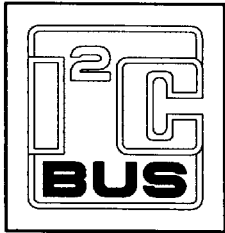


CMOS single-chip 8-bit microcontroller

87C528



DESCRIPTION

The 87C528 single-chip 8-bit microcontroller is manufactured in an advanced CMOS process and is a derivative of the 80C51 microcontroller family. The 87C528 has the same instruction set as the 80C51. Three versions of the derivative exist:

- 83C528—32k bytes mask programmable ROM
- 80C528—ROMless version of the 83C528
- 87C528—32k bytes EPROM

This device provides architectural enhancements that make it applicable in a variety of applications in consumer, telecom and general control systems, especially in those systems which need large ROM and RAM capacity on-chip.

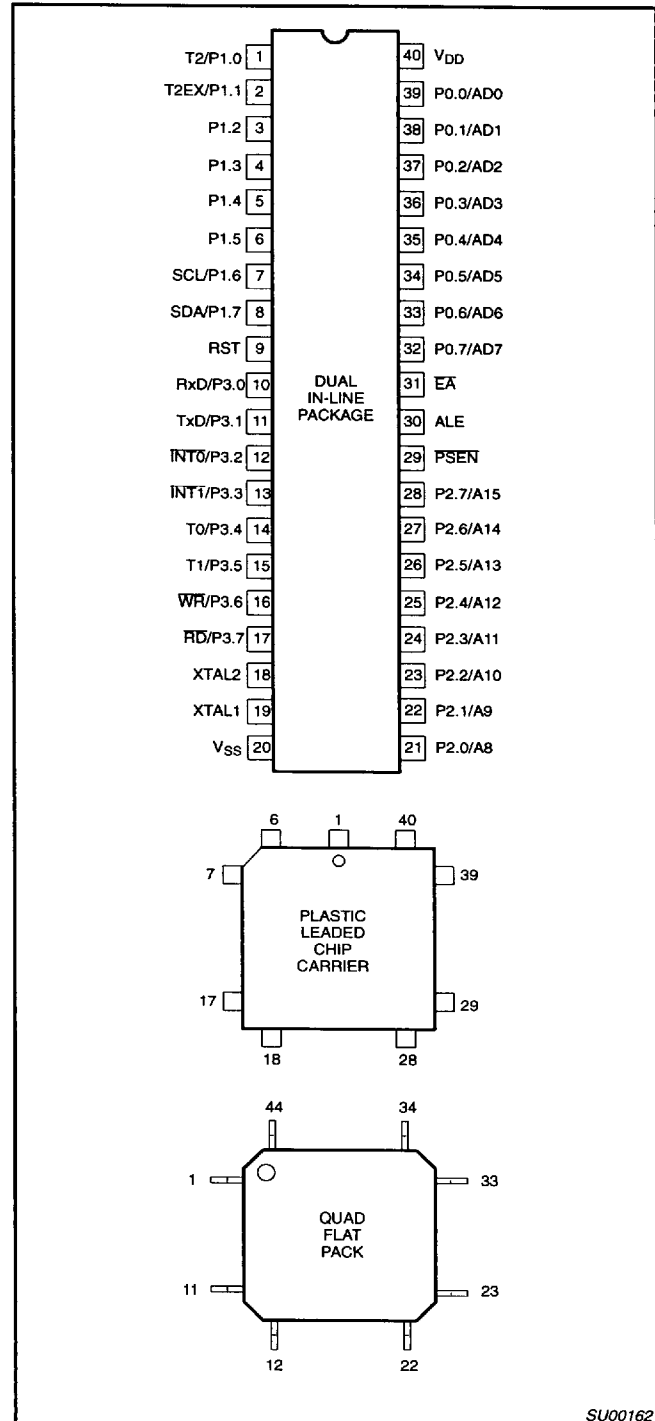
The 87C528 contains a 32k × 8 EPROM, a 512 × 8 RAM, four 8-bit I/O ports, two 16-bit timer/event counters (identical to the timers of the 80C51), a 16-bit timer (identical to the timer 2 of the 80C52), a watchdog timer with a separate oscillator, a multi-source, two-priority-level, nested interrupt structure, two serial interfaces (UART and I²C-bus), and on-chip oscillator and timing circuits.

In addition, the 87C528 has two software selectable modes of power reduction—idle mode and power-down mode. The idle mode freezes the CPU while allowing the RAM, timers, serial port, and interrupt system to continue functioning. The power-down mode saves the RAM contents but freezes the oscillator, causing all other chip functions to be inoperative.

FEATURES

- 80C51 instruction set
 - 32k × 8 EPROM
 - 512 × 8 RAM
 - Memory addressing capability
 - 64k ROM and 64k RAM
 - Three 16-bit counter/timers
 - On-chip watchdog timer with oscillator
 - Full duplex UART
 - I²C serial interface
- Power control modes:
 - Idle mode
 - Power-down mode
 - Warm start from power-down
- CMOS and TTL compatible
- Extended temperature ranges
- EPROM code protection
- OTP package available
- Two speed ranges at V_{CC} = 5V
 - 16MHz
 - 20MHz

PIN CONFIGURATIONS

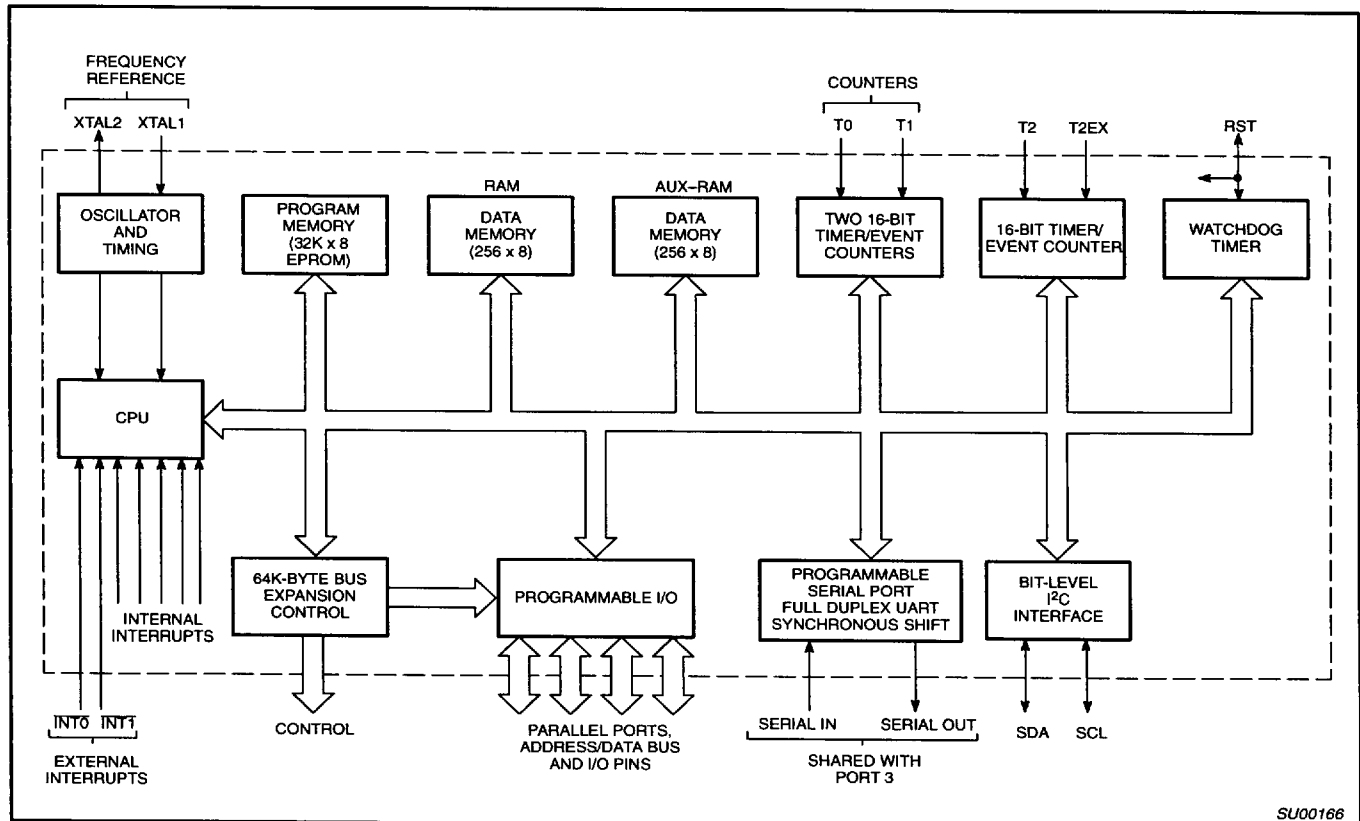


SU00162

CMOS single-chip 8-bit microcontroller

87C528

BLOCK DIAGRAM



SU00166

CMOS single-chip 8-bit microcontroller

87C528

ORDERING INFORMATION

| PHILIPS PART ORDER NUMBER PART MARKING | | PHILIPS NORTH AMERICA PART ORDER NUMBER | | | TEMPERATURE °C RANGE AND PACKAGE | FREQ MHz |
|----------------------------------------------|----------------|-----------------------------------------------|--------------|-----------------------|-------------------------------------------|-------------|
| ROMless | ROM | ROMless | ROM | Drawing Number | | |
| P80C528FBP | P83C528FBP/xxx | P80C528FBP N | P83C528FBP N | SOT129-1 | 0 to +70, Plastic Dual In-line Package | 16 |
| | | | | | | |
| P80C528FBA | P83C528FBA/xxx | P80C528FBA A | P83C528FBA A | SOT187-2 | 0 to +70, Plastic Leaded Chip Carrier | 16 |
| | | | | | | |
| P80C528FBB | P83C528FBB/xxx | P80C528FBB B | P83C528FBB B | SOT307-2 ² | 0 to +70, Plastic Quad Flat Pack | 16 |
| P80C528FFP | P83C528FFP/xxx | P80C528FFP N | P83C528FFP N | SOT129-1 | −40 to +85, Plastic Dual In-line Package | 16 |
| | | | | | | |
| P80C528FFA | P83C528FFA/xxx | P80C528FFA A | P83C528FFA A | SOT187-2 | −40 to +85, Plastic Leaded Chip Carrier | 16 |
| P80C528FFB | P83C528FFB/xxx | P80C528FFB B | P83C528FFB B | SOT307-2 ² | −40 to +85, Plastic Quad Flat Pack | 16 |
| P80C528FHP | P83C528FHP/xxx | P80C528FHP N | P83C528FHP N | SOT129-1 | −40 to +125, Plastic Dual In-line Package | 16 |
| P80C528FHA | P83C528FHA/xxx | P80C528FHA A | P83C528FHA A | SOT187-2 | −40 to +125, Plastic Leaded Chip Carrier | 16 |
| P80C528FHB | P83C528FHB/xxx | P80C528FHB B | P83C528FHB B | SOT307-2 ² | −40 to +125, Plastic Quad Flat Pack | 16 |
| | | | | | | |
| | | | | | | |
| | | | | | | |
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| | | | | | | |

NOTE:

- xxx denotes the ROM code number.
- SOT311 replaced by SOT307-2.

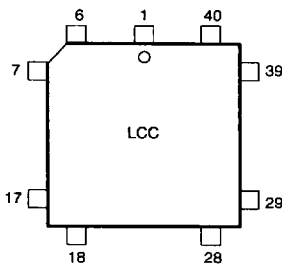
CMOS single-chip 8-bit microcontroller

87C528

| EPROM | Drawing Number | TEMPERATURE °C RANGE AND PACKAGE | FREQ MHz |
|---------------|-----------------------|---------------------------------------------------|----------|
| P87C528EBP N | SOT129-1 | 0 to +70, Plastic Dual In-line Package | 16 |
| P87C528EBF FA | 0590B | 0 to +70, Ceramic Dual In-line Package w/Window | 16 |
| P87C528EBA A | SOT187-2 | 0 to +70, Plastic Leaded Chip Carrier | 16 |
| P87C528EBL KA | 1472A | 0 to +70, Ceramic Leaded Chip Carrier w/Window | 16 |
| P87C528EBB B | SOT307-2 ² | 0 to +70, Plastic Quad Flat Pack | 16 |
| P87C528EFP N | SOT129-1 | −40 to +85, Plastic Dual In-line Package | 16 |
| P87C528EFF FA | 0590B | −40 to +85, Ceramic Dual In-line Package w/Window | 16 |
| P87C528EFA A | SOT187-2 | −40 to +85, Plastic Leaded Chip Carrier | 16 |
| P87C528EFB B | SOT307-2 ² | −40 to +85, Plastic Quad Flat Pack | 16 |
| | | | |
| | | | |
| | | | |
| P87C528GBP N | SOT129-1 | 0 to +70, Plastic Dual In-line Package | 20 |
| P87C528GBF FA | 0590B | 0 to +70, Ceramic Dual In-line Package w/Window | 20 |
| P87C528GBA A | SOT187-2 | 0 to +70, Plastic Leaded Chip Carrier | 20 |
| P87C528GBL KA | 1472A | 0 to +70, Ceramic Leaded Chip Carrier w/Window | 20 |
| P87C528GFP N | SOT129-1 | −40 to +85, Plastic Dual In-line Package | 20 |
| P87C528GFF FA | 0590B | −40 to +85, Ceramic Dual In-line Package w/Window | 20 |
| P87C528GFA A | SOT187-2 | −40 to +85, Plastic Leaded Chip Carrier | 20 |

CMOS single-chip 8-bit microcontroller

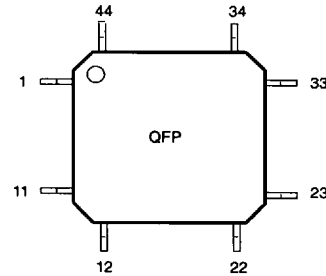
87C528

CERAMIC AND PLASTIC LEADED CHIP CARRIER
PIN FUNCTIONS

| Pin | Function | Pin | Function |
|-----|-----------|-----|----------|
| 1 | NC* | 23 | NC* |
| 2 | P1.0/T2 | 24 | P2.0/A8 |
| 3 | P1.1/T2EX | 25 | P2.1/A9 |
| 4 | P1.2 | 26 | P2.2/A10 |
| 5 | P1.3 | 27 | P2.3/A11 |
| 6 | P1.4 | 28 | P2.4/A12 |
| 7 | P1.5 | 29 | P2.5/A13 |
| 8 | P1.6/SCL | 30 | P2.6/A14 |
| 9 | P1.7/SDA | 31 | P2.7/A15 |
| 10 | RST | 32 | PSEN |
| 11 | P3.0/RxD | 33 | ALE |
| 12 | NC* | 34 | NC* |
| 13 | P3.1/TxD | 35 | EA |
| 14 | P3.2/INT0 | 36 | P0.7/AD7 |
| 15 | P3.3/INT1 | 37 | P0.6/AD6 |
| 16 | P3.4/T0 | 38 | P0.5/AD5 |
| 17 | P3.5/T1 | 39 | P0.4/AD4 |
| 18 | P3.6/WR | 40 | P0.3/AD3 |
| 19 | P3.7/RD | 41 | P0.2/AD2 |
| 20 | XTAL2 | 42 | P0.1/AD1 |
| 21 | XTAL1 | 43 | P0.0/AD0 |
| 22 | VSS | 44 | VDD |

* DO NOT CONNECT

SU00163A

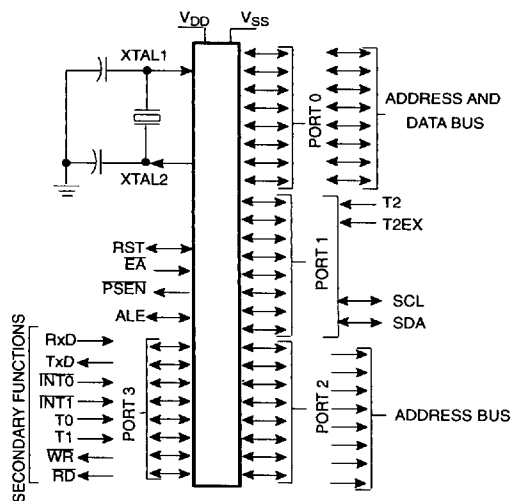
PLASTIC QUAD FLAT PACK
PIN FUNCTIONS

| Pin | Function | Pin | Function |
|-----|-----------|-----|-----------|
| 1 | P1.5 | 23 | P2.5/A13 |
| 2 | P1.6/SCL | 24 | P2.6/A14 |
| 3 | P1.7/SDA | 25 | P2.7/A15 |
| 4 | RST | 26 | PSEN |
| 5 | P3.0/RxD | 27 | ALE |
| 6 | NC* | 28 | NC* |
| 7 | P3.1/TxD | 29 | EA |
| 8 | P3.2/INT0 | 30 | P0.7/AD7 |
| 9 | P3.3/INT1 | 31 | P0.6/AD6 |
| 10 | P3.4/T0 | 32 | P0.5/AD5 |
| 11 | P3.5/T1 | 33 | P0.4/AD4 |
| 12 | P3.6/WR | 34 | P0.3/AD3 |
| 13 | P3.7/RD | 35 | P0.2/AD2 |
| 14 | XTAL2 | 36 | P0.1/AD1 |
| 15 | XTAL1 | 37 | P0.0/AD0 |
| 16 | VSS | 38 | VDD |
| 17 | NC* | 39 | NC* |
| 18 | P2.0/A8 | 40 | P1.0/T2 |
| 19 | P2.1/A9 | 41 | P1.1/T2EX |
| 20 | P2.2/A10 | 42 | P1.2 |
| 21 | P2.3/A11 | 43 | P1.3 |
| 22 | P2.4/A12 | 44 | P1.4 |

* DO NOT CONNECT

SU00164

LOGIC SYMBOL



SU00165

CMOS single-chip 8-bit microcontroller

87C528

PIN DESCRIPTION

| MNEMONIC | PIN NO. | | | TYPE | NAME AND FUNCTION |
|-----------------|---------|--------------|--------------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | DIP | LCC | QFP | | |
| V _{SS} | 20 | 22 | 16 | I | Ground: circuit ground potential. |
| V _{DD} | 40 | 44 | 38 | I | Power Supply: +5V power supply pin during normal operation, Idle mode and Power-down mode. |
| P0.0–P0.7 | 39–32 | 43–36 | 37–30 | I/O | Port 0: Port 0 is an open-drain, bidirectional I/O port. Port 0 pins that have 1s written to them float and can be used as high-impedance inputs. Port 0 is also the multiplexed low-order address and data bus during accesses to external program and data memory. In this application, it uses strong internal pull-ups when emitting 1s. |
| P1.0–P1.7 | 1–8 | 2–9 | 40–44 1–3 | I/O | Port 1: Port 1 is an 8-bit bidirectional I/O port with internal pull-ups, except P1.6 and P1.7 which have open drain. Port 1 pins that have 1s written to them are pulled high by the internal pull-ups and can be used as inputs. As inputs, port 1 pins that are externally pulled low will source current because of the internal pull-ups. (See DC Electrical Characteristics: I _{IL}). Port 1 can sink/source one TTL (4 LSTTL) inputs. Port 1 receives the low-order address byte during program memory verification. Port 1 also serves alternate functions for timer 2: |
| | 1 | 2 | 40 | I | T2 (P1.0): Timer/counter 2 external count input (following edge triggered). |
| | 2 | 3 | 41 | I | T2EX (P1.1): Timer/counter 2 trigger input. |
| | 7 | 8 | 2 | I/O | SCL (P1.6): I ² C serial port clock line. |
| | 8 | 9 | 3 | I/O | SDA (P1.7): I ² C serial port data line. |
| P2.0–P2.7 | 21–28 | 24–31 | 18–25 | I/O | Port 2: Port 2 is an 8-bit bidirectional I/O port with internal pull-ups. Port 2 pins that have 1s written to them are pulled high by the internal pull-ups and can be used as inputs. As inputs, port 2 pins that are externally being pulled low will source current because of the internal pull-ups. (See DC Electrical Characteristics: I _{IL}). Port 2 emits the high-order address byte during fetches from external program memory and during accesses to external data memory that use 16-bit addresses (MOVX @DPTR). In this application, it uses strong internal pull-ups when emitting 1s. During accesses to external data memory that use 8-bit addresses (MOV @Ri), port 2 emits the contents of the P2 special function register. |
| P3.0–P3.7 | 10–17 | 11, 13–19 | 5, 7–13 | I/O | Port 3: Port 3 is an 8-bit bidirectional I/O port with internal pull-ups. Port 3 pins that have 1s written to them are pulled high by the internal pull-ups and can be used as inputs. As inputs, port 3 pins that are externally being pulled low will source current because of the pull-ups. (See DC Electrical Characteristics: I _{IL}). Port 3 also serves the special features of the SC80C51 family, as listed below: |
| | 10 | 11 | 5 | I | RxD (P3.0): Serial input port |
| | 11 | 13 | 7 | O | TxD (P3.1): Serial output port |
| | 12 | 14 | 8 | I | INT0 (P3.2): External interrupt |
| | 13 | 15 | 9 | I | INT1 (P3.3): External interrupt |
| | 14 | 16 | 10 | I | T0 (P3.4): Timer 0 external input |
| | 15 | 17 | 11 | I | T1 (P3.5): Timer 1 external input |
| | 16 | 18 | 12 | O | WR (P3.6): External data memory write strobe |
| | 17 | 19 | 13 | O | RD (P3.7): External data memory read strobe |
| RST | 9 | 10 | 4 | I/O | Reset: A high on this pin for two machine cycles while the oscillator is running, resets the device. An internal diffused resistor to V _{SS} permits a power-on reset using only an external capacitor to V _{DD} . After a watchdog timer overflow, this pin is pulled high while the internal reset signal is active. |
| ALE | 30 | 33 | 27 | I/O | Address Latch Enable: Output pulse for latching the low byte of the address during an access to external memory. In normal operation, ALE is emitted at a constant rate of 1/6 the oscillator frequency, and can be used for external timing or clocking. Note that one ALE pulse is skipped during each access to external data memory. |
| PSEN | 29 | 32 | 26 | O | Program Store Enable: The read strobe to external program memory. When the device is executing code from the external program memory, PSEN is activated twice each machine cycle, except that two PSEN activations are skipped during each access to external data memory. PSEN is not activated during fetches from internal program memory. |
| EA | 31 | 35 | 29 | I | External Access Enable: EA must be externally held low during RESET to enable the device to fetch code from external program memory locations 0000H to 7FFFH. If EA is held high during RESET, the device executes from internal program memory unless the program counter contains an address greater than 7FFFH. EA is don't care after RESET. |
| XTAL1 | 19 | 21 | 15 | I | Crystal 1: Input to the inverting oscillator amplifier and input to the internal clock generator circuits. |
| XTAL2 | 18 | 20 | 14 | O | Crystal 2: Output from the inverting oscillator amplifier. |

CMOS single-chip 8-bit microcontroller

87C528

Table 1. 8XC524/8XC528 Special Function Registers

| SYMBOL | DESCRIPTION | DIRECT ADDRESS | BIT ADDRESS, SYMBOL, OR ALTERNATIVE PORT FUNCTION | | | | | | | | RESET VALUE |
|---------------------|------------------------------------------------------------------|----------------|---------------------------------------------------|------|------|------|-------|------|------|--------|-------------|
| | | | MSB | | | | LSB | | | | |
| ACC* | Accumulator | E0H | E7 | E6 | E5 | E4 | E3 | E2 | E1 | E0 | 00H |
| B* | B register | F0H | F7 | F6 | F5 | F4 | F3 | F2 | F1 | F0 | 00H |
| DPTR: DPH DPL | Data pointer (2 bytes): Data pointer high Data pointer low | 83H | | | | | | | | | 00H |
| | | 82H | | | | | | | | | 00H |
| IE*# | Interrupt enable | A8H | AF | AE | AD | AC | AB | AA | A9 | A8 | 00H |
| | | | EA | ES1 | ET2 | ES0 | ET1 | EX1 | ET0 | EX0 | |
| IP*# | Interrupt priority | B8H | BF | BE | BD | BC | BB | BA | B9 | B8 | x0000000B |
| | | | — | PS1 | PT2 | PS0 | PT1 | PX1 | PT0 | PX0 | |
| P0* | Port 0 | 80H | 87 | 86 | 85 | 84 | 83 | 82 | 81 | 80 | FFH |
| | | | AD7 | AD6 | AD5 | AD4 | AD3 | AD2 | AD1 | AD0 | |
| P1* | Port 1 | 90H | 97 | 96 | 95 | 94 | 93 | 92 | 91 | 90 | FFH |
| | | | SDA | SEL | — | — | — | — | T2EX | T2 | |
| P2* | Port 2 | A0H | A7 | A6 | A5 | A4 | A3 | A2 | A1 | A0 | FFH |
| | | | A15 | A14 | A13 | A12 | A11 | A10 | A9 | A8 | |
| P3* | Port 3 | B0H | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 | FFH |
| | | | RD | WR | T1 | T0 | INT1 | INT0 | TxD | RxD | |
| PCON | Power control | 87H | SMOD | — | — | — | GF1 | GF0 | PD | IDL | 0xxx0000B |
| | | | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | |
| PSW* | Program status word | D0H | CY | AC | F0 | RS1 | RS0 | OV | F1 | P | 00H |
| RCAP2H# | Capture high | CBH | | | | | | | | | 00H |
| RCAP2L# | Capture low | CAH | | | | | | | | | 00H |
| SBUF | Serial data buffer | 99H | | | | | | | | | xxxxxxxxxB |
| SCON* | Serial controller | 98H | 9F | 9E | 9D | 9C | 9B | 9A | 99 | 98 | 00H |
| | | | SM0 | SM1 | SM2 | REN | TB8 | RB8 | T1 | RI | |
| S1BIT# | Serial I ² C data | D9H/RD | SDI | 0 | 0 | 0 | 0 | 0 | 0 | 0 | x0000000B |
| | | | SD0 | X | X | X | X | X | X | X | |
| S1INT# | Serial I ² C interrupt | DAH | INT | X | X | X | X | X | X | X | 0xxxxxxxB |
| | | | DF | DE | DD | DC | DB | DA | D9 | D8 | |
| S1SCS*# | Serial I ² C control | D8H/RD | SDI | SCI | CLH | BB | RBF | WBF | STR | ENS | xxxx0000B |
| | | | SD0 | SC0 | CLH | X | X | X | STR | ENS | |
| SP | Stack pointer | 81H | | | | | | | | | 07H |
| | | | 8F | 8E | 8D | 8C | 8B | 8A | 89 | 88 | |
| TCON* | Timer control | 88H | TF1 | TR1 | TF0 | TR0 | IE1 | IT1 | IE0 | IT0 | 00H |
| | | | CF | CE | CD | CC | CB | CA | C9 | C8 | |
| T2CON*# | Timer 2 control | C8H | TF2 | EXF2 | RCLK | TCLK | EXEN2 | TR2 | C/T2 | CP/RL2 | 00H |
| | | | | | | | | | | | |
| TH0 | Timer high 0 | 8CH | | | | | | | | | 00H |
| TH1 | Timer high 1 | 8DH | | | | | | | | | 00H |
| TH2# | Timer high 2 | CDH | | | | | | | | | 00H |
| TL0 | Timer low 0 | 8AH | | | | | | | | | 00H |
| TL1 | Timer low 1 | 8BH | | | | | | | | | 00H |
| TL2# | Timer low 2 | CCH | | | | | | | | | 00H |
| T3# | Watchdog timer | FFH | | | | | | | | | 00H |
| TMOD | Timer mode | 89H | GATE | C/T | M1 | M0 | GATE | C/T | M1 | M0 | 00H |
| WDCON# | Watchdog control | A5H | | | | | | | | | A5H |

* SFRs are bit addressable.

SFRs are modified from or added to the 80C51 SFRs.

CMOS single-chip 8-bit microcontroller

87C528

Table 2. Internal and External Program Memory Access with Security Bit Set

| INSTRUCTION | ACCESS TO INTERNAL PROGRAM MEMORY | ACCESS TO EXTERNAL PROGRAM MEMORY |
|---------------------------------|-----------------------------------|-----------------------------------|
| MOVC in internal program memory | YES | YES |
| MOVC in external program memory | NO | YES |

INTERNAL DATA MEMORY

The internal data memory is divided into three physically separated segments: 256 bytes of RAM, 256 bytes of AUX-RAM, and a 128 bytes special function area. These can be addressed each in a different way.

- RAM 0 to 127 can be addressed directly and indirectly as in the 80C51. Address pointers are R0 and R1 of the selected register bank.
- RAM 128 to 255 can only be addressed indirectly as in the 80C51. Address pointers are R0 and R1 of the selected register bank.
- AUX-RAM 0 to 255 is indirectly addressed in the same way as external data memory with the MOVX instructions. Address pointers are R0, R1 of the selected register bank and DPTR. An access to AUX-RAM 0 to 255 will not affect ports P0, P2, P3.6 and P3.7.

An access to external data memory locations higher than 255 will be performed with the MOVX DPTR instructions in the same way as in the 8051 structure, so with P0 and P2 as data/address bus and P3.6 and P3.7 as write and read timing signals. Note that these external data memory cannot be accessed with R0 and R1 as address pointer.

TIMER 2

Timer 2 is functionally equal to the Timer 2 of the 8052AH. Timer 2 is a 16-bit timer/counter. These 16 bits are formed by two special function registers TL2 and TH2. Another pair of special function register RCAP2L and RCAP2H form a 16-bit capture register or a 16-bit reload register. Like Timer 0 and 1, it can operate either as a timer or as an event counter. This is selected by bit C/T2N in the special function register T2CON. It has three operating modes: capture, autoloader, and baud rate generator mode which are selected by bits in T2CON.

WATCHDOG TIMER T3

The watchdog timer consists of an 11-bit prescaler and an 8-bit timer formed by special function register T3. The prescaler is incremented by an on-chip oscillator with a fixed frequency of 1MHz. The maximum tolerance on this frequency is -50% and +100%. The 8-bit timer increments every 2048 cycles of the on-chip oscillator. When a timer overflow occurs, the microcontroller is reset and a reset output pulse of 16×2048 cycles of the on-chip oscillator is generated at pin RST. The internal RESET signal is not inhibited when the external RST pin is kept low by, for example, an external reset circuit. The RESET signal drives port 1, 2, 3 into the high state and port 0 into the high impedance state.

The watchdog timer is controlled by one special function register WDCON with the direct address location A5H. WDCON can be read and written by software. A value of A5H in WDCON halts the on-chip oscillator and clears both the prescaler and timer T3. After the RESET signal, WDCON contains A5H. Every value other than A5H in WDCON enables the watchdog timer. When the watchdog timer is enabled, it runs independently of the XTAL-clock.

Timer T3 can be read on the fly. Timer T3 can only be written if WDCON contains the value 5AH. A successful write operation to T3 will clear the prescaler and WDCON, leaving the watchdog enabled and preventing inadvertent changes of T3. To prevent an overflow of

the watchdog timer, the user program has to reload the watchdog timer within periods that are shorter than the programmed watchdog timer interval. This time interval is determined by an 8-bit value that has to be loaded in register T3 while at the same time the prescaler is cleared by hardware.

$$\text{Watchdog timer interval} = \frac{[256 - (T3)] \times 2048}{\text{on-chip oscillator frequency}}$$

BIT-LEVEL I²C INTERFACE

This bit-level serial I/O interface supports the I²C-bus. P1.6/SCL and P1.7/SDA are the serial I/O pins. These two pins meet the I²C specification concerning the input levels and output drive capability. Consequently, these pins have an open drain output configuration. All the four modes of the I²C-bus are supported:

- master transmitter
- master receiver
- slave transmitter
- slave receiver

The advantages of the bit-level I²C hardware compared with a full software I²C implementation are:

- the hardware can generate the SCL pulse
- Testing a single bit (RBF respectively, WBF) is sufficient as a check for error free transmission.

The bit-level I²C hardware operates on serial bit level and performs the following functions:

- filtering the incoming serial data and clock signals
- recognizing the START condition
- generating a serial interrupt request SI after reception of a START condition and the first falling edge of the serial clock
- recognizing the STOP condition
- recognizing a serial clock pulse on the SCL line
- latching a serial bit on the SDA line (SDI)
- stretching the SCL LOW period of the serial clock to suspend the transfer of the next serial data bit
- setting Read Bit Finished (RBF) when the SCL clock pulse has finished and Write Bit Finished (WBF) if there is no arbitration loss detected (i.e., SDA = 0 while SDO = 1)
- setting a serial clock Low-to-High detected (CLH) flag
- setting a Bus Busy (BB) flag on a START condition and clearing this flag on a STOP condition
- releasing the SCL line and clearing the CLH, RBF and WBF flags to resume transfer of the next serial data bit
- generating an automatic clock if the single bit data register S1BIT is used in master mode.

The following functions must be done in software:

- handling the I²C START interrupts
- converting serial to parallel data when receiving
- converting parallel to serial data when transmitting
- comparing the received slave address with its own
- interpreting the acknowledge information
- guarding the I²C status if RBF or WBF = 0.

CMOS single-chip 8-bit microcontroller

87C528

Additionally, if acting as master:

- generating START and STOP conditions
- handling bus arbitration
- generating serial clock pulses if S1BIT is not used.

Three SFRs control the bit-level I²C interface: S1INT, S1BIT and S1SCS.

INTERRUPT SYSTEM

The interrupt structure of the 8XC528 is the same as that used in the 80C51, but includes two additional interrupt sources: one for the third timer/counter, T2, and one for the I²C interface. The interrupt enable and interrupt priority registers are IE and IP.

IE: Interrupt Enable Register

This register is located at address A8H. Refer to Table 3.

IE SFR (A8H)

| | | | | | | | |
|----|-----|-----|----|-----|-----|-----|-----|
| 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| EA | ES1 | ET2 | ES | ET1 | EX1 | ET0 | EX0 |

IP: Interrupt Priority Register

This register is located at address B8H. Refer to Table 4.

IP SFR (B8H)

| | | | | | | | |
|---|-----|-----|----|-----|-----|-----|-----|
| 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| – | PS1 | PT2 | PS | PT1 | PX1 | PT0 | PX0 |

Table 3. Description of IE Bits

| MNEMONIC | BIT | FUNCTION |
|----------|------|-------------------------------------------------------------------------------------------------------------------------------------------|
| EA | IE.7 | General enable/disable control: 0 = NO interrupt is enabled. 1 = ANY individually enabled interrupt will be accepted. |
| ES1 | IE.6 | Enable bit-level I²C I/O interrupt |
| ET2 | IE.5 | Enable Timer 2 interrupt |
| ES | IE.4 | Enable Serial Port interrupt |
| ET1 | IE.3 | Enable Timer 1 interrupt |
| EX1 | IE.2 | Enable External interrupt 1 |
| ET0 | IE.1 | Enable Timer 0 interrupt |
| EX0 | IE.0 | Enable External interrupt 0 |

Table 4. Description of IP Bits

| MNEMONIC | BIT | FUNCTION |
|----------|------|----------------------------------------------------------|
| – | IP.7 | Reserved. |
| PS1 | IP.6 | Bit-level I²C interrupt priority level |
| PT2 | IP.5 | Timer 2 interrupt priority level |
| PS | IP.4 | Serial Port interrupt priority level |
| PT1 | IP.3 | Timer 1 interrupt priority level |
| PX1 | IP.2 | External Interrupt 1 priority level |
| PT0 | IP.1 | Timer 0 interrupt priority level |
| PX0 | IP.0 | External Interrupt 0 priority level |

The interrupt vector locations and the interrupt priorities are:

| Source | Address | Priority within Level |
|--------------|-----------------------|-----------------------|
| Vector 0003H | IE0 | Highest |
| 002BH | TF2+EXF2 | |
| 0053H | SI (I ² C) | |
| 000BH | TF0 | |
| 0013H | IE1 | |
| 001BH | TF1 | |
| 0023H | R1+T1 | Lowest |

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OSCILLATOR CHARACTERISTICS

XTAL1 and XTAL2 are the input and output, respectively, of an inverting amplifier. The pins can be configured for use as an on-chip oscillator, as shown in the Logic Symbol.

To drive the device from an external clock source, XTAL1 should be driven while XTAL2 is left unconnected. There are no requirements on the duty cycle of the external clock signal, because the input to the internal clock circuitry is through a divide-by-two flip-flop. However, minimum and maximum high and low times specified in the data sheet must be observed.

RESET

A reset is accomplished by holding the RST pin high for at least two machine cycles (24 oscillator periods), while the oscillator is running. To insure a good power-up reset, the RST pin must be high long enough to allow the oscillator time to start up (normally a few milliseconds) plus two machine cycles. At power-up, the voltage on V_{DD} and RST must come up at the same time for a proper start-up.

IDLE MODE

In idle mode, the CPU puts itself to sleep while all of the on-chip peripherals stay active. The instruction to invoke the idle mode is the last instruction executed in the normal operating mode before the idle mode is activated. The CPU contents, the on-chip RAM, and all of the special function registers remain intact during this mode. The idle mode can be terminated either by any enabled interrupt (at which time the process is picked up at the interrupt service routine and continued), or by a hardware reset which starts the processor in the same manner as a power-on reset.

POWER-DOWN MODE

In the power-down mode, the oscillator is stopped and the instruction to invoke power-down is the last instruction executed. The power-down mode can be terminated by a RESET in the same way as in the 80C51 or in addition by one of two external interrupts, INT0 or INT1. A termination with an external interrupt does not affect the internal data memory and does not affect the special function registers. This makes it possible to exit power-down without changing the port output levels. To terminate the power-down mode with an external interrupt $\overline{INT0}$ or $\overline{INT1}$ must be switched to level-sensitive and must be enabled. The external interrupt input signal $\overline{INT0}$ and $\overline{INT1}$ must be kept low until the oscillator has restarted and stabilized. An instruction following the instruction that puts the device in the power-down mode will be executed. A reset generated by the watchdog timer terminates the power-down mode in the same way as an external RESET, and only the contents of the on-chip RAM are preserved. The control bits for the reduced power modes are in the special function register PCON.

DESIGN CONSIDERATIONS

At power-on, the voltage on V_{DD} and RST must come up at the same time for a proper start-up.

When the idle mode is terminated by a hardware reset, the device normally resumes program execution, from where it left off, up to two machine cycles before the internal reset algorithm takes control. On-chip hardware inhibits access to internal RAM in this event, but access to the port pins is not inhibited. To eliminate the possibility of an unexpected write when idle is terminated by reset, the instruction following the one that invokes idle should not be one that writes to a port pin or to external memory.

Table 5 shows the state of I/O ports during low current operating modes.

Table 5. External Pin Status During Idle and Power-Down Modes

| MODE | PROGRAM MEMORY | ALE | PSEN | PORT 0 | PORT 1 | PORT 2 | PORT 3 |
|------------|----------------|-----|------|--------|--------|---------|--------|
| Idle | Internal | 1 | 1 | Data | Data | Data | Data |
| Idle | External | 1 | 1 | Float | Data | Address | Data |
| Power-down | Internal | 0 | 0 | Data | Data | Data | Data |
| Power-down | External | 0 | 0 | Float | Data | Data | Data |

ABSOLUTE MAXIMUM RATINGS^{1, 2, 3}

| PARAMETER | RATING | UNIT |
|-------------------------------------------------------------------------------------------------|-----------------------------------------------|------|
| Operating temperature under bias | 0 to +70, or -40 to +85, or -40 to +125 | °C |
| Storage temperature range | -65 to +150 | °C |
| Voltage on any other pin to V_{SS} | -0.5 to V_{DD} +0.5 | V |
| Input, output current on any two pins | ±10 | mA |
| Power dissipation (based on package heat transfer limitations, not device power consumption) | 1.0 | W |

NOTES:

- Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any conditions other than those described in the AC and DC Electrical Characteristics section of this specification is not implied.
- This product includes circuitry specifically designed for the protection of its internal devices from the damaging effects of excessive static charge. Nonetheless, it is suggested that conventional precautions be taken to avoid applying greater than the rated maxima.
- Parameters are valid over operating temperature range unless otherwise specified. All voltages are with respect to V_{SS} unless otherwise noted.

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DC ELECTRICAL CHARACTERISTICS

 $T_{amb} = 0^{\circ}\text{C to } +70^{\circ}\text{C}$ ($V_{DD} = 5\text{V} \pm 10\%$), $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ ($V_{DD} = 5\text{V} \pm 10\%$), or $-40^{\circ}\text{C to } +125^{\circ}\text{C}$ ($V_{DD} = 5\text{V} \pm 10\%$), $V_{SS} = 0\text{V}$

| SYMBOL | PARAMETER | PART TYPE | TEST CONDITIONS | LIMITS | | UNIT |
|-----------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|------------------------------------|-------------------------------------|--------------------------------|
| | | | | MIN | MAX | |
| V_{IL} | Input low voltage, except EA, P1.6/SCL, P1.7/SDA | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | | -0.5 -0.5 | $0.2V_{CC}-0.1$ $0.2V_{CC}-0.15$ | V V |
| V_{IL1} | Input low voltage to EA | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | | 0 0 | $0.2V_{CC}-0.3$ $0.2V_{CC}-0.35$ | V V |
| V_{IL2} | Input low voltage to P1.6/SCL, P1.7/SDA ⁵ | | | -0.5 | 0.3V | V |
| V_{IH} | Input high voltage, except XTAL1, RST, P1.6/SCL, P1.7/SDA | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | | $0.2V_{CC}+0.9$ $0.2V_{CC}+1.0$ | $V_{CC}+0.5$ $V_{CC}+0.5$ | V V |
| V_{IH1} | Input high voltage, XTAL1, RST | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | | $0.7V_{CC}$ $0.7V_{CC}+0.1$ | $V_{CC}+0.5$ $V_{CC}+0.5$ | V V |
| V_{IH2} | Input high voltage, P1.6/SCL, P1.7/SDA ⁵ | | | 3.0 | 6.0 | V |
| V_{OL} | Output low voltage, ports 1, 2, 3, except P1.6/SCL, P1.7/SDA ¹ | | $I_{OL} = 1.6\text{mA}^1$ | | 0.45 | V |
| V_{OL1} | Output low voltage, port 0, ALE, PSEN ¹ | | $I_{OL} = 3.2\text{mA}^1$ | | 0.45 | V |
| V_{OL2} | Output low voltage, P1.6/SCL, P1.7/SDA | | $I_{OL} = 3.0\text{mA}^1$ | | 0.4 | V |
| V_{OH} | Output high voltage, ports 1, 2, 3 | | $I_{OH} = -60\mu\text{A}$ $I_{OH} = -25\mu\text{A}$ | 2.4 $0.75V_{CC}$ | | V V |
| V_{OH1} | Output high voltage, Port 0 in external bus mode, ALE, PSEN, RST | | $I_{OH} = -800\mu\text{A}$ $I_{OH} = -300\mu\text{A}$ | 2.4 $0.75V_{CC}$ | | V V |
| I_{IL} | Logical 0 input current, ports 1, 2, 3, except P1.6/SCL, P1.7/SDA | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | $V_{IN} = 0.45\text{V}$ | | -50 -75 | μA μA |
| I_{TL} | Logical 1-to-0 transition current, ports 1, 2, 3, except P1.6/SCL, P1.7/SDA | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | See note 3 | | -650 -750 | μA μA |
| I_{IL1} | Input leakage current, port 0 | | $V_{IN} = V_{IL}$ or V_{IH} | | ± 10 | μA |
| I_{IL2} | Input leakage current, P1.6/SCL, P1.7/SDA | | $0\text{V} < V_i < 6.0\text{V}$ $0\text{V} < V_{CC} < 6.0\text{V}$ | | ± 10 | μA μA |
| I_{CC} | Power supply current: Active mode @ 16MHz Idle mode @ 16MHz Power down mode | $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ $0^{\circ}\text{C to } 70^{\circ}\text{C}$ $-40^{\circ}\text{C to } +85^{\circ}\text{C}$ | See note 4 | | 25 35 5 6 50 | mA mA μA |
| R_{RST} | Internal reset pull-down resistor | | | 50 | 300 | k Ω |
| C_{IO} | Pin Capacitance | | | | 10 | pF |

NOTES:

- Capacitive loading on Port 0 and Port 2 may cause spurious noise pulses to be superimposed on the V_{OL} s of ALE and ports 1 and 3. The noise is due to external bus capacitance discharging into the port and port 2 pins when these pins make 1-to-0 transactions during bus operations. In the worst cases (capacitive loading $> 100\text{pF}$), the noise pulse on the ALE pin may exceed 0.8V. In such cases, it may be desirable to qualify ALE with a Schmitt Trigger, or use an address latch with a Schmitt Trigger STROBE input. Under steady state (non-transient) conditions, I_{OL} must be externally limited as follows: 10mA per port pin, port 0 total (all bits) 26mA, ports 1, 2, and total each (all bits) 15mA.
- Capacitive loading on Ports 0 and 2 may cause the V_{OH} on ALE and PSEN to momentarily fall below the $0.9V_{CC}$ specification when the address bits are stabilizing.
- Pins of ports 1, 2, and 3 source a transition current when they are being externally driven from 1 to 0. The transition current reaches its maximum value when V_{IN} is approximately 2V.
- See Figures 10 through 13 for I_{CC} test conditions.
- The input threshold voltage of P1.6 and P1.7 (SIO1) meets the $I^2\text{C}$ specification, so an input voltage below 1.5V will be recognized as a logic 0 while an input voltage above 3.0V will be recognized as a logic 1.

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AC ELECTRICAL CHARACTERISTICS^{1, 2}

| SYMBOL | FIGURE | PARAMETER | 16MHz CLOCK | | VARIABLE CLOCK | | UNIT |
|-----------------------|--------|----------------------------------------------------------------------------------------|-------------|-----|------------------|------------------|------------|
| | | | MIN | MAX | MIN | MAX | |
| $1/t_{CLCL}$ | 1 | Oscillator frequency: 87C528 Speed Versions P878C528EXX P878C528GXX | | | 3.5 3.5 | 16 20 | MHz MHz |
| t_{LHLL} | 1 | ALE pulse width | 85 | | $2t_{CLCL}-40$ | | ns |
| t_{AVLL} | 1 | Address valid to ALE low | 8 | | $t_{CLCL}-55$ | | ns |
| t_{LLAX} | 1 | Address hold after ALE low | 28 | | $t_{CLCL}-35$ | | ns |
| t_{LLIV} | 1 | ALE low to valid instruction in | | 150 | | $4t_{CLCL}-100$ | ns |
| t_{LLPL} | 1 | ALE low to \overline{PSEN} low | 23 | | $t_{CLCL}-40$ | | ns |
| t_{PLPH} | 1 | \overline{PSEN} pulse width | 143 | | $3t_{CLCL}-45$ | | ns |
| t_{PLIV} | 1 | \overline{PSEN} low to valid instruction in | | 83 | | $3t_{CLCL}-105$ | ns |
| t_{PXIX} | 1 | Input instruction hold after \overline{PSEN} | 0 | | 0 | | ns |
| t_{PXIZ} | 1 | Input instruction float after \overline{PSEN} | | 38 | | $t_{CLCL}-25$ | ns |
| t_{AVIV} | 1 | Address to valid instruction in | | 208 | | $5t_{CLCL}-105$ | ns |
| t_{PLAZ} | 1 | \overline{PSEN} low to address float | | 10 | | 10 | ns |
| Data Memory | | | | | | | |
| t_{RLRH} | 2, 3 | \overline{RD} pulse width | 275 | | $6t_{CLCL}-100$ | | ns |
| t_{WLWH} | 2, 3 | \overline{WR} pulse width | 275 | | $6t_{CLCL}-100$ | | ns |
| t_{RLDV} | 2, 3 | \overline{RD} low to valid data in | | 148 | | $5t_{CLCL}-165$ | ns |
| t_{RHDX} | 2, 3 | Data hold after \overline{RD} | 0 | | 0 | | ns |
| t_{RHDZ} | 2, 3 | Data float after \overline{RD} | | 55 | | $2t_{CLCL}-70$ | ns |
| t_{LLDZ} | 2, 3 | ALE low to valid data in | | 350 | | $8t_{CLCL}-150$ | ns |
| t_{AVDV} | 2, 3 | Address to valid data in | | 398 | | $9t_{CLCL}-165$ | ns |
| t_{LLWL} | 2, 3 | ALE low to \overline{RD} or \overline{WR} low | 138 | 238 | $3t_{CLCL}-50$ | $3t_{CLCL}+50$ | ns |
| t_{AVWL} | 2, 3 | Address valid to \overline{WR} low or \overline{RD} low | 120 | | $4t_{CLCL}-130$ | | ns |
| t_{QVWX} | 2, 3 | Data valid to \overline{WR} transition | 3 | | $t_{CLCL}-60$ | | ns |
| t_{WHQX} | 2, 3 | Data hold after \overline{WR} | 13 | | $t_{CLCL}-50$ | | ns |
| t_{RLAZ} | 2, 3 | \overline{RD} low to address float | | 0 | | 0 | ns |
| t_{WHLH} | 2, 3 | \overline{RD} or \overline{WR} high to ALE high | 23 | 103 | $t_{CLCL}-40$ | $t_{CLCL}+40$ | ns |
| External Clock | | | | | | | |
| t_{CHCX} | 6 | High time | 20 | | 20 | | ns |
| t_{CLCX} | 6 | Low time | 20 | | 20 | | ns |
| t_{CLCH} | 6 | Rise time | | 20 | | 20 | ns |
| t_{CHCL} | 6 | Fall time | | 20 | | 20 | ns |
| Shift Register | | | | | | | |
| t_{XLXL} | 4 | Serial port clock cycle time | 750 | | $12t_{CLCL}$ | | ns |
| t_{QVXH} | 4 | Output data setup to clock rising edge | 492 | | $10t_{CLCL}-133$ | | ns |
| t_{XHQX} | 4 | Output data hold after clock rising edge | 8 | | $2t_{CLCL}-117$ | | ns |
| t_{XHDX} | 4 | Input data hold after clock rising edge | 0 | | 0 | | ns |
| t_{XHdv} | 4 | Clock rising edge to input data valid | | 492 | | $10t_{CLCL}-133$ | ns |

NOTES:

1. Parameters are valid over operating temperature range unless otherwise specified.

2. Load capacitance for port 0, ALE, and \overline{PSEN} = 100pF, load capacitance for all other outputs = 80pF.

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AC ELECTRICAL CHARACTERISTICS – I²C INTERFACE

| SYMBOL | PARAMETER | INPUT | OUTPUT | I ² C SPECIFICATION |
|-----------------------------------|----------------------------|----------------------|----------------------|--------------------------------|
| SCL TIMING CHARACTERISTICS | | | | |
| t _{HD;STA} | START condition hold time | $\geq 14 t_{CLCL}^1$ | Note 2 | $\geq 4.0\mu s$ |
| t _{LOW} | SCL LOW time | $\geq 16 t_{CLCL}$ | Note 2 | $\geq 4.7\mu s$ |
| t _{HIGH} | SCL HIGH time | $\geq 14 t_{CLCL}^1$ | $\geq 80 t_{CLCL}^3$ | $\geq 4.0\mu s$ |
| t _{RC} | SCL rise time | $\leq 1\mu s^1$ | Note 5 | $\leq 1.0\mu s$ |
| t _{FC} | SCL fall time | $\leq 0.3\mu s^1$ | $\leq 0.3\mu s^6$ | $\leq 0.3\mu s$ |
| SDA TIMING CHARACTERISTICS | | | | |
| t _{SU;DAT1} | Data set-up time | $\geq 250ns$ | Note 2 | $\geq 250ns$ |
| t _{HD;DAT} | Data hold time | $\geq 0ns$ | Note 2 | $\geq 0ns$ |
| t _{SU;STA} | Repeated START set-up time | $\geq 14 t_{CLCL}^1$ | Note 2 | $\geq 4.7\mu s$ |
| t _{SU;STO} | STOP condition set-up time | $\geq 14 t_{CLCL}^1$ | Note 2 | $\geq 4.0\mu s$ |
| t _{BUF} | Bus free time | $\geq 14 t_{CLCL}^1$ | Note 2 | $\geq 4.7\mu s$ |
| t _{RD} | SDA rise time | $\leq 1\mu s^4$ | Note 5 | $\leq 1.0\mu s$ |
| t _{FD} | SDA fall time | $\leq 0.3\mu s^4$ | $\leq 0.3\mu s^6$ | $\leq 0.3\mu s$ |

NOTES:

1. At $f_{CLK} = 3.5MHz$, this evaluates to $14 \times 286ns = 4\mu s$, i.e., the bit-level I²C interface can respond to the I²C protocol for $f_{CLK} \geq 3.5MHz$.
2. This parameter is determined by the user software, it has to comply with the I²C.
3. This value gives the autoclock pulse length which meets the I²C specification for the specified XTAL clock frequency range. Alternatively, the SCL pulse may be timed by software.
4. Spikes on SDA and SCL lines with a duration of less than $4 \times f_{CLK}$ will be filtered out.
5. The rise time is determined by the external bus line capacitance and pull-up resistor, it must be $\leq 1\mu s$.
6. The maximum capacitance on bus lines SDA and SCL is 400pF.

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EXPLANATION OF THE AC SYMBOLS

Each timing symbol has five characters. The first character is always 't' (= time). The other characters, depending on their positions, indicate the name of a signal or the logical status of that signal. The designations are:

A – Address
C – Clock
D – Input data
H – Logic level high
I – Instruction (program memory contents)
L – Logic level low, or ALE

P – PSEN
Q – Output data
R – RD signal
t – Time
V – Valid
W – WR signal
X – No longer a valid logic level
Z – Float

Examples: t_{AVLL} = Time for address valid to ALE low.
 t_{LLPL} = Time for ALE low to PSEN low.

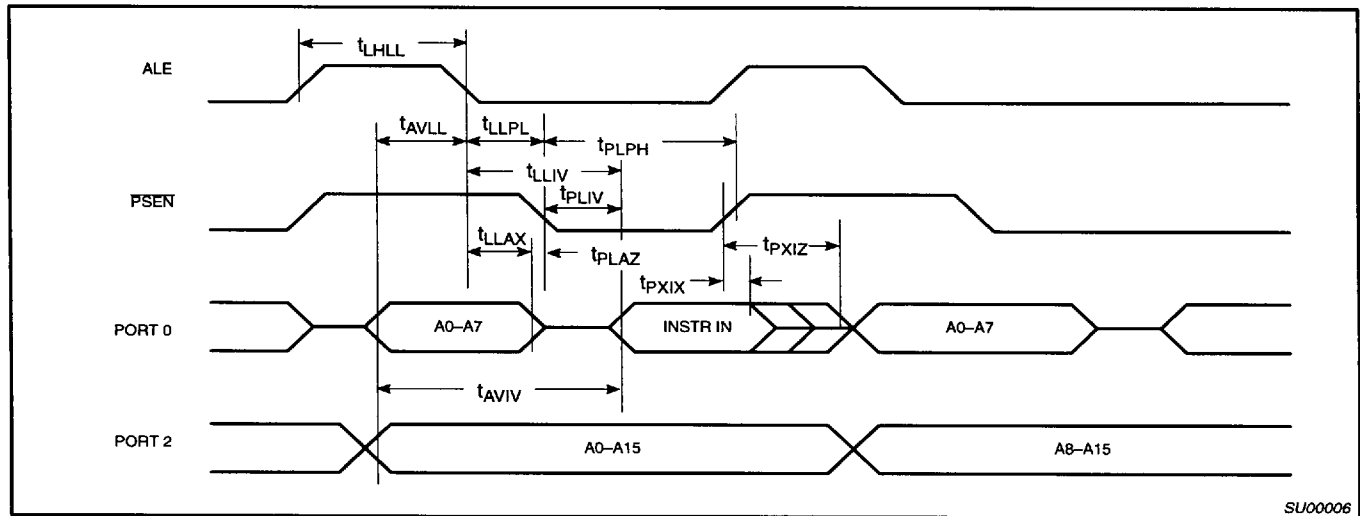


Figure 1. External Program Memory Read Cycle

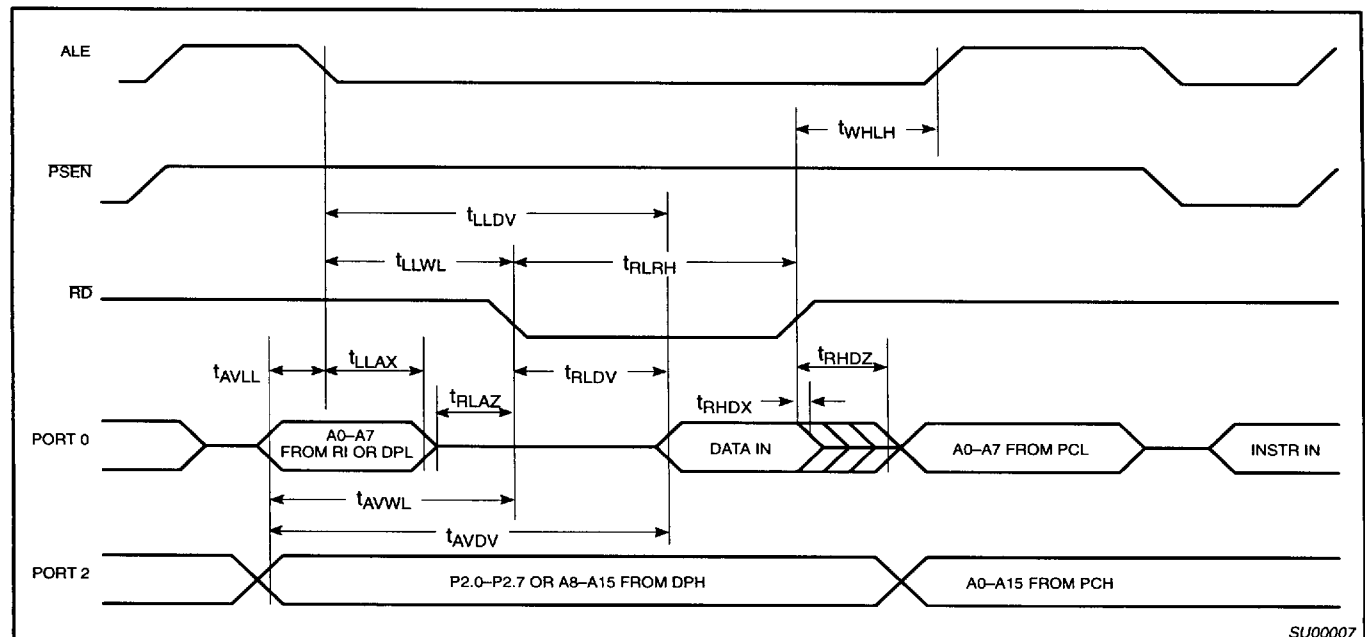


Figure 2. External Data Memory Read Cycle

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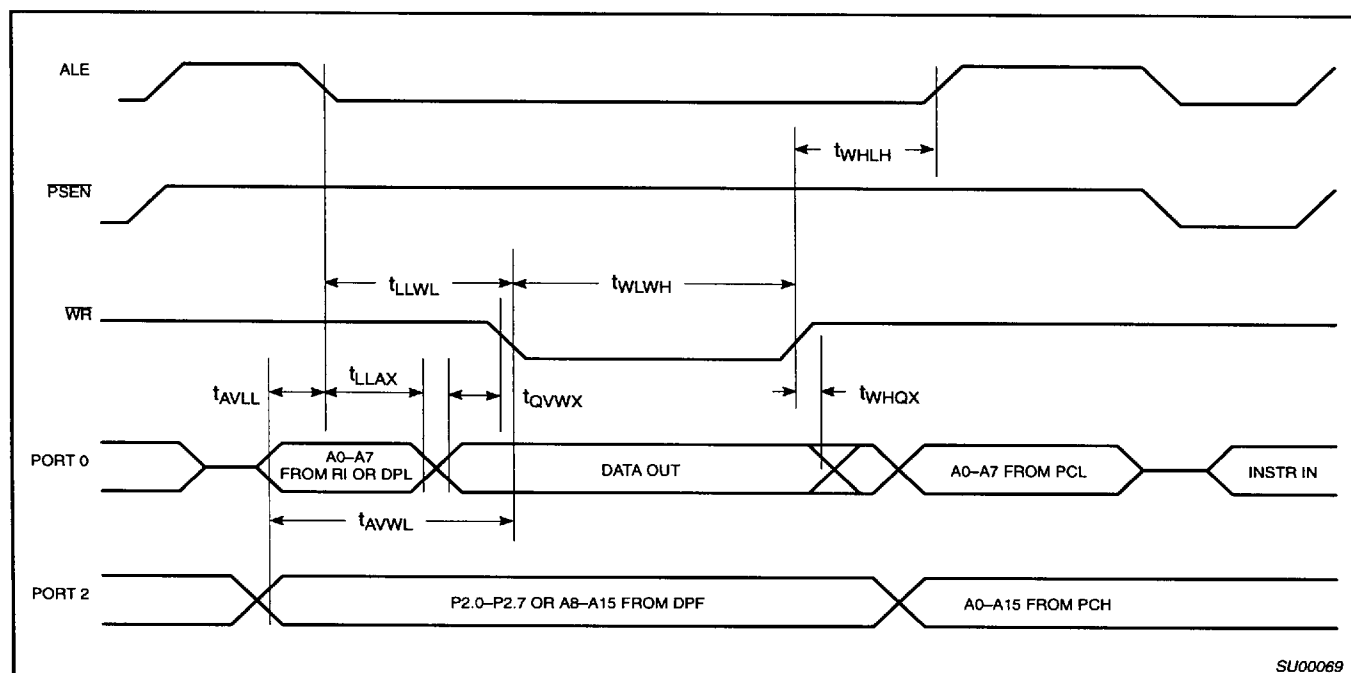


Figure 3. External Data Memory Write Cycle

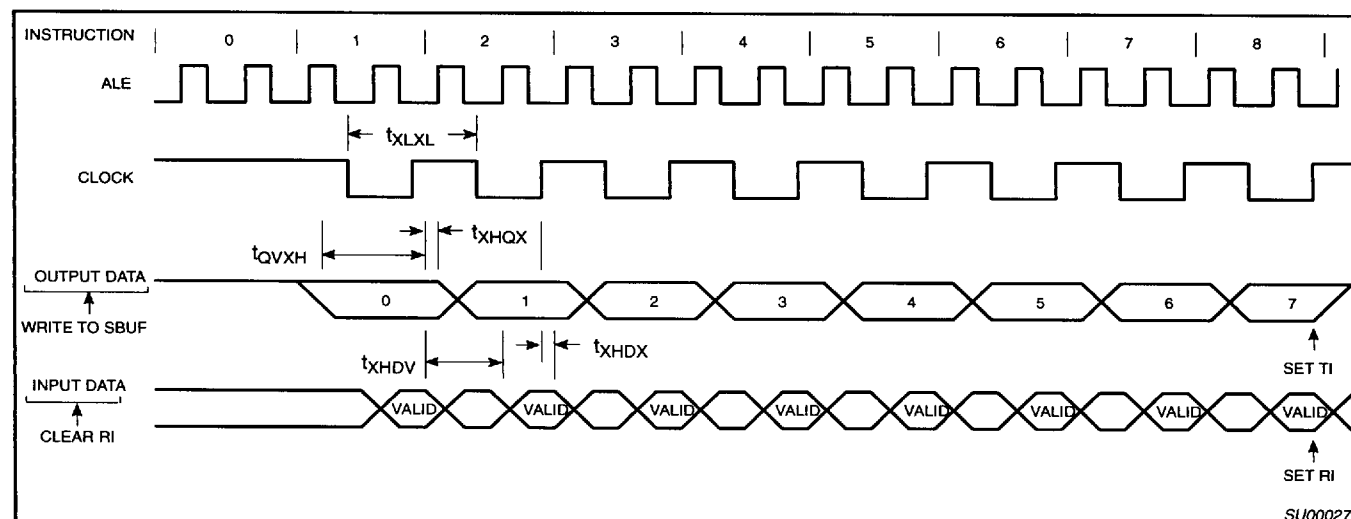


Figure 4. Shift Register Mode Timing

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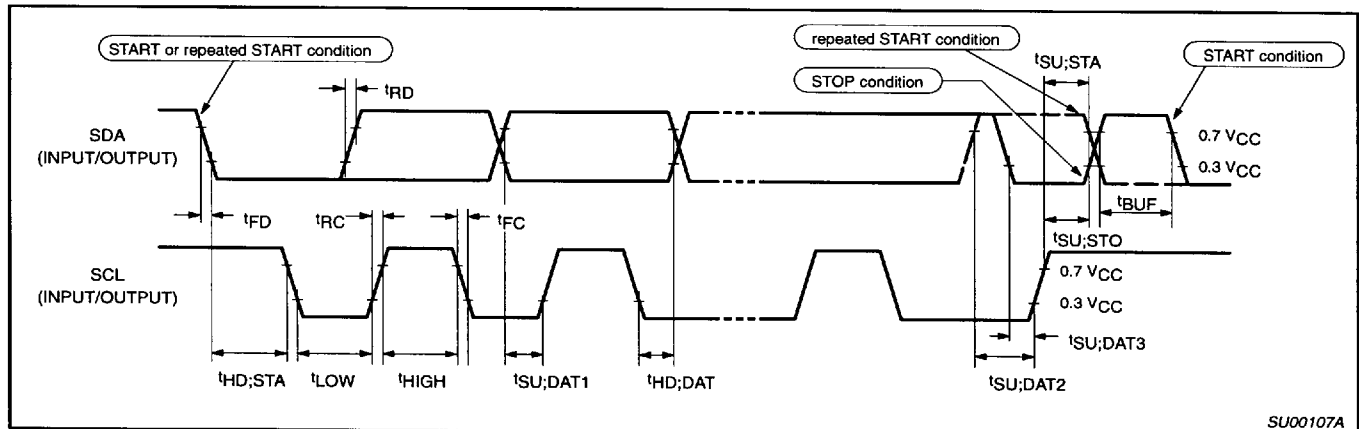


Figure 5. Timing SIO1 (I²C) Interface

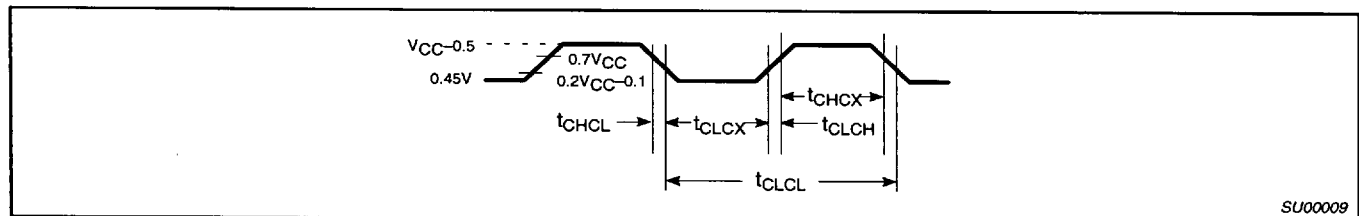


Figure 6. External Clock Drive

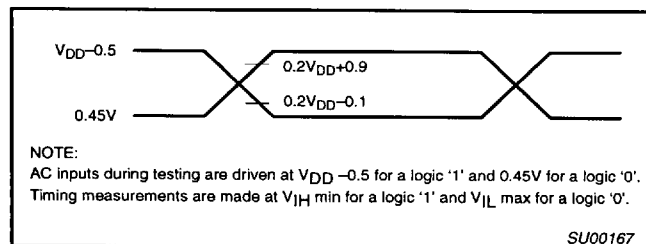


Figure 7. AC Testing Input/Output

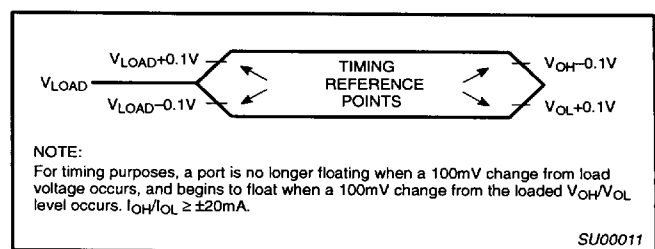
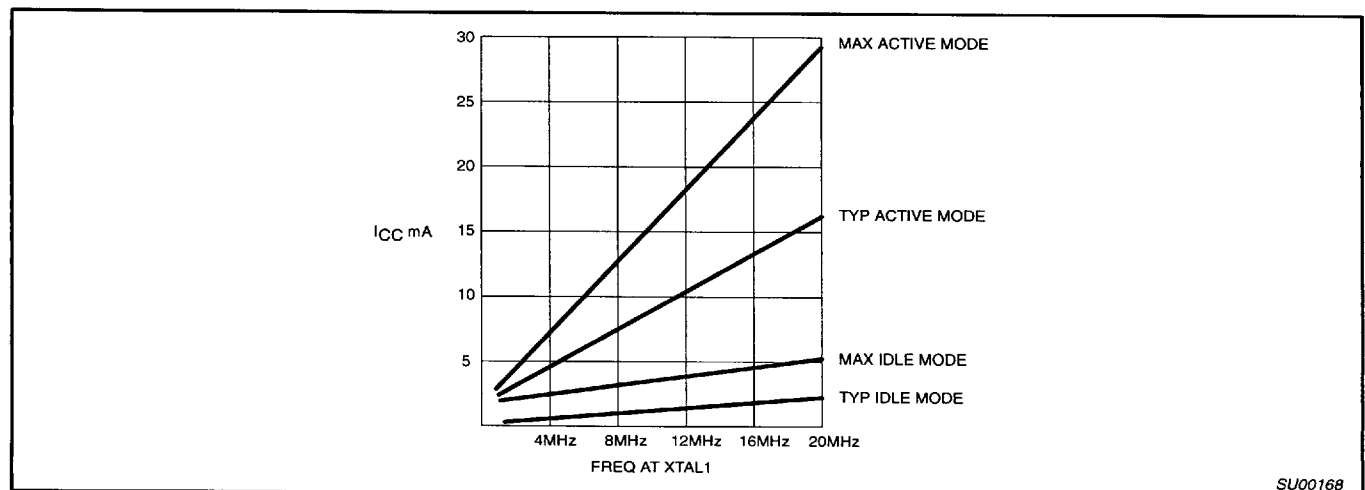


Figure 8. Float Waveform

Figure 9. I_{CC} vs. FREQ.

Valid only within frequency specifications of the device under test

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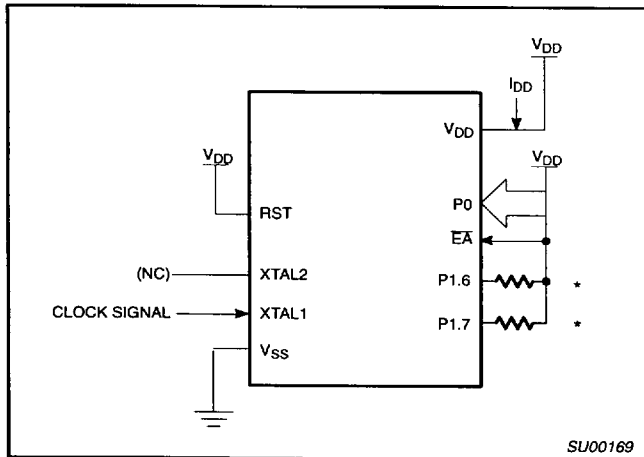


Figure 10. I_{DD} Test Condition, Active Mode
All other pins are disconnected

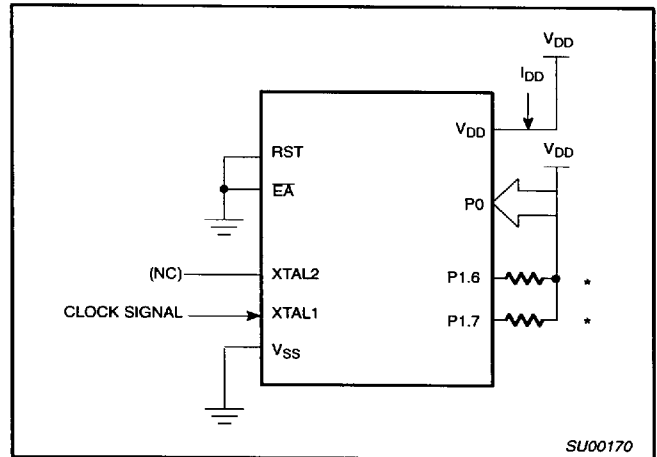


Figure 11. I_{DD} Test Condition, Idle Mode
All other pins are disconnected

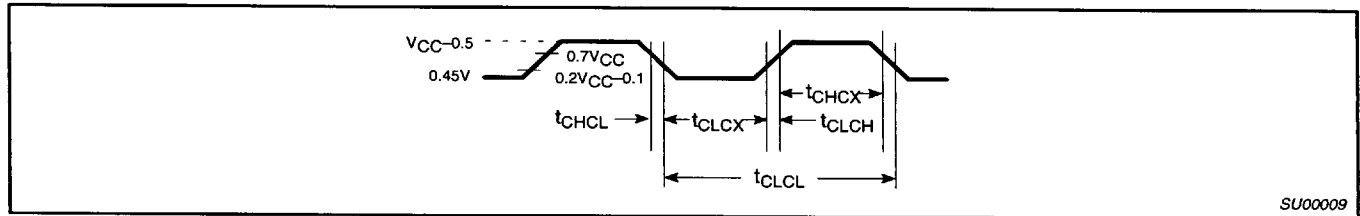


Figure 12. Clock Signal Waveform for
 I_{DD} Tests in Active and Idle Modes
 $t_{CLCH} = t_{CHCL} = 5\text{ns}$

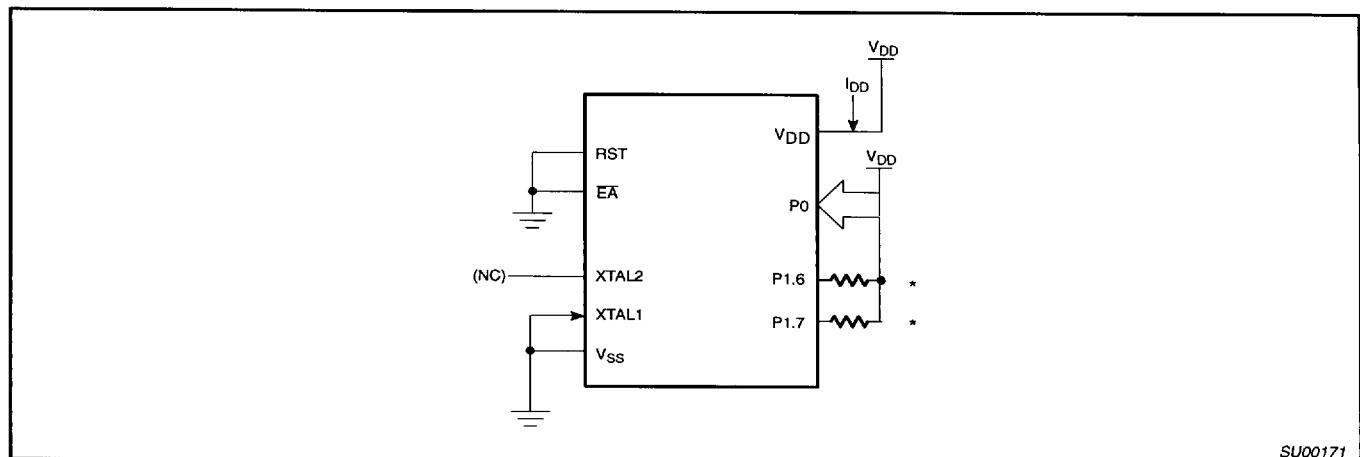


Figure 13. I_{DD} Test Condition, Power Down Mode
All other pins are disconnected. $V_{DD} = 2\text{V to } 5.5\text{V}$

NOTE:

- * Ports 1.6 and 1.7 should be connected to V_{DD} through resistors of sufficiently high value such that the sink current into these pins does not exceed the I_{OL1} specifications.

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EPROM CHARACTERISTICS

The 87C528 is programmed by using a modified Quick-Pulse Programming™ algorithm. It differs from older methods in the value used for V_{PP} (programming supply voltage) and in the width and number of the ALE/PROG pulses.

The 87C528 contains two signature bytes that can be read and used by an EPROM programming system to identify the device. The signature bytes identify the device as an 87C528 manufactured by Philips.

Table 6 shows the logic levels for reading the signature byte, and for programming the program memory, the encryption table, and the lock bits. The circuit configuration and waveforms for quick-pulse programming are shown in Figures 14 and 15. Figure 16 shows the circuit configuration for normal program memory verification.

Quick-Pulse Programming

The setup for microcontroller quick-pulse programming is shown in Figure 14. Note that the 87C528 is running with a 4 to 6MHz oscillator. The reason the oscillator needs to be running is that the device is executing internal address and program data transfers.

The address of the EPROM location to be programmed is applied to ports 1, 2 and 3, as shown in Figure 14. The code byte to be programmed into that location is applied to port 0. RST, PSEN and pins of ports 2 and 3 specified in Table 6 are held at the 'Program Code Data' levels indicated in Table 6. The ALE/PROG is pulsed low 25 times as shown in Figure 15.

To program the encryption table, repeat the 25 pulse programming sequence for addresses 0 through 3FH, using the 'Pgm Encryption Table' levels. Do not forget that after the encryption table is programmed, verification cycles will produce only encrypted data.

To program the lock bits, repeat the 25 pulse programming sequence using the 'Pgm Lock Bit' levels. After one lock bit is programmed, further programming of the code memory and encryption table is disabled. However, the other lock bit can still be programmed.

Note that the \overline{EA}/V_{PP} pin must not be allowed to go above the maximum specified V_{PP} level for any amount of time. Even a narrow glitch above that voltage can cause permanent damage to the device. The V_{PP} source should be well regulated and free of glitches and overshoot.

Program Verification

If lock bit 2 has not been programmed, the on-chip program memory can be read out for program verification. The address of the program

memory locations to be read is applied to ports 1, 2 and 3 as shown in Figure 16. The other pins are held at the 'Verify Code Data' levels indicated in Table 6. The contents of the address location will be emitted on port 0. External pull ups are required on port 0 for this operation.

If the encryption table has been programmed, the data presented at port 0 will be the exclusive NOR of the program byte with one of the encryption bytes. The user will have to know the encryption table contents in order to correctly decode the verification data. The encryption table itself cannot be read out.

Reading the Signature Bytes

The signature bytes are read by the same procedure as a normal verification of locations 030H and 031H, except that P3.6 and P3.7 need to be pulled to a logic low. The values are:

(030H) = 15H indicates manufactured by Philips

(031H) = 9BH indicates 87C528

Program Lock Bits

The 87C528 has 3 programmable lock bits that will provide different levels of protection for the on-chip code and data (see Table 7).

Erasing the EPROM also erases the encryption array and the program lock bits, returning the part to full functionality.

Program/Verify Algorithms

Any algorithm in agreement with the conditions listed in Table 6, and which satisfies the timing specifications, is suitable.

Erase Characteristics

Erasure of the EPROM begins to occur when the chip is exposed to light with wavelengths shorter than approximately 4,000 angstroms. Since sunlight and fluorescent lighting have wavelengths in this range, exposure to these light sources over an extended time (about 1 week in sunlight, or 3 years in room level fluorescent lighting) could cause inadvertent erasure. **For this and secondary effects, it is recommended that an opaque label be placed over the window.** For elevated temperature or environments where solvents are being used, apply Kapton tape Fluorglas part number 2345-5, or equivalent.

The recommended erasure procedure is exposure to ultraviolet light (at 2537 angstroms) to an integrated dose of at least 15W-sec/cm². Exposing the EPROM to an ultraviolet lamp of 12,000µW/cm² rating for 20 to 39 minutes, at a distance of about 1 inch, should be sufficient. Erasure leaves the array in an all 1s state.

Table 6. EPROM Programming Modes

| MODE | RST | PSEN | ALE/PROG | \overline{EA}/V_{PP} | P2.7 | P2.6 | P3.7 | P3.6 |
|----------------------|-----|------|----------|------------------------|------|------|------|------|
| Read signature | 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 |
| Program code data | 1 | 0 | 0* | V_{PP} | 1 | 0 | 1 | 1 |
| Verify code data | 1 | 0 | 1 | 1 | 0 | 0 | 1 | 1 |
| Pgm encryption table | 1 | 0 | 0* | V_{PP} | 1 | 0 | 1 | 0 |
| Pgm lock bit 1 | 1 | 0 | 0* | V_{PP} | 1 | 1 | 1 | 1 |
| Pgm lock bit 2 | 1 | 0 | 0* | V_{PP} | 1 | 1 | 0 | 0 |
| Pgm lock bit 3 | 1 | 0 | 0* | V_{PP} | 0 | 1 | 0 | 1 |

NOTES:

1. '0' = Valid low for that pin, '1' = valid high for that pin.

2. $V_{PP} = 12.75V \pm 0.25V$.

3. $V_{CC} = 5V \pm 10\%$ during programming and verification.

* ALE/PROG receives 25 programming pulses while V_{PP} is held at 12.75V. Each programming pulse is low for 100µs ($\pm 10\mu s$) and high for a minimum of 10µs.

CMOS single-chip 8-bit microcontroller

87C528

Table 7. Program Lock Bits

| PROGRAM LOCK BITS ^{1,2} | | | | PROTECTION DESCRIPTION |
|----------------------------------|-----|-----|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | LB1 | LB2 | LB3 | |
| 1 | U | U | U | No Program Lock features enabled. (Code verify will still be encrypted by the Encryption Array if programmed.) |
| 2 | P | U | U | MOVC instructions executed from external program memory are disabled from fetching code bytes from Internal memory, EA is jumped and latched on Reset, and further programming of the EPROM is disabled. |
| 3 | P | P | U | Same as 2, also verify is disabled. |
| 4 | P | P | P | Same as 3, external execution is disabled. Internal data RAM is not accessible. |

NOTES:

- 1. P - programmed. U - unprogrammed.
- 2. Any other combination of the lock bits is not defined.

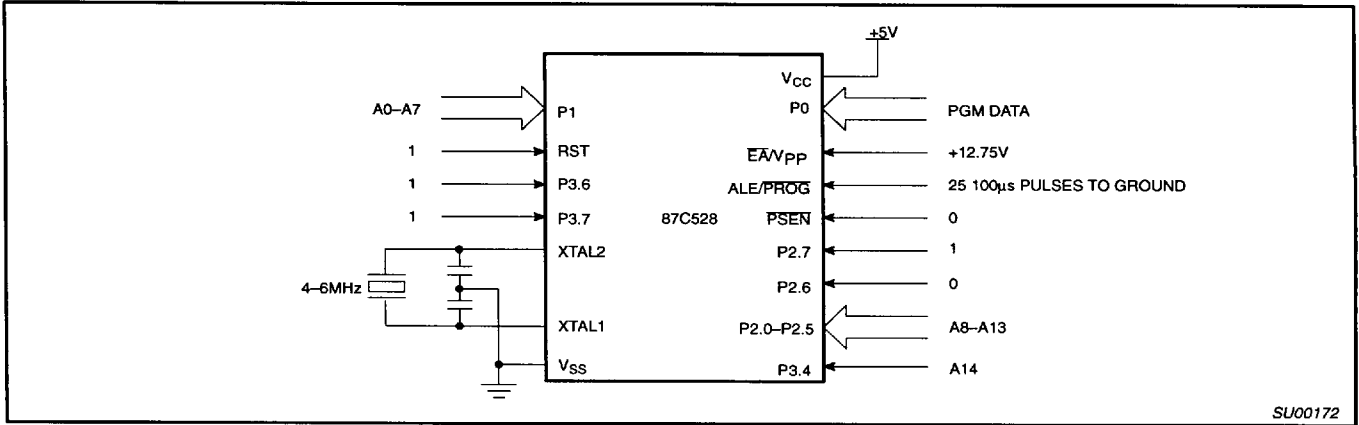


Figure 14. Programming Configuration

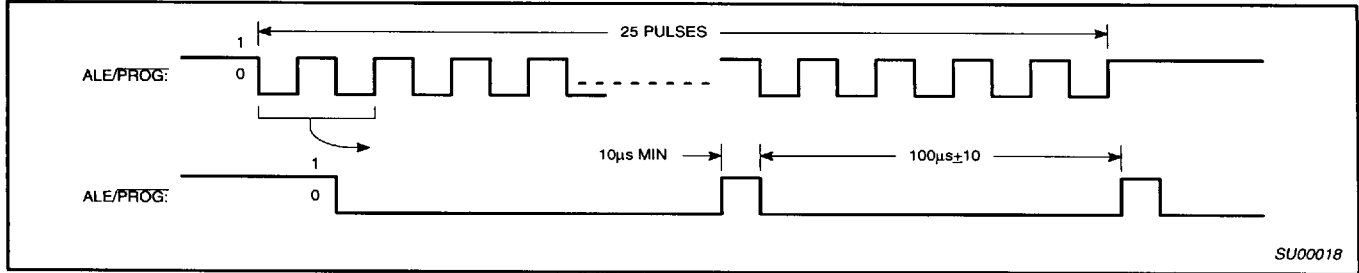


Figure 15. PROG Waveform

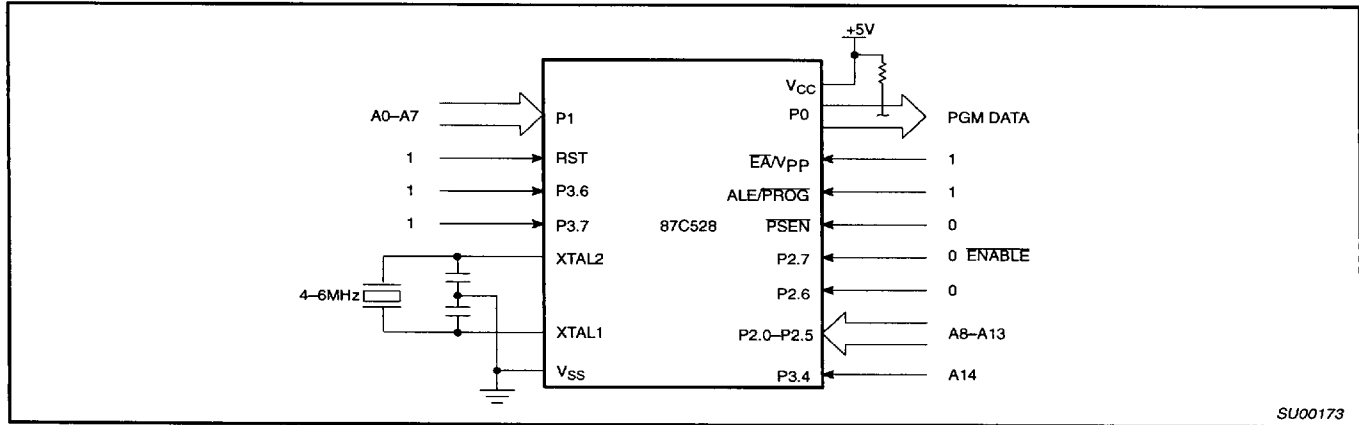


Figure 16. Program Verification

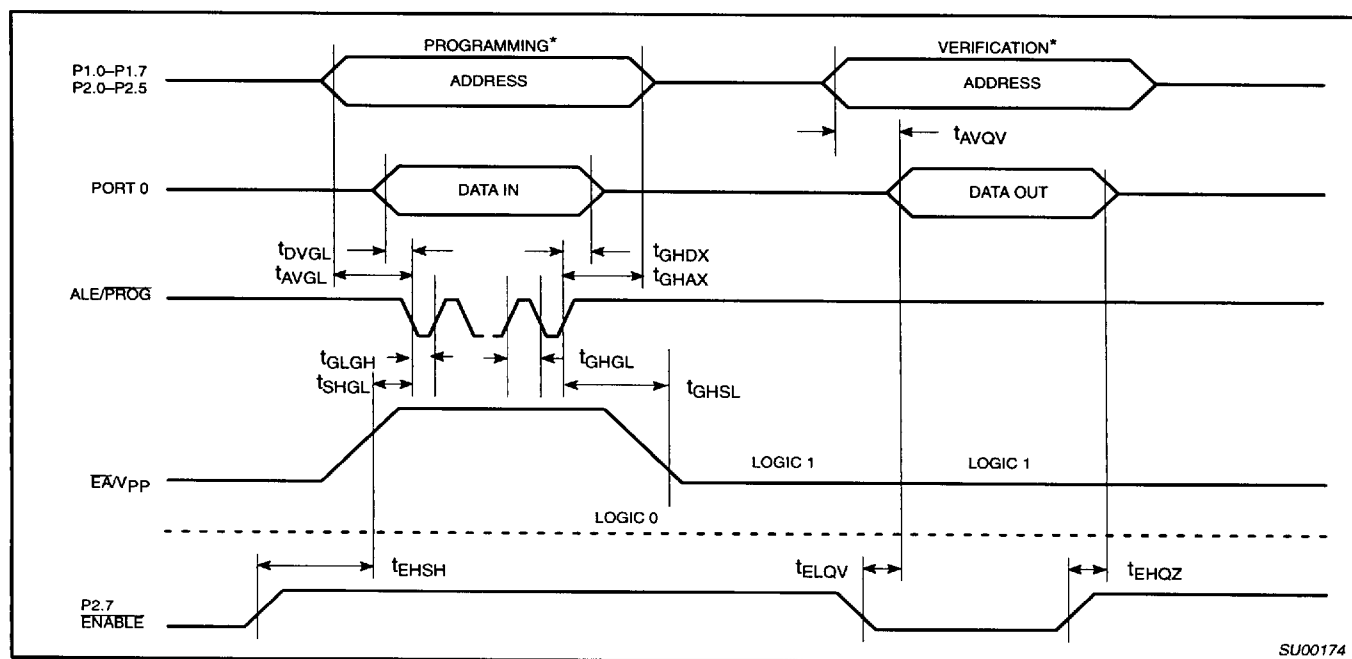
CMOS single-chip 8-bit microcontroller

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EPROM PROGRAMMING AND VERIFICATION CHARACTERISTICS

 $T_{amb} = 21^{\circ}\text{C}$ to $+27^{\circ}\text{C}$, $V_{CC} = 5V \pm 10\%$, $V_{SS} = 0V$ (See Figure 17)

| SYMBOL | PARAMETER | MIN | MAX | UNIT |
|--------------|--------------------------------|--------------|--------------|---------------|
| V_{PP} | Programming supply voltage | 12.5 | 13.0 | V |
| I_{PP} | Programming supply current | | 50 | mA |
| $1/t_{CLCL}$ | Oscillator frequency | 4 | 6 | MHz |
| t_{AVGL} | Address setup to PROG low | $48t_{CLCL}$ | | |
| t_{GHAX} | Address hold after PROG | $48t_{CLCL}$ | | |
| t_{DVGL} | Data setup to PROG low | $48t_{CLCL}$ | | |
| t_{GHDX} | Data hold after PROG | $48t_{CLCL}$ | | |
| t_{EHS} | P2.7 (ENABLE) high to V_{PP} | $48t_{CLCL}$ | | |
| t_{SHGL} | V_{PP} setup to PROG low | 10 | | μs |
| t_{GHSL} | V_{PP} hold after PROG | 10 | | μs |
| t_{GLGH} | PROG width | 90 | 110 | μs |
| t_{AVQV} | Address to data valid | | $48t_{CLCL}$ | |
| t_{ELQZ} | ENABLE low to data valid | | $48t_{CLCL}$ | |
| t_{EHQZ} | Data float after ENABLE | 0 | $48t_{CLCL}$ | |
| t_{GHGL} | PROG high to PROG low | 10 | | μs |

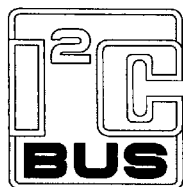


SU00174

NOTE:

- * FOR PROGRAMMING VERIFICATION SEE FIGURE 14.
- FOR VERIFICATION CONDITIONS SEE FIGURE 16.

Figure 17. EPROM Programming and Verification



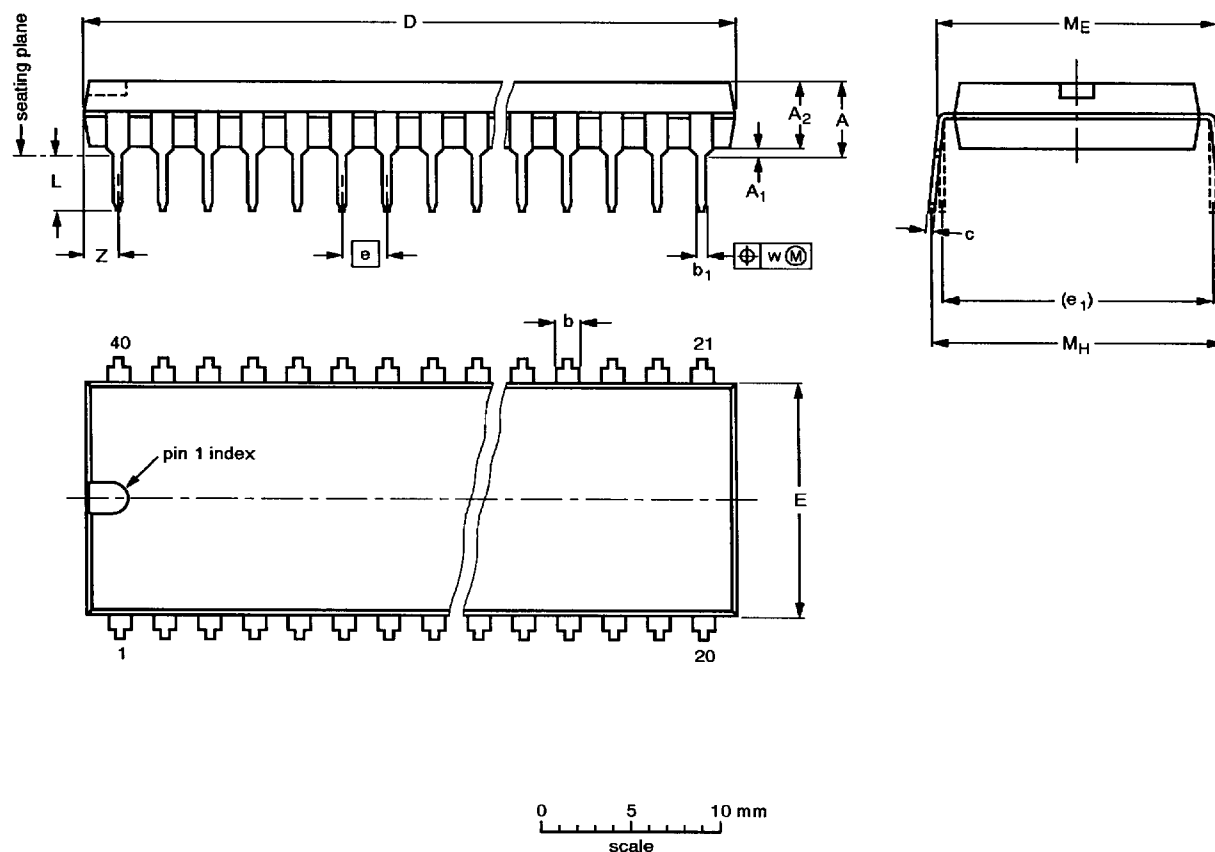
Purchase of Philips I²C components conveys a license under the Philips' I²C patent to use the components in the I²C system provided the system conforms to the I²C specifications defined by Philips. This specification can be ordered using the code 9398 393 40011.

CMOS single-chip 8-bit microcontroller

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DIP40: plastic dual in-line package; 40 leads (600 mil)

SOT129-1




DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | A ₁ min. | A ₂ max. | b | b ₁ | c | D ⁽¹⁾ | E ⁽¹⁾ | e | e ₁ | L | M _E | M _H | w | z ⁽¹⁾ max. |
|--------|-----------|------------------------|------------------------|----------------|----------------|----------------|------------------|------------------|------|----------------|--------------|----------------|----------------|-------|--------------------------|
| mm | 4.7 | 0.51 | 4.0 | 1.70 1.14 | 0.53 0.38 | 0.36 0.23 | 52.50 51.50 | 14.1 13.7 | 2.54 | 15.24 | 3.60 3.05 | 15.80 15.24 | 17.42 15.90 | 0.254 | 2.25 |
| inches | 0.19 | 0.020 | 0.16 | 0.067 0.045 | 0.021 0.015 | 0.014 0.009 | 2.067 2.028 | 0.56 0.54 | 0.10 | 0.60 | 0.14 0.12 | 0.62 0.60 | 0.69 0.63 | 0.01 | 0.089 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

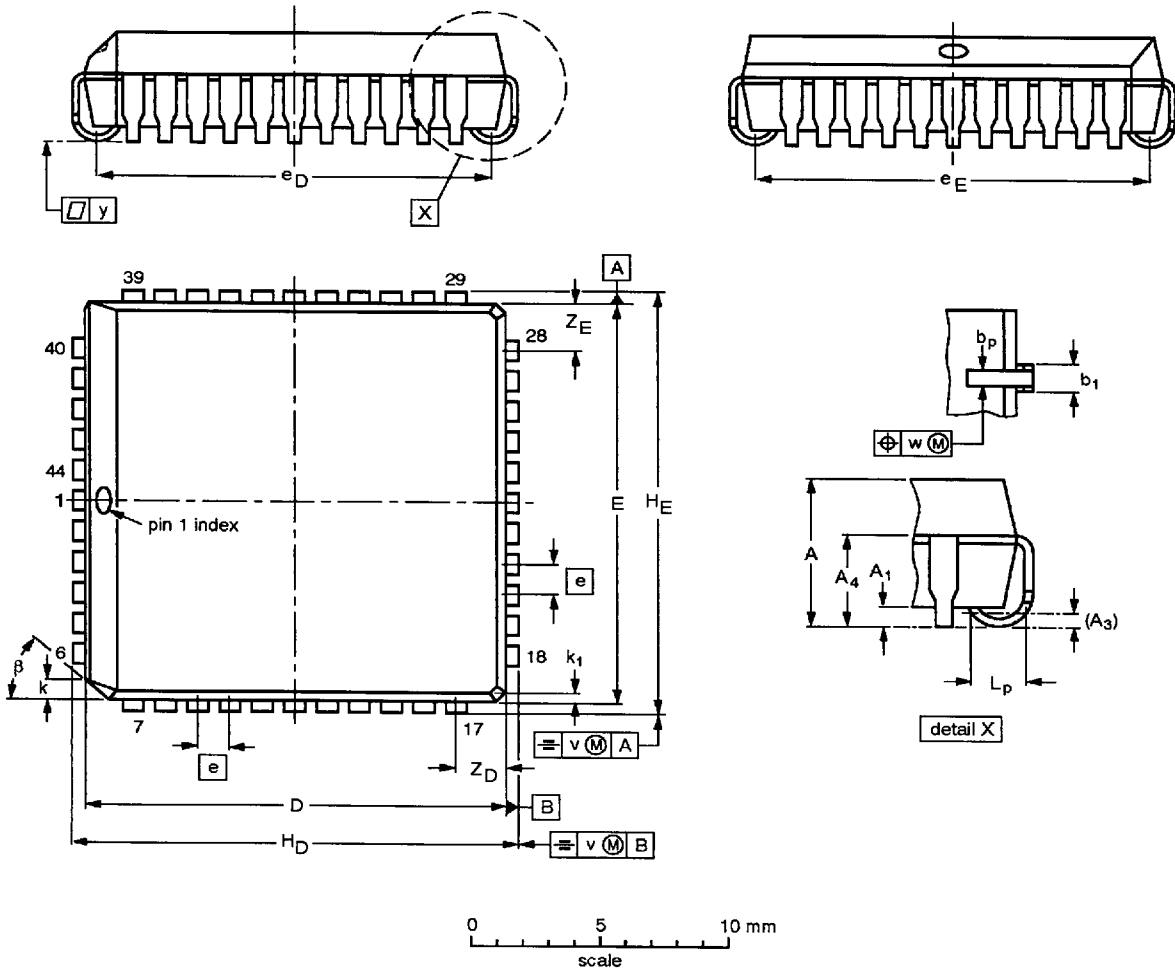
| OUTLINE VERSION | REFERENCES | | | | EUROPEAN PROJECTION | ISSUE DATE |
|--------------------|------------|----------|------|--|---------------------------------------------------------------------------------------|----------------------|
| | IEC | JEDEC | EIAJ | | | |
| SOT129-1 | 051G08 | MO-015AJ | | |  | 92-11-17 95-01-14 |

CMOS single-chip 8-bit microcontroller

87C528

PLCC44: plastic leaded chip carrier; 44 leads

SOT187-2



DIMENSIONS (millimetre dimensions are derived from the original inch dimensions)

| UNIT | A | A ₁ min. | A ₃ | A ₄ max. | b _p | b ₁ | D ⁽¹⁾ | E ⁽¹⁾ | e | e _D | e _E | H _D | H _E | k | k ₁ max. | L _p | v | w | y | Z _D ⁽¹⁾ max. | Z _E ⁽¹⁾ max. | β |
|--------|----------------|------------------------|----------------|------------------------|----------------|----------------|------------------|------------------|------|----------------|----------------|----------------|----------------|----------------|------------------------|----------------|-------|-------|-------|---------------------------------------|---------------------------------------|-----|
| mm | 4.57 4.19 | 0.51 | 0.25 | 3.05 | 0.53 0.33 | 0.81 0.68 | 16.66 16.51 | 16.66 16.51 | 1.27 | 16.00 14.99 | 16.00 14.99 | 17.65 17.40 | 17.65 17.40 | 1.22 1.07 | 0.51 | 1.44 1.02 | 0.18 | 0.18 | 0.10 | 2.16 | 2.16 | 45° |
| inches | 0.180 0.165 | 0.020 | 0.01 | 0.12 | 0.021 0.013 | 0.032 0.026 | 0.656 0.650 | 0.656 0.650 | 0.05 | 0.630 0.590 | 0.630 0.590 | 0.695 0.685 | 0.695 0.685 | 0.048 0.042 | 0.020 | 0.057 0.040 | 0.007 | 0.007 | 0.004 | 0.085 | 0.085 | |

Note
1. Plastic or metal protrusions of 0.01 inches maximum per side are not included.

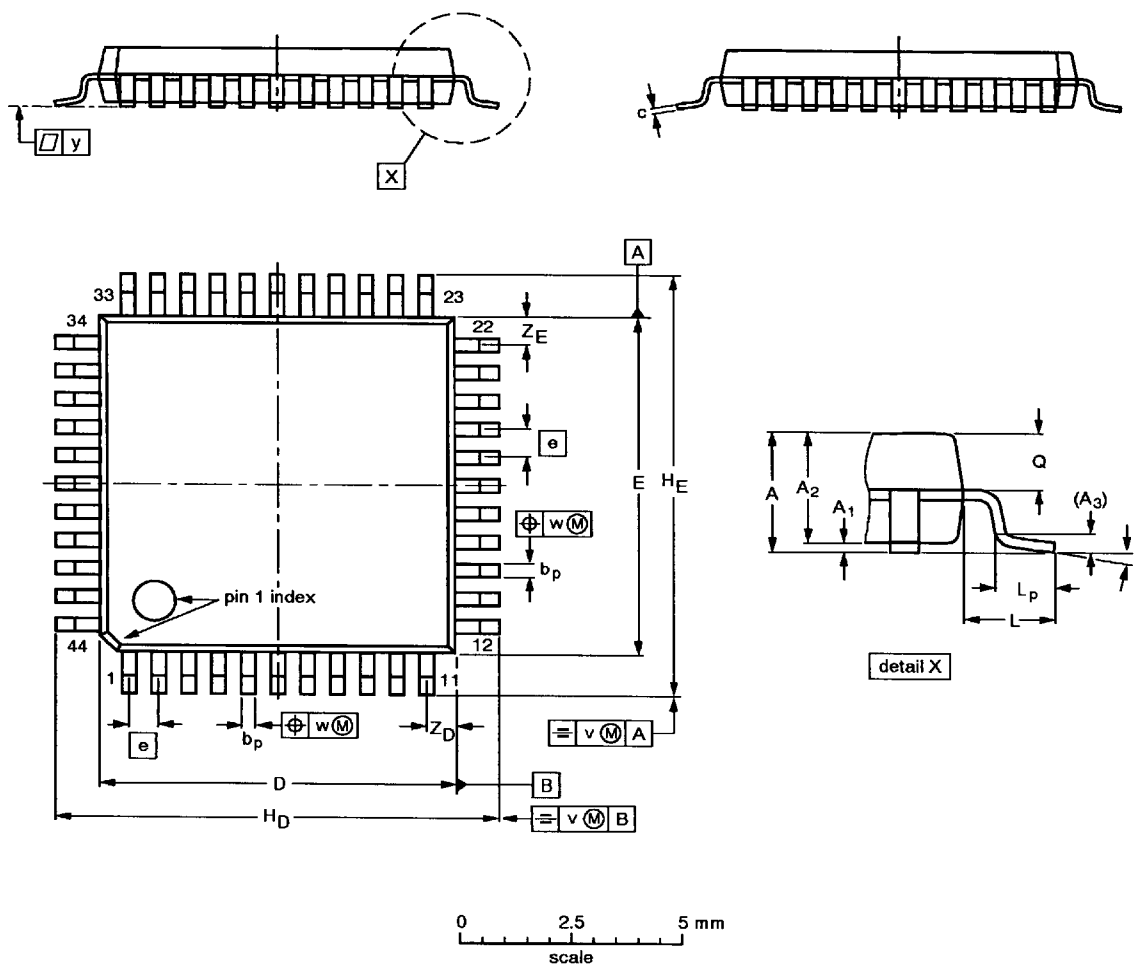
| OUTLINE VERSION | REFERENCES | | | | EUROPEAN PROJECTION | ISSUE DATE |
|--------------------|------------|----------|------|--|------------------------|----------------------|
| | IEC | JEDEC | EIAJ | | | |
| SOT187-2 | 112E10 | MO-047AC | | | | 92-11-17 95-02-25 |

CMOS single-chip 8-bit microcontroller

87C528

QFP44: plastic quad flat package; 44 leads (lead length 1.3 mm); body 10 x 10 x 1.75 mm

SOT307-2



DIMENSIONS (mm are the original dimensions)

| UNIT | A max. | A ₁ | A ₂ | A ₃ | b _p | c | D ⁽¹⁾ | E ⁽¹⁾ | e | H _D | H _E | L | L _p | Q | v | w | y | Z _D ⁽¹⁾ | Z _E ⁽¹⁾ | θ |
|------|-----------|----------------|----------------|----------------|----------------|--------------|------------------|------------------|-----|----------------|----------------|-----|----------------|--------------|------|------|-----|-------------------------------|-------------------------------|-----------|
| mm | 2.10 | 0.25 0.05 | 1.85 1.65 | 0.25 | 0.40 0.20 | 0.25 0.14 | 10.1 9.9 | 10.1 9.9 | 0.8 | 12.9 12.3 | 12.9 12.3 | 1.3 | 0.95 0.55 | 0.85 0.75 | 0.15 | 0.15 | 0.1 | 1.2 0.8 | 1.2 0.8 | 10° 0° |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES | | | | EUROPEAN PROJECTION | ISSUE DATE |
|--------------------|------------|-------|------|--|------------------------|----------------------|
| | IEC | JEDEC | EIAJ | | | |
| SOT307-2 | | | | | | 92-11-17 95-02-04 |

87C528

0590B 40-PIN (600 mils wide) CERAMIC DUAL IN-LINE (F) PACKAGE (WITH WINDOW (FA) PACKAGE)



NOTES:

1. Controlling dimension: Inches. Millimeters are shown in parentheses.
2. Dimension and tolerancing per ANSI Y14. 5M-1982.
3. "I", "D" and "E" are reference datums on the body and include allowance for glass overrun and meniscus on the seal line, and lid to base mismatch.
4. These dimensions measured with the leads constrained to be perpendicular to plane T.
5. Pin numbers start with Pin #1 and continue counterclockwise to Pin #40 when viewed from the top.
6. Denotes window location for EPROM products.

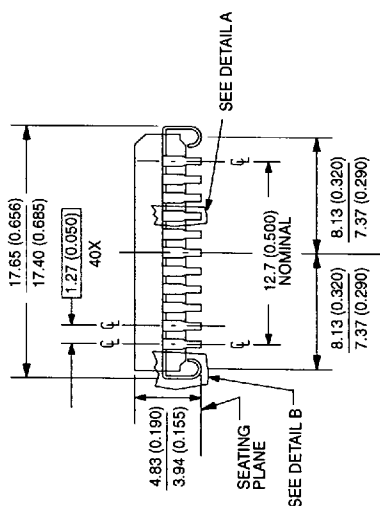
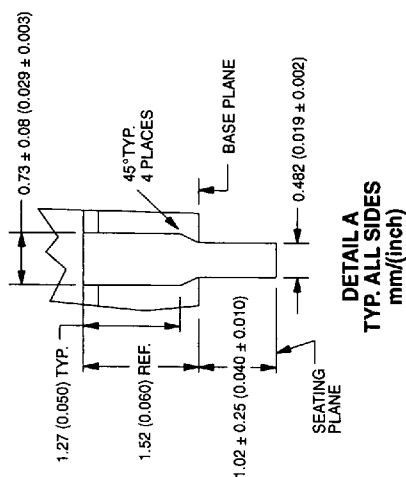
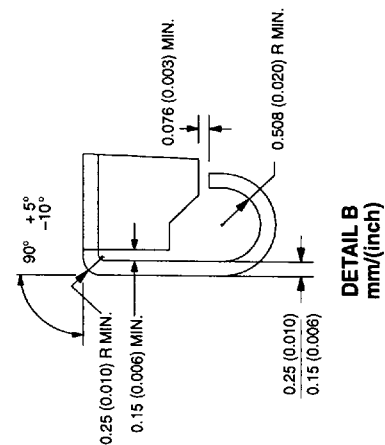
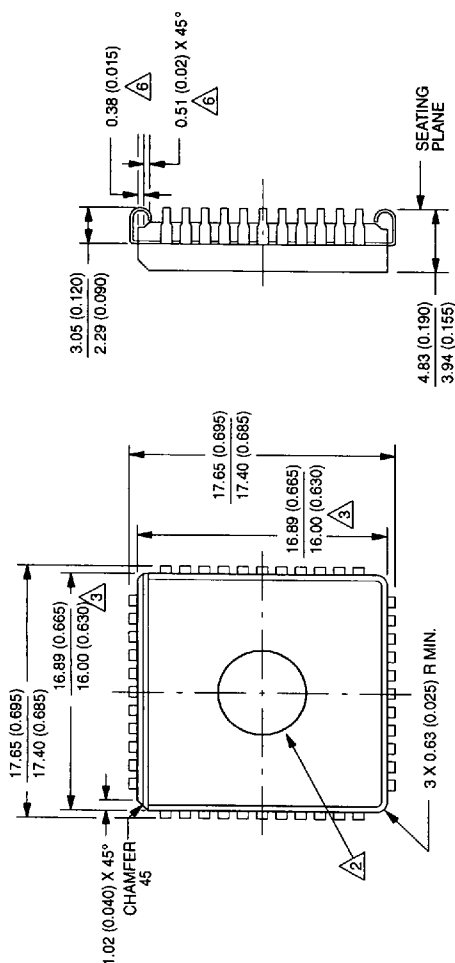
CMOS single-chip 8-bit microcontroller

87C528

1472A 44-PIN CERQUAD J-BEND (K) PACKAGE

NOTES:

1. All dimensions and tolerances to conform to ANSI Y14.5-1982.
2. UV window is optional.
3. Dimensions do not include glass protrusion. Glass protrusion to be 0.005 inches maximum on each side.
4. Controlling dimension millimeters.
5. All dimensions and tolerances include lead trim offset and lead plating finish.
6. Backside solder relief is optional and dimensions are for reference only.



853-1472A 05854