#### TOSHIBA LED Lamp

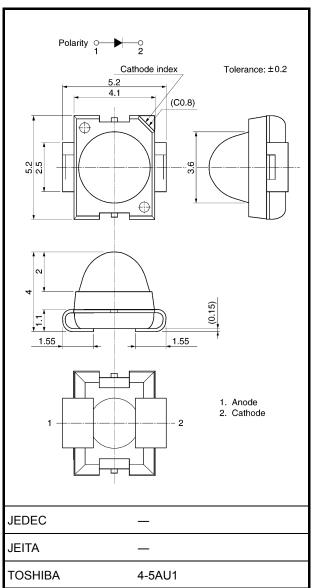
### TL(RMH,SH,OH,YH,GH,FGH)1050(T20)

### **OPanel Circuit Indicator**

- $5.2 (L) \times 5.2 (W) \times 4.0 (H) \text{ mm size}$
- TL□H1050 (T20) Series
   φ 3.6 mm transparent lens top type
- InGaAℓP LEDs
- High Luminous Intensity and low power consumption
- Colors :Red, Orange, Yellow, Green
- Clear luminescence is obtained
- High Operating Temperature:
  - $T_{opr}$  : -40 to 100°C
    - T<sub>stg</sub> : -40 to 110°C
- Can be mounted using surface mounter.
- Standard Embossed Taping
  - 8 mm pitch : T20 (400 pcs/reel)
- Reflow Soldering is possible.
- Applications: portable devices, backlighting, message signboards and amusement etc.

#### **Color and Material**

Product Name	Color	Material
TLRMH1050	Red	
TLSH1050	Red	
TLOH1050	Orange	InGaA{P
TLYH1050	Yellow	IIIGaAtF
TLGH1050	Green	
TLFGH1050	Green	



Weight: 0.085g (typ.)



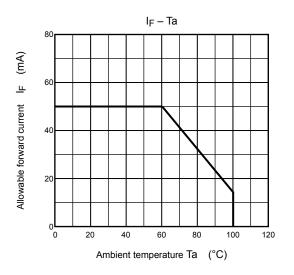
Absolute Maximum Ratings (Ta = 25°C)

Product Name	Forward Current I <sub>F</sub> (mA)	Reverse Voltage V <sub>R</sub> (V)	Power Dissipation P <sub>D</sub> (mW)	Operating Temperature Topr (°C)	Storage Temperature Tstg (°C)
TLRMH1050					
TLSH1050			4 120	-40 to 100	-40 to 110
TLOH1050	50	4			
TLYH1050					
TLGH1050					
TLFGH1050					

Note: Using continuously under heavy loads (e.g. the application of high temperature/current/voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/current/voltage, etc.) are within the absolute maximum ratings.

Please design the appropriate reliability upon reviewing the Toshiba Semiconductor Reliability Handbook ("Handling Precautions"/"Derating Concept and Methods") and individual reliability data (i.e. reliability test report and estimated failure rate, etc).

Note 1: Forward current derating



### **Electrical Characteristics (Ta = 25°C)**

Product	F	Forward Voltage VF			Reverse C	urrent I <sub>R</sub>
Name	Min	Тур.	Max	١ <sub>F</sub>	Max	V <sub>R</sub>
TLRMH1050	1.7	2.0	2.5			
TLSH1050	1.7	2.0	2.5			
TLOH1050	1.7	2.0	2.5	20	50	4
TLYH1050	1.7	2.1	2.5	20	50	4
TLGH1050	1.7	2.1	2.5			
TLFGH1050	1.7	2.1	2.5			
Unit	V			mA	μA	V

### **Optical Characteristics-1 (Ta = 25°C)**

Product Name	Luminous Intensity $I_V$			Corresponding brightness rank	
1 Toddet Name	Min	Тур	Max	١ <sub>F</sub>	sign (Note 2)
TLRMH1050	272	700	2300		Q/R/S
TLSH1050	476	1400	4140		R/S/T
TLOH1050	476	1500	4140	20	R/S/T
TLYH1050	476	1000	2300	20	R/S
TLGH1050	272	600	1290		Q/R
TLFGH1050	85	250	736		N/P/Q
Unit	mcd		mA		

Note 2: The brightness rank classification executes based on the following rank table, and is classified by the reel.

However, the delivery ratio of each classification is not defined.

Brightness rank					
Rank sign	Min	Max			
Ν	85	230			
Р	153	414			
Q	272	736			
R	476	1290			
S	850	2300			
Т	1530	4140			
Unit	mcd	mcd			

### **Optical Characteristics-2 (Ta = 25°C)**

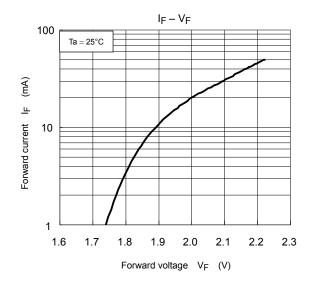
	Emission Spectrum							
Product Name	Peak Emi	ssion Wave	length $\lambda_p$	Δλ	Dominant Wavelength λ		d	
	Min	Тур.	Max	Тур.	Min	Тур.	Max	IF
TLRMH1050		636		17	620	626	634	
TLSH1050	—	623		17	607	613	621	
TLOH1050	_	612	—	15	599	605	613	20
TLYH1050	_	590	—	13	581	587	595	20
TLGH1050	_	574	—	11	565	571	576	
TLFGH1050	—	568	—	11	559	565	571	
Unit		nm		nm		nm		mA

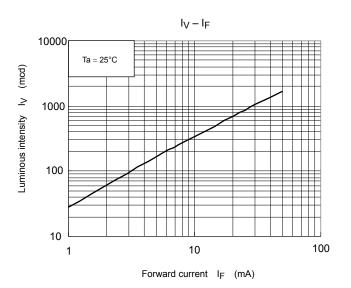
#### Caution

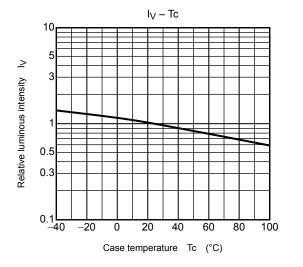
- This LED lamp emits some infrared light in addition to light in the visible spectrum. Ensure that this IR light affects no photosensitive device used near the LED lamp.
- This product is a product developed as a display source of light usage, and the measurement standard matched to the sensitivity of person eyes is applied.

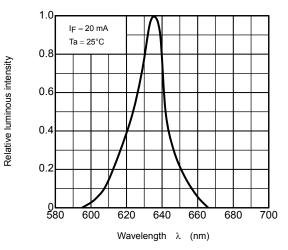
Therefore, use to functional usages (source of light for the sensor and the communication) other than the source of light for the display is not intended.

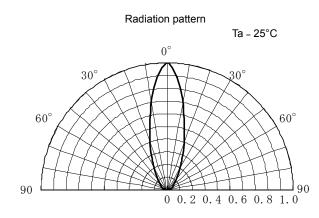
#### TLRMH1050



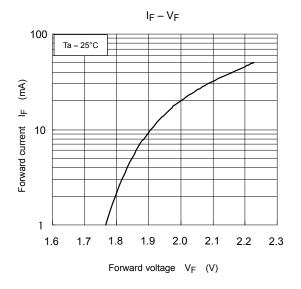


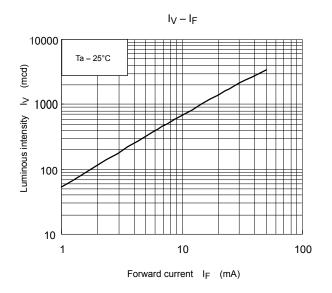




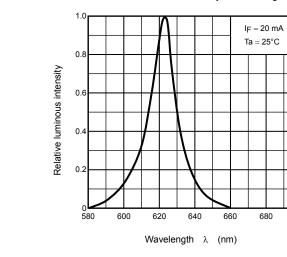


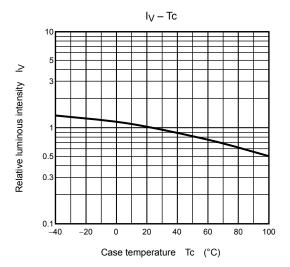
#### **TLSH1050**





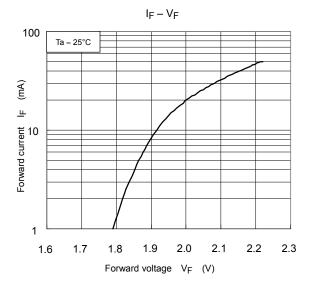
Relative luminous intensity - wavelength

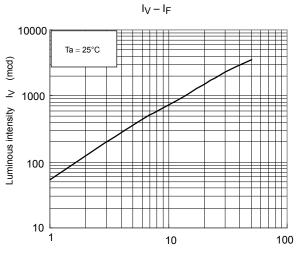




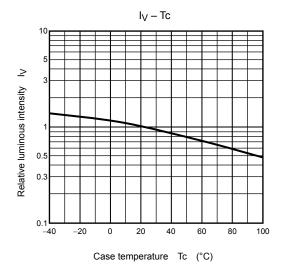
700

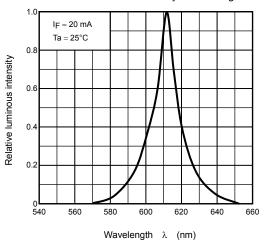
#### **TLOH1050**

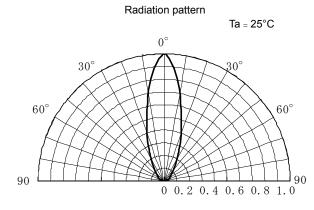




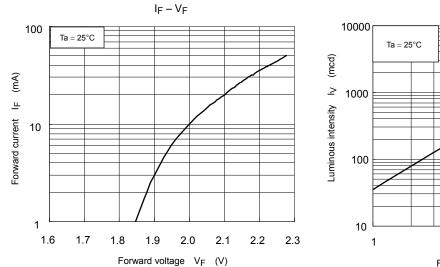
Forward current IF (mA)

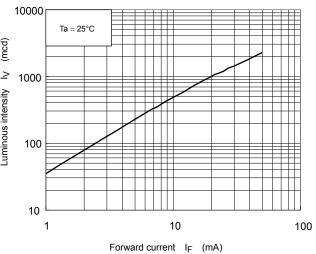




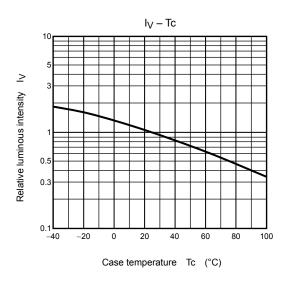


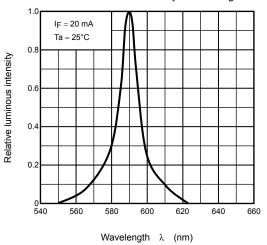
#### **TLYH1050**

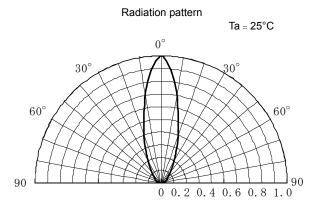




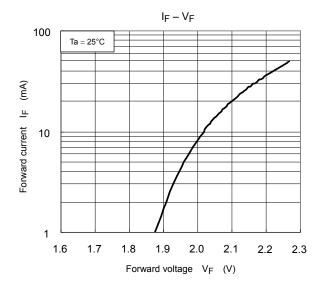
 $I_{\rm V} - I_{\rm F}$ 

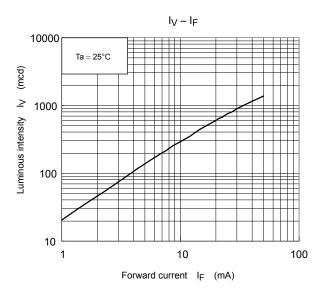


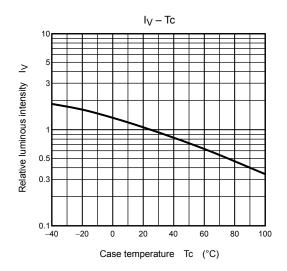


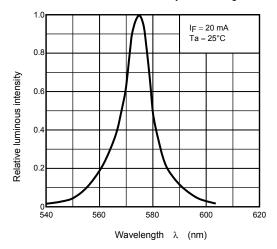


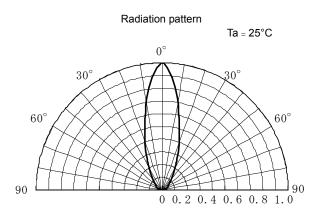
#### **TLGH1050**



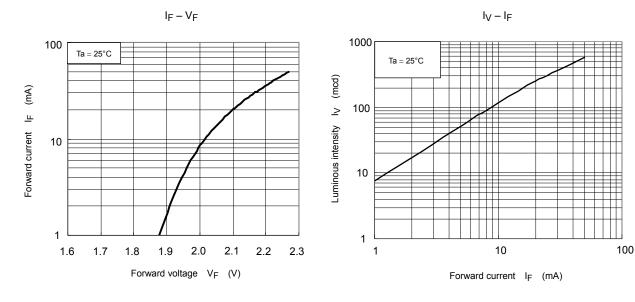




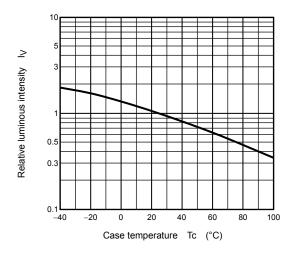


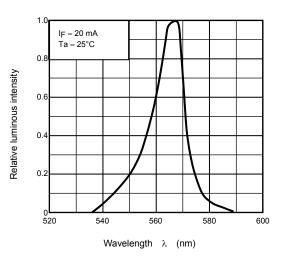


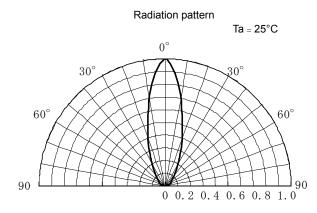
#### TLFGH1050











### Packaging

These LED devices are packed in an aluminum envelope with silica gel and a moisture indicator to prevent moisture absorption. The optical characteristics of the devices may be affected by exposure to moisture in the air before soldering and they should therefore be stored under the following conditions:

- This moisture-proof bag may be stored unopened for up to 12 months under the following conditions. Temperature: 5°C~30°C Humidity: 90% (max)
- 2. After the moisture proof bag has been opened, the devices should be assembled within 72 hours in an environment of 5°C to 30°C/70% RH or below.
- 3. If, upon opening, the moisture indicator card shows humidity of 30% or above (when the indication color changes to pink) or the expiration date has passed, the devices should be baked while packed in the tape reel. After baking, use the baked devices within 72 hours, but perform baking only once. Baking conditions: 60 ±5°C, for 12 to 24 hours.

Expiration date: 12 months from the sealing date, which is imprinted on the same side as this label. 4. Repeated baking may cause the peeling strength of the tape to change, leading to trouble in mounting. Also,

- be sure to prevent damage to the device from static electricity during the baking process.
- 5. Any breakage in the laminate packing material will cause the hermetically of the product to deteriorate. Do not toss or drop the packed devices.

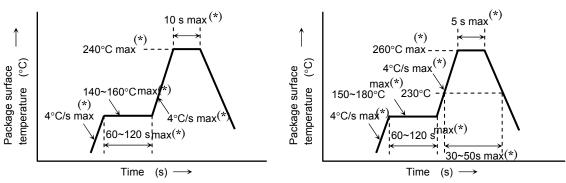
### **Mounting Method**

#### Soldering

• Reflow soldering (example)

Temperature profile for Pb soldering (example)

Temperature profile for Pb-free soldering (example)



- The product is evaluated using above reflow soldering conditions. No additional test is performed exceed the condition (i.e. the condition more than (\*)max values) as a evaluation. Please perform reflow soldering under the above conditions.
- Perform the first reflow soldering in accordance with the above temperature profile and within 72 hours of opening the package.
- Second time reflow

In case of second reflow soldering should be performed within 72 hours of the first reflow under the above conditions.

Storage conditions before the second reflow soldering:  $5{\sim}30^{\circ}\mathrm{C},\,70\%$  RH max

- Do not perform flow soldering and soldering dip.
- Make any necessary soldering corrections manually.

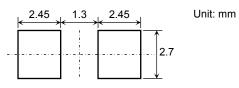
(only once at each soldering point)

Soldering iron: Less than 25 W

Temperature : Less than 350°C or less

Time : within 3 s (Up to once per place)

#### **Recommended soldering pattern**



#### Cleaning

When cleaning is required after soldering, Toshiba recommends the following cleaning solvents. Our dipping tests (carried out under the recommended conditions) confirm that these solvents have no effect on semiconductor devices. In selecting the cleaning solvent you will actually use, be sure to take into account the cleaning conditions and usage conditions.

Cleaning Solvent ASAHI CLEAN AK-225AES KAO CLEAN THROUGH 750H PINE ALPHA ST-100S Manufacturer ASAHI GLASS KAO ARAKAWA CHEMICAL

#### **Precautions When Mounting**

Do not apply force to plastic parts of the LED under high-temperature conditions.

The LED plastic is easily scratched. Avoid friction between plastic parts and hard objects or materials.

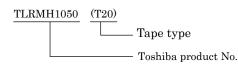
When installing the PCB in a product, ensure that the device does not come into contact with other components. This product doesn't apply mounting that solder flow. Please mount on recommended reflow solder mounting condition.

#### Tape Specifications

#### 1. Product number format

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (This method, however, does not apply to products whose electrical characteristics differ from standard Toshiba specifications.)

- (1) Tape Type: T20 (8-mm pitch)
- (1) Tape Type.(2) Example



#### 2. Handling precautions

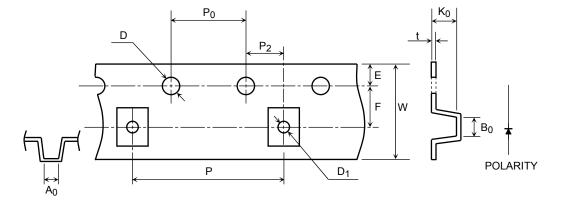
Tape material protected against static electricity. However, static electricity may occur depending on quantity of charged static electricity and a device may attach to a tape, or a device may be unstable when peeling a tape cover.

- (a) In process, taping materials may sustain an electrostatic charge, use an ionizer to neutralize the ions.
- (b) For transport and temporary storage of devices, use containers(boxes, jigs, and bags) that are made of anti-static materials or of materials that dissipate electrostatic electricity.

### 3. Tape dimensions

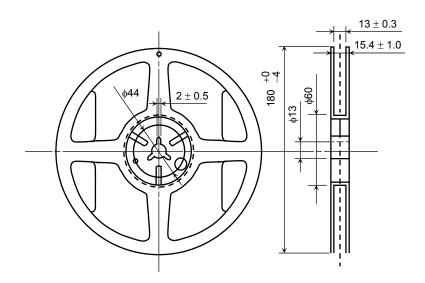
Symbol	Dimension	Tolerance
D	1.5	+0.1/-0
E	1.75	±0.1
P <sub>0</sub>	4.0	±0.1
t	0.4	±0.05
F	5.5	±0.05
D <sub>1</sub>	1.6	±0.1

		(Unit: mm)
Symbol	Dimension	Tolerance
P <sub>2</sub>	2.0	±0.05
W	12.0	±0.2
Р	8.0	±0.1
A <sub>0</sub>	5.5	±0.1
B <sub>0</sub>	5.5	±0.1
K <sub>0</sub>	4.4	±0.1

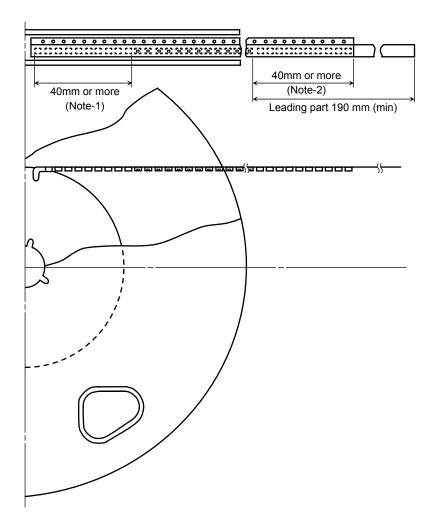


#### 4. Reel dimensions

Unit: mm



### 5. Leader and trailer section of tape



Note-1 : Empty trailer section Note-2 : Empty leader section

#### 6. Packing form

(1) Packing quantity

Reel	400 pcs
Carton	2,000 pcs

(2) Packing form: Each reel is sealed in an aluminum pack with silica gel.

#### 7. Label format

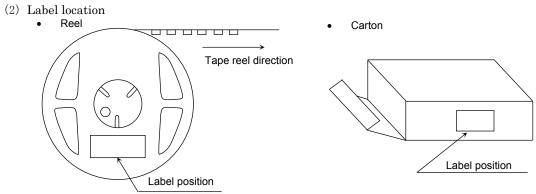
(1) Example : TLRMH1050(T20)

P/N:				
TYPE	TLRMH1050			
ADDC	(T20)	Q'TY	400 pcs	
Lot Num	ber Key code for TSB	32C	400	

(RANK SYMBOL)

Use under 5-30degC/70%RH within 168h

	SEALED
[[G]]/RoHS COMPATIBLE	DIFFUSED IN *****
*Y380xxxxxxxxxxxxxxx	ASSEMBLED IN *****



• The aluminum package in which the reel is supplied also has a copy of the label attached to the center of one side.

\*The Lot Number includes the following information.

- Example:  $\underline{270} \underline{7} \underline{B} \underline{3} \underline{B} \rightarrow$  "Packaged February 22, 2007"
  - a bcde
  - a: Domestic ID
  - *b:* Last digit of the year (CE): "0" (Y2000), "1" (Y2001), "2" (Y2002) ~ "9" (Y2009) Repeated for each decade
  - *c*: Month: "A" (Jan), "B" (Feb), "C" (Mar) ~ "L" (Dec)
  - d: Decade of the month: "1" (First), "2" (Middle), "3" (Last)
  - e: Day in *d* above: "A" (1st), "B" (2nd), "C" (3rd) ~ "J" (9th), "K" (10th)
    - "L" denotes the 31st of the month
    - "I" is not used to denote a day in this date system

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- Do not use or otherwise make available Product or related software or technology for any military purposes, including without
  limitation, for the design, development, use, stockpiling or manufacturing of nuclear, chemical, or biological weapons or missile
  technology products (mass destruction weapons). Product and related software and technology may be controlled under the
  Japanese Foreign Exchange and Foreign Trade Law and the U.S. Export Administration Regulations. Export and re-export of Product
  or related software or technology are strictly prohibited except in compliance with all applicable export laws and regulations.
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