

SAMSUNG

ELECTRONICS

Product Information

ISSUE DATE : 2002-10-01

MODEL : LTM213U4-L01

Note : This Product information is subject to change after 3 months of issuing date

Prepared by AMLCD Application Engineering 2Group

Samsung Electronics Co . , LTD.



Contents

General Description	-----	(3)
1. Absolute Maximum Ratings	-----	(4)
1.1 Absolute Ratings Of Environment		
1.2 Electrical Absolute Ratings		
2. Optical Characteristics	-----	(6)
3. Electrical Characteristics	-----	(10)
3.1 TFT LCD Module		
3.2 Back-light Unit		
4. Block Diagram	-----	(13)
4.1 TFT LCD Module		
4.2 Back-light Unit		
5. Input Terminal Pin Assignment	-----	(14)
5.1 Input Signal		
5.2 Open LDI Interface		
5.3 Input Power		
5.4 Back-light Unit		
5.5 Input Signals, Basic Display Colors and Gray Scale of Each Color		
6. Interface Timing	-----	(18)
6.1 Timing Parameters (DE only mode)		
6.2 Timing Diagrams of interface Signal (DE only mode)		
6.3 Power ON/OFF Sequence		
7. Outline Dimension	-----	(21)
8. General Precaution	-----	(22)
8.1 Handling		
8.2 Storage		
8.3 Operation		
8.4 Others		

General Description

* Description

LTM213U4-L01 is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFTs as switching devices. This model is composed of a TFT LCD panel, a driver circuit and a back-light system. The resolution of a 21.3" contains 1600 x 1200 pixels and can display up to 16.7 million colors with wide viewing angle of 85° or higher in all directions. (Vertical viewing angle : 170° , Horizontal viewing angle : 170°)

* Features

- High contrast ratio, high aperture structure
- PVA (Patterned Vertical Alignment) Mode
- Wide viewing angle($\pm 170^\circ$)
- High speed response
- UXGA(1600 x1200)
- Replaceable 2 triple CCFTs (Cold Cathode Fluorescent Tube)
- Low Power consumption
- DE only mode
- Open LDI (LVDS Display Interface) : DS90CF388
- Narrow bezel and compact design

* Applications

- Workstation & desktop monitors
- Display terminals for AV application products
- Monitors for industrial machine and medical appliances

* General information

Items	Specification	Unit	Note
Display area	432(H) x 324(V) (21.3inch diagonal)	mm	
Driver element	a-Si TFT active matrix		
Display colors	16.7M (true 8-bit)	colors	
Number of pixels	1600 x 1200	pixel	
Pixel arrangement	RGB vertical stripe		
Pixel pitch	0.27(H) x 0.27(W)	mm	
Display mode	Normally Black		
Surface treatment	Haze 25% , Hard - coating (3H)		conduction pol.

*** Mechanical information**

Item		Min.	Typ.	Max.	Note
Module size	Horizontal(H)	461.5	462.0	462.5	mm
	Vertical(V)	360.5	361.0	361.5	mm
	Depth(D)	-	-	26.0	mm
Weight		-	-	3.9	kg

1. Absolute Maximum Ratings

1.1 Absolute ratings of environment

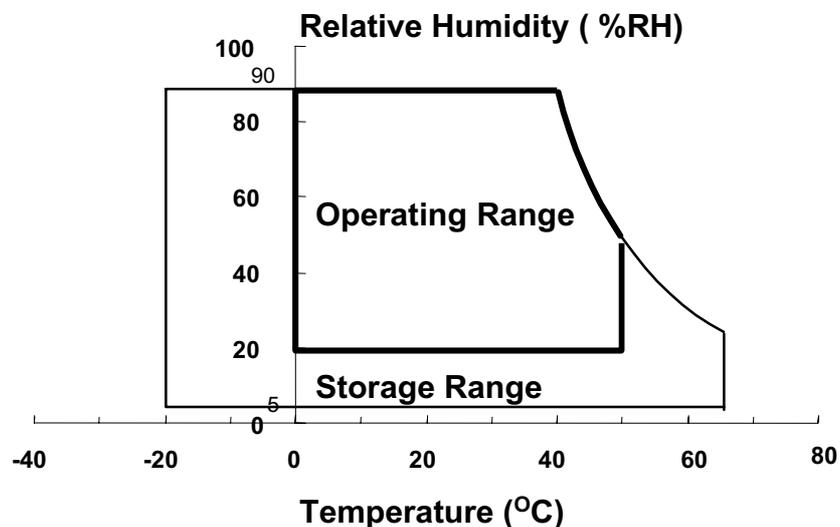
Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T _{STG}	-20	65	°C	(1)
Operating temperature (Surface of panel temperature)	T _{OPR}	0	50	°C	(1)
Shock (non - operating)	Snop	-	50	G	(2),(4)
Vibration (Non - operating)	Vnop	-	1.0	G	(3),(4)

Note (1) Temperature and relative humidity range are shown in the figure below.

90 % RH Max. (40 °C ≥ Ta)

Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

- (2) 11ms, sine wave, 1 time for ±X, ±Y, ±Z axis
- (3) 10-300 Hz, Sweep rate 10min, 120min for X,Y,Z axis
- (4) At testing Vibration and Shock, the fixture in holding the Module to be tested have to be hard and rigid enough so that the Module would not be twisted or bent by the fixture.



1.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD Module

(V_{SS} = GND = 0 V)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VDD	V _{SS} -0.5	6.5	V	(1)

NOTE (1) Within Ta (25 ± 2 °C)

(2) BACK-LIGHT UNIT

(Ta = 25 ± 2°C)

Item	Symbol	Min.	Max.	Unit.	Note
Lamp Current	I _L	3.0	8.0	mArms	(1),(2)
Lamp Frequency	F _L	30	70	kHz	(1)

NOTE (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under Normal Operating Conditions.

(2) Specified values are for a single lamp.

(Refer to the Note (1) in the page 12 for further information)

2. Optical Characteristics

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1).

◆ Measuring equipment : TOPCON BM-5A , BM-7, PHOTO RESEARCH PR650
Eldim EZ-Contrast

(Inverter Freq. : 60kHz) * Ta = 25 ± 2°C , VDD=5V, fv= 60Hz, fdCLK= 90MHz, IL = 6.5mA_{rms}

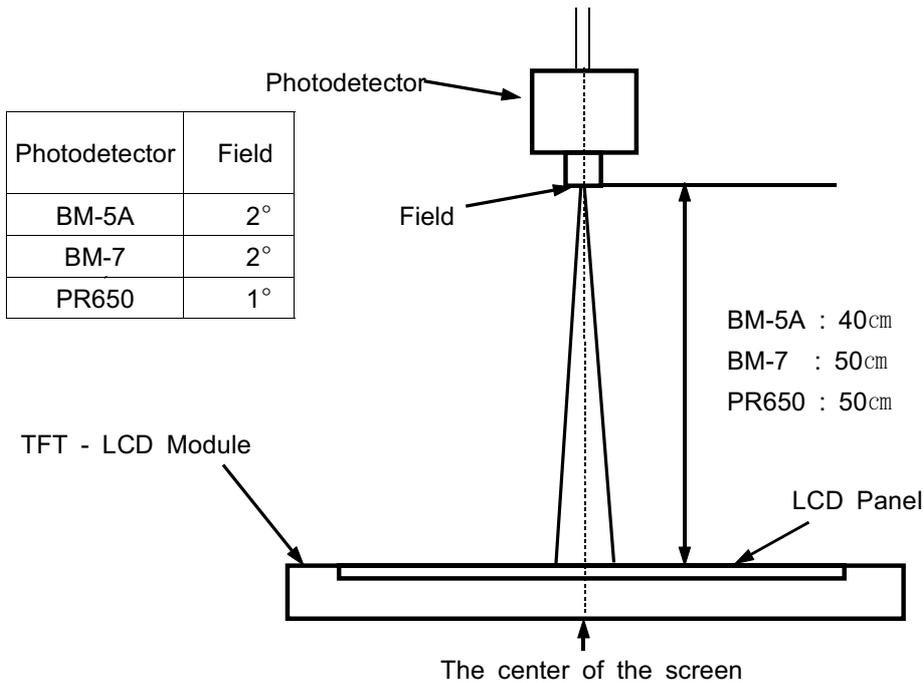
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast Ratio (Center of screen)		C/R		400	500	-		(3) BM-5A	
Response Time	Rising	Tr	Normal $\phi = 0$ $\theta = 0$ Viewing Angle	-	15	20	msec	(4) BM-7	
	Falling	Tf		-	10	15			
Luminance of White (Center of screen)		YL			220	250	-	cd/m ²	(5) BM-5A
Color Chromaticity (CIE 1931)	Red	Rx		Viewing Angle	TYP. -0.03	0.632	TYP. +0.03		(6) PR650
		Ry				0.353			
	Green	Gx				0.293			
		Gy				0.590			
	Blue	Bx				0.140			
		By				0.090			
	White	Wx				0.310			
		Wy	0.340						
Viewing Angle	Hor.	θ L	C/R \geq 10	80	85	-	Degrees	(7) BM-5A	
		θ R		80	85	-			
	Ver.	ϕ H		80	85	-			
		ϕ L		80	85	-			
Brightness Uniformity (9 points)		Buni		-	-	30	%	(8) BM-5A	

Note 1) Test Equipment Setup

After stabilizing and leaving the panel alone at a given temperature for 30 min ,the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. 30 min after lighting the back-light. This should be measured in the center of screen.

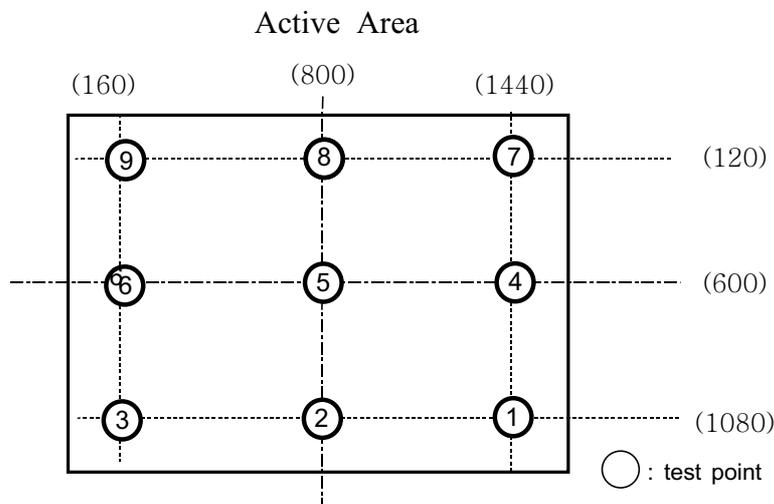
A single lamp current : 6.5mA (Refer to the note(1) in the page 12 for more information.)

Environment condition : $T_a = 25 \pm 2 \text{ } ^\circ\text{C}$



Optical Measuring Equipment Setup

Note 2) Definition of test point



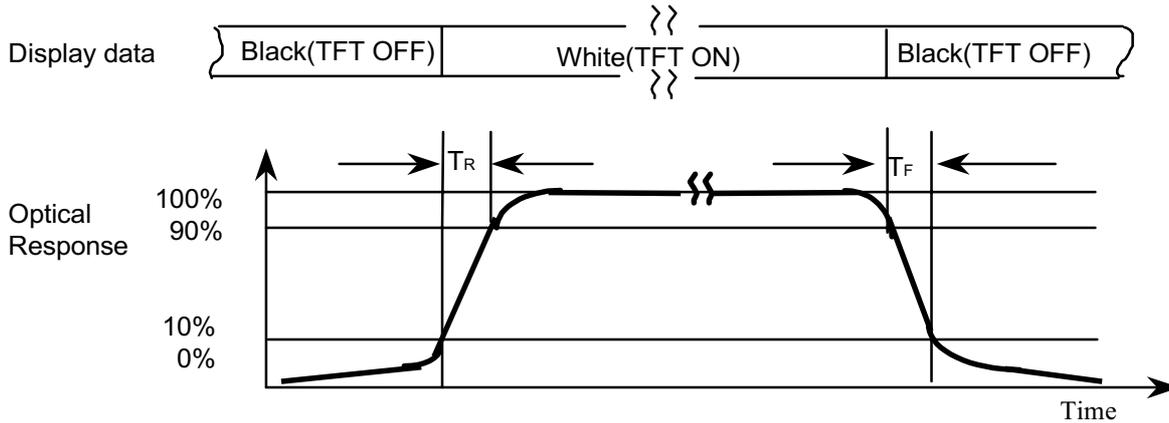
Note 3) Definition of Contrast Ratio (C/R) : Ratio of gray max (Gmax) & gray min (Gmin) at the center point(5) of the panel

$$CR = \frac{G \text{ max}}{G \text{ min}}$$

Gmax : Luminance with all pixels white

Gmin : Luminance with all pixels black

Note 4) Definition of Response time : Sum of T_r , T_f

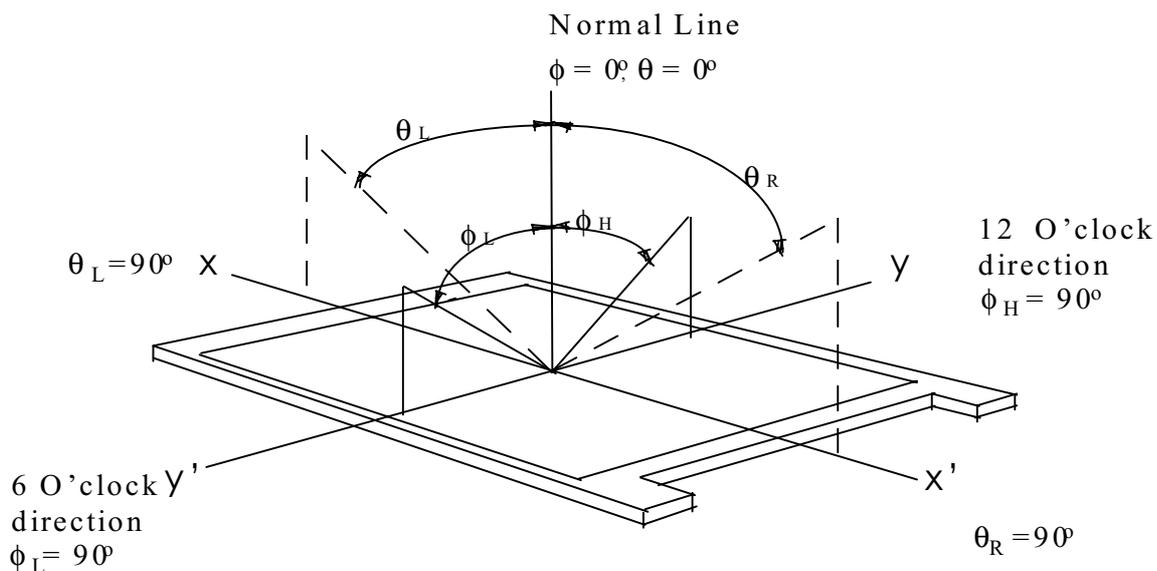


Note 5) Definition of Luminance of White : Luminance of white at center point(5).

Note 6) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red , Green , Blue & White at center point(5).

Note 7) Definition of Viewing Angle : Viewing angle range ($CR \geq 10$)



Note 8) Definition of 9 points brightness uniformity

$$B_{uni} = 100 * \frac{(B_{max} - B_{min})}{B_{max}}$$

Bmax : Maximum brightness

Bmin : Minimum brightness

3. Electrical Characteristics

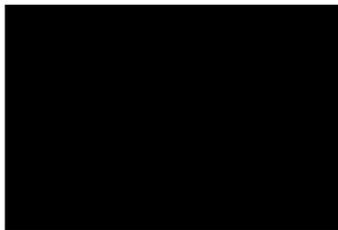
3.1 TFT LCD MODULE

Ta = 25°C

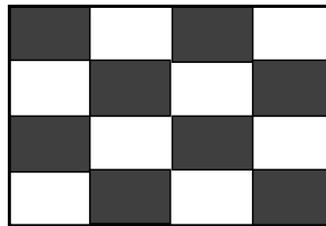
Item	Symbol	Min.	Typ.	Max.	Unit	Note	
Voltage of Power Supply	V _{DD}	4.5	5.0	5.5	V	(1)	
Interface type	LVDS	Open LDI (DS90C387 / 388 Pair)					
Current of Power Supply	(a)Black	-	860	1020	mA	(2),(3)	
	(b)Mosaic	-	1060	1200	mA		
	(c)2Line Vertical	-	1260	1520	mA		
Vsync Frequency	f _V	58	60	60	Hz	2pxl/clock	
Hsync Frequency	f _H	70	75	75	kHz		
Main Frequency	f _{DCLK}	62	81	82	MHz		
Rush Current	I _{RUSH}	-	-	4.0	A	(4)	

- Note
- (1) Main pixel clock frequency is the value which is measured at the input of LVDS transmitter.
 - (2) f_V=60Hz, f_{DCLK} =82MHz, V_{DD} = 5.0V, DC Current.
 - (3) Power dissipation check pattern(LCD Module only)

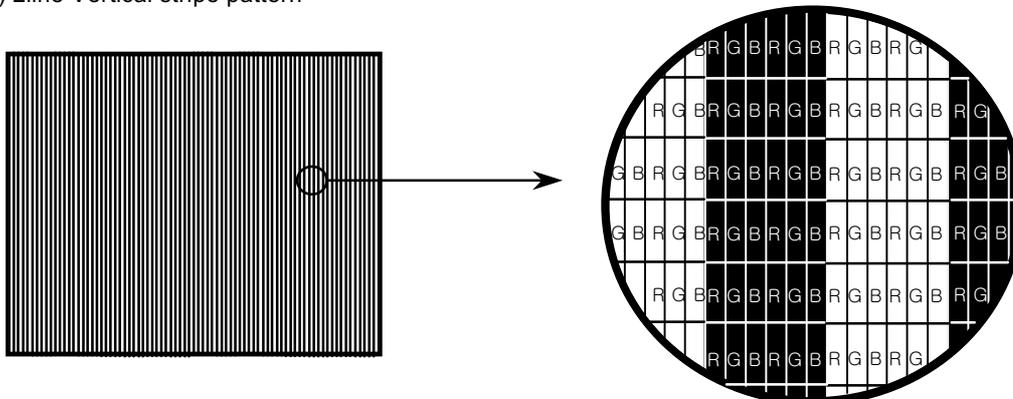
a)Black Pattern



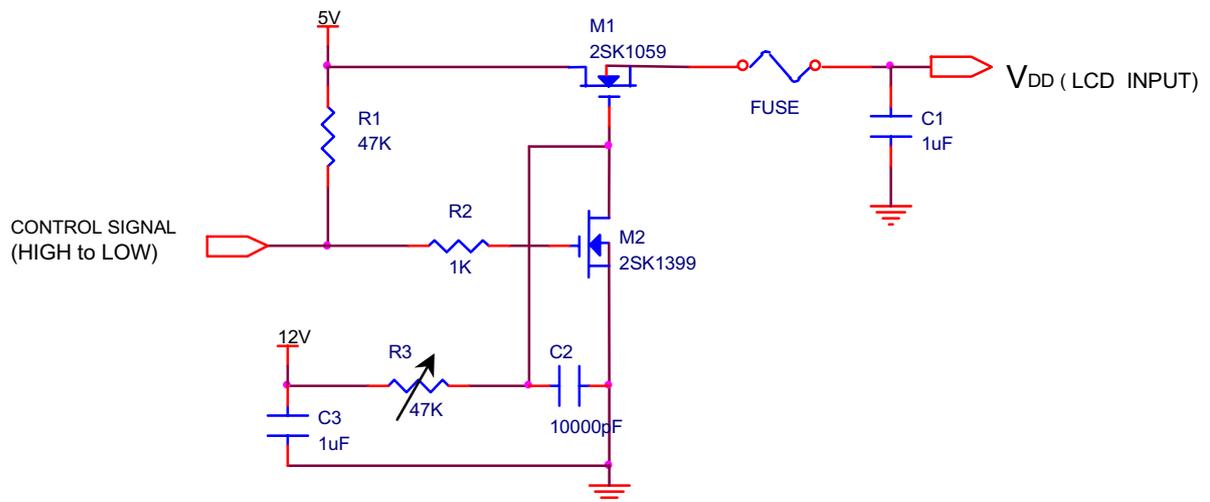
b)Mosaic Pattern



*c) 2line Vertical stripe pattern



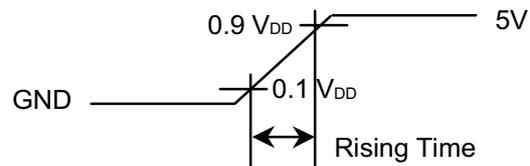
(4) Measurement Conditions



Note : Control Signal : High(+5V) -->Low(Ground)

All Signal lines to panel except for power 5V : Ground

The rising time of supplied voltage is controlled to 470us by R3 and C2 value.



3.2 BACK-LIGHT UNIT

The back-light system is an edge - lighting type with 2 triple CCFTs (Cold Cathode Fluorescent Tube). The characteristics of two dual lamps are shown in the following tables.

Ta=25 ± 2°C

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Lamp Current	I _L	2.0	6.5	6.5	mArms	(1)
Lamp Voltage	V _L	-	860	-	Vrms	(1)
Lamp Frequency	f _L	30	-	60	kHz	(2)
Start up Voltage	V _s	-	-	0°C:1,800	Vrms	(3)
				25°C:1,300		

Note) The method of measurements inverter should be used PWM(Pulse Width Modulation).

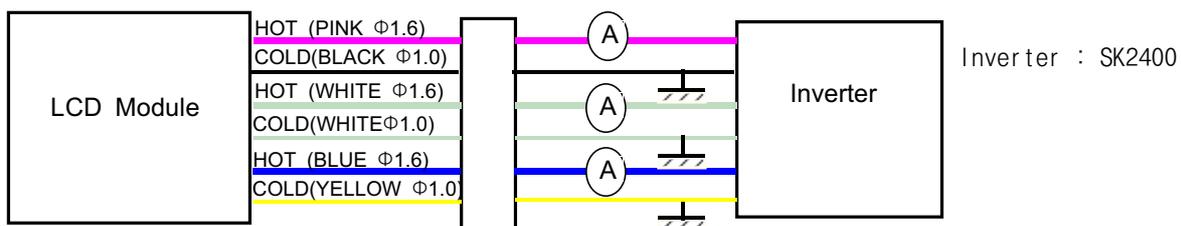
The waveform of the inverter output voltage must be area symmetric and the design of the inverter must have specifications for the modularized lamp.

The performance of the back-light, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the back-light and the inverter (miss lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Note (1) Triple lamp current is measured with current meter for high frequency as shown below.

Refer to the block diagram of the back-light unit in the next page for more information.

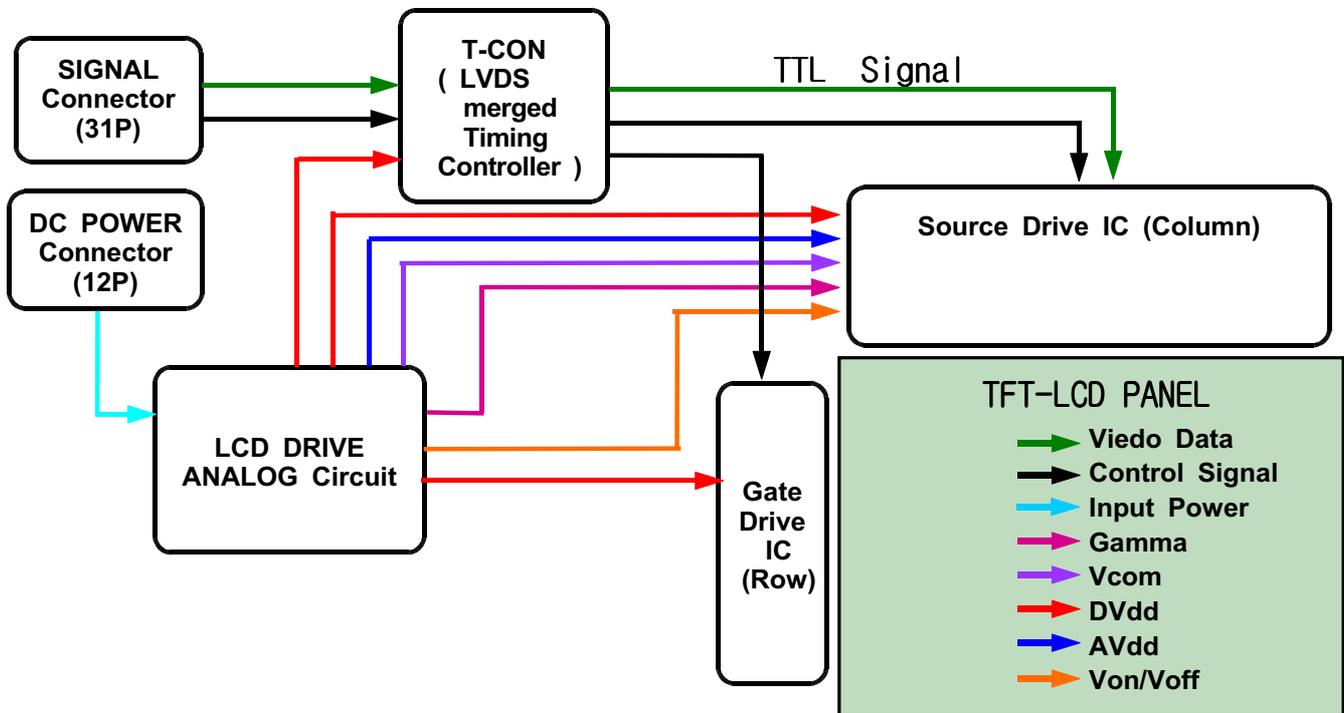
Specified values are for a triple lamp.



- (2) Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- (3) If an inverter has shutdown function it should keep its output for more than 1 second even if the lamp connector open. Otherwise the lamps may not to be turned on.
- (4) Life time (Hr) of a lamp is defined as the time in which it continues to operate under the condition of Ta = 25± 2°C and I_L = 6.5 mArms until the brightness becomes 50% or lower than it's original value.
- (5) Inverter use high voltage. It should be disconnected power, before Inverter is assembled or disassembled.

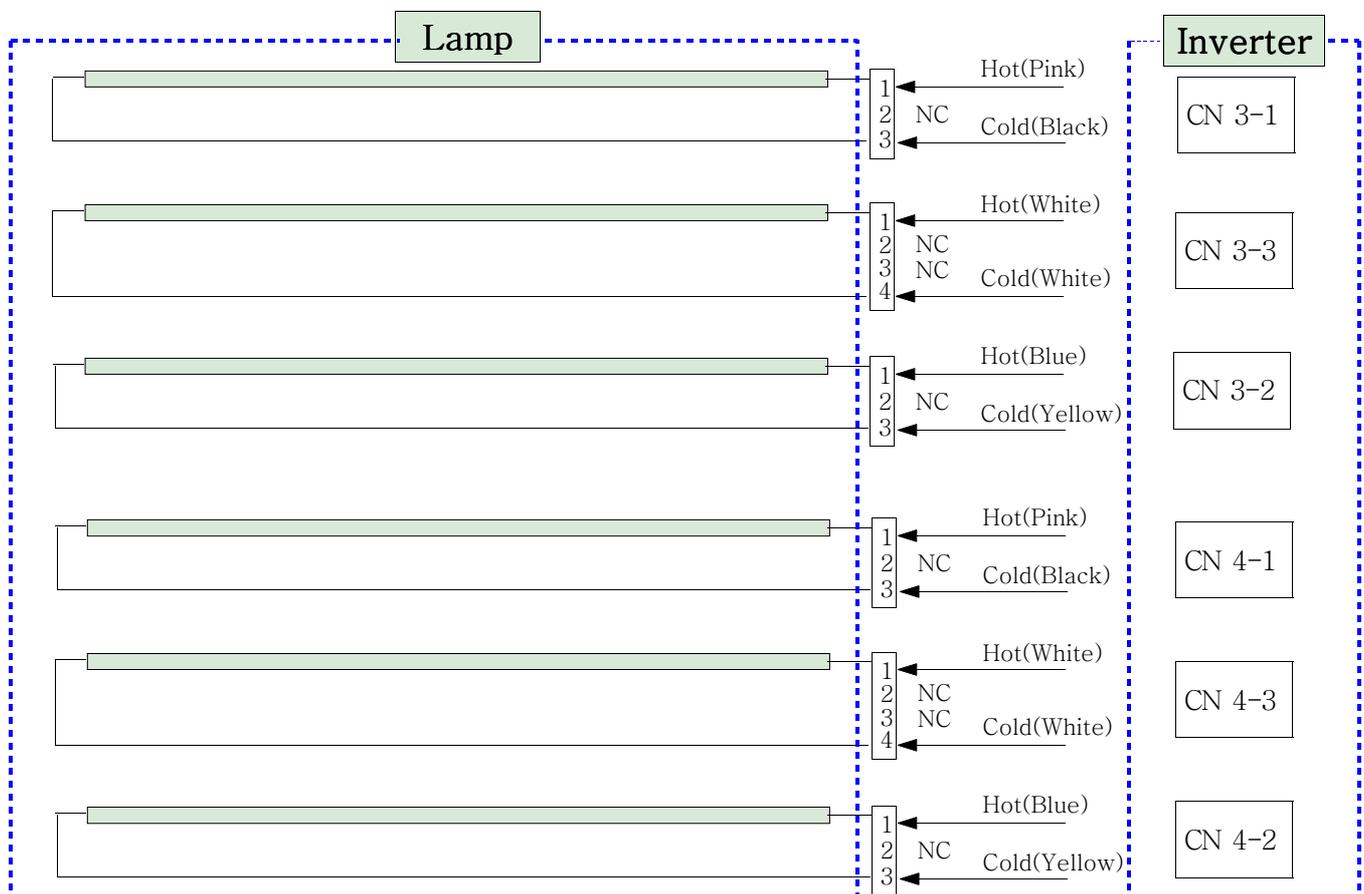
4. Block Diagram

4.1 TFT LCD MODULE



4.2 BACK-LIGHT UNIT

Connector: JST BHR-04VS-1, BHR-03VS-1



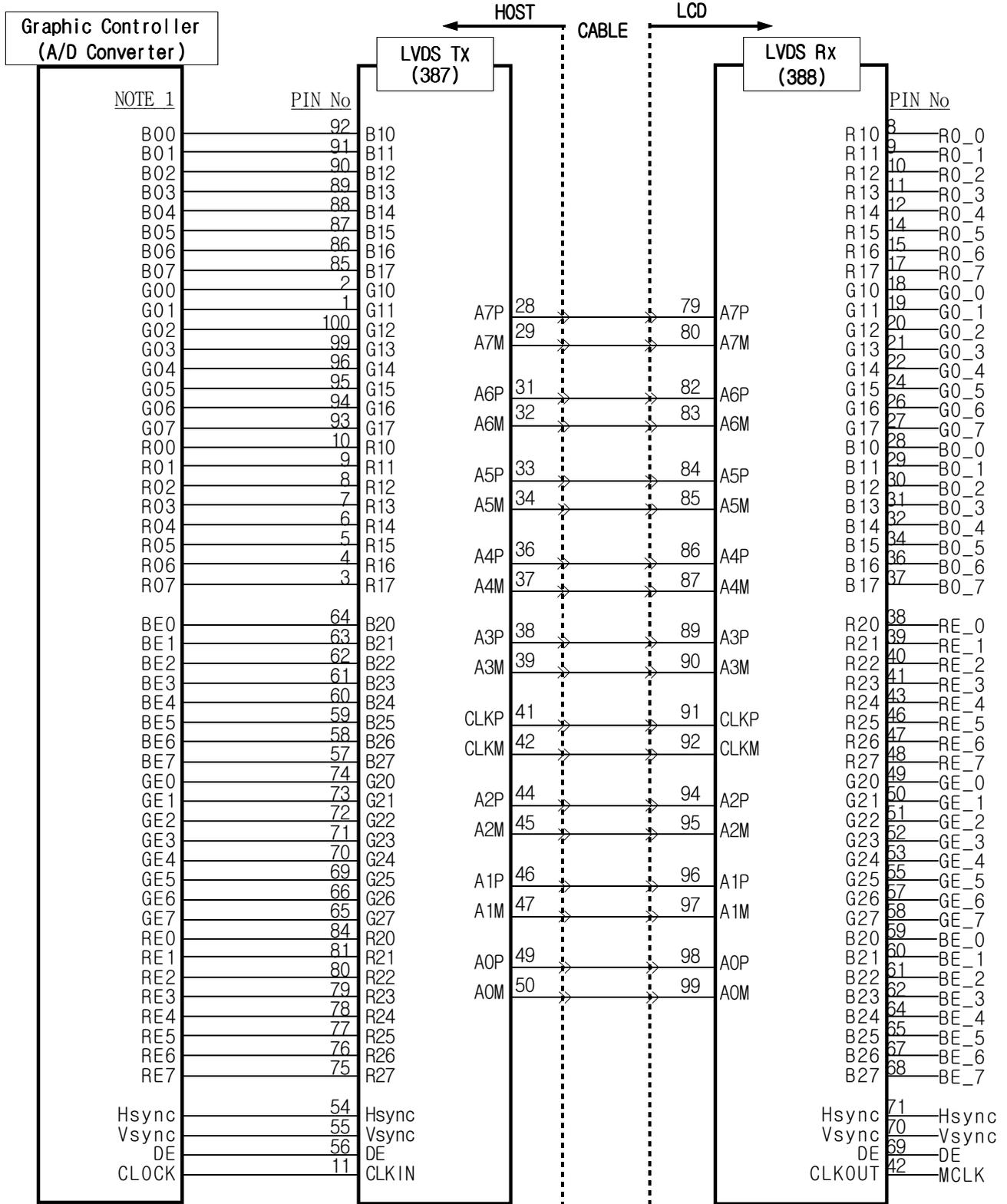
5. Input Terminal Pin Assignment

5.1. Input Signal (Connector : JAE WE31P-HF)

(Mating Connector :JAE F1-WE31S-HF)

Pin No	Symbol	Function
1	GND	Ground
2		
3	A0M	Negative LVDS differential data output
4	A0P	Positive LVDS differential data output
5	A1M	Negative LVDS differential data output
6	A1P	Positive LVDS differential data output
7	A2M	Negative LVDS differential data output
8	A2P	Positive LVDS differential data output
9	GND	Ground
10		
11	CLKM	Negative LVDS differential clock output
12	CLKP	Positive LVDS differential clock output
13	A3M	Negative LVDS differential data output
14	A3P	Positive LVDS differential data output
15	GND	Ground
16		
17	A4M	Negative LVDS differential data output
18	A4P	Positive LVDS differential data output
19	A5M	Negative LVDS differential data output
20	A5P	Positive LVDS differential data output
21	A6M	Negative LVDS differential data output
22	A6P	Positive LVDS differential data output
23	GND	Ground
24		
25	A7M	Negative LVDS differential data output
26	A7P	Positive LVDS differential data output
27	N.C	Reserved
28		
29		
30		
31		

5.2 Open LDI Interface
 - Receiver : NS DS90CF388



5.3 Input Power (Connector : Molex 53261-1290 (Matching Socket : 51021-1200))

Pin No	Symbol	Function
1	+5V	Module Input Vcc
2		
3		
4		
5		
6		
7	GND	Power Ground
8		
9		
10		
11		
12		

5.4 Back-light Unit (Connector: JST BHR-04VS-1, BHR-03VS-1)

Pin No	Input [ch1],[ch2]	Color	Function
3-1-1	HOT	Pink	High Voltage
3-1-2	N.C	-	-
3-1-3	Cold	Black	Ground
3-2-1	HOT	Blue	High Voltage
3-2-2	N.C		
3-2-3	Cold	Yellow	Ground
3-3-1	HOT	White	High Voltage
3-3-2	N.C	-	-
3-3-3			
3-3-4	Cold	White	Ground
4-1-1	HOT	Pink	High Voltage
4-1-2	N.C		
4-1-3	Cold	Black	Ground
4-2-1	HOT	Blue	High Voltage
4-2-2	N.C	-	-
4-2-3	Cold	Yellow	Ground
4-3-1	HOT	White	High Voltage
4-3-2	N.C	-	-
4-3-3			
4-3-4	Cold	White	Ground
Connector Part No	JST BHR-03VS-1, JST BHR-04VS-1		

5.5 Input Signal, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY	DATA SIGNAL																					GRAY SCALE LEVEL					
		RED							GREEN							BLUE												
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4		B5	B6	B7		
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-	
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	-	
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	-	
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-	
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	-	
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	-	
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1	
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R252
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	LIGHT ↓	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253	
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254	
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255	
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0	
	DARK ↑	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1	
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G252
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	LIGHT ↓	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	G253	
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	G254	
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	G255	
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B1	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B252
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	LIGHT ↓	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	B253	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B254	
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B255	

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

6. Interface Timing

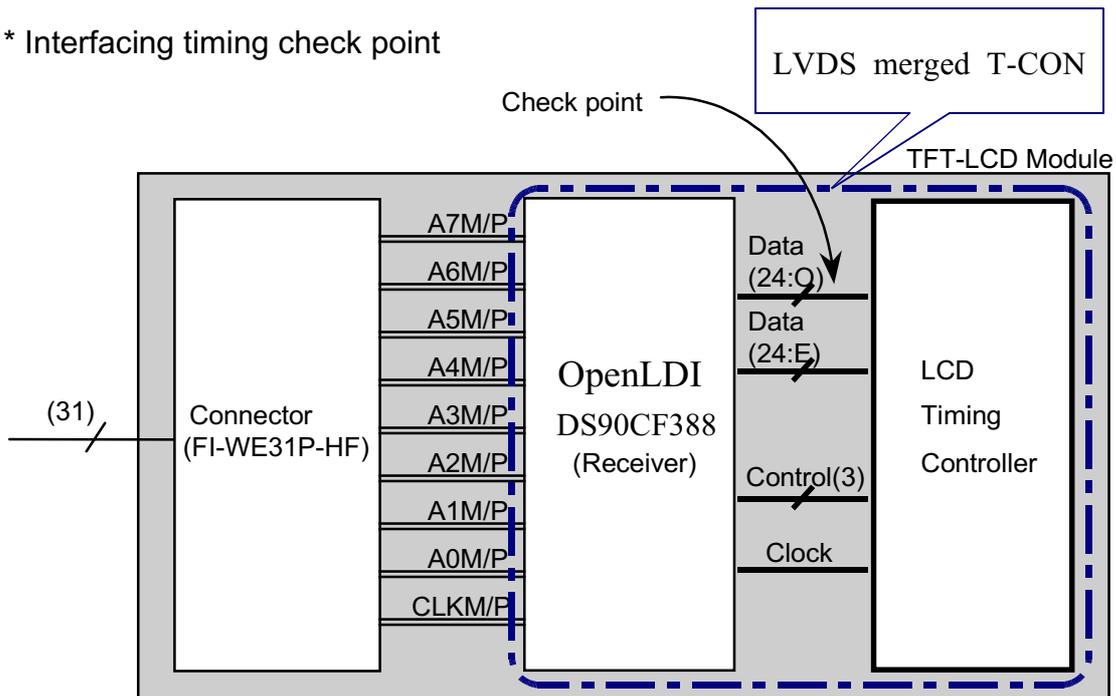
6.1 Timing Parameters (DE only mode)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
Clock	Frequency	1/Tc	62	81	82	MHz	(2)
	Hgh Time	TCH	2	-	-	nsec	
	Low Time	TCL	2	-	-	nsec	
Data	Setup Time	TDS	2	-	-	nsec	
	Hold Time	TDH	2	-	-	nsec	
Data Enable	Setup Time	TES	2	-	-	nsec	
Frame Frequency	Cycle	Tv	-	16.7	16.7	msec	
			1208	1250	1250	lines	
Vertical Active Disply Term	Display Period	TvD	1200	1200	1200	lines	
	Verticle Blank Period	TvB	8	-	50	lines	
One Line Scanning Time	Cycle	TH	900	1080	1090	clocks	2pixel/clock
Horizontal Active Display Term	Display Period	THD	800	800	800	clocks	

Note 1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system

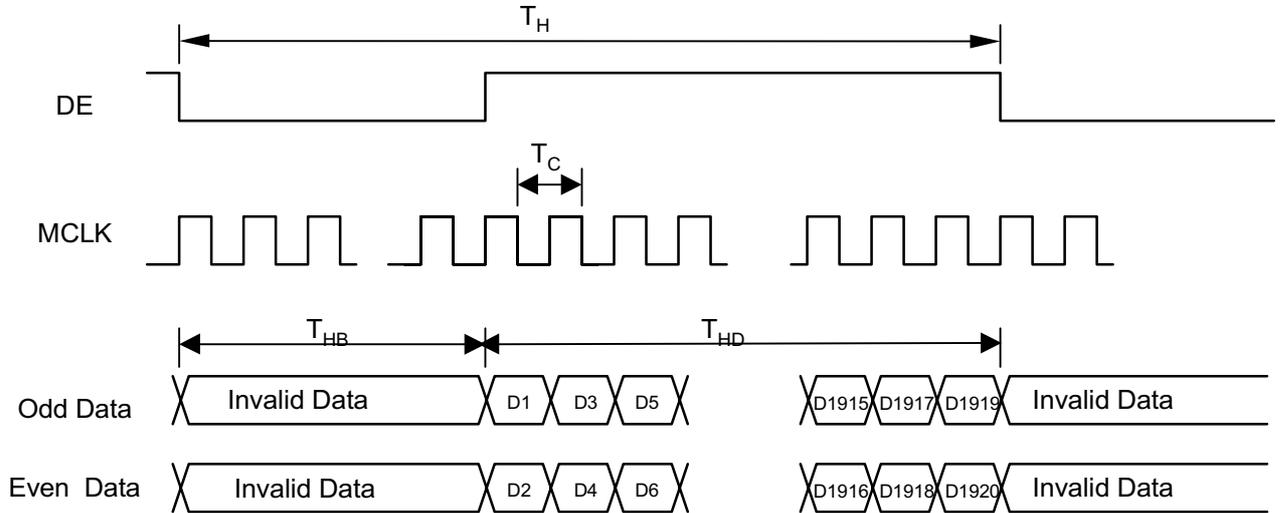
2) Internal Vcc = 3.3V

* Interfacing timing check point

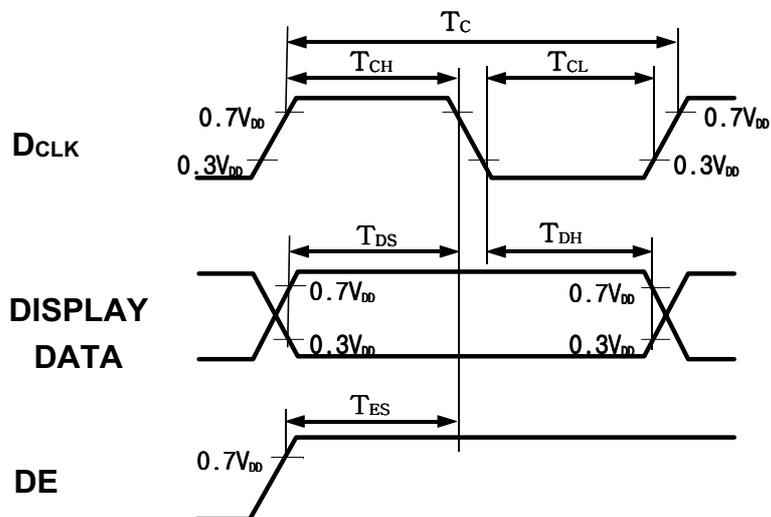
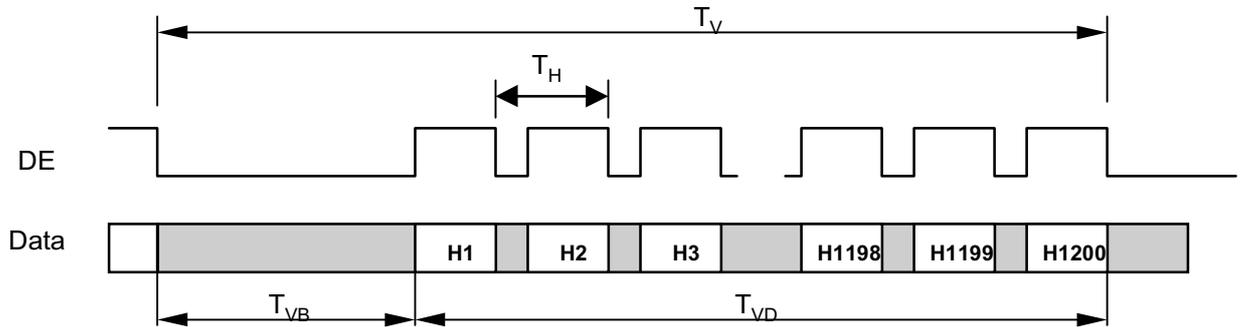


6.2 Timing diagrams of interface signal (DE only mode)

[Horizontal Timing]

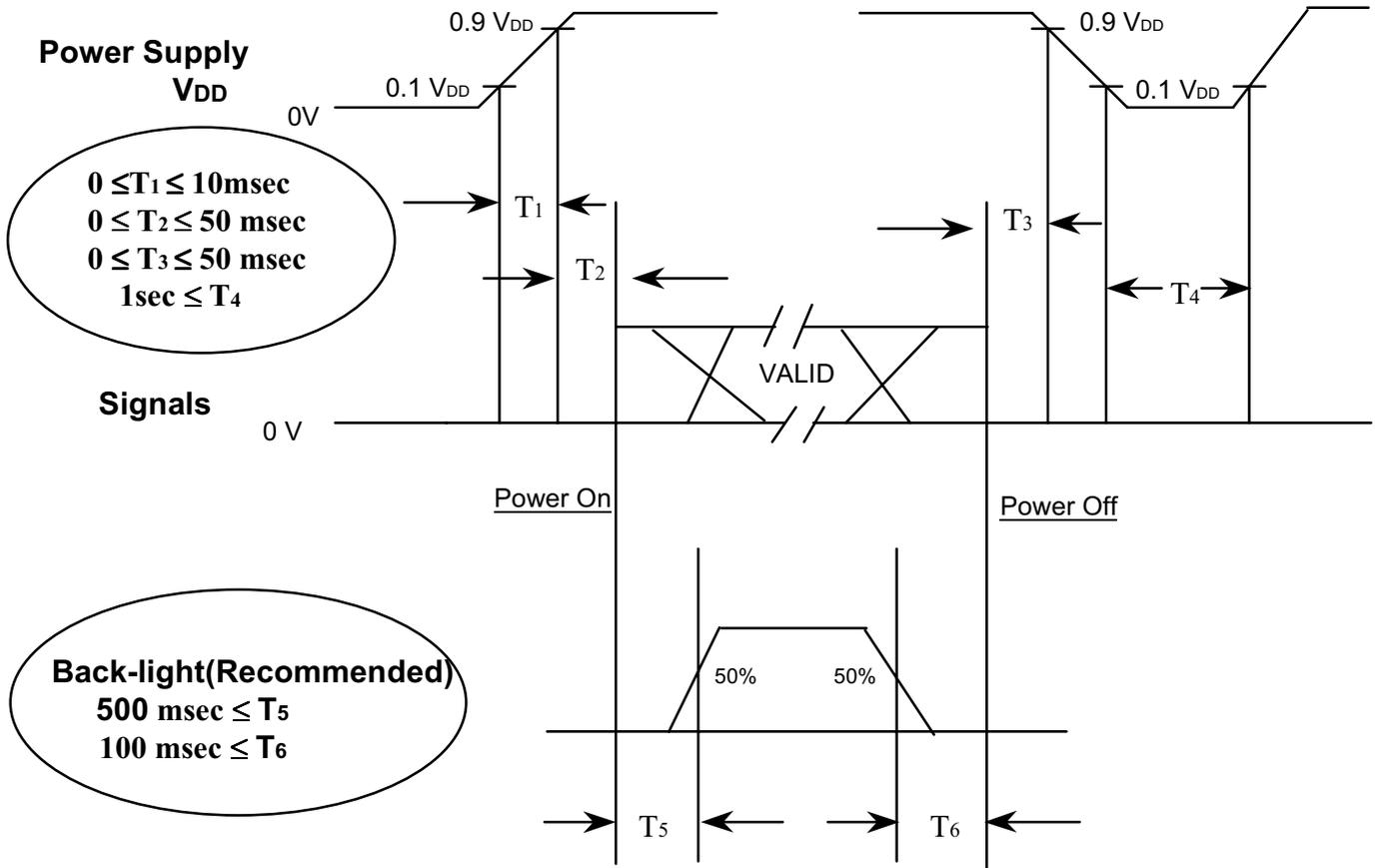


[Vertical Timing]



6.3 Power ON/OFF Sequence

: To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.

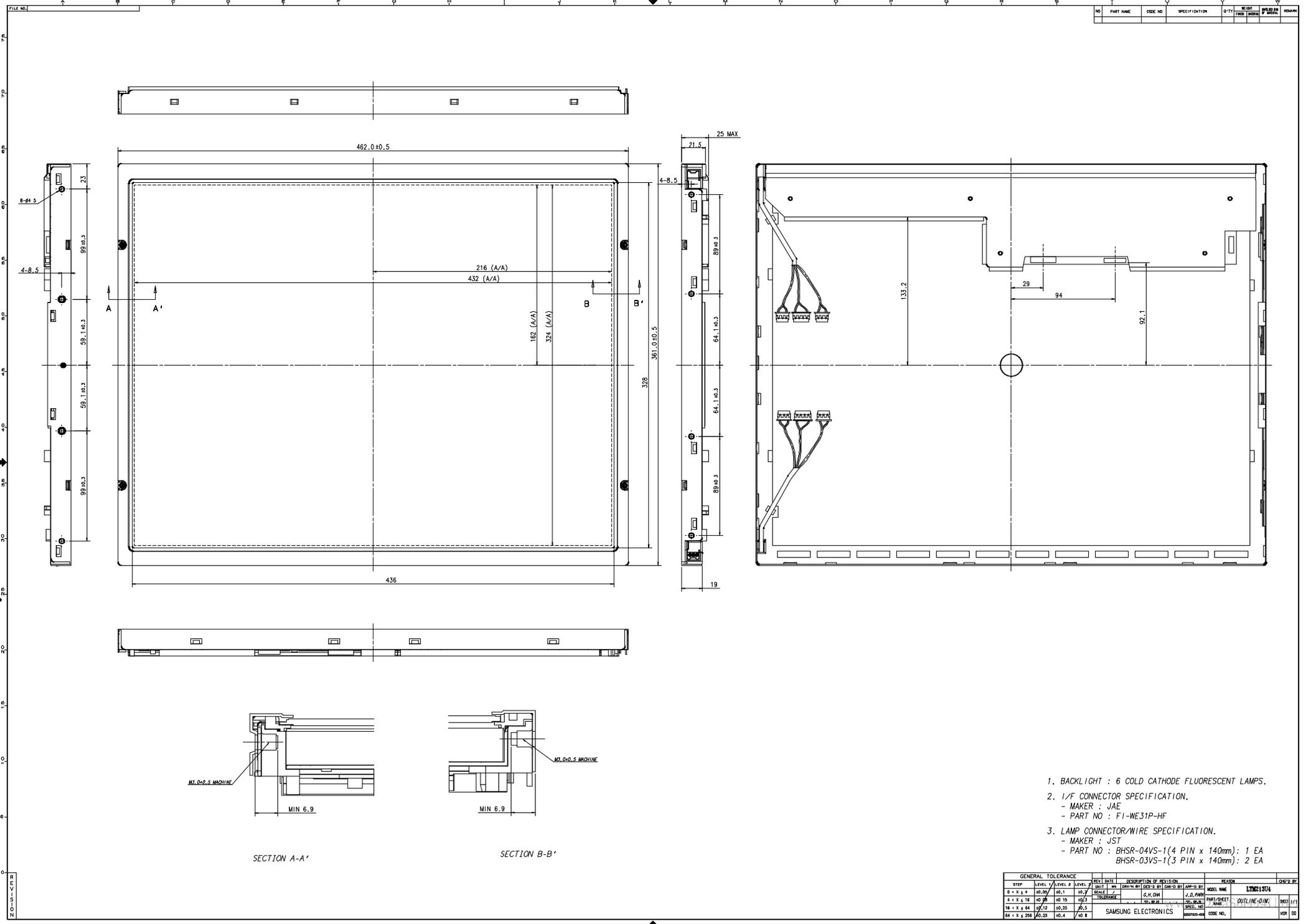


Power ON/OFF Sequence

NOTE.

- (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD}.
- (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become abnormal screen.
- (3) In case of V_{DD} = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T₄ should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

7. Outline Dimension
(Refer to the next page.)



NO	PART NAME	CODE NO	SPECIFICATION	Q'TY	UNIT	REMARKS
----	-----------	---------	---------------	------	------	---------

1. BACKLIGHT : 6 COLD CATHODE FLUORESCENT LAMPS.
2. I/F CONNECTOR SPECIFICATION.
 - MAKER : JAE
 - PART NO : F1-WE31P-HF
3. LAMP CONNECTOR/WIRE SPECIFICATION.
 - MAKER : JST
 - PART NO : BHSR-04VS-1(4 PIN x 140mm) : 1 EA
 BHSR-03VS-1(3 PIN x 140mm) : 2 EA

GENERAL TOLERANCE				REV. DATE				DESCRIPTION OF REVISION				DRAWN BY		CHECKED BY	
STEP	LEVEL 1	LEVEL 2	LEVEL 3	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.
0	x	± 0.09	± 0.1												
1	x	± 0.18	± 0.25												
14	x	± 0.44	± 0.5												
64	x	± 0.256	± 0.4												

8. General Precautions

8.1 Handling

- (a) When the module is assembled, it should be attached to the system firmly using every mounting hole. Be careful not to twist and bend the modules.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static , it may cause damage to the CMOS Gate Array IC.
- (i) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not pull or fold the lamp wire.
- (l) Do not adjust the variable resistor which is located on the module.
- (m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (n) Pins of I/F connector shall not be touched directly with bare hands.

8.2 Storage

- (a) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

8.3 Operation

- (a) Do not connect,disconnect the module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the item 6.3 "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back-light connector and its inverter power supply shall be a minimized length and be connected directly . The longer cable between the back-light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

8.4 Others

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
Otherwise the module may be damaged.
- (d) If the module displays the same pattern continuously for a long period of time,it can be the situation when the image "Sticks" to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.