



ELECTRONICS

Preliminary

# Product Information

ISSUE DATA : 2005-08-29  
MODEL : LTE700WQ-F05

**Note : The Product and specifications are subject to change without any notice.  
Please ask for the latest Product Standards to guarantee the satisfaction of  
your product requirements.**

**PREPARED BY : Mobile Display Development Team**

## LCD DIVISION

**Samsung Electronics Co., Ltd.**



**Revision History**

Date	Rev. No.	Page	Summary
29.Aug.2005	000		Rev.000 was first issued.
29.Nov.2005	001		Rev.000 was issued.
19.Dec.2005	001	24	The right width of Top Chassis is changed.

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## General Description

### \* Description

LTE700WQ-F05 is a TMR(Transmissive with Micro Reflective) type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching devices. This model is composed of a TFT-LCD module, a driver circuit and a back-light unit.

The resolution of a 7.0" contains 480x234(RGB) dots and can display up to 16.7M colors. 12 o'clock direction is the optimum viewing angle.

### \* Features

- triple-gate & Dual ASG
- Transmissive with Micro Reflective type and back-light with CCFL are available.
- TN(Twisted Nematic) mode.
- Dot / column inversion mode.
- 24bit RGB Interface
- DE(Data Enable) & SYNC mode - DE, Vsync, Hsync, DOTCLK

### \* Applications

- Display terminals for PMP(Portable Multimedia Player) , Portable CNS(P-CNS) , MP3 application products.
- Display terminals for AV application products.

## \* General information

Items	Specification	Unit	Note
Display area	154.08(H) x 86.58(V) (7" diagonal)	mm	-
Driver element	a-Si TFT active matrix	-	-
Display colors	16,777,212	colors	-
Number of dots	480(H) x 234 x RGB(V)	dot	-
Pixel arrangement	RGB stripe	-	-
Pixel pitch	0.321(H) x 0.370(V)	mm	-
Display mode	Normally White	-	-
Viewing direction	12	o'clock	-

## \* Mechanical information

Item		Min.	Typ.	Max.	Unit	Note
Module size	Horizontal(H)	165.7	166	166.3	mm	-
	Vertical(V)	99.7	100	100.3	mm	(1)
	Depth(D)	5.4	5.7	6.0	mm	(1)
Weight		-	160	-	g	(2)

Note (1) Not include FPC.

Refer to the Outline Dimension in the "8. Outline Dimension" for further information.

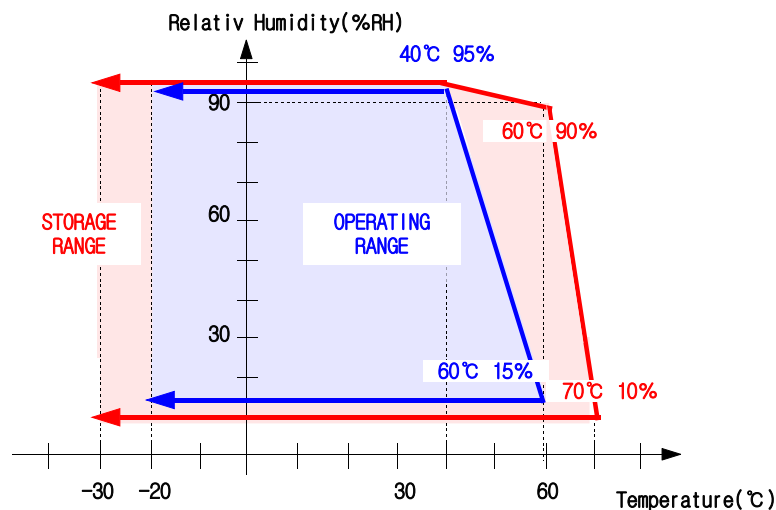
## 1. Absolute Maximum Ratings

### 1.1 Absolute Ratings of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T <sub>STG</sub>	-30	70	°C	(1)
Operating temperature (Ambient temperature)	T <sub>OPR</sub>	-20	60	°C	(1),(2)

Note (1) 95 % RH Max. ( 40 °C <sup>3</sup> Ta )

Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.



(2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one.

Level of retardation depends on temperature, because of LC's characteristics.

**1.2 Electrical Absolute Ratings**

## (1) TFT-LCD Module

(Ta = 25 ± 2°C, VSS=GND=0)

Item	Symbol	Min.	Max.	Unit	Note
Input voltage	VDD	-0.3	4.6	V	-

## (2) Back-Light Unit

(Ta = 25 ± 2°C)

Item	Symbol	Min.	Max.	Unit.	Note
CCFL Frequency	f <sub>B</sub>	40	80	kHz	(1)
CCFL Current	I <sub>B</sub>	4	7.5	mArms	(1)(2)

Note (1) Permanent damage to the device may occur if maximum values are exceeded or reverse voltage is loaded.

(2) Lamp Current 7.0mArms

## 2. Optical Characteristics

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1).

Measuring equipment: LCD-5000, BM-5A, BM-7, PR-650, EZ-Contrast

( $T_a=25 \pm 2^\circ\text{C}$  ,  $V_{DD}=2.5\text{V}$  or  $3.3\text{V}$  ,  $f_v=60\text{Hz}$  ,  $f_{DCLK}=8\text{MHz}$  ,  $I_L=7\text{mA rms}$ )

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast ratio (Center point)	C/R		300	500	-	-	(2) BM-5A	
Luminance of white (Center point)	Y <sub>L</sub>	NOTE (1)		450	-	cd/m <sup>2</sup>	(3) BM-5A	
Response time	Rising	T <sub>R</sub>	-	13	18	msec	(4) BM-7	
	Falling	T <sub>F</sub>	-	17	22			
Color chromaticity (CIE 1931)	White	W <sub>X</sub>	$\Theta = 0$	-	0.310	-	-	(5) PR-650
		W <sub>Y</sub>	$\Phi = 0$	-	0.350	-		
	Red	R <sub>X</sub>	Normal	-	0.604	-		
		R <sub>Y</sub>	Viewing Angle	-	0.345	-		
	Green	G <sub>X</sub>	B/L On	-	0.318	-		
		G <sub>Y</sub>		-	0.562	-		
Blue	B <sub>X</sub>	-	0.152	-				
	B <sub>Y</sub>	-	0.135	-				
Viewing angle	Hor.	$\Theta_L$	C/R $\geq 10$	-	80	-	Degrees	(6) EZ-Contrast
		$\Theta_R$		-	80	-		
	Ver.	$\Phi_H$	B/L On	-	75	-		
		$\Phi_L$		-	80	-		

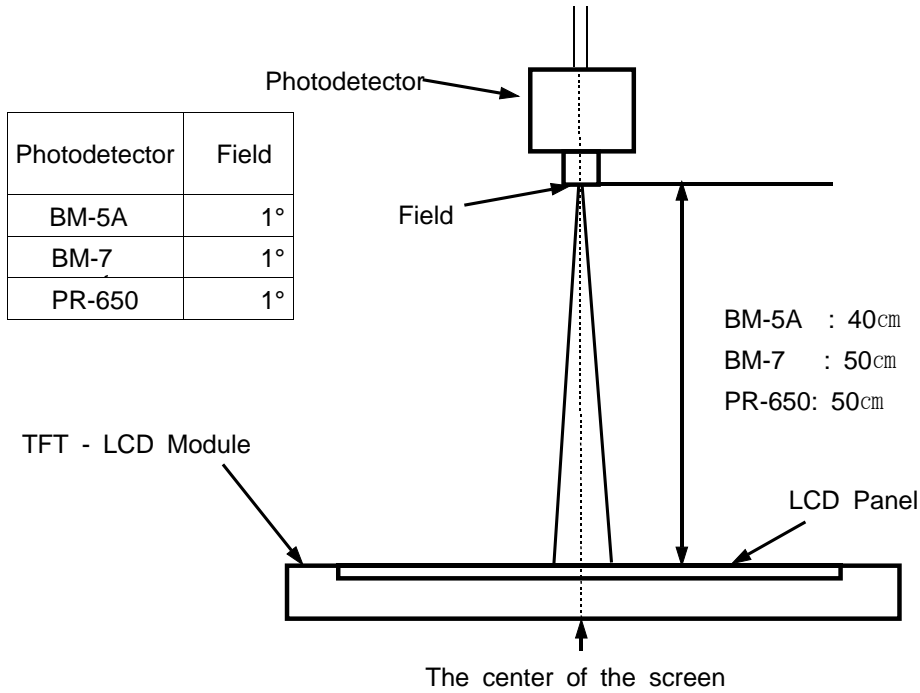


Note (1) Test Equipment Setup

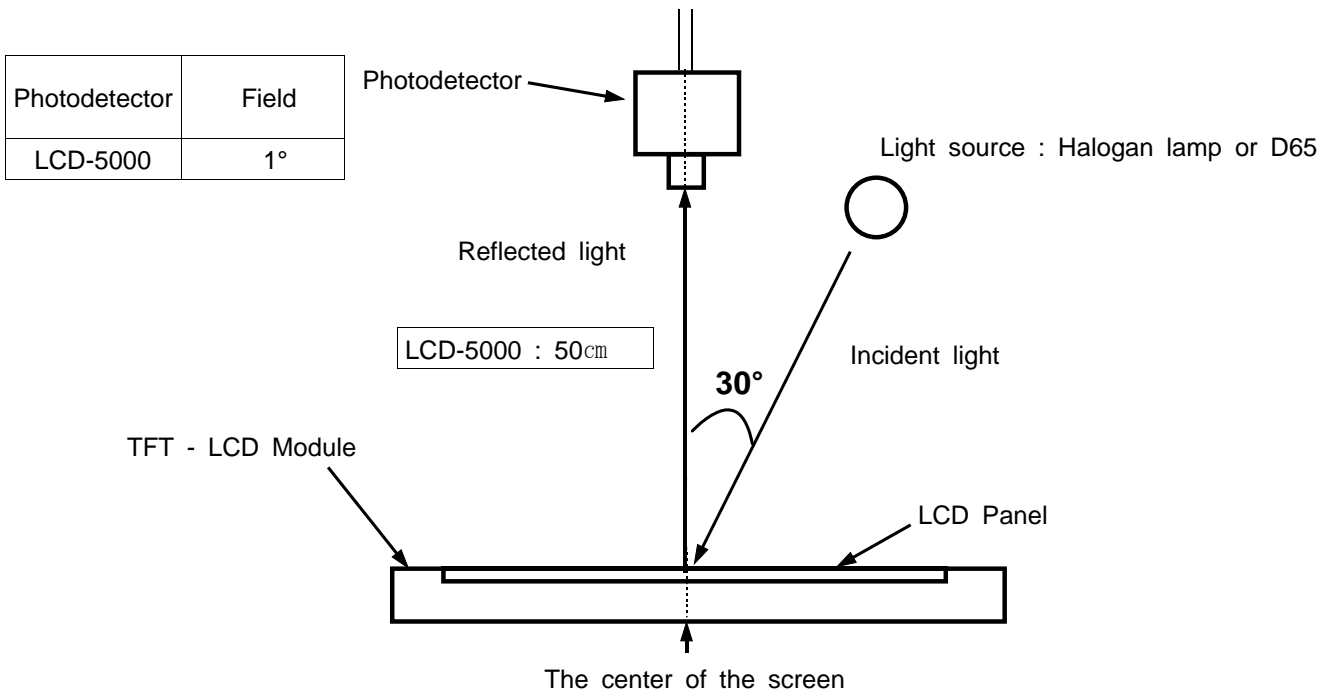
After stabilizing and leaving the panel alone at a given temperature for 30 min , the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. 30 min after lighting the back-light. This should be measured in the center of screen.

Environment condition :  $T_a = 25 \pm 2 \text{ }^\circ\text{C}$

Back-Light On condition



Back-Light Off condition



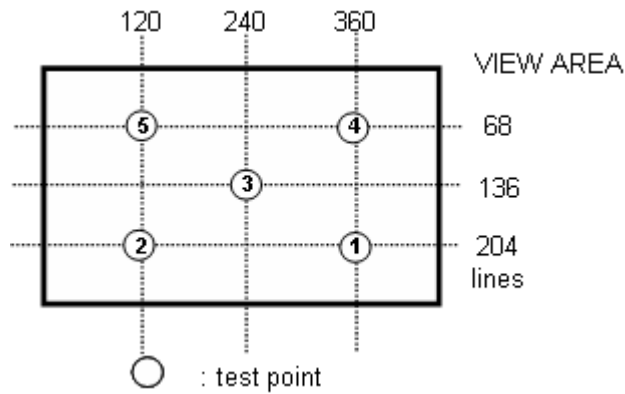
Optical Measuring Equipment Setup

Note (2) Definition of Contrast Ratio (C/R) : Ratio of gray max (Gmax) & gray min (Gmin) at the center point

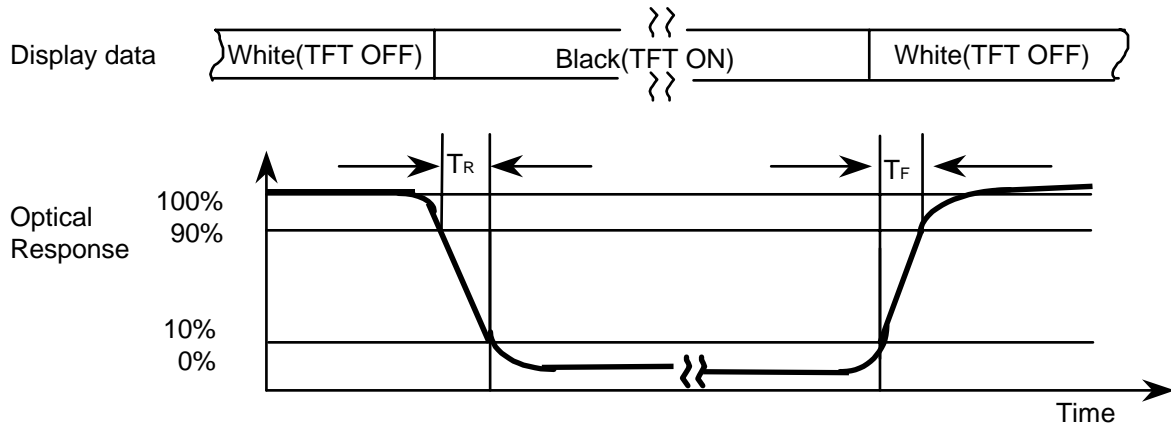
$$CR = \frac{G_{max}}{G_{min}}$$

\* Gmax : Luminance with all pixels white  
 \* Gmin : Luminance with all pixels black

Note (3) Definition of Luminance of White : Luminance of white at the center point (@③)



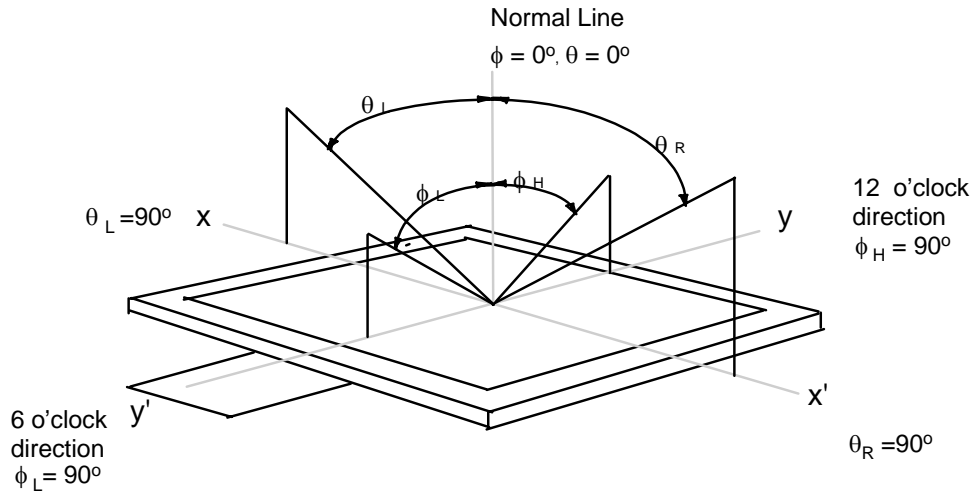
Note (4) Definition of Response time : Sum of Tr ,Tf



Note (5) Definition of Color Chromaticity (CIE 1931)

Color coordinate of white & red, green, blue at center point.

Note (6) Definition of Viewing Angle : Viewing angle range ( $CR \geq 10$  )



**3. Electrical Characteristics****3.1 TFT-LCD Module**

Ta = 25 ± 2°C

ITEM		Symbol	Min.	Typ.	Max.	Unit	Note
Logic supply voltage	VDD		2.25	2.5	2.9	V	(1)
			2.9	3.3	3.5	V	(2)
Vsync Frequency		f <sub>v</sub>	-	60	70	Hz	
Hsync Frequency		f <sub>H</sub>	-	15	-	kHz	
Main Frequency		f <sub>DCLK</sub>	-	8	15.0	MHZ	
Power Dissipation	White	-	-	84	-	mW	(3),(4)
	Black		-	90	-	mW	

Note (1). PWRSEL = Low

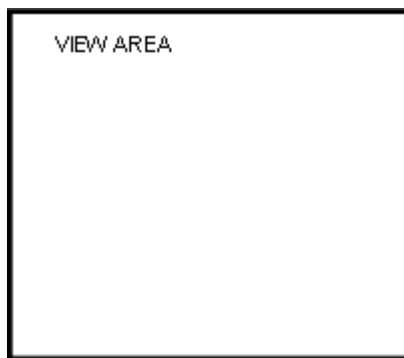
Note (2). PWRSEL = High

※ Refer to the "5. Input Terminal Pin Assignment"

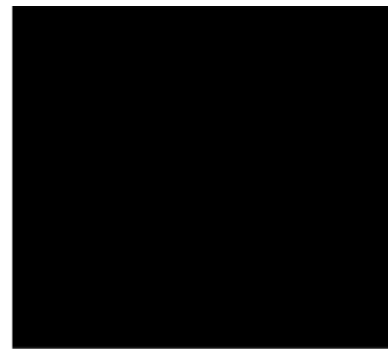
Note (3). f<sub>v</sub>=60Hz, f<sub>DCLK</sub>=8MHZ, VDD=2.5V or 3.3V

Note (4). Power Dissipation check pattern

a) White Pattern



b) Black Pattern



### 3.2 Back-Light unit

The back-light system is an edge-lighting type with a single CCFL(Cold Cathode Fluorescent Lamp). The characteristics of a single lamp are shown in the following tables.

(Ta=25 ± 2°C)

Item	Symbol	Min.	Typ.	Max.	Unit	Note
CCFL Current	I <sub>B</sub>	4.0	7.0	7.5	mArms	(1)
CCFL Frequency	F <sub>B</sub>	40	-	80	kHz	(2)
CCFL Voltage	V <sub>B</sub>	-	540	-	Vrms	(1)
Startup Voltage	V <sub>S</sub>	-	-	1050(25°C)	Vrms	(3)(4)
				1320(0°C)		

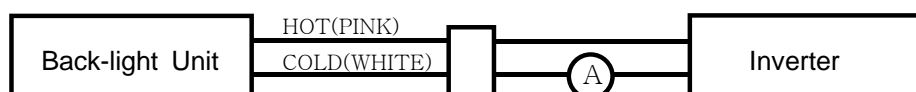
**Note) The waveform of the inverter output voltage must be area symmetric and the design of the inverter must have specifications for the modularized lamp.**

The performance of the Back-Light, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the Back-Light and the inverter never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Note (1) Lamp current is measured with high frequency current meter as shown below.

Refer to the block diagram of the back-light unit in the next page for more information.

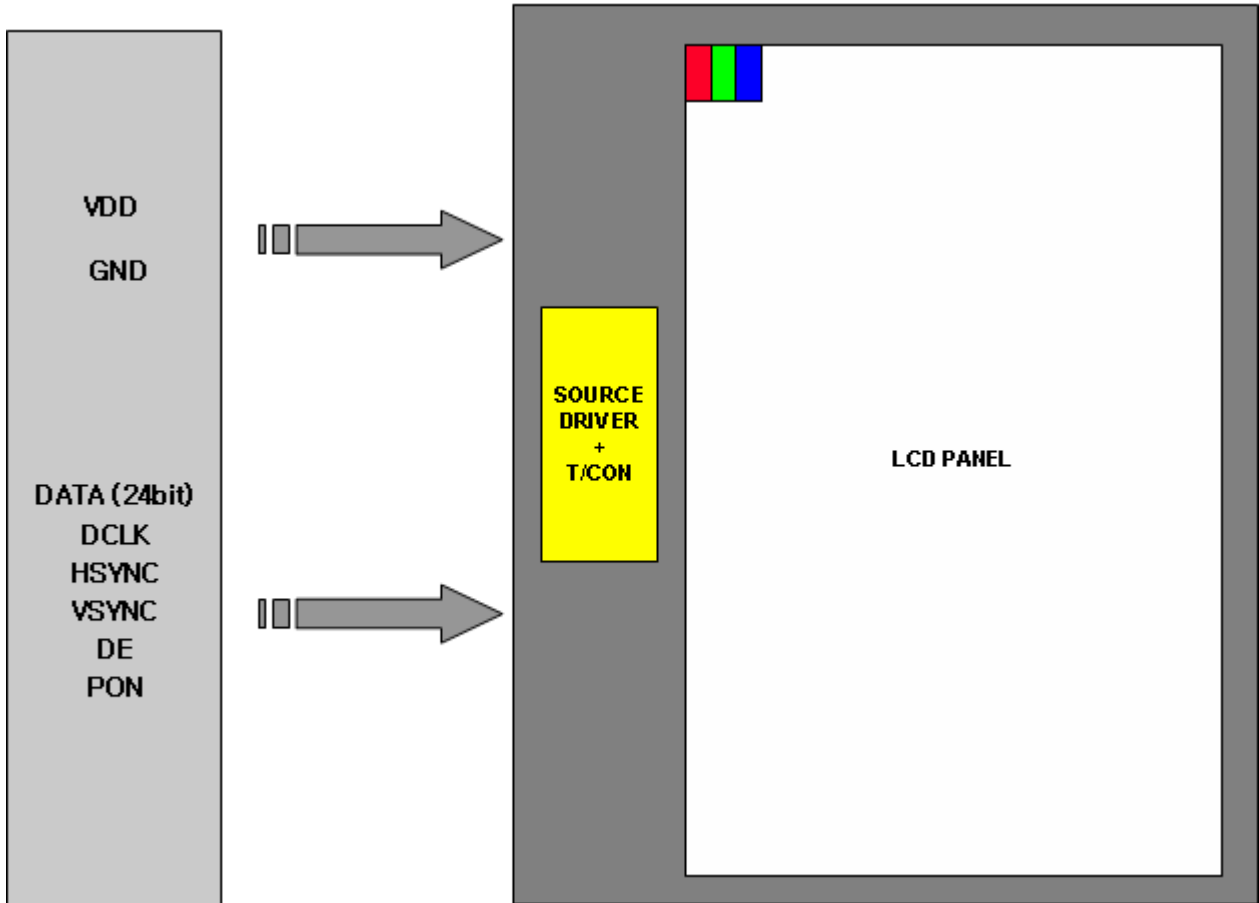
Specified values are for a single lamp.



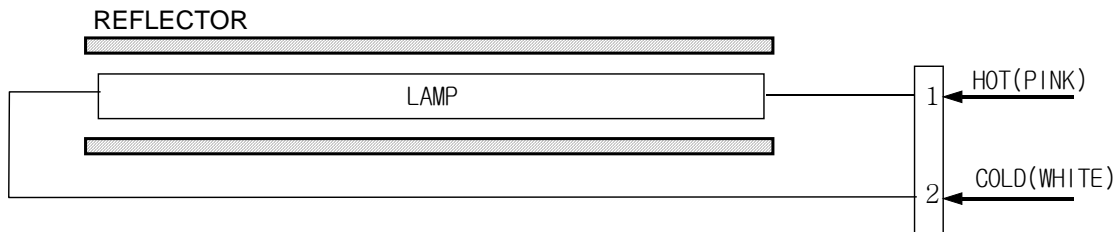
- (2) Lamp frequency which may produce interference with horizontal synchronous frequency may cause line flow on the display. Therefore lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- (3) If an inverter has shutdown function, it should keep its output for over 1 second even if the lamp connector is open. Otherwise the lamps may not be turned on.
- (4) For starting the backlight unit, the output voltage of inverter should be larger than the maximum lamp starting voltage.
- (5) Because the inverter uses high voltage, please disconnect it from the power before assembling or disassembling.

## 4. Block Diagram

### 4.1 TFT-LCD Module (Interface System Structure) with Back Light Unit



### 4.2 Back-light Unit



**5. Input Terminal Pin Assignment****5.1 Input Signal & Power** (Connector type : 40Pin / 0.5mm pitch / Bottom contact)

- kyocera elco : 6212 series, Molex : 51296 series

Pin No.	Symbol	Description	Remark	Pin No.	Symbol	Description	Remark
1	VSS	Ground		21	B0	Blue data (LSB)	
2	VSS	Ground		22	B1	Blue data	
3	VDD	Power Supply (2.5V or 3.3V)		23	B2	Blue data	
4	VDD	Power Supply (2.5V or 3.3V)		24	B3	Blue data	
5	R0	Red data (LSB)		25	B4	Blue data	
6	R1	Red data		26	B5	Blue data	
7	R2	Red data		27	B6	Blue data	
8	R3	Red data		28	B7	Blue data (MSB)	
9	R4	Red data		29	VSS	Ground	
10	R5	Red data		30	PCLK	dot clock	
11	R6	Red data		31	PON	Display on/off	
12	R7	Red data (MSB)		32	HSYNC	Horizontal Sync	
13	G0	Green data (LSB)		33	YSYNC	Vertical Sync	
14	G1	Green data		34	DE	Data Enable	
15	G2	Green data		35	PWRSEL	VDD Power select	Low:2.5V High:3.3V
16	G3	Green data		36	N/C	No Connect	
17	G4	Green data		37	VSS	Ground	
18	G5	Green data		38	VSS	Ground	
19	G6	Green data		39	N/C	No Connect	
20	G7	Green data (MSB)		40	N/C	No Connect	

### 5.2 Input Signal, Basic Display Colors and Gray Scale of Each Colors

COLOR	DISPLAY	DATA SIGNAL																				GRAY SCALE LEVEL				
		RED							GREEN							BLUE										
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3		B4	B5	B6	B7
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-	
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0	
	DARK ↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1	
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R3~R252	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		↓ LIGHT	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253
	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254	
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255	
	GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
DARK ↑		0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1	
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	G2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G252	
		↓ LIGHT	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0		G253
0		0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	G254	
GREEN		0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	G255	
GRAY SCALE OF BLUE		BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B1	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	B2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B252	
		↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1		1
	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B254	
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B255	

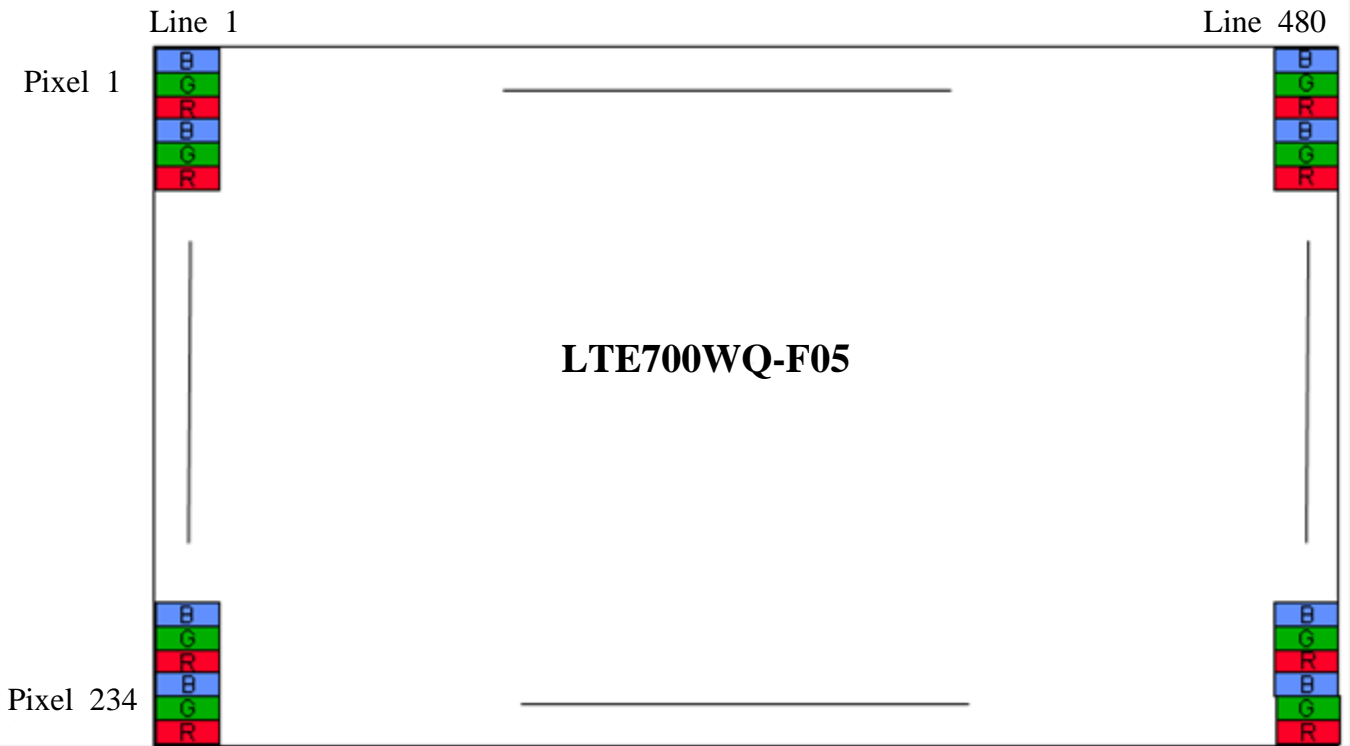
Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage



### 5.3 PIXEL FORMAT



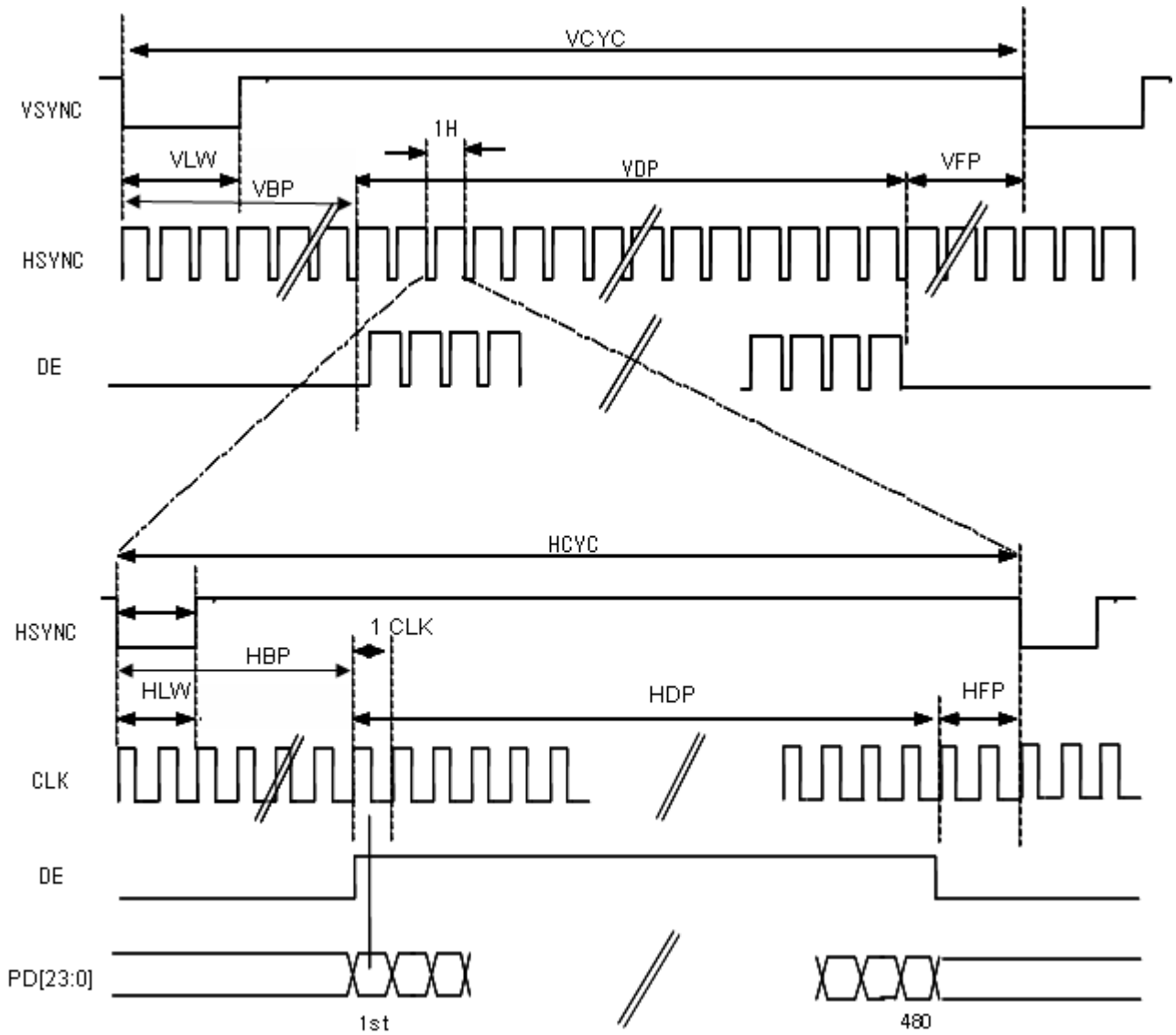
## 6. INTERFACE TIMING

### 6-1. Vertical timing

Signal	Symbol	Min.	Typ.	Max.	Unit	Note
Frame Frequency	fFRM	-	60	70	Hz	
VSYNC(Frame) Period	VCYC	239	250	335	H	
VSYNC Low width	VLW	1	10	-	H	
Vertical Display Period	VDP		234	-	H	
Vertical Back porch	VBP	-	12	-	H	
Vertical Front porch	VFP	2	4	-	H	

### 6-2. Horizontal timing

Signal	Symbol	Min.	Typ.	Max.	Unit	Note
HSYNC(1H) Period	HCYC	490	533	605	DOTCLK	
HSYNC Low width	HLW	4	41	-	DOTCLK	
Horizontal Display Period	HDP	-	480	-	DOTCLK	
Horizontal Back porch	HBP	8	45	-	DOTCLK	
Horizontal Front porch	HFP	2	8	-	DOTCLK	
DOTCLK Frequency	f <sub>DOTCLK</sub>	-	8	15	MHz	@fFRM=60Hz



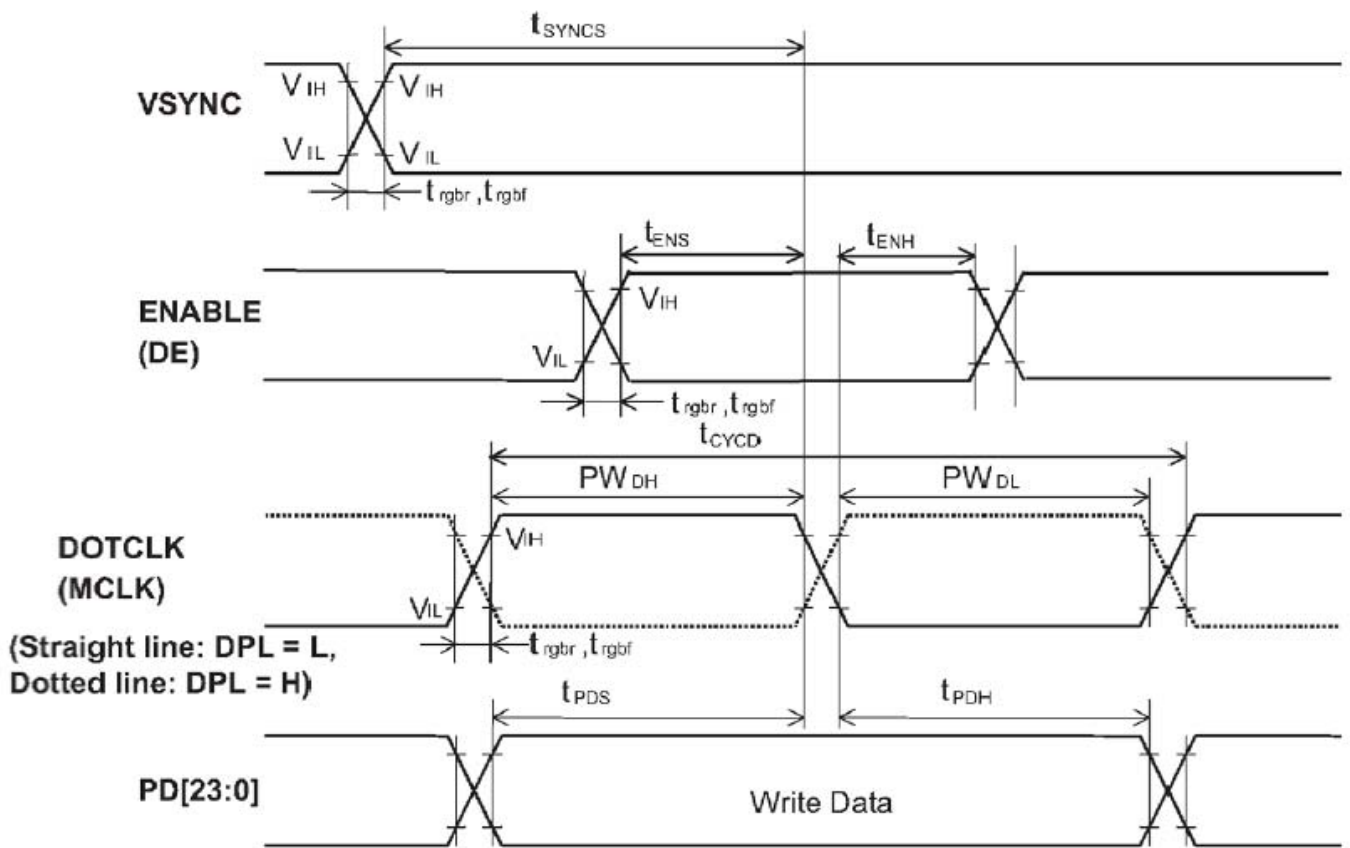
## 6-3. AC characteristics (T.B.D)

※ Operating at VDD=2.25~2.9V , Ta = -40°C~+85°C

Parameter	Symbol	Min.	Typ.	Max.	Unit
VSYNC,HSYNC setup time	t <sub>SYNCS</sub>	15 (T.B.D.)	-	-	ns
ENABLE (DE) setup time	t <sub>ENS</sub>	15 (T.B.D.)	-	-	
ENABLE (DE) hold time	t <sub>ENH</sub>	15 (T.B.D.)	-	-	
DOTCLK "Low" level pulse width	P <sub>WDL</sub>	25 (T.B.D.)	-	-	
DOTCLK "High" level pulse width	P <sub>WDH</sub>	25 (T.B.D.)	-	-	
DOTCLK cycle time	t <sub>CYCD</sub>	66.7 (T.B.D.)	-	-	
Data setup time	t <sub>PDS</sub>	15 (T.B.D.)	-	-	
Data hold time	t <sub>PDH</sub>	15 (T.B.D.)	-	-	
DOTCLK,VSYNC,HSYNC clock rise/fall time	trgbr trgbf	-	-	5 (T.B.D.)	

※ Operating at VDD=2.9~3.5V , Ta = -40°C~+85°C

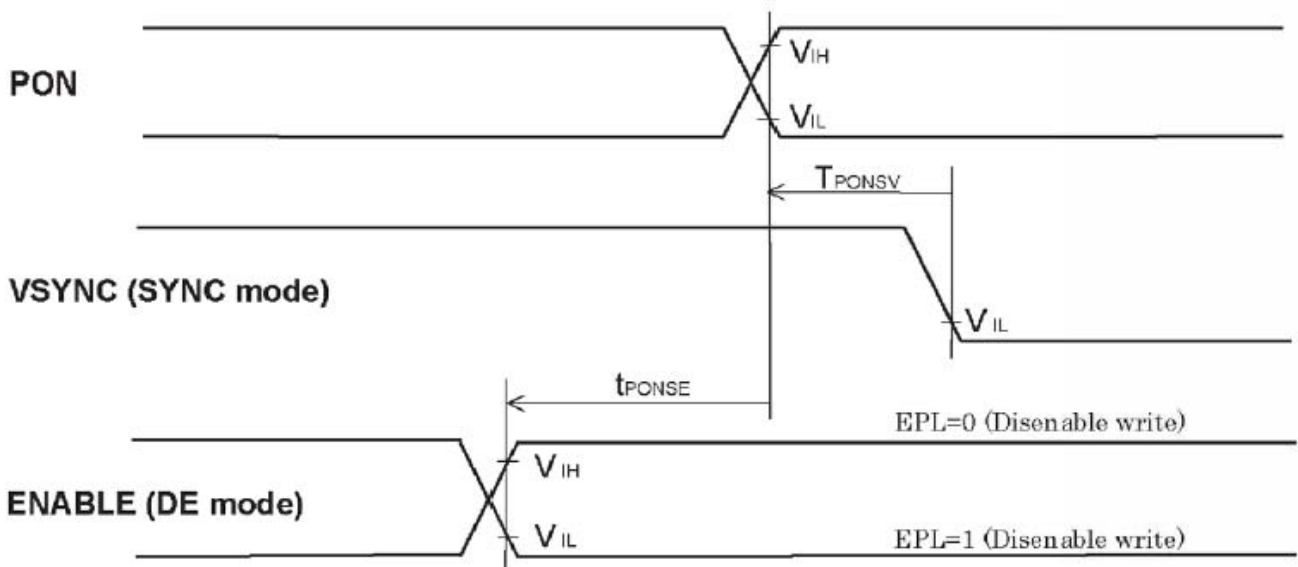
Parameter	Symbol	Min.	Typ.	Max.	Unit
VSYNC,HSYNC setup time	t <sub>SYNCS</sub>	10 (T.B.D.)	-	-	ns
ENABLE (DE) setup time	t <sub>ENS</sub>	10 (T.B.D.)	-	-	
ENABLE (DE) hold time	t <sub>ENH</sub>	10 (T.B.D.)	-	-	
DOTCLK "Low" level pulse width	P <sub>WDL</sub>	25 (T.B.D.)	-	-	
DOTCLK "High" level pulse width	P <sub>WDH</sub>	25 (T.B.D.)	-	-	
DOTCLK cycle time	t <sub>CYCD</sub>	66.7 (T.B.D.)	-	-	
Data setup time	t <sub>PDS</sub>	10 (T.B.D.)	-	-	
Data hold time	t <sub>PDH</sub>	10 (T.B.D.)	-	-	
DOTCLK,VSYNC,HSYNC clock rise/fall time	trgbr trgbf	-	-	5 (T.B.D.)	



## 6-4. PON timing characteristics.

\* Operating at VDD=2.25~3.5V , Ta = -40°C~+85°C

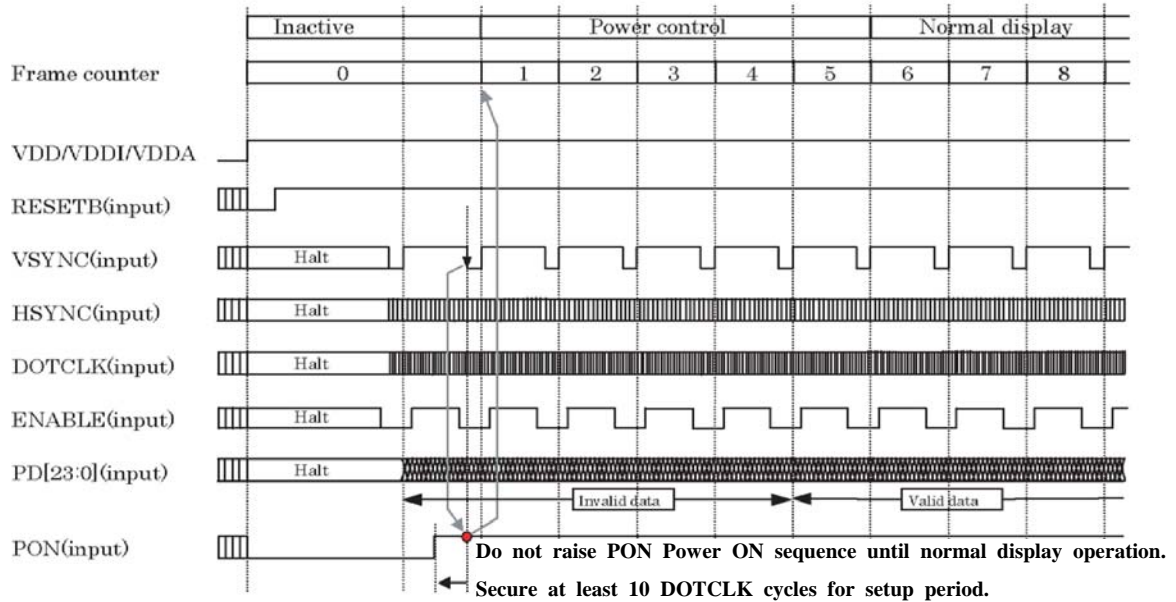
Item	Symbol	Min.	Typ.	Max.	unit
PON setup (SYNC mode)	$t_{PONS\ V}$	10 (T.B.D)	-	-	DOTCLK
PON setup (DE mode)	$t_{PONS\ E}$	-	-	4 (T.B.D)	H



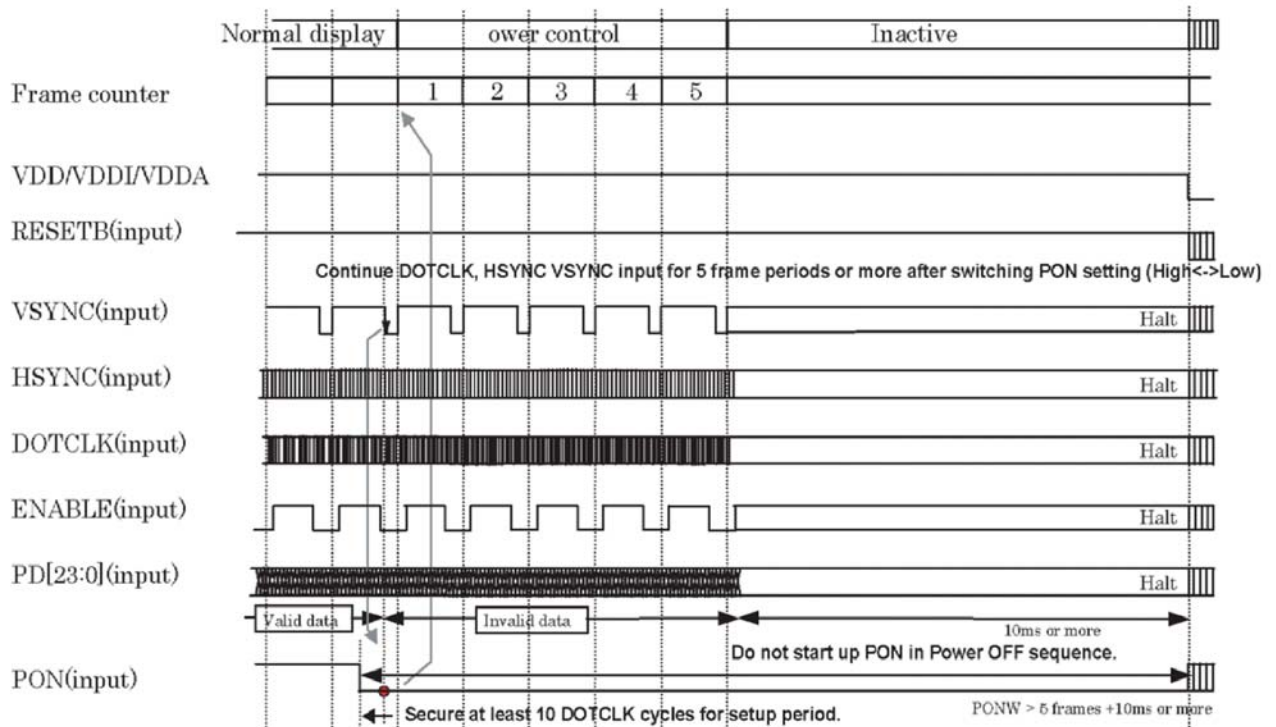
### 7. Power On/Off Sequence (T.B.D.)

- To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.

#### 7-1. Power On Sequence.

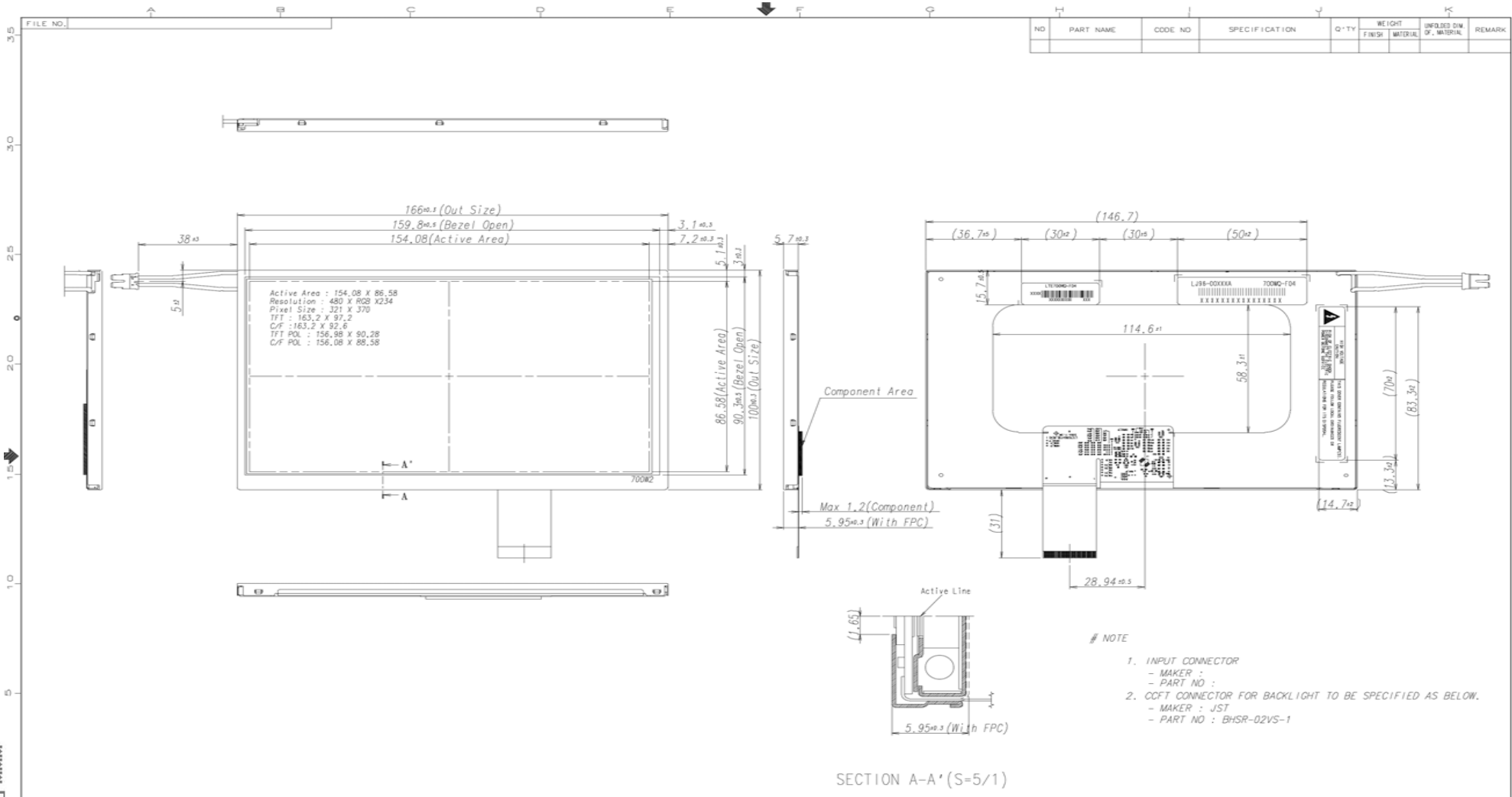


#### 7-2. Power Off Sequence.



Preliminary

### 8. Outline Dimension



PRELIMINARY

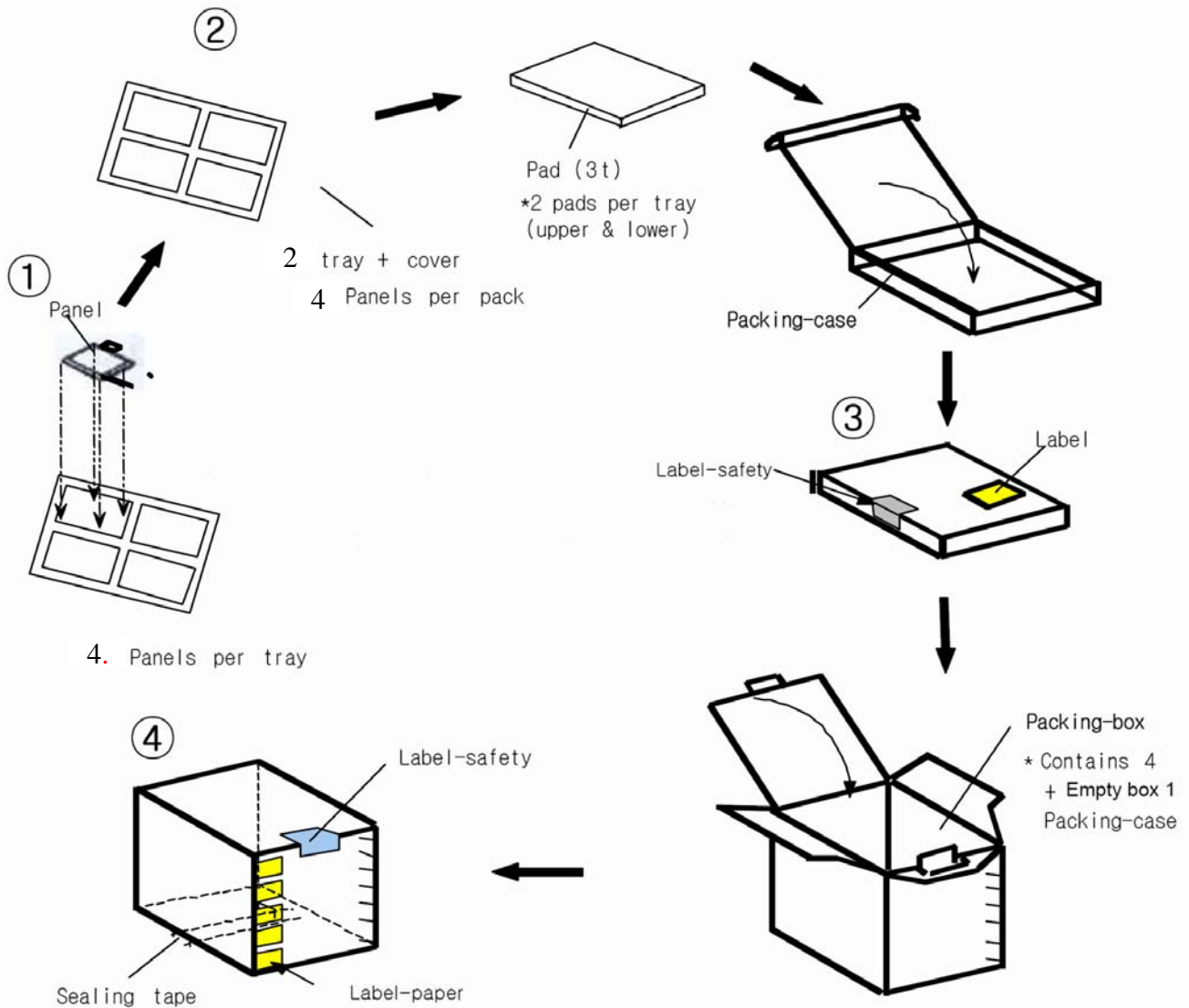
GENERAL TOLERANCE				REV	DATE	DESCRIPTION OF REVISION			REASON	CHG'D BY	
STEP	LEVEL 1	LEVEL 2	LEVEL 3	UNIT	mm	DRA'N BY	DES'D BY	CHK'D BY	APP'D BY	MODEL NAME	
D < X ≤ 4	±0.05	±0.1	±0.2	SCALE	1:1	J.S.QH				LTE700WQ-F05	
4 < X ≤ 16	±0.08	±0.15	±0.3	TOLERANCE						PART/SHEET NAME	
16 < X ≤ 64	±0.12	±0.25	±0.5	LEVEL 3						OUTLINE-DIMENSION	
64 < X ≤ 256	±0.25	±0.4	±0.8							SHEET /	
						SAMSUNG ELECTRONICS			SPEC. NO	CODE NO.	VER.

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## 9. Packing



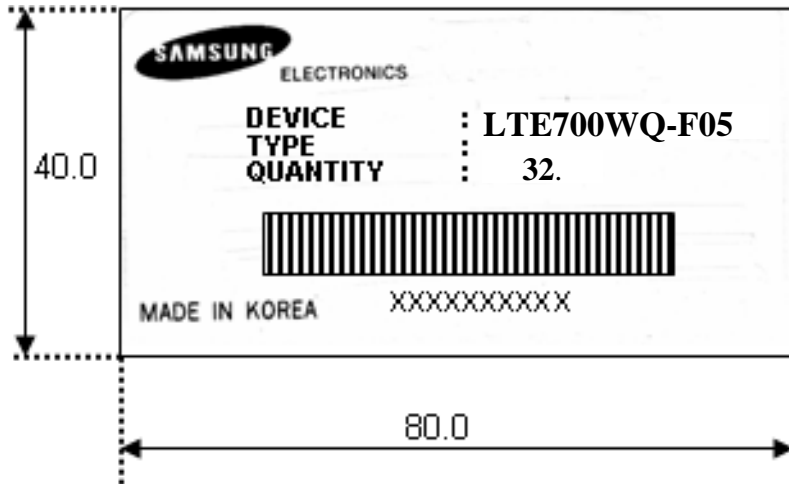
### Note

- (1) Total : Case: Approx. : **T.B.D.** Kg  
Box: Approx. : **T.B.D.** Kg
- (2) Size : Case: 490(W) x 342(D) x 58(H)  
Box: 505(W) x 355(D) x 312(H)
- (3) Place the panels in the tray facing the direction shown in the figure.
- (4) Place 2 tray and cover(empty tray) and pads inside the packing-case.
- (5) Place 4 packing-case and 1 Empty case inside the packing-box.(Affix the label)
- (6) Seal the packing-box. Affix the label-safety.

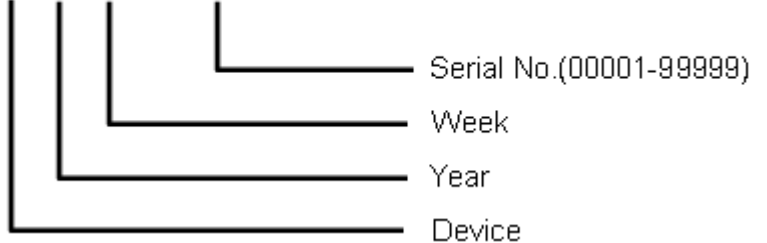
### 10. Marking & Others

A nameplate bearing followed by is affixed to a shipped product at the Specified location on each product.

(1) Packing case attach



X X X X X X X X X X



## 11. General Precautions

### 11.1 Handling

- (a) When the module is assembled, it should be attached to the system firmly. Be careful not to twist and bend the module.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and back-light unit.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static , it may cause damage to the Integrated Gate Circuit.
- (i) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not adjust the variable resistor which is located on the back side.
- (l) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (m) Pins of I/F connector shall not be touched directly with bare hands

## 11.2 Storage

- (a) Do not leave the panel in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

## 11.3 Operation

- (a) Do not connect, disconnect the module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

## 11.4 Others

- (a) The Liquid crystal is deteriorated by ultraviolet, do not leave it in direct sunlight and strong ultraviolet ray for many hours.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. ( the supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the panel may be damaged.
- (d) If the panel displays the same pattern continuously for a long period of time, it can be the situation when the image "Sticks" to the screen.
- (e) This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.
- (f) Avoid shortness between LED soldering pad and TSP soldering pad.