parts, the screening code block is blank or marked with "01." On screened parts, the block is marked "ES" or "02."

METAL HERMETIC PACKAGE





FMD/FME-461 SERIES CASE NOMINAL CASE DIMENSIONS IN INCHES (MM) TOLERANCE 40.005 (40.13)

Designation	Pir Side-Leaded* Cases	Down-Leaded Cases FMD28-461
Positive V in	1, 2, 3	1
Positive V out	10, 11, 12	2
Case Ground	—	4
Output Common	7, 8, 9	3
Input Common	4, 5, 6	5

All technical information in this data sheet has been carefully checked and is believed to be accurate, but no responsibility is assumed for errors or omissions.

Interpoint reserves the right to make changes without

notice in products or specifications.

+Vin +Vou

0

Case Gnd*

RL≸

RL≸

+Vin +Vout

Case Gnd*

Common

 \circ

CAUTION: Heat from reflow or wave soldering may damage this part. Solder pins individually with heat application NOT exceeding 300°C for 10 seconds per pin

FMD/FME-461 Series is a trademark of Interpoint Corporation.

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