Features/Benefits

- Positive tactile feel
- Multi-positions available
- Wide variety of termination options
- Epoxy terminal seal compatible with bottom wash cleaning
- RoHS compliant models available



Specifications

CONTACT RATING: B contact material (8X25 Models): 0.4 VA max. @ 20 V AC or DC maximum. G contact material (8X21, U8X1 Models): 1 AMP @ 120 V AC or 28 V DC or 0.4 VA max. @ 20 V AC or DC max. Note: Break-before-makecontacts. Multi-pole contacts do not make and break simultaneously. See page A-43 for additional ratings.

ELECTRICAL LIFE: 60,000 make-and-break cycles at full load.

- CONTACT RESISTANCE: Below 50 m
 typ. initial @
- 2-4 V DC, 100 mA, for both silver and gold plated contacts. INSULATION RESISTANCE: $10^9\Omega$ min.
- DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: 8X2X MODELS: -30°C to 75°C.

U8X1 MODELS: -30°C to 65°C.

CAP INSTALLATION FORCE: 10 lbs. max. permissible.

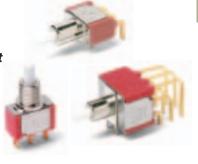
SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Any models supplied with B, P, R, or G contact material are RoHS compliant.

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center

Typical Applications

- Instrumentation
- Computer peripherals
- Telecommunications equipment



Materials

CASE: Glass filled nylon 6/6 or diallyl phthalate (DAP), flame retardant (UL 94V-0).

PLUNGER: Glass filled nylon or glass filled polyester (PBT) (UL 94V-0).

CAP & FRAME: Nylon, black, standard.

BUSHING: Brass or zinc, nickel plated.

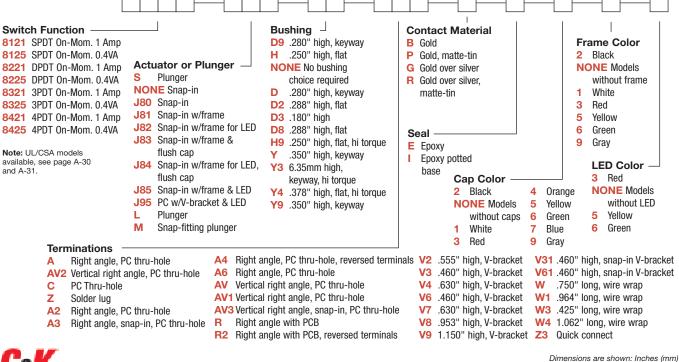
HOUSING: Stainless steel.

SWITCH SUPPORT: Brass or steel, matte-tin plated.

- N.O. & N.C. CONTACTS: 8X21, U8X1 MODELS: G contact material: Coin silver, with gold plate over nickel plate. See page A-43 for additional contact materials.
 - 8X25 MODELS: B contact material: Copper alloy, with gold plate over nickel plate. See page A-43 for additional contact materials.
- COMMON CONTACT & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.
- TERMINAL SEAL: Epoxy. Refer to slodering and cleaning Technical Data Chapter.
- HARDWARE: Nut & Locking Ring: Brass, nickel plated; Lockwasher: Steel, nickel plated.

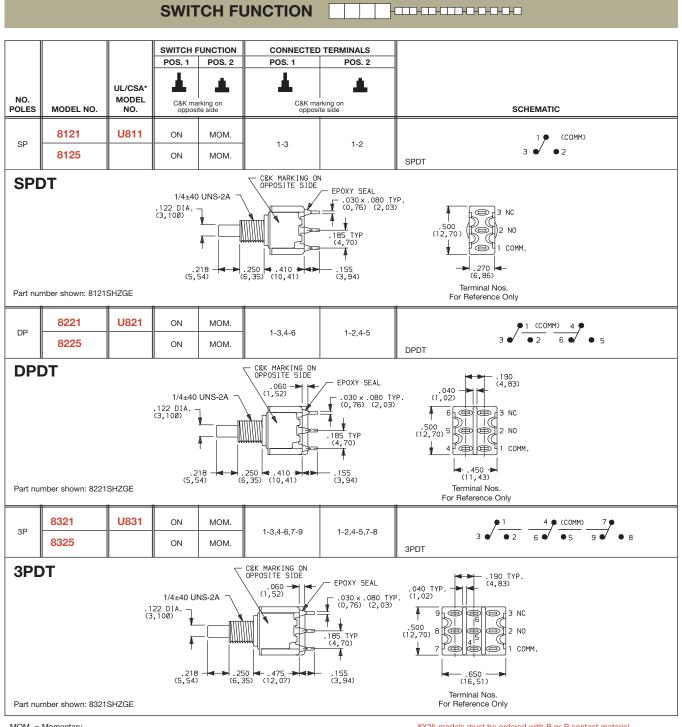
Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages A-30 thru A-45. For additional options not shown in catalog, consult Customer Service Center. All models have epoxy terminal seal and are compatible with all "bottom-wash" PCB cleaning methods.





Specifications and dimensions subject to change



MOM. = Momentary

*U811 thru U841 model numbers ${}_{\odot}$ \mathbf{R} \mathbf{R}° with all options (except R, R2 terminations) when ordered with G or R contact material.

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.

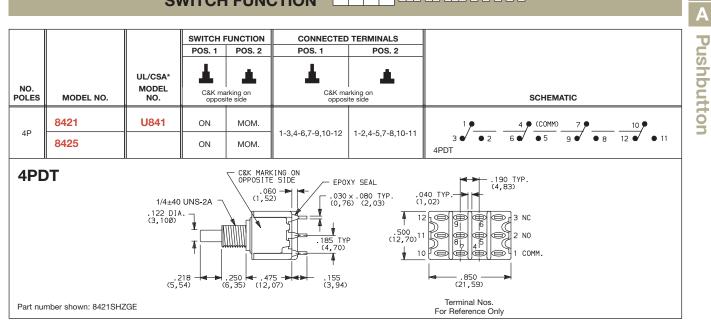


Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Pushbutton >



-----**SWITCH FUNCTION**



MOM. = Momentary

* U811 thru U841 model numbers 👷 🧟 with all options (except R, R2 terminations) when ordered with G or R contact material.

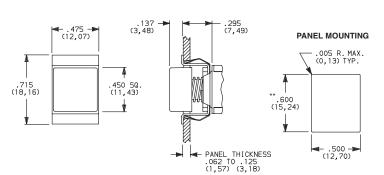
8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.

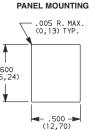


OPTION CODE	CAP AND FRAME COLOR
2	BLACK
NONE	No Frame Color (J80 option)
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY
L	1

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

NOTE: Caps and frames available separately, see pages A-44 and A-45.



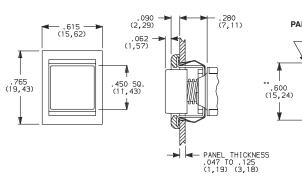


NOTE: No frame color choice required.

** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

J81 SNAP-IN WITH FRAME

J80 SNAP-IN



PANEL MOUNTING

.005 R. MAX (0,13) TYP.

.500 -1
 .12,70)



NOTE: Available with C. W-W4. Z or Z3 terminations and SPDT and DPDT models only. r Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.



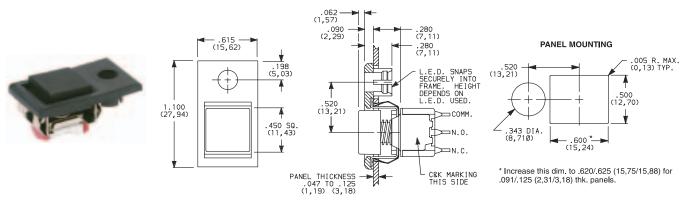
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Third Angle

Projection

ACTUATOR-SNAP-IN FRONT MOUNT ----- $-\Box$ ACTUATOR OR PLUNGER BAME COLOF **J83** SNAP-IN WITH FRAME AND FLUSH CAP PANEL THICKNESS .047 TO .125 (1,19) (3,18) PANEL MOUNTING - .615 -(15,62) .005 R. MAX. (0,13) TYP. .765 (19,43) .450 SQ. ** ^{**}.600 (15,24) * V .500 ->
 (12,70)

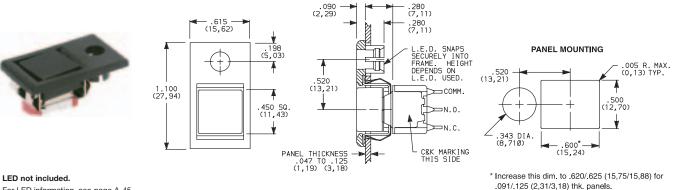
J82 SNAP-IN WITH FRAME FOR LED



LED not included.

For LED information, see page A-45.

J84 SNAP-IN WITH FRAME FOR LED, FLUSH CAP



For LED information, see page A-45.

OPTION CODE	CAP AND FRAME COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

vailable with C, W-W4, Z or Z3 terminations and SPDT and DPDT models only.

IOTE: Caps and frames available separately, ee pages A-44 and A-45.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

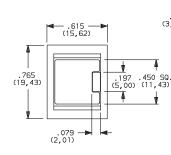
Third Anale Projection

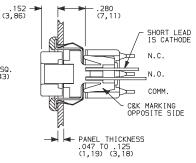
A-32

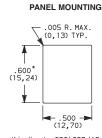
ACTUATOR OR PLUNGER

ACTUATOR-SNAP-IN FRONT MOUNT

J85 SNAP-IN WITH FRAME AND LED







* Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.



8121J85ZGE223 SPST

Available with C, W-W4, Z or Z3 terminations and SPDT models only. For LED information see page A-45.

NOTE: Caps & frames available separately, see pages A-44 and A-45.

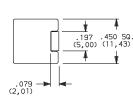
OPTION CODE	CAP AND FRAME COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

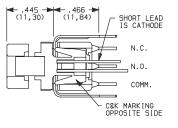
OPTION CODE	LED COLOR
3	RED
5	YELLOW
6	GREEN
For LED information see page A-45	

For LED information see page A-45.

ACTUATOR-PC MOUNT

J95 PC WITH V-BRACKET AND LED

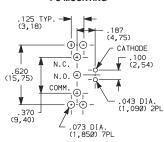




	OPTION CODE	CAP AND FRAME COLOR
	2	BLACK
	1	WHITE
	3	RED
	4	ORANGE
	5	YELLOW
	6	GREEN
	7	BLUE
	9	GRAY
NOTE: Caps available separately, see page Available with V3 terminations and SPDT me		<u> </u>

PC MOUNTING

ACTUATOR OR PLUNGER

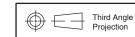


OPTION CODE	LED COLOR
3	RED
5	YELLOW
6	GREEN

For LED information see page A-45.



8121J95V3GE23 SPST



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change A

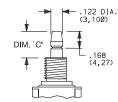
Pushbutton

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S PLUNGER	AVAILABLE BUSHINGS	DIM. 'A' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'A' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'A' FOR V3-V61 TERMINATIONS
DIM. `A	D, D9	.244 (6,20)	.228 (5,79)	.224 (5,69)
	Н, Н9	.218 (5,54)	.202 (5,13)	.198 (5,03)
	Y, Y9	.203 (5,16)	.187 (4,75)	.183 (4,65)
	Y3	(5,54)	(5,13)	(5,03)
NONE NO PLUNGER CHOICE REQUIRED	Y4	.185 (4,70)	.169 (4,29)	.165 (4,19)
NONE NO PLUNGER CHOICE REQUIRED (JXX ACTUATORS)	D2, D8	N/A	.232 (5,89)	.228 (5,79)
	D3	N/A	.162 (4,11)	.158 (4,01)
			n – n	
L PLUNGER	AVAILABLE BUSHINGS	DIM. 'B' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'B' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'B' FOR V3-V61 TERMINATIONS
.122 DIA.	Y, Y9	.178 (4,52)	.162 (4,11)	.158 (4,01)
	Y4	.090 (2,29)	.074 (1,88)	.070 (1,78)
			n	
		DIM. 'C'	DIM. 'C' FOR A, A2, A3, A4, A6,	DIM. 'C'

Μ SNAP-FITTING PLUNGER



[]	1		I
AVAILABLE BUSHINGS	DIM. 'C' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'C' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'C' FOR V3-V61 TERMINATIONS
D, D9	.297 (7,54)	.281 (7,14)	.277 (7,04)
Н, Н9	.267 (6,78)	.251 (6,38)	.247 (6,27)
Y, Y9	.259 (6,58)	.243 (6,17)	.239 (6,07)
Y3	(6,78)	(6,37)	(6,27)
Y4	.259 (6,58)	.243 (6,17)	.239 (6,07)
D2, D8	N/A	.273 (6,93)	.269 (6,83)
D3	N/A	.361 (9,17)	.357 (9,07)

N/A = NOT AVAILABLE

NOTE: When selecting plunger option, bushing selection must also be made, see next page. No plunger option is required when any JXX actuator option is selected. Additional plunger lengths are available on SPDT and DPDT models, consult Customer Service Center. Not all plunger lengths sufficient for use with caps, see page A-44.

NONE NO BUSHING CHOICE REQUIRED (JXX ACTUATORS)

D .280" HIGH THREADED, KEYWAY D9 .280" HIGH UNTHREADED,

KEYWAY

BUSHING

- H .250" HIGH THREADED, FLAT
- H9 .250" HIGH UNTHREADED, FLAT

- Y .350" HIGH THREADED, KEYWAY
- Y9 .350" HIGH UNTHREADED, KEYWAY



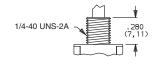


.040 (1,02) .020 ¥



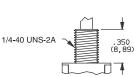


.040 (1,02)



D9 bushing standard with A-A6, R, R2 AV-AV3 terminations.





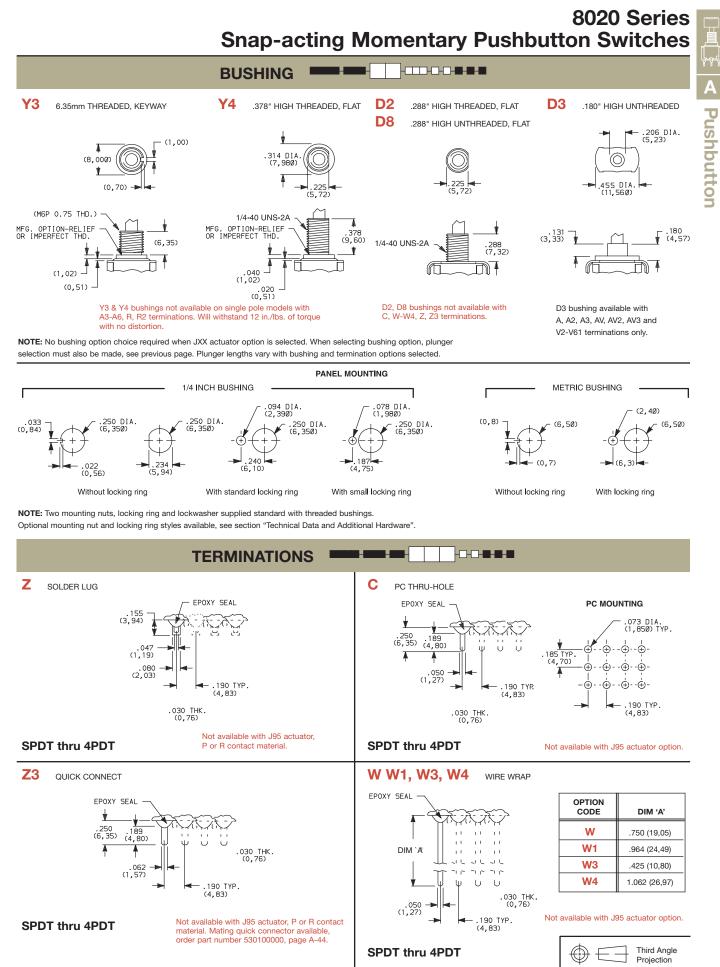
H bushing standard with C, W-W4, Z or Z3 terminations. H, H9 bushings not available on single pole models with A3-A6, R, R2 terminations. Will withstand 12 in./lbs. of torque with

.250 (6,35)

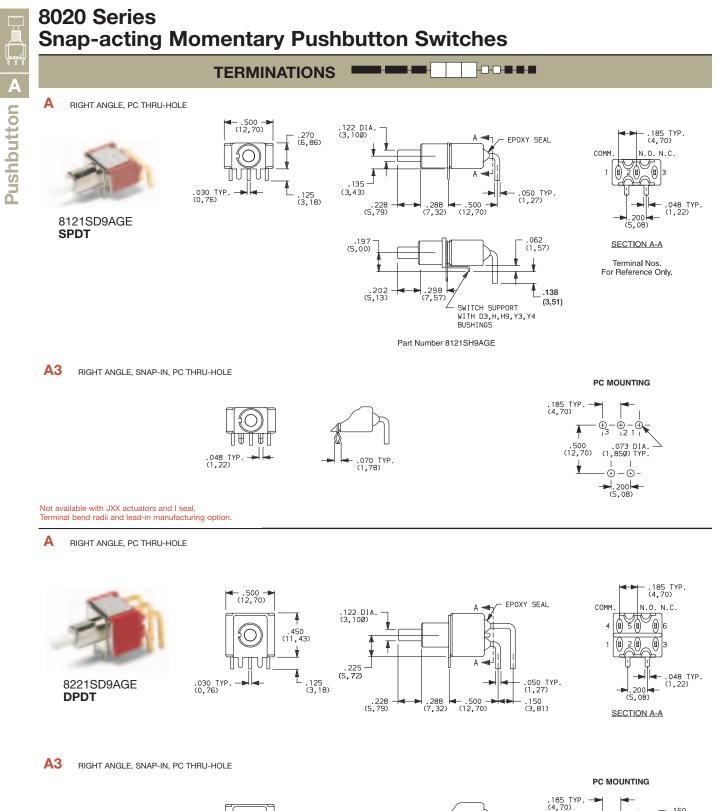
no distortion.

Third Angle Projection

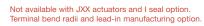














Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

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.500

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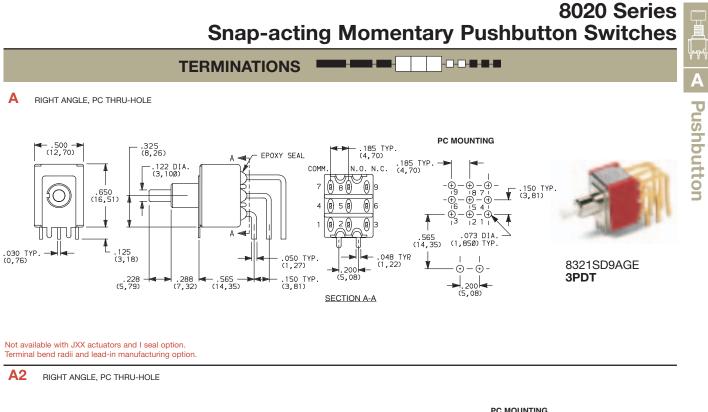
.070 TYP. (1,78)

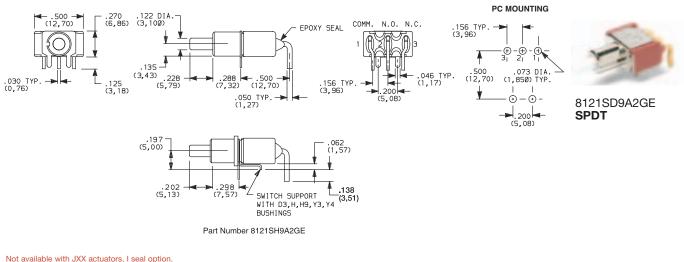
.073 (1,850)

⊕ - ⊕
.200
.5,08)

DIA TYP .150 (3,81)

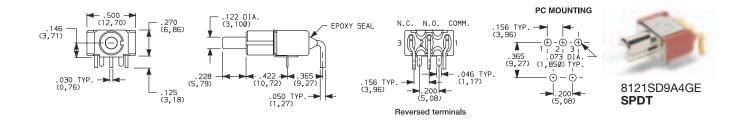
Third Angle Projection





Not available with JXX actuators, I seal option. Terminal bend radii and lead-in manufacturing option.

A4 RIGHT ANGLE, PC THRU-HOLE, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

21

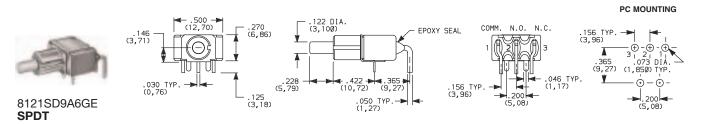
The A4 and R2 termination options are functionally identical and fit the same PC mounting pattern. The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R2, the A4 option is available with UL/CSA.





TERMINATIONS

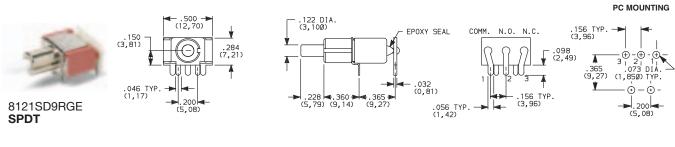
A6 RIGHT ANGLE, PC THRU-HOLE



The A6 and R termination options are functionally identical and fit the same PC mounting pattern, The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R, the A6 option is available with UL/CSA.

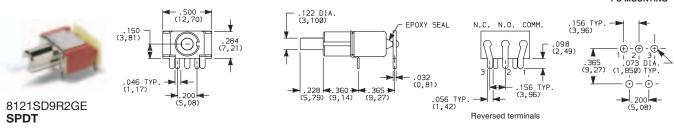
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

RIGHT ANGLE WITH PCB



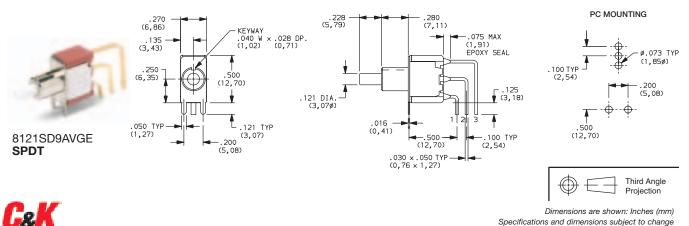
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R termination not UL/CSA approved.

RIGHT ANGLE WITH PCB, REVERSED TERMINALS



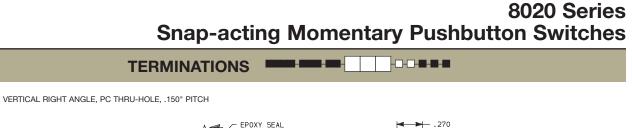
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R2 termination not UL/CSA approved.

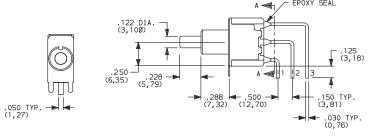
AV VERTICAL RIGHT ANGLE, PC THRU-HOLE, .100" PITCH

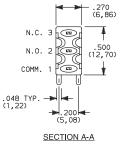


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PC MOUNTING









| | | |

A

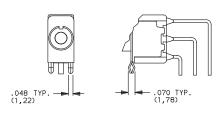
Pushbutton

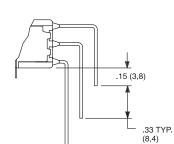
8121SD9AV2GE SPDT

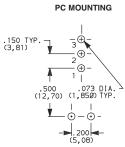
AV3

AV2

AV1 VERTICAL RIGHT ANGLE, SNAP-IN,, VERTICAL RIGHT ANGLE, EXTENDED, PC THRU-HOLE, .150" PITCH PC THRU-HOLE, .150" PITCH

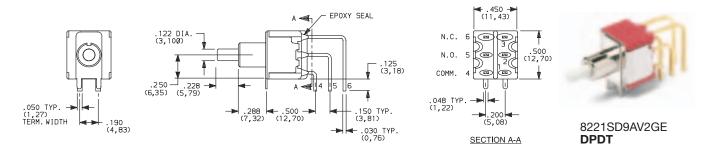






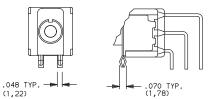
Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

AV2 VERTICAL RIGHT ANGLE, PC THRU-HOLE, .150" PITCH



AV3

VERTICAL RIGHT ANGLE, SNAP-IN, PC THRU-HOLE, .150" PITCH

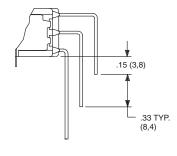


Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

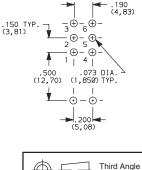


VERTICAL RIGHT ANGLE, EXTENDED, PC THRU-HOLE, .150" PITCH

AV1



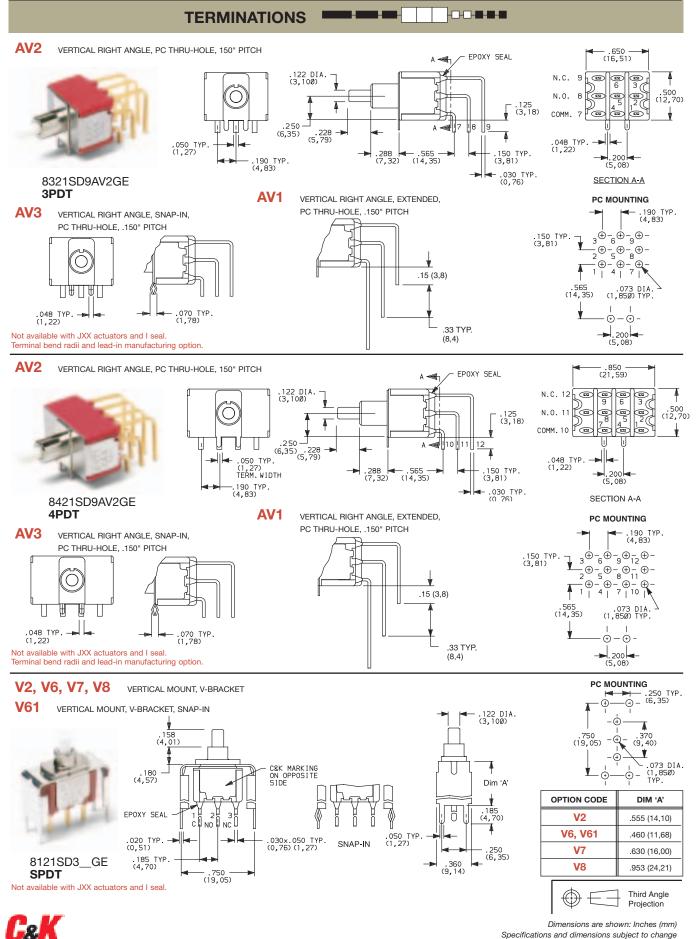
PC MOUNTING



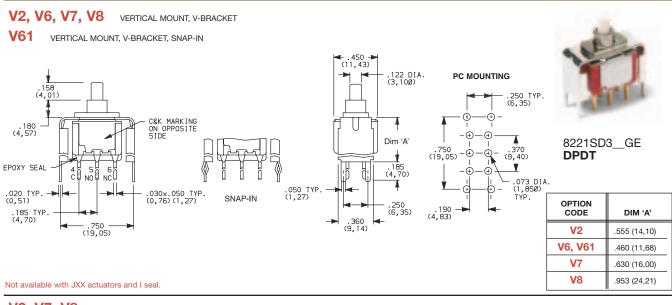
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Projection

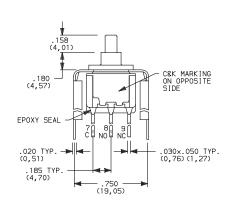
A-39

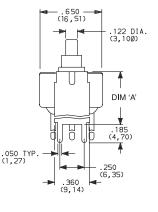


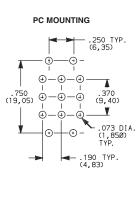
TERMINATIONS



V2, V7, V8 VERTICAL MOUNT, V-BRACKET







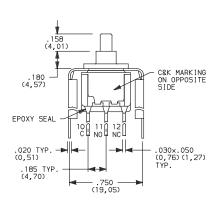


8321SD3__GE 3PDT

OPTION CODE	DIM 'A'
V2	.555 (14,10)
V 7	.630 (16,00)
V 8	.953 (24,21)

Not available with JXX actuators and I seal

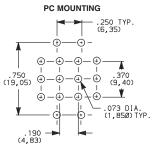


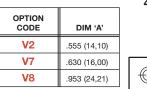


Not available with JXX actuators and I seal.



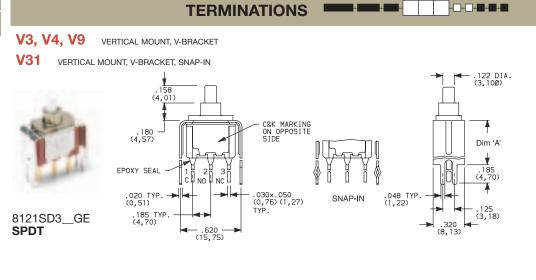
.050 TYP. (1, 27) .050 TYP. .050 TYP. .050 TYP. .250 .350 (9, 14)

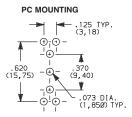




8421SD3__GE 4PDT

$\bigcirc \in$	Third Angle Projection





OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V 4	.630 (16,00)
V 9	1.150 (29,21)

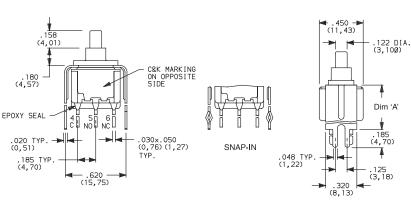
Not available with J8X actuators and I seal.

V3, V4, V9 VERTICAL MOUNT, V-BRACKET

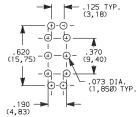
V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN



DPDT







OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V4	.630 (16,00)
V 9	1.150 (29,21)

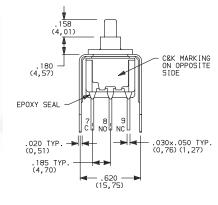
Not available with J8X actuators and I seal.

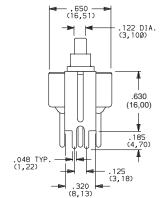
V4, V9 VERTICAL MOUNT, V-BRACKET



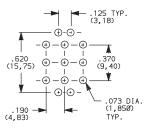
8321SD3V4GE

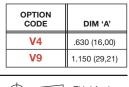
3PDT











Third Angle Projection

CeK

Not available with JXX actuators and I seal.

.125 TYP. (3,18)

.370

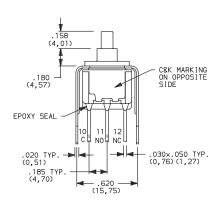
.073 DIA. (1,850) TYP.

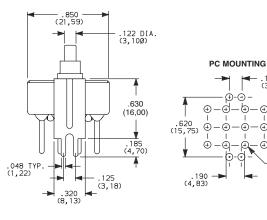
÷ (Ŧ)

- 🕁 –

TERMINATIONS I

V4. V9 VERTICAL MOUNT, V-BRACKET







A

Pushbutton

8421SD3V4GE 4PDT

OPTION CODE	DIM 'A'		
V4	.630 (16,00)		
V 9	1.150 (29,21)		

Not available with JXX actuators and I seal.

CONTACT MATERIAL

OPTION CODE	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
В	GOLD 1	GOLD 1	LOW LEVEL/DRY CIRCUIT	8x25 MODELS ONLY: 0.4 MAX.	
Р	GOLD	MATTE-TIN ⁴		@ 20 V AC OR DC MAX.	
G	G GOLD OVER SILVER ^{2,3}	GOLD ³	LOW LEVEL/DRY CIRCUIT OR POWER	8X21, U8X1 MODELS ONLY: 0.4 VA MAX @ 20 V AC OR DC MAX. OR 1 AMP @ 120 V AC OR 28 V DC.	
R		MATTE-TIN ⁴			

T

EPOXY POTTED BASE

L

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definitions and specifications.

SEAL

¹ ALL CONTACTS & TERMINALS: Copper alloy, with gold plate over nickel plate.

² N.O. AND N.C. CONTACTS: Coin silver, with gold plate over nickel plate.

³ COMMON CONTACTS & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.

⁴ TERMINALS: Copper alloy, with matte-tin over nickel plate.

NOTE: Any models supplied with B, P, R or G contact material are RoHS compliant.

U811-U841 models 📲 🙆 with all options (except R, R2 terminations) when ordered with mandatory G or R contact material.

B or P contact material must be ordered with 8X25 models.

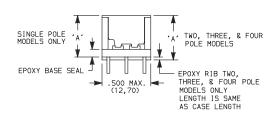
G or R contact material must be ordered with 8X21, U8X1 models.

P or R contact material not available with Z, Z3 terminations.

E EPOXY SEAL

GeK





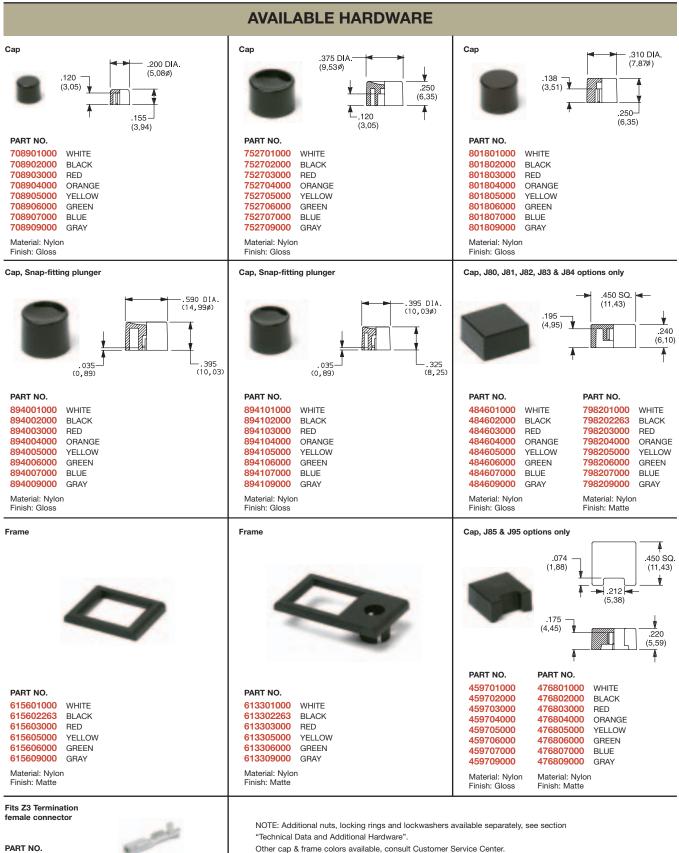
NO. POLES	DIM 'A'		
SP	.410 (10,41)		
DP	.440 (11,18)		
3P	.505 (12,83)		
4P	.505 (12,83)		

NOTE: Available with C, W-W4, Z, Z3 terminations only.



Dimensions are shown: Inches (mm)

Specifications and dimensions subject to change



PART NO. 530100000

Pushbutton >

Available in loose pieces.



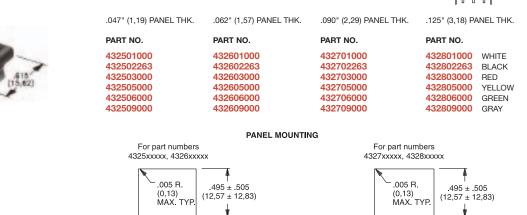
"Technical Data and Additional Hardware"

Other cap & frame colors available, consult Customer Service Center.



AVAILABLE HARDWARE

Frames snap into panel opening and are independent from switch mounting. Accurate positioning of the PC mounted switch relative to the panel opening is necessary to provide proper clearance between actuator and frame. Available in two basic styles and four panel thicknesses .047-.125 in. Material: Nylon. Finish: Matte.



Panel Inserts

Above frames (part nos. 432XXXXX) are also available with insert which accepts LED for indicator light assembly. Order insert separately from frame. Blank insert panel (without hole for LED) also available. LED not included.



.595 ± .605 (15,11 ± 15,37)

Special colors, custom markings available, consult Customer Service Center.

LED INFORMATION

500°F (260°C) maximum.

actuator and is wired externally.

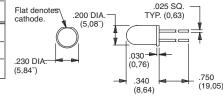
SWITCHES WITH LED SUPPLIED: J85, J95 OPTIONS:

Rectangular LEDs are supplied on 8020 Series pushbutton switches with J85 and J95 options. These LEDs are factory installed and are not replaceable. The following specifications apply:

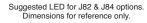
			TYP.	TYP.	MAX RAT	INGS AT 25°C AMBIENT T	EMPERATURE]
OPTION CODE	COLOR	TYP. INTENSITY	FORWARD VOLTAGE	FORWARD CURRENT	FORWARD VOLTAGE	CONTINUOUS FORWARD CURRENT	POWER DISSIPATION	
6	Green	1.0 mcd	2.1 V	20 mA		50 mA	125 mW	
3	Red*	0.5 mcd		2.1 V	10 mA	2.5 V	30 mA	75 mW
5	Yellow	4.0 mcd		20 mA		50 mA	125 mW	(

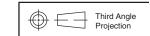
Process Information: Soldering to LED leads must be completed within 5 seconds at

Caution: Circuit elements must limit forward current of LED to 50mA max. continuous. * Extra-bright red LED available (typ. intensity 4.5 mcd), consult Customer Service Center. LEDs are not supplied with J82, J84 options. LED snaps into switch frame surrounding



.620 ± .625 $(15,75 \pm 15,88)$





Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

TYPICAL APPLICATION

Α

Pushbutton

