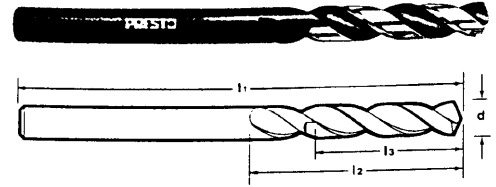


Hi-Nox DRILLS

Straight Shank

Short Flute Quick Helix (38°)

BS 328 DIN 338 ISO 235/1 [Overall length]



01 320 HSS Range *Finish*
 1/8"-1/2" { P1 Blue Flutes
 3.00mm-13.00mm { Bright Lands
 Point Angle 130°
 Thin web with rapid back taper
 Application - Drilling Austenitic Stainless Steel

Dia		Cut Length mm l ₃	Flute Length mm l ₂	Overall Length mm l ₁	Dia		Cut Length mm l ₃	Flute Length mm l ₂	Overall Length mm l ₁	Dia		Cut Length mm l ₃	Flute Length mm l ₂	Overall Length mm l ₁
in	mm d				in	mm d				in	mm d			
1/8	3.00	12	18	61	5/16	7.20	30	45	109	15/32	11.50	47	71	142
	3.10	13	20	65		7.30	30	45	109		11.60	47	71	142
	3.20	13	20	65		7.40	30	45	109		11.70	47	71	142
	3.30	13	20	65		7.50	30	45	109		11.80	47	71	142
	3.40	15	22	70		7.60	34	51	117		11.90	52	78	151
	3.50	15	22	70		7.70	34	51	117		12.00	52	78	151
	3.60	15	22	70		7.80	34	51	117		12.10	52	78	151
	3.70	15	22	70		7.90	34	51	117		12.20	52	78	151
	3.80	17	25	75		8.00	34	51	117		12.30	52	78	151
	3.90	17	25	75		8.10	34	51	117		12.40	52	78	151
5/32	4.00	17	25	75	8.20	34	51	117	12.50	52	78	151		
	4.10	17	25	75	8.30	34	51	117	12.60	52	78	151		
	4.20	17	25	75	8.40	34	51	117	1/2	52	78	151		
	4.30	19	28	80	8.50	34	51	117		12.70	52	78	151	
	4.40	19	28	80	8.60	34	51	117		12.80	52	78	151	
	4.50	19	28	80	8.70	38	57	125		12.90	52	78	151	
	4.60	19	28	80	11/32	38	57	125		13.00	52	78	151	
	4.70	19	28	80		8.80	38	57		125				
	4.80	21	32	86		8.90	38	57		125				
	4.90	21	32	86		9.00	38	57		125				
5.00	21	32	86	9.10		38	57	125						
5.10	21	32	86	9.20		38	57	125						
5.20	21	32	86	9.30		38	57	125						
5.30	21	32	86	9.40		38	57	125						
5.40	24	36	93	9.50		38	57	125						
5.50	24	36	93	3/8		42	63	133						
5.60	24	36	93		9.60	42	63	133						
5.70	24	36	93		9.70	42	63	133						
5.80	24	36	93		9.80	42	63	133						
5.90	24	36	93		9.90	42	63	133						
6.00	24	36	93		10.00	42	63	133						
6.10	27	40	101		10.10	42	63	133						
6.20	27	40	101		10.20	42	63	133						
6.30	27	40	101		10.30	42	63	133						
1/4	6.40	27	40		101	13/32	42	63	133					
	6.50	27	40	101	10.40		42	63	133					
	6.60	27	40	101	10.50		42	63	133					
	6.70	27	40	101	10.60		42	63	133					
	6.80	30	45	109	10.70		47	71	142					
	6.90	30	45	109	10.80		47	71	142					
	7.00	30	45	109	10.90		47	71	142					
	7.10	30	45	109	11.00		47	71	142					
	9/32	7.20	30	45	109		11.10	47	71	142				
							11.20	47	71	142				
					11.30	47	71	142						
					11.40	47	71	142						