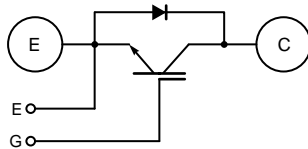
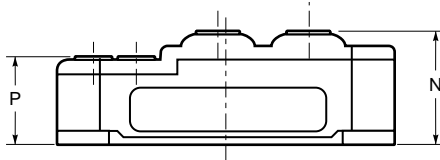
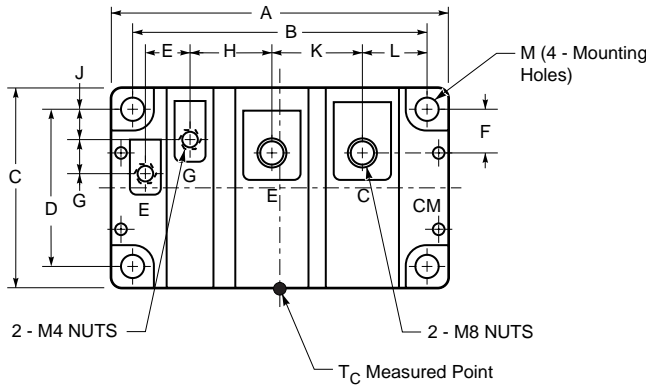


MITSUBISHI IGBT MODULES  
**CM600HU-12H**  
 HIGH POWER SWITCHING USE  
 INSULATED TYPE



**Description:**

Mitsubishi IGBT Modules are designed for use in switching applications. Each module consists of one IGBT in a single configuration with a reverse-connected super-fast recovery free-wheel diode. All components and interconnects are isolated from the heat sinking baseplate, offering simplified system assembly and thermal management.

**Features:**

- Low Drive Power
- Low  $V_{CE(sat)}$
- Discrete Super-Fast Recovery Free-Wheel Diode
- High Frequency Operation
- Isolated Baseplate for Easy Heat Sinking

**Applications:**

- AC Motor Control
- Motion/Servo Control
- UPS
- Welding Power Supplies

**Ordering Information:**

Example: Select the complete module number you desire from the table - i.e. CM600HU-12H is a 600V ( $V_{CES}$ ), 600 Ampere Single IGBT Module.

**Outline Drawing and Circuit Diagram**

Dimensions	Inches	Millimeters
A	4.21	107.0
B	3.66±0.01	93.0±0.25
C	2.44	62.0
D	1.89±0.01	48.0±0.25
E	0.53	13.5
F	0.49	12.55
G	0.39	10.0

Dimensions	Inches	Millimeters
H	1.02	26.0
J	0.37	9.5
K	1.14	29.0
L	0.81	20.5
M	0.26 Dia.	6.5 Dia.
N	1.34 +0.04/-0.02	34 +1.0/-0.5
P	1.02 +0.04/-0.02	26 +1.0/-0.5

Type	Current Rating Amperes	$V_{CES}$ Volts (x 50)
CM	600	12

## CM600HU-12H

HIGH POWER SWITCHING USE  
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Ratings	Symbol	CM600HU-12H	Units
Junction Temperature	$T_j$	-40 to 150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to 125	$^\circ\text{C}$
Collector-Emitter Voltage (G-E SHORT)	$V_{\text{CES}}$	600	Volts
Gate-Emitter Voltage (C-E SHORT)	$V_{\text{GES}}$	$\pm 20$	Volts
Collector Current ( $T_c = 25^\circ\text{C}$ )	$I_c$	600	Amperes
Peak Collector Current ( $T_j \leq 150^\circ\text{C}$ )	$I_{\text{CM}}$	1200*	Amperes
Emitter Current** ( $T_c = 25^\circ\text{C}$ )	$I_E$	600	Amperes
Peak Emitter Current**	$I_{\text{EM}}$	1200*	Amperes
Maximum Collector Dissipation ( $T_c = 25^\circ\text{C}$ )	$P_c$	1560	Watts
Mounting Torque, M8 Main Terminal	–	8.8~10.8	$\text{N} \cdot \text{m}$
Mounting Torque, M6 Mounting	–	3.5~4.5	$\text{N} \cdot \text{m}$
Mounting Torque, M4 Terminal	–	1.3~1.7	$\text{N} \cdot \text{m}$
Weight	–	450	Grams
Isolation Voltage (Main Terminal to Baseplate, AC 1 min.)	$V_{\text{iso}}$	2500	$V_{\text{rms}}$

\* Pulse width and repetition rate should be such that the device junction temperature ( $T_j$ ) does not exceed  $T_{j(\text{max})}$  rating.

\*\*Represents characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWDi).

Static Electrical Characteristics,  $T_j = 25\text{ }^\circ\text{C}$  unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Collector-Cutoff Current	$I_{\text{CES}}$	$V_{\text{CE}} = V_{\text{CES}}, V_{\text{GE}} = 0\text{V}$	–	–	1	mA
Gate Leakage Voltage	$I_{\text{GES}}$	$V_{\text{GE}} = V_{\text{GES}}, V_{\text{CE}} = 0\text{V}$	–	–	0.5	$\mu\text{A}$
Gate-Emitter Threshold Voltage	$V_{\text{GE(th)}}$	$I_c = 60\text{mA}, V_{\text{CE}} = 10\text{V}$	4.5	6	7.5	Volts
Collector-Emitter Saturation Voltage	$V_{\text{CE(sat)}}$	$I_c = 600\text{A}, V_{\text{GE}} = 15\text{V}, T_j = 25^\circ\text{C}$	–	2.4	3.0	Volts
		$I_c = 600\text{A}, V_{\text{GE}} = 15\text{V}, T_j = 125^\circ\text{C}$	–	2.6	–	Volts
Total Gate Charge	$Q_G$	$V_{\text{CC}} = 300\text{V}, I_c = 600\text{A}, V_{\text{GE}} = 15\text{V}$	–	1200	–	nC
Emitter-Collector Voltage*	$V_{\text{EC}}$	$I_E = 600\text{A}, V_{\text{GE}} = 0\text{V}$	–	–	2.6	Volts

\* Pulse width and repetition rate should be such that the device junction temperature ( $T_j$ ) does not exceed  $T_{j(\text{max})}$  rating.Dynamic Electrical Characteristics,  $T_j = 25\text{ }^\circ\text{C}$  unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units	
Input Capacitance	$C_{\text{ies}}$		–	–	52.8	nF	
Output Capacitance	$C_{\text{oes}}$	$V_{\text{CE}} = 10\text{V}, V_{\text{GE}} = 0\text{V}$	–	–	28.8	nF	
Reverse Transfer Capacitance	$C_{\text{res}}$		–	–	7.8	nF	
Resistive	Turn-on Delay Time	$t_{\text{d(on)}}$	$V_{\text{CC}} = 300\text{V}, I_c = 600\text{A},$	–	–	300	ns
	Load	Rise Time	$t_r$	$V_{\text{GE1}} = V_{\text{GE2}} = 15\text{V},$	–	–	600
Switch	Turn-off Delay Time	$t_{\text{d(off)}}$	$R_G = 1.0\Omega, \text{Resistive}$	–	–	350	ns
Times	Fall Time	$t_f$	Load Switching Operation	–	–	300	ns
Diode Reverse Recovery Time	$t_{\text{rr}}$	$I_E = 600\text{A}, di_E/dt = -1200\text{A}/\mu\text{s}$	–	–	160	ns	
Diode Reverse Recovery Charge	$Q_{\text{rr}}$	$I_E = 600\text{A}, di_E/dt = -1200\text{A}/\mu\text{s}$	–	1.44	–	$\mu\text{C}$	

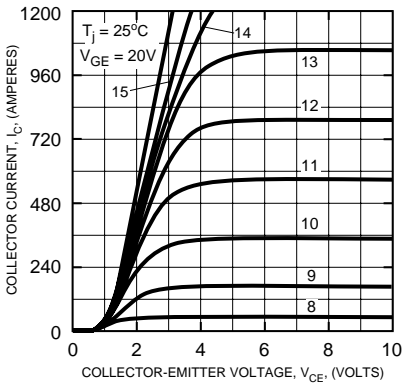
Thermal and Mechanical Characteristics,  $T_j = 25\text{ }^\circ\text{C}$  unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Thermal Resistance, Junction to Case	$R_{\text{th(j-c)Q}}$	Per IGBT Module	–	–	0.08	$^\circ\text{C}/\text{W}$
Thermal Resistance, Junction to Case	$R_{\text{th(j-c)D}}$	Per FWDi Module	–	–	0.12	$^\circ\text{C}/\text{W}$
Contact Thermal Resistance	$R_{\text{th(c-f)}}$	Per Module, Thermal Grease Applied	–	0.02	–	$^\circ\text{C}/\text{W}$

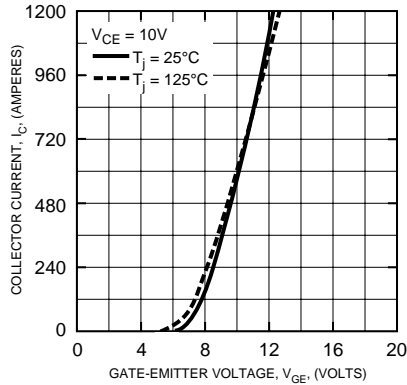
# CM600HU-12H

HIGH POWER SWITCHING USE  
INSULATED TYPE

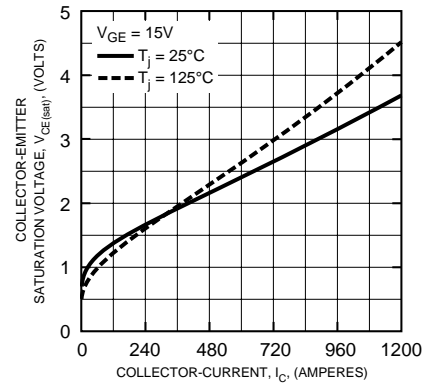
OUTPUT CHARACTERISTICS  
(TYPICAL)



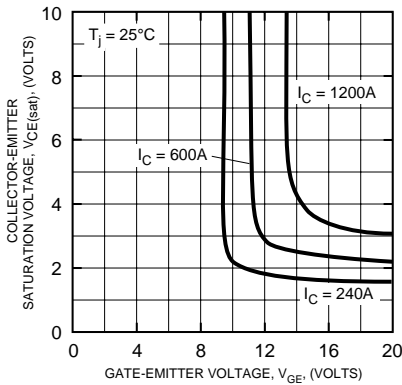
TRANSFER CHARACTERISTICS  
(TYPICAL)



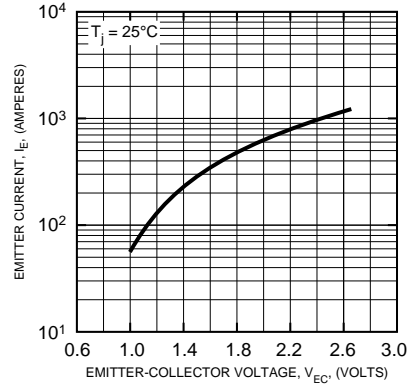
COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS  
(TYPICAL)



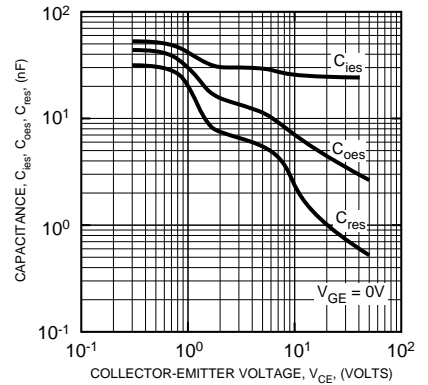
COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS  
(TYPICAL)



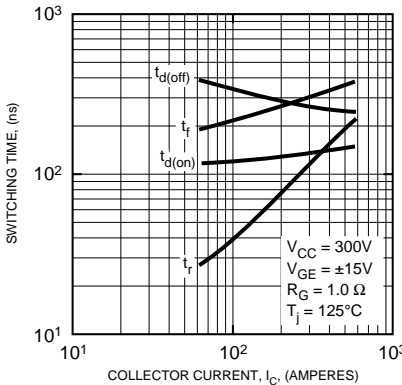
FREE-WHEEL DIODE FORWARD CHARACTERISTICS  
(TYPICAL)



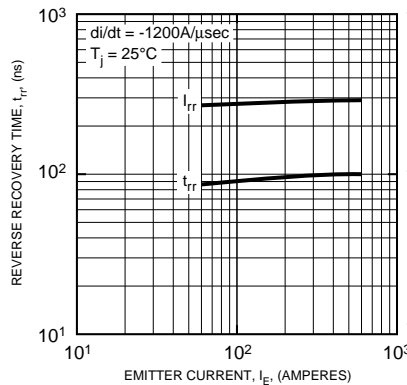
CAPACITANCE VS.  $V_{CE}$   
(TYPICAL)



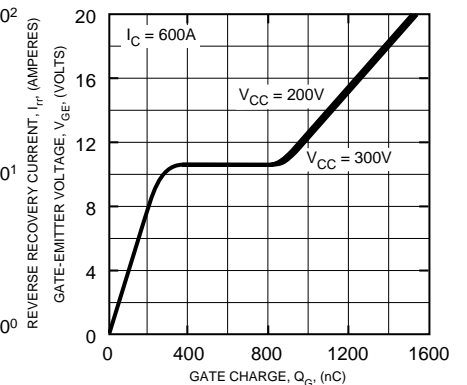
HALF-BRIDGE SWITCHING CHARACTERISTICS  
(TYPICAL)



REVERSE RECOVERY CHARACTERISTICS  
(TYPICAL)



GATE CHARGE,  $V_{GE}$



# CM600HU-12H

HIGH POWER SWITCHING USE  
INSULATED TYPE

