

April 1987

Description

The μ PD9513AD and μ PD9514AD are monolithic PCM codecs with integrated filters. These devices provide transmit A/D and receive D/A conversions of ν f signals using companded μ -law or A-law format. They interface the PCM highway through serial ports.

At the ν f input, the transmit section includes an adjustable-gain operational amplifier, a lowpass antialiasing filter, and a 200-3400 Hz bandpass filter. The filtered signal is sampled and encoded using a very accurate dc reference voltage. An autozero circuit corrects for dc offset.

The receive section reconstructs an analog signal from the companded digital signal and passes the signal through a 3400-Hz lowpass filter that corrects for the $(\sin x)/x$ response of the decoder output. A balanced power amplifier at the analog ν f receive port allows maximum flexibility in output configurations.

The μ PD9513AD and 9514AD can operate in fixed or variable data rate mode. In the fixed data rate mode, the master receive clock and the PCM data clock are selected as 1.536, 1.544, or 2.048 MHz. In the variable data rate mode, the PCM data clock can vary from 64 kHz to 2.048 MHz. The μ PD9514AD allows asynchronous master transmit and receive clocks; the μ PD9513AD uses one master clock for both transmit and receive sections. The μ PD9514AD also has analog loopback and signaling capabilities.

The μ PD9513AD and 9514AD are most suited to telecommunications applications. They are ideal for D3/D4 type channel banks and subscriber carrier systems, digital PBXs and central office switching systems, and digital telephone handsets. Their wide dynamic range makes them attractive for any application requiring digital processing of ν f signals.

Packaged in a 24-pin DIP, the μ PD9514AD offers more capability and flexibility. The μ PD9513AD in a 20-pin DIP offers higher-density packaging.

Ordering Information

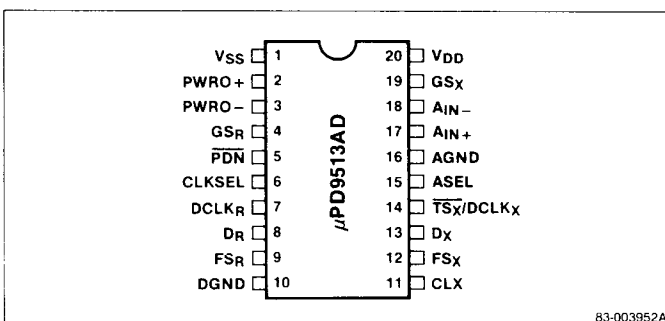
Part No.	Package Type	Signaling
μ PD9513AD	20-pin ceramic DIP (300 mil)	No
μ PD9514AD	24-pin ceramic DIP (600 mil)	Yes

Features

- ☐ Complete codec and filtering in a single chip
 - Transmit highpass and lowpass filters
 - Transmit op amp for gain adjustment
 - Receive lowpass filter with $(\sin x)/x$ correction
 - Receive output power amplifier
 - Autozero circuit
 - Highly-accurate reference voltage
 - μ -law or A-law selectable by pin connection
 - Serial digital I/O interface
- ☐ Two timing modes
 - Fixed data rate mode (1.536, 1.544, or 2.048 MHz)
 - Variable data rate mode (64 kHz to 2.048 MHz)
- ☐ Meets or exceeds D3/D4 and CCITT specifications
- ☐ Low power consumption
 - 80 mW in normal operation
 - 8 mW in power-down mode

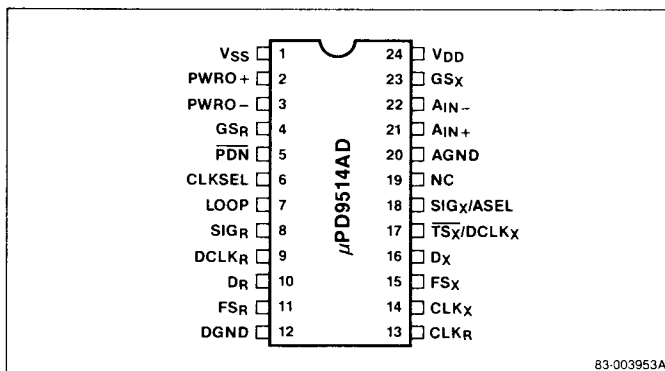
Pin Configurations

20-Pin Ceramic DIP



83-003952A

24-Pin Ceramic DIP



83-003953A

Pin Identification

Pin No. 9513AD 9514AD	Symbol	Function
1 1	V _{SS}	Negative supply voltage, -5 V
2 2	PWRO+	Receive power amplifier, noninverting output
3 3	PWRO-	Receive power amplifier, inverting output
4 4	GS _R	Receive power amplifier, gain set resistor
5 5	$\overline{\text{PDN}}$	Power-down select input
6 6	CLKSEL	Master clock select (by strapping)
7 7	LOOP	Analog loopback control input
8 8	SIG _R	Receive signaling output
7 9	DCLK _R	Receive PCM data clock input; or fixed data rate mode select (by strapping)
8 10	D _R	Receive PCM input
9 11	FS _R	Receive 8-kHz frame sync clock input
10 12	DGND	Digital ground; not tied to analog ground internally
11 13	CLK _R	Receive master clock input
11 14	CLK	Master clock input
12 15	CLK _X	Transmit master clock input
13 16	FS _X	Transmit 8-kHz frame sync clock input
14 17	D _X	Transmit PCM output
	$\overline{\text{TS}}_{\text{X}}$	Transmit channel time slot strobe output (fixed rate mode)
	DCLK _X	Transmit PCM data clock input (variable data rate mode)
15 18	ASEL	A-law select (by strapping)
	SIG _X	Transmit signaling input when A-law is not selected
16 19	NC	No connection
17 20	AGND	Analog ground; not tied to digital ground internally
18 21	A _{IN+}	Transmit op amp analog input, noninverting
19 22	A _{IN-}	Transmit op amp analog input, inverting
20 23	GS _X	Transmit op amp, gain set resistor
20 24	V _{DD}	Positive supply voltage, +5 V

Pin Functions

The information that follows adds to the brief descriptions in the pin identification table.

Receive Output [PWRO+ and PWRO-]

The balanced 600-ohm output of the receive power amplifier is between PWRO+ and PWRO-. Either PWRO+ or PWRO- can be used as an unbalanced 300-ohm output.

Receive Gain Set [GS_R]

External resistors connecting PWRO+, PWRO-, and GS_R set the receive power amplifier gain between 0 and -12 dB.

Power-Down Select [$\overline{\text{PDN}}$]

Low logic level on $\overline{\text{PDN}}$ selects the power-down mode.

Master Clock Select [CLKSEL]

Strap CLKSEL (pin 6) according to the master clock frequency (CLK or CLK_X and CLK_R).

Frequency	Strap Pin 6 to
2.048 MHz	V _{SS}
1.544 MHz	DGND
1.536 MHz	V _{DD}

Analog Loopback Control [LOOP]

Applying high logic level to the LOOP pin activates analog loopback. Internally, the receive output is looped back to the transmit input; connections are PWRO+ to A_{IN+}, PWRO- to GS_R, and GS_X to A_{IN-}.

Receive Signaling [SIG_R]

In the receive section, bit 8 of the channel word in each signaling frame is extracted and held latched until updated in the next signaling frame. The signaling state is output continuously on the SIG_R pin.

Data Rate Mode Select [DCLK_R].

Strapping DCLK_R to V_{SS} selects the fixed data rate mode. Omitting the strap selects the variable data rate mode and the DCLK_R pin becomes the input for the receive PCM data clock, which is 64 kHz to 2.048 MHz.

Receive PCM Input [D_R]

During the proper channel time slot defined by receive frame sync clock FS_R , the eight-bit channel word is clocked in from the PCM highway at the PCM data clock rate. The PCM data clock is $DCLK_R$ in the variable data rate mode and CLK (9513AD) or CLK_R (9514AD) in the fixed data rate mode.

Receive Frame Sync Clock [FS_R]

This 8-kHz clock defines the time slot of a particular channel in the frame. In the fixed data rate mode, the clock pulse is double width in signaling frames. In the variable data rate mode, the clock remains high during the entire time slot.

If the FS_R pin is held low for 300 ms, the receive section enters the standby mode.

Receive Master Clock [CLK_R]

The receive master clock input to the μPD9514AD may be 2.048, 1.544, or 1.536 MHz. (The CLKSEL pin is strapped accordingly.) This clock controls the decoder and filter in the receive section. If the data rate is fixed, it also clocks in data from the PCM highway.

Master Clock [CLK]

In the μPD9513AD, the CLK input serves as master clock to the transmit and receive sections.

Transmit Master Clock [CLK_X]

The transmit master clock input to the μPD9514AD may be 2.048, 1.544, or 1.536 MHz. It controls the coder and filter in the transmit section and, if the data rate is fixed, clocks data out to the PCM highway.

Transmit Frame Sync Clock [FS_X]

This 8-kHz clock functions in the transmit section the same as FS_R in the receive section.

Transmit PCM Output [D_X]

During the proper channel time slot as defined by the 8-kHz frame sync clock FS_X , the eight-bit channel word is clocked onto the PCM highway by eight consecutive rising edges of CLK or CLK_X (fixed data rate mode) or $DCLK_X$ (variable data rate mode).

Transmit Timeslot Strobe [$\overline{TS_X}$]

In the fixed data rate mode, the $\overline{TS_X}$ pin is an open-drain output that goes low during the output of the channel word at D_X .

Transmit Data Clock [$DCLK_X$]

In the variable data rate mode, $DCLK_X$ is the transmit PCM data clock, variable from 64 kHz to 2.048 MHz.

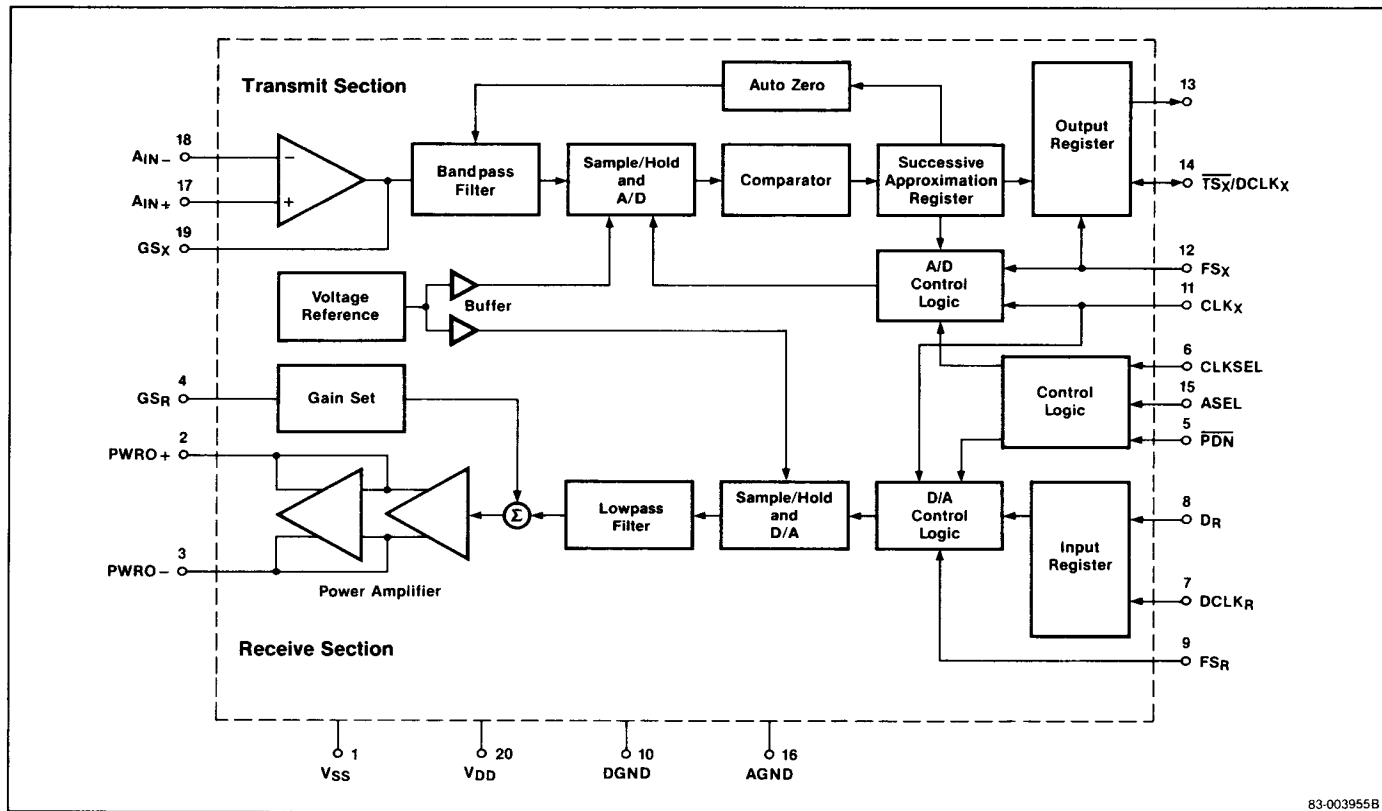
Transmit Signaling [SIG_X]

The logic state of SIG_X is transmitted as bit 8 of the channel word in signaling frames.

Transmit Analog Input [A_{IN+} and A_{IN-}]

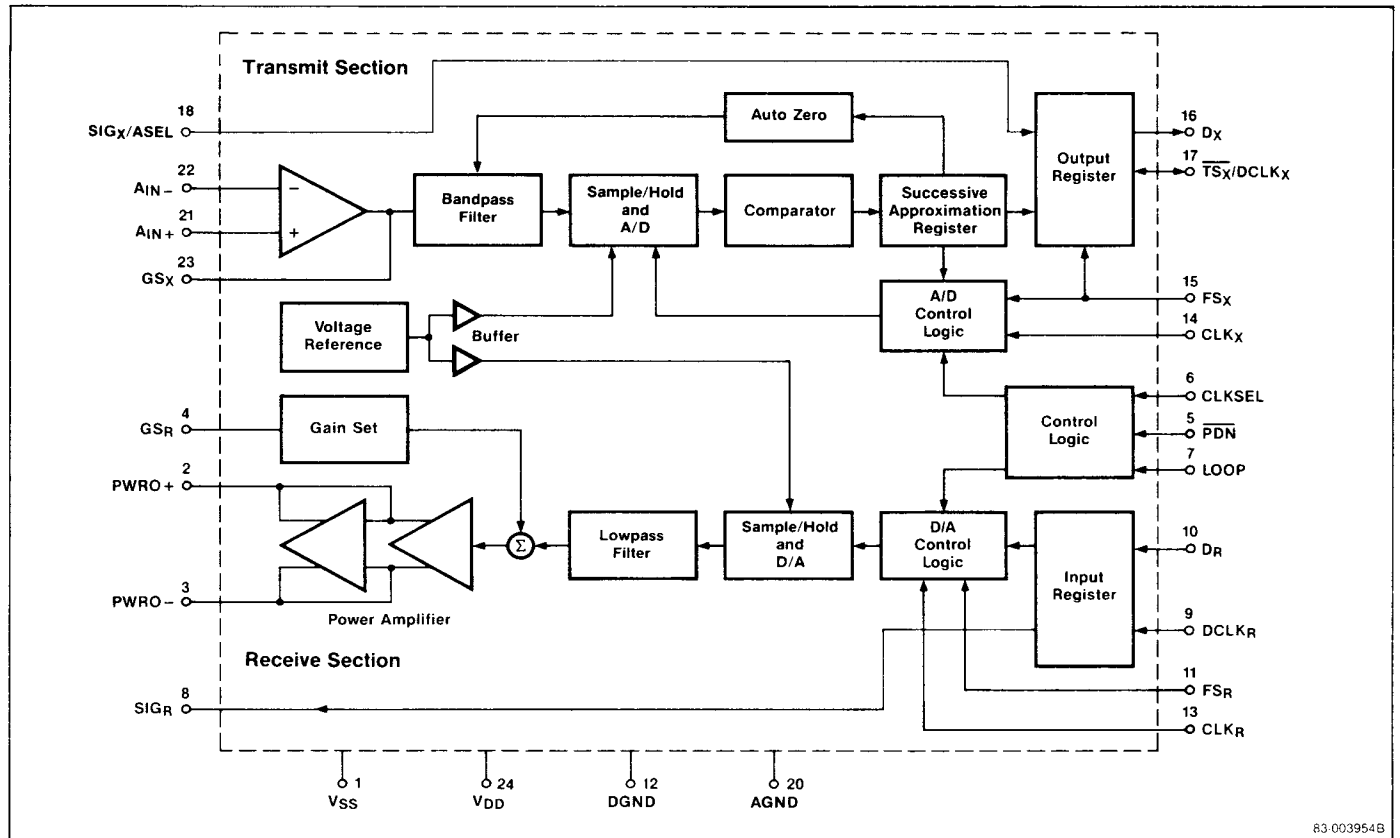
The v_f analog signal enters the unbalanced noninverting input A_{IN+} of the transmit operational amplifier. The gain is set by external resistors connected between the op amp's inverting input pin A_{IN-} and the transmit gain set pin GS_X .

Block Diagram, μPD9513AD



83-003955B

Block Diagram, μ PD9514AD



Operational Description

Power-Up

The μ PD9513AD and 9514AD reset on power-up to maintain the integrity of the PCM highway during the power-up sequence. For approximately four frames (500 μ s) after power is applied, digital outputs D_X and $\overline{\text{TS}}_{\text{X}}$ are held in a high-impedance state and digital output SIG_R is held low. After this initial delay, the transmit digital outputs become functional and occur in the proper time slot. The SIG_R output remains low until it is updated during a signaling frame.

Because of the autozero circuit settling time, analog circuits, such as filters, sample-and-hold, and D/A converters, require about 60 ms to reach equilibrium. Thus, signaling information is available almost immediately, whereas valid voice information is delayed.

Power-Down and Standby Modes

Power-down and standby modes reduce power consumption from 80 mW to 8 mW.

Holding $\overline{\text{PDN}}$ low establishes the power-down mode, disabling most internal circuits. Only circuits that are required for power-up, such as the power-down controller, data clock, and frame sync buffers, stay

enabled. Within 10 μ s after $\overline{\text{PDN}}$ is held low, digital outputs D_X and $\overline{\text{TS}}_{\text{X}}$ go to high impedance and SIG_R goes low. Pulling PDN up to high restores the power-up mode.

The standby mode allows the user to selectively power down the transmit and receive sections by holding low the frame sync clock inputs FS_X and FS_R, respectively.

Fixed Data Rate Mode

Connecting the DCLK_R pin to VSS selects the fixed data rate mode. In this mode, transmit and receive clocks CLK_X and CLK_R serve as master clocks to operate the codec and filter circuits and also as PCM data clocks to clock bits to and from the PCM highway. By strapping at the CLKSEL pin, CLK_X and CLK_R are selected to be 2.048, 1.544, or 1.536 MHz. Only these three frequencies are possible in the fixed data rate mode.

Frame synchronization clock FS_X controls data transfer from D_X to the PCM highway. The clock sets the channel sampling frequency at 8 kHz. After FS_X is detected high on the falling edge of CLK_X, data is clocked out serially on the next eight rising edges of CLK_X. In the following falling edge, the three-state output at D_X returns to the floating state.

The timeslot strobe enable output \overline{TS}_X is low during data transfer out of D_X . This signal can be used to gate the 8-bit word onto the PCM highway when an external buffer is driving the output line.

Receive data is clocked in from the PCM highway after FS_R is detected high on the falling edge of CLK_R . The next eight falling edges of CLK_R latch the receive data.

Variable Data Rate Mode

Connecting the $DCLK_R$ pin to the external PCM data clock (instead of to V_{SS}) selects the variable data rate mode. The clock frequency can vary from 64 kHz to 2.048 MHz. Master clock inputs CLK_R and CLK_X are still restricted to 2.048, 1.544, or 1.536 MHz as selected by strapping at the $CLKSEL$ pin.

Operation in this mode is similar to the fixed data rate mode except the PCM data clocks are $DCLK_X$ and $DCLK_R$ instead of CLK_X and CLK_R . Because signaling is not supported, the frame sync pulses are single width.

Signaling

The signaling function is available only with the μPD9514AD in the fixed data rate mode. The width of the pulse on FS_X and FS_R distinguishes between a signaling and nonsignaling frame. A single-width pulse (one master clock period) designates a nonsignaling frame; a double-width pulse designates a signaling frame.

When data is transferred onto D_X in a transmit signaling frame, the least significant bit (LSB) of the encoded PCM data is replaced with the signaling state present on SIG_X . In a receive signaling frame, the seven most significant bits of the PCM data are routed to the decoder and the least significant bit is latched at the SIG_R output until updated in the next signaling frame. The D/A converter compensates for the lost LSB and minimizes deterioration in SD and GT characteristics.

Asynchronous Operation

The μPD9514AD transmit and receive sections can operate asynchronously. Therefore, in either fixed or variable data rate mode, master clocks CLK_R and CLK_X can be independent of each other.

Analog Loopback

The μPD9514AD offers an internal loopback test capability. Setting the LOOP input pin high connects the vf receive port to the vf transmit port internally: $PWRO+$ to A_{IN+} , GS_R to $PWRO-$, and A_{IN-} to GS_X . This feature allows the user to remotely test the line circuit by comparing the digital codes sent to digital receive port D_R with the resulting codes output at digital transmit port D_X . Because of the difference in transmission levels, a 0-dBm0 digital tone input at D_R returns to D_X as a +3-dBm0 digital tone output. Therefore, the maximum input level that can be tested with analog loopback is +3 dBm0.

VF Transmit

At the vf transmit input, an uncommitted operational amplifier is provided for gain adjustment in the passband. The op amp input leads are A_{IN-} and A_{IN+} and the output is GS_X . For normal operation as a noninverting amplifier, the device functions best with gain settings of 0 to 20 dB, load resistance (including the gain-setting resistance) greater than 10 kΩ, and load capacitance less than 50 pF. See figure 1.

The op amp output goes through a bandpass filter that fulfills the flatness and frequency response specified by CCITT G.712. The filter includes an antialiasing section that has 35 dB attenuation at the 8-kHz sampling frequency and a notch section that rejects 50- and 60-Hz power line frequencies.

The filtered signal continues to the encoder sample-and-hold circuit. With the on-chip autozero circuit, which corrects for dc offset, and the precision voltage reference, the encoder performs the A/D conversion with μ -law or A-law companding as selected by strapping at the $ASEL$ pin. The encoded PCM data is stored in the output register waiting for FS_X to initiate data transfer to the PCM highway.

VF Receive

Digital data entering at D_R is decoded through the D/A converter according to the selected companding law. A lowpass filter corrects for the $(\sin x)/x$ response of the decoder. At the vf receive output port, a differential power amplifier can drive balanced loads as low as 600 ohms. Two external resistors set the amplifier gain between 0 and -12 dB. See figure 2.

Either of the power amp outputs can drive an unbalanced load as low as 300 ohms.

Figure 1. Transmit Amplifier Gain Setting

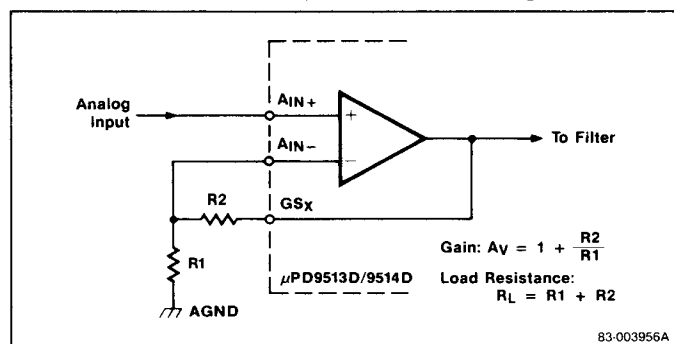
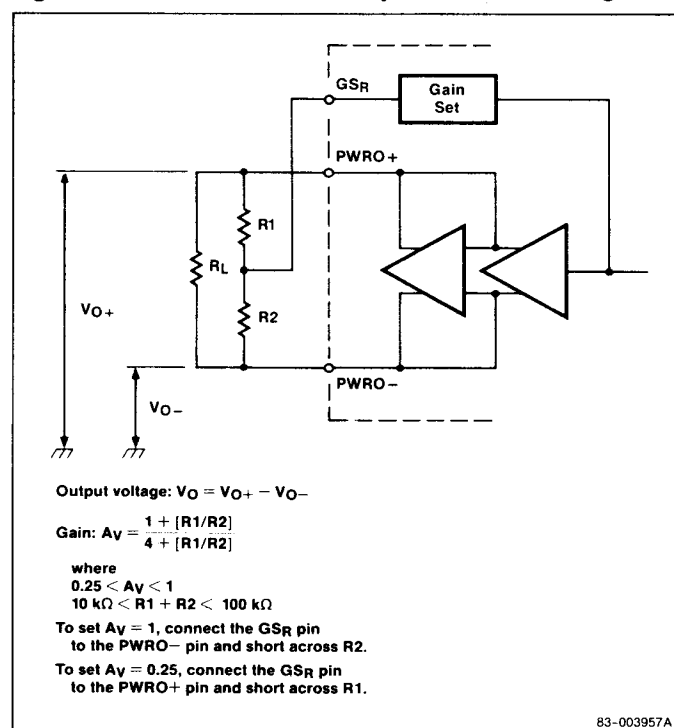


Figure 2. Receive Power Amplifier Gain Setting



Absolute Maximum Ratings

$T_A = +25^\circ\text{C}$

Parameter	Symbol	Rating	Conditions
Supply voltage	V_{DD}	-0.3 to +7.0 V	
	V_{SS}	-7.0 to +0.3 V	
Analog input voltage	V_{AIN}	$V_{SS} - 0.3$ to $V_{DD} + 0.3$ V	Pins A_{IN+} , A_{IN-} , GS_X , GS_R
Digital input voltage	V_{DIN1}	-0.3 to $V_{DD} + 0.3$ V	For pins other than $CLKSEL$
	V_{DIN2}	$V_{SS} - 0.3$ to $V_{DD} + 0.3$ V	Pins $CLKSEL$, $DCLK_R$
Voltage applied to digital output pin	V_{DOUT}	-0.3 to $V_{DD} + 0.3$ V	For all digital output pins
Analog ground pin voltage	V_{AG}	± 0.1 V	$V_{DG} = 0$
Analog output pin short-circuit time	t_s	Unlimited	Pins $PWRO+$, $PWRO-$
Power dissipation	P_D	500 mW	
Operating temperature	T_{OPT}	0 to +70°C	
Storage temperature	T_{STG}	-65 to +150°C	
Soldering temperature	T_{SOLD}	+260°C	Less than 10 seconds

Note:

- (1) Voltages are based on the condition that $V_{DG} = V_{AG} = 0$.
- (2) Connection between $AGND$ and $DGND$ pins should be as short as possible.

Recommended Operating Conditions

$T_A = 0 \text{ to } +70^\circ\text{C}$; $V_{DD} = +5 \pm 0.25 \text{ V}$; $V_{SS} = -5 \pm 0.25 \text{ V}$; $V_{DG} = V_{AG} = 0$

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Power						
Supply voltage	V _{DD}	+4.75	+5.0	+5.25	V	
	V _{SS}	−5.25	−5.0	−4.75	V	
Analog						
Transmit amplifier						
Input analog voltage	V _{AIN}	−2.17		+2.17	V	
Gain setting range	GR _{AX}	0		+20	dB	
Load resistance	RL _{AX}	10			kΩ	
Load capacitance	CL _{AX}			50	pF	
Receive amplifier						
Load resistance	RL _{AR}	300			Ω	Unbalanced output
		600			Ω	Balanced output
Load capacitance	CL _{AR}			100	pF	Pins PWRO+, PWRO−
Digital						
Input at digital pins other than CLKSEL						
Low voltage	V _{IL}	0		0.8	V	
High voltage	V _{IH}	2.0		V _{DD}	V	
Input at CLKSEL pin						
Low voltage	V _{ILO}	V _{SS}		V _{SS} − 0.5	V	f _{CLK} = 2.048 MHz
Intermediate voltage	V _{IIO}	V _{DG} − 0.5		V _{DG} + 0.5	V	f _{CLK} = 1.544 MHz
High voltage	V _{IHO}	V _{DD} − 0.5		V _{DD}	V	f _{CLK} = 1.536 MHz
Clock						
Master clock frequency	f _{CLK} (1/t _{cy})		1.536		MHz	CLKSEL connected to V _{DD}
			1.544		MHz	CLKSEL connected to DGND
			2.048		MHz	CLKSEL connected to V _{SS}
Master clock duty cycle	t _{CDC}	45	50	55	%	
Data clock frequency	f _{DCLK}	64 kHz		2.048	MHz	
Master clock pulse width	t _{CLK}	220			ns	
Frame sync clock freq	f _{FS}	7.9996	8.0000	8.0004	kHz	
D _R setup time	t _{DSR}	10			ns	
D _R hold time	t _{DHR}	60			ns	
Clock rise time	t _R			30	ns	
Clock fall time	t _F			30	ns	
Timing in Fixed Data Rate Mode						
Frame sync delay	t _{FSD}	100		t _{cy} − 100	ns	
SIG _X setup time	t _{SS}	0			ns	μPD9514AD
SIG _X hold time	t _{SH}	0			ns	μPD9514AD

Recommended Operating Conditions (cont)

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Timing in Variable Data Rate Mode						
Timeslot delay	t _{TSD}	140		t _{DCY} – 140	ns	Referenced to DCLK _X , DCLK _R
Frame sync delay	t _{FSD}	100		t _{CY} – 100	ns	
Data clock pulse width	t _{DCLK}	220			ns	
Timing in Variable Data Rate Mode, 64-kb Operation						
Transmit frame sync minimum downtime	t _{FSLX}	488			ns	FS _X is TTL high for remainder of frame
Receive frame sync minimum downtime	t _{FSLR}	1952			ns	FS _R is TTL high for remainder of frame
Data clock pulse width	t _{DCLK}	0.195		10	μs	

DC Characteristics

$T_A = 0$ to $+70^{\circ}\text{C}$; $V_{DD} = +5 \pm 0.25$ V; $V_{SS} = -5 \pm 0.25$ V; $V_{DG} = V_{AG} = 0$

DCLK_R = DCLK_X = 2.048 MHz

All outputs are unloaded unless otherwise specified.

For typical values, $T_A = +25^{\circ}\text{C}$, $V_{DD} = +5$ V, and $V_{SS} = -5$ V.

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Power						
Normal operating current	I _{DD}		8	13.0	mA	
	I _{SS}		−8	−13.0	mA	
Power-down current	I _{DDPD}		0.8	1.3	mA	10 μs after $\overline{\text{PDN}}$ is set to low.
	I _{SSPD}		−0.8	−1.0	mA	
Standby current	I _{DDST}		0.8	1.3	mA	300 ms after FS _X and FS _R are set to low.
	I _{SSST}		−0.8	−1.0	mA	
Power dissipation						
Normal	P _D		80	136.5	mW	
Power-down	P _{DDPD}		8	12.1	mW	10 μs after $\overline{\text{PDN}}$ is set to low.
Standby	P _{DST}		8	12.1	mW	300 ms after FS _X and FS _R are set to low.

Digital Interface

Digital input current	I_{ID1}			10	μA	$V_{DIN} = 0$ to V_{DD}
	I_{ID2}			10	μA	Pins CLKSEL, DCLK _R ; $V_{DIN} = V_{SS}$ to V_{DD}
Output low voltage	V_{OL}			0.4	V	Pins D _X , $\overline{\text{TS}}_X$, SIG _R ; $I_{OL} \leq 3.2$ mA
Output high voltage	V_{OH}	2.4			V	Pin D _X , $I_{OH} \leq 9.6$ mA; Pin SIG _R , $I_{OH} \leq 1.2$ mA
Digital output capacitance	C_{OD}		5		pF	
Digital input capacitance	C_{ID}			10	pF	

DC Characteristics (cont)

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Transmit Amplifier						
Input leakage current	I _B			100	nA	V _{AIN} = −2.17 to 2.17 V; Pins A _{IN+} , A _{IN−}
Input resistance	R _{IN}	10			MΩ	
Input offset voltage	V _{IO}	−25		25	mV	
Common mode rejection	CMRR	55			dB	V _{AIN} = −2.17 to +2.17 V
Voltage gain	A _V	5000				
Maximum output voltage swing	V _{CM}	−2.17		2.17	V	R _L ≥ 10 kΩ
Receive Power Amplifier						
Output offset voltage	V _{OS}	−150	75	150	mV	Unbalanced output connection, pins PWRO+ and PWRO−
Maximum output voltage swing						
Unbalanced output	V _{CM1}	−3.06		3.06	V	R _L ≥ 300 Ω
Balanced output	V _{CM2}	−6.12		6.12	V	R _L ≥ 600 Ω

Transmission Characteristics

$T_A = +25^\circ\text{C}$; $V_{DD} = +5 \pm 0.25$ V; $V_{SS} = -5 \pm 0.25$ V

Analog input signal level $V_{IN} = 0$ dBm0 ($f = 1020$ Hz); analog input op amp gain = 1 (noninverting)

Digital input signal level = 0 dBm0 ($f = 1020$ Hz); receive output power amplifier gain = 1; unbalanced output (PWRO+) unless otherwise specified

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Gain						
Encoder milliwatt response (transmit gain tolerance)	EmW	−0.15		+0.15	dBm0	μ -law: $V_{IN} = 1.064$ V rms A-law: $V_{IN} = 1.068$ V rms $V_{DD} = +5$ V; $V_{SS} = -5$ V
EmW variation with temperature and power supply	EmW _{TS}	−0.12		+0.12	dB	$T_A = 0$ to $+70^\circ\text{C}$
Digital milliwatt response (receive gain tolerance)	DmW	−0.15		+0.15	dBm0	Measured relative to 0TLP _R ; signal input per CCITT recommendation G.712; output signal of 1000 Hz; $V_{DD} = +5$ V; $V_{SS} = -5$ V
DmW variation with temperature and power supply	DmW _{TS}	−0.08		+0.08	dB	$T_A = 0$ to $+70^\circ\text{C}$

Transmission Characteristics (cont)

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Gain (cont)						
Zero transmission level point, transmit section						
μ -law	0TLP1 _X		+2.76		dBm	Referenced to 600 Ω
			+1.00		dBm	Referenced to 900 Ω
A-law	0TLP2 _X		+2.79		dBm	Referenced to 600 Ω
			+1.03		dBm	Referenced to 900 Ω
Zero transmission level point, receive section						
μ -law	0TLP1 _R		+5.76		dBm	Referenced to 600 Ω
			+4.00		dBm	Referenced to 900 Ω
A-law	0TLP2 _R		+5.79		dBm	Referenced to 600 Ω
			+4.03		dBm	Referenced to 900 Ω
Gain Tracking						
Variation of gain with input level; reference level = −10 dBm0 unless otherwise specified.						
Transmit gain tracking error						
μ -law	GT1 _X	−0.25		+0.25	dB	+3 to −40 dBm0
		−0.5		+0.5	dB	−40 to −50 dBm0
		−1.2		+1.2	dB	−50 to −55 dBm0
A-law	GT2 _X	−0.25		+0.25	dB	+3 to −40 dBm0
		−0.5		+0.5	dB	−40 to −50 dBm0
		−1.2		+1.2	dB	−50 to −55 dBm0
A-law, white noise input CCITT G.712	GT3 _X	−0.1			dB	−10 to −55 dBm0
		−0.3			dB	−55 to −60 dBm0
Receive gain tracking error						
μ -law	GT1 _R	−0.25		+0.25	dB	+3 to −40 dBm0
		−0.5		+0.5	dB	−40 to −50 dBm0
		−1.2		+1.2	dB	−50 to −55 dBm0
A-law	GT2 _R	−0.25		+0.25	dB	+3 to −40 dBm0
		−0.5		+0.5	dB	−40 to −50 dBm0
		−1.2		+1.2	dB	−50 to −55 dBm0
A-law, white noise input CCITT G.712	GT3 _R	+0.1			dB	−10 to −55 dBm0
		+0.3			dB	−55 to −60 dBm0

Transmission Characteristics (cont)

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Frequency Response						
Analog input operational amplifier gain = 1 (noninverting); receive output power amplifier gain = 1 (unbalanced, PWRO+)						
Transmit branch; gain relative to gain at 1020 Hz, 0 dBm0	G _{RX1}			−30	dB	16.67 Hz
	G _{RX2}			−25	dB	50 Hz
	G _{RX3}			−23	dB	60 Hz
	G _{RX4}	−1.8		−0.125	dB	200 Hz
	G _{RX5}	−0.125		+0.125	dB	0.3 to 3.0 kHz
	G _{RX6}	−0.35		+0.03	dB	3.3 kHz
	G _{RX7}	−0.7		−0.1	dB	3.4 kHz
	G _{RX8}			−14	dB	4.0 kHz
	G _{RX9}			−32	dB	4.6 kHz and above
Receive branch; gain relative to gain at 1020 Hz, 0 dBm0	G _{RR1}			+0.125	dB	Below 200 Hz
	G _{RR2}	−0.5		+0.125	dB	200 Hz
	G _{RR3}	−0.125		+0.125	dB	0.3 to 3.0 kHz
	G _{RR4}	−0.35		+0.03	dB	3.3 kHz
	G _{RR5}	−0.7		−0.1	dB	3.4 kHz
	G _{RR6}			−14	dB	4.0 kHz
	G _{RR7}			−30	dB	4.6 kHz and above
Noise						
Transmit noise	N _{XC1}			15	dBrnc0	A _{IN+} is grounded to AGND; input amplifier gain = 1; C-message weighting
	N _{XC2}			18	dBrnc0	Same as N _{XC1} ; signaling data added to frame 6
	N _{XP}			−75	dBm0p	Same as N _{XC1} except psophometric weighting
Receive noise	N _{RC1}			11	dBrnc0	D _R = 11111111; measure at PWRO+ with C-message weighting
	N _{RC2}			12	dBrnc0	Same as N _{RC1} except D _R is zero code with sign bit toggled at 1-kHz rate
	N _{RP}			−79	dBm0p	Same as N _{RC1} except D _R is the lowest positive decode level; psophometric weighting
Single-frequency noise	NSF			−50	dBm0	End-to-end measurement; CCITT G.712 4.2
Crosstalk, transmit to receive	CT _{TR}			−71	dB	Transmit input at A _{IN+} = 0-dBm0, 1020-Hz analog signal; D _R = lowest positive decode level
Crosstalk, receive to transmit	CT _{RT}			−71	dB	A _{IN+} is grounded to AGND; D _R = 0-dBm0, 1020-Hz digital signal
Transmit section power supply rejection ratio	PSRR _{T1}		40		dB	+100-mV signal on V _{DD}
	PSRR _{T2}		40		dB	+100-mV signal on V _{SS}
Receive section power supply rejection ratio	PSRR _{R3}		30		dB	+100 mV signal on V _{DD}
	PSRR _{R4}		30		dB	+100 mV signal on V _{SS}

Transmission Characteristics (cont)

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Distortion						
Transmit signal-to-distortion ratio						
μ -law, CCITT G.712 Method 2	SD1 _X	36			dB	0 to −30 dBm0
		30			dB	−30 to −40 dBm0
		25			dB	−40 to −45 dBm0
A-law, CCITT G.712 Method 2	SD2 _X	36			dB	0 to −30 dBm0
		30			dB	−30 to −40 dBm0
		25			dB	−40 to −45 dBm0
A-law, CCITT G.712 Method 1	SD3 _X		38		dB	−6 to −27 dBm0
			36		dB	−34 dBm0
			31		dB	−40 dBm0
			16		dB	−55 dBm0
Receive signal-to-distortion ratio						
μ -law, CCITT G.712 Method 2	SD1 _R	36			dB	0 to −30 dBm0
		30			dB	−30 to −40 dBm0
		25			dB	−40 to −45 dBm0
A-law, CCITT G.712 Method 2	SD2 _R	36			dB	0 to −30 dBm0
		30			dB	−30 to −40 dBm0
		25			dB	−40 to −45 dBm0
A-law, CCITT G.712 Method 1	SD3 _R		38		dB	−6 to −27 dBm0
			36		dB	−34 dBm0
			31		dB	−40 dBm0
			16		dB	−55 dBm0
Transmit single-frequency distortion products	DP _X			−46	dBm0	AT&T Advisory No. 64 (3.8) 0-dBm0 input signal
Receive single-frequency distortion products	DP _R			−46	dBm0	AT&T Advisory No. 64 (3.8) 0-dBm0 input signal
Intermodulation distortion, end-to-end						
CCITT G.712 (7.1)	IMD ₁			−35	dB	
CCITT G.712 (7.2)	IMD ₂			−49	dBm0	
Spurious out-of-band signals, end-to-end	SOS			−25	dBm0	CCITT G.712 (6.1)
Spurious in-band signals, end-to-end	SIS			−40	dBm0	CCITT G.712 (9)
Transmit absolute delay	D _{AX}		245		μs	Fixed data rate, f _{CLKX} = 2.048 MHz

Transmission Characteristics (cont)

Parameter	Symbol	Limits			Unit	Test Conditions
		Min	Typ	Max		
Distortion (cont)						
Transmit differential envelope delay relative to D_{AX}	D_{DX}					
500 to 600 Hz			170		μ S	
600 to 1000 Hz			95		μ S	
1000 to 2500 Hz			45		μ S	
2600 to 2800 Hz			105		μ S	
Receive absolute delay	D_{AR}		190		μ S	Fixed data rate. $f_{CLKR} = 2.048$ MHz
Receive differential envelope delay relative to D_{AR}	D_{DR}					
500 to 600 Hz			45		μ S	
600 to 1000 Hz			35		μ S	
1000 to 2500 Hz			85		μ S	
2600 to 2800 Hz			110		μ S	

Timing Parameters in Fixed Data Rate Mode

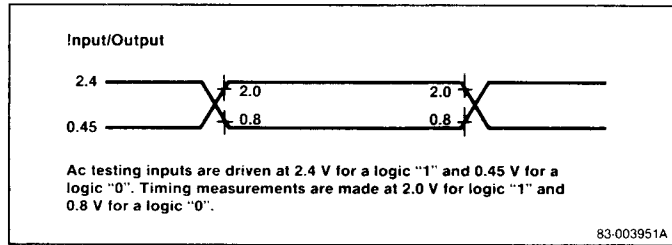
Data enable delay	t_{DZX}	0		145	ns	$C_L < 100$ pF
Data delay	t_{DDX}	0		145	ns	$C_L < 100$ pF
Data hold time	t_{HZX}	60		220	ns	$C_L = 0$
\overline{TS}_X enable delay	t_{SON}	0		145	ns	$C_L < 100$ pF
\overline{TS}_X disable delay	t_{SOFF}	50		210	ns	$C_L = 0$
SIG_R update time	t_{SIGR}	0		2	μ s	

Timing Parameters in Variable Data Rate Mode

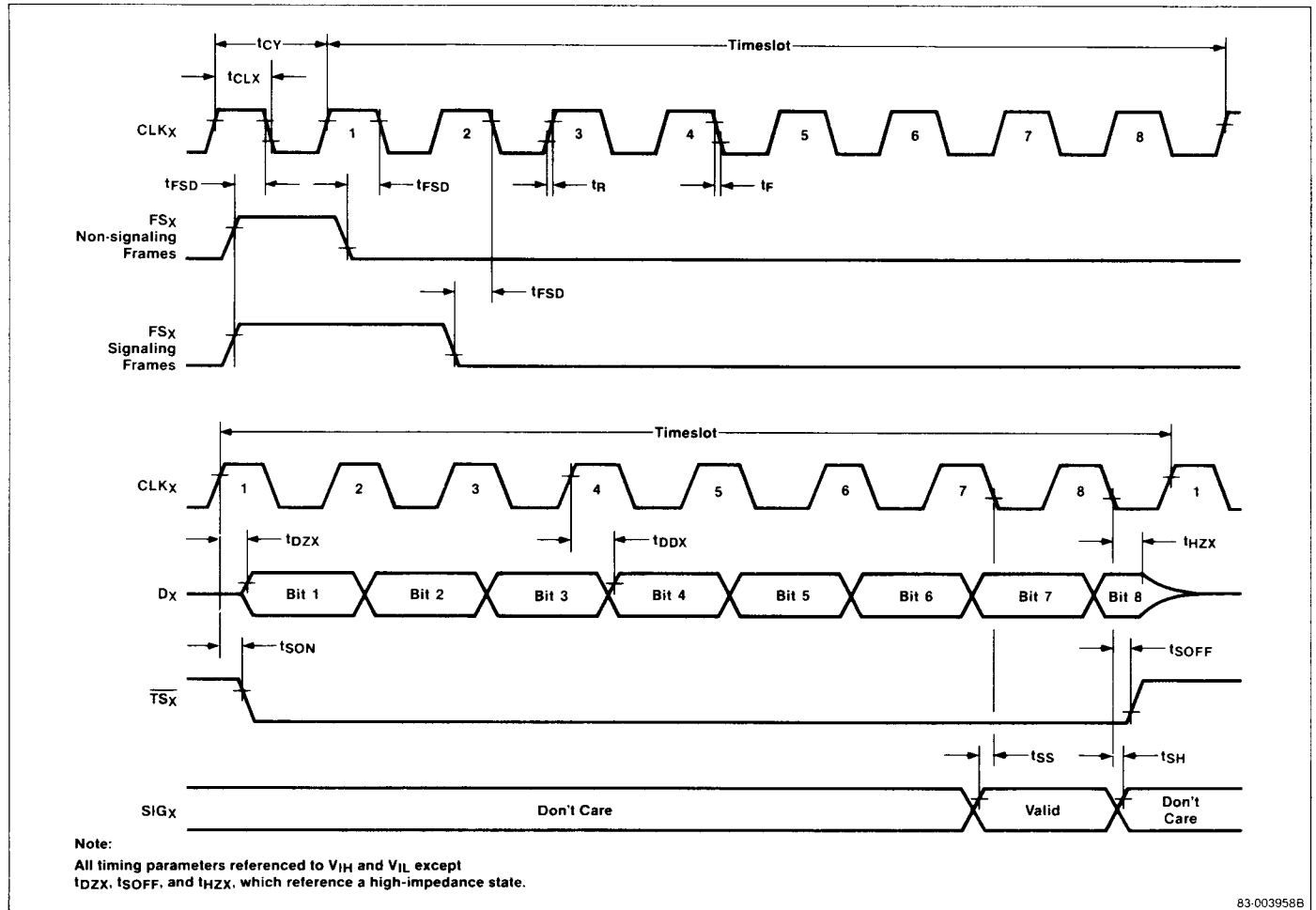
D_X active delay	t_{DON}	0		65	ns	$C_L < 100$ pF
D_X inactive delay	t_{DOFF}	0		90	ns	$C_L < 100$ pF
Data delay	t_{DFSX}	0		140	ns	
Data delay	t_{DDX}	0		100	ns	$C_L < 100$ pF

Timing Waveforms

Timing Measurement Points

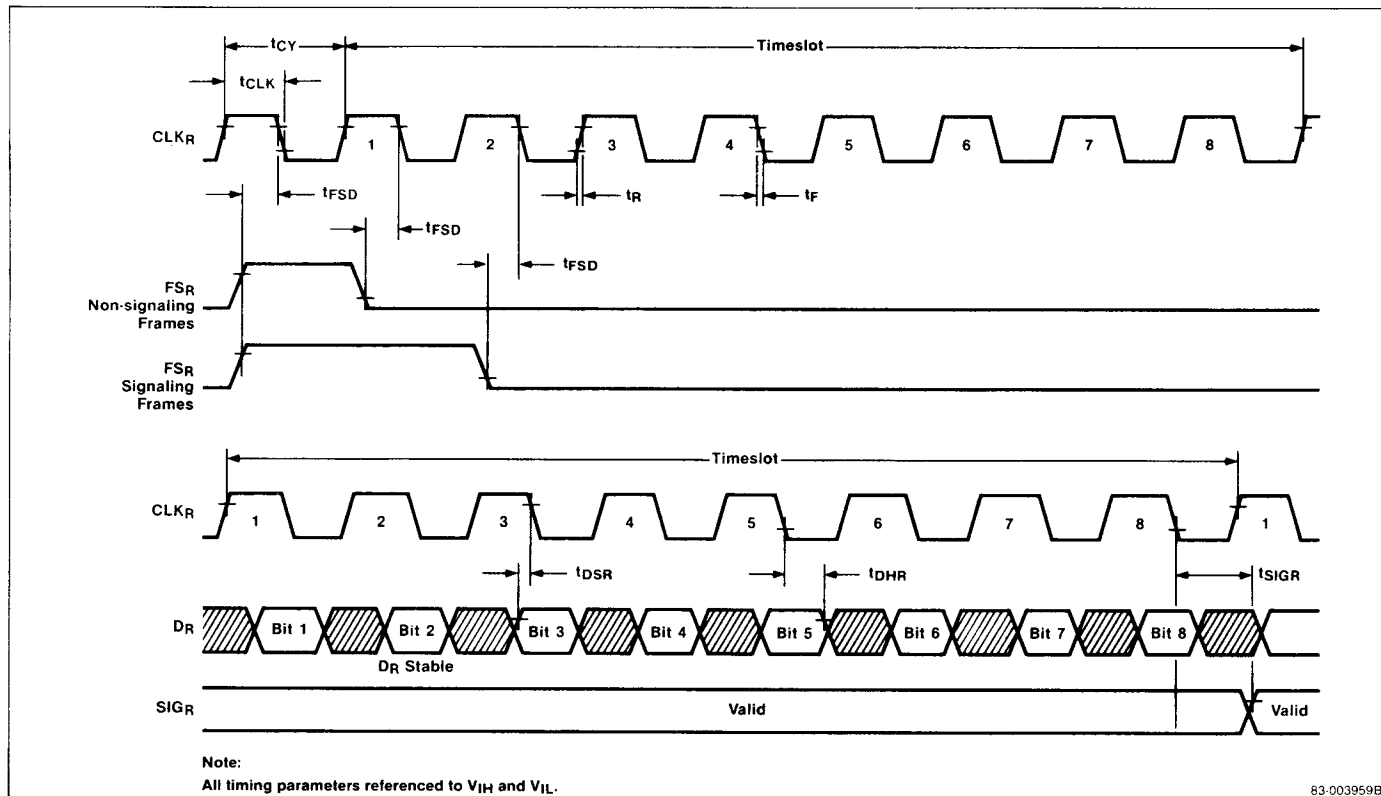


Transmit Timing, Fixed Data Rate Mode

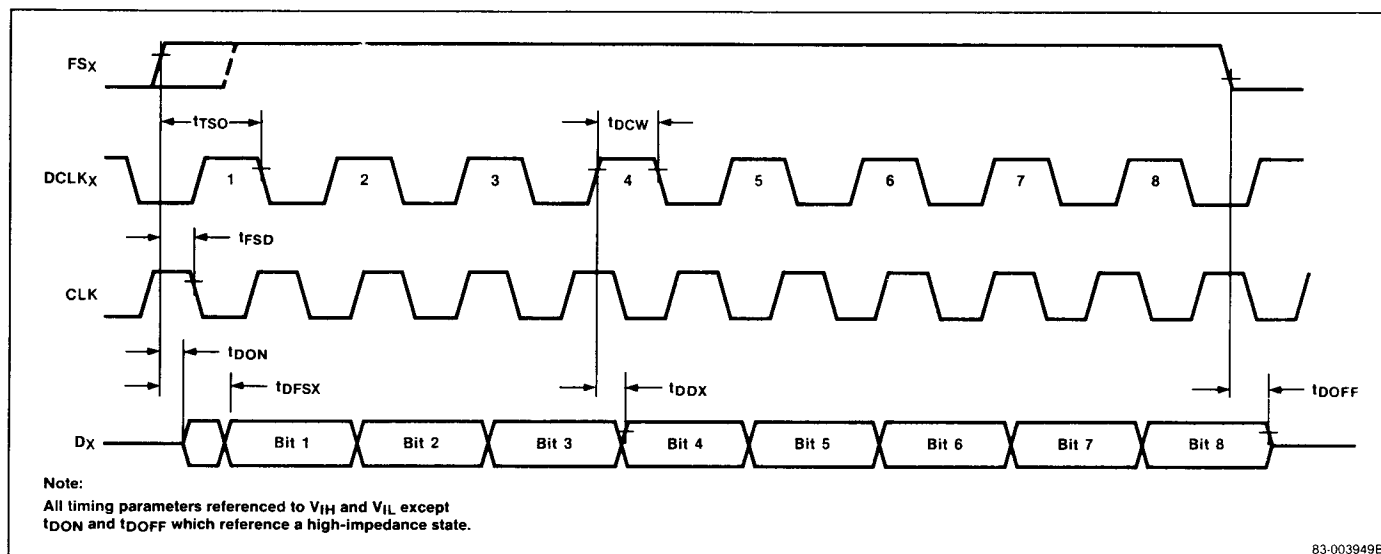


Timing Waveforms (cont)

Receive Timing, Fixed Data Rate Mode

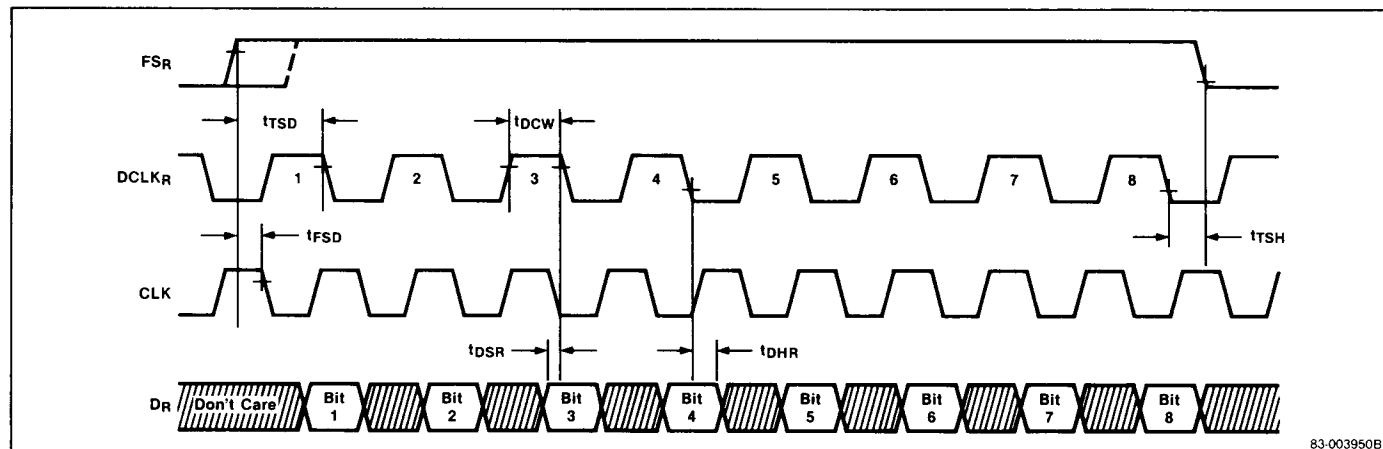


Transmit Timing, Variable Data Rate Mode



Timing Waveforms (cont)

Receive Timing, Variable Data Rate Mode



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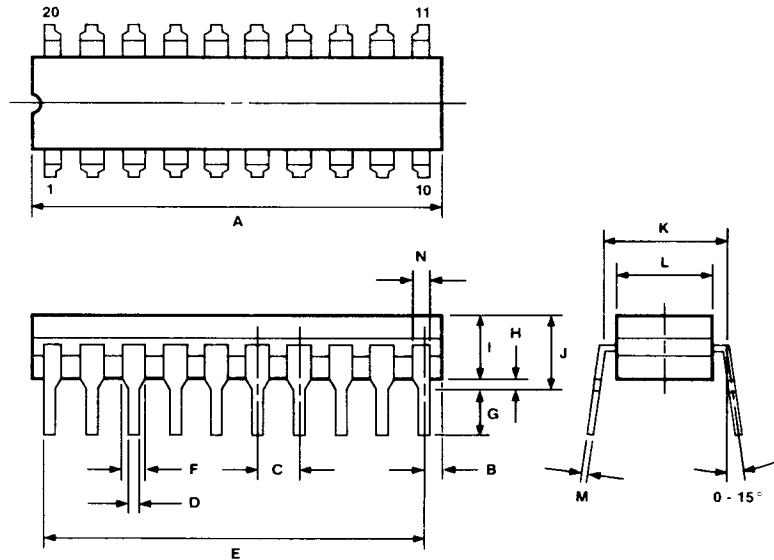
Packaging Information (cont)

20-Pin Ceramic DIP (300-mil), μPD9513AD

Item	Millimeters	Inches
A	25.40 max	1.000 max
B	1.27 max	.050 max
C	2.54 [TP]	.100 [TP]
D	.50 ^{+.09} _{-.15}	.020 ^{+.004} _{-.006}
E	22.86	.900
F	.95 min	.037 min
G	2.54 min	.100 min
H	.51 min	.020 min
I	4.57 max	.180 max
J	5.08 max	.200 max
K	7.62 [TP]	.300 [TP]
L	7.60 max	.300 max
M	.25 ^{+.11} _{-.05}	.010 ^{+.004} _{-.002}
N	.85 min	.033 min

Note:

- [1] Each lead centerline is located within .25 mm [.01 inch] of its true position [TP] at maximum material condition.
 [2] Item "K" to center of leads when formed parallel.



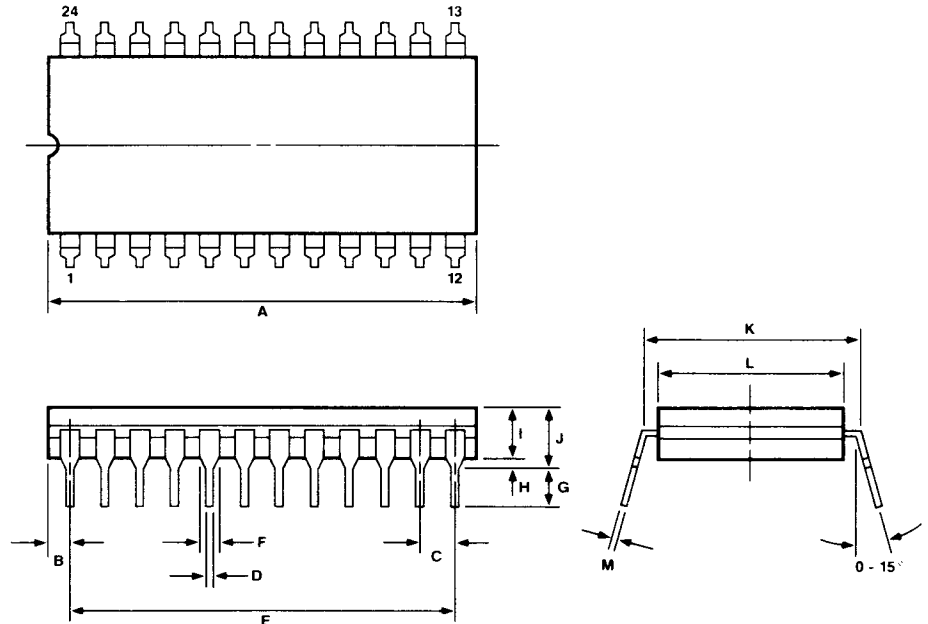
83-004042B

24-Pin Ceramic DIP (600-mil), μPD9514AD

Item	Millimeters	Inches
A	33.02 max	1.300 max
B	2.54 max	.100 max
C	2.54 [TP]	.100 [TP]
D	.50 ^{+.09} _{-.15}	.020 ^{+.004} _{-.006}
E	27.94	1.100
F	.90 min	.036 min
G	2.54 min	.100 min
H	.51 min	.020 min
I	4.57 max	.180 max
J	5.08 max	.200 max
K	15.24 [TP]	.600 [TP]
L	14.20 max	.56 max
M	.25 ^{+.11} _{-.05}	.010 ^{+.004} _{-.002}

Note:

- [1] Each lead centerline is located within .25 mm [.01 inch] of its true position [TP] at maximum material condition.
 [2] Item "K" to center of leads when formed parallel.



83-004044B

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