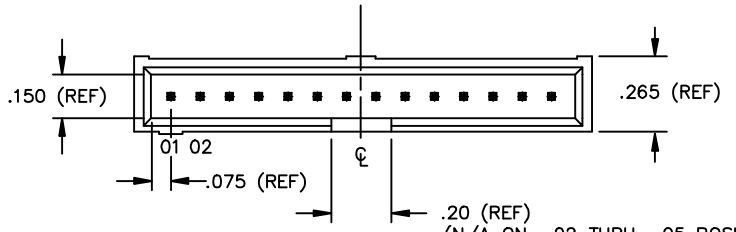
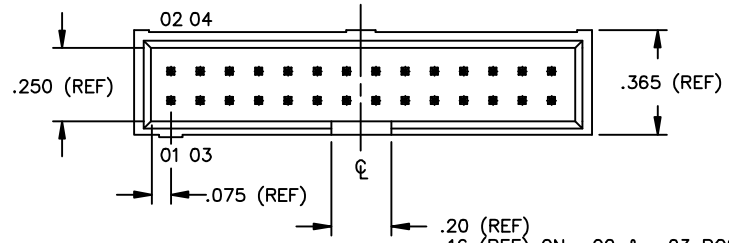
REV. R

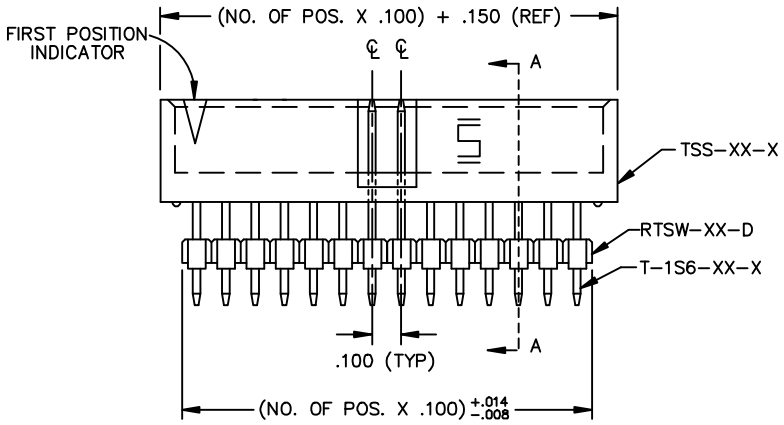
UNLESS OTHERWISE NOTED			TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES / TOLERANCES ARE:			ZSS-ASSEMBLY	ZSS-1XX-XX-XXX-X-XXXX-XX-XX
ONE PLACE DECIMALS ±.1	THREE PLACE DECIMALS ± .005	ANGLES ± 2°		SHEET 1 OF 1
TWO PLACE DECIMALS ±.01	FOUR PLACE DECIMALS ± .0020			

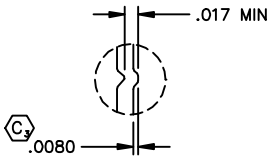




ZSS-1XX-XX-XXX-X-XXXX-XX-XX

- NO. OF POSITIONS — NO. OF POSITIONS (02 THRU 18,20,24, 25,28,30,32,36)
- LEAD STYLE — SEE TABLE 1
- PLATING OPTION
  - -G: GOLD
  - -T: TIN
  - -S: SELECTIVE HEAVY GOLD
  - -H: HEAVY GOLD
  - -L: SELECTIVE LIGHT GOLD
  - -F: FLASH SELECTIVE GOLD
  - -P: GOLD FLASHED PALLADIUM NICKEL
  - -STL: SELECTIVE TIN/LEAD (-06 LEAD STYLE ONLY)
- ROW OPTION
  - -D DOUBLE
  - -S SINGLE
- STACKING HEIGHT — .450 MIN. STACKING HEIGHT (.535 MIN. BOARD SPACING WHEN MATED WITH SAMTEC SSW)
- OPTION
  - -LL: LOCKING LEAD (SEE SECT. 'A-A' & FIG. 1)
- POLARIZED OPTION — SPECIFY POSITION TO BE REMOVED (XX)

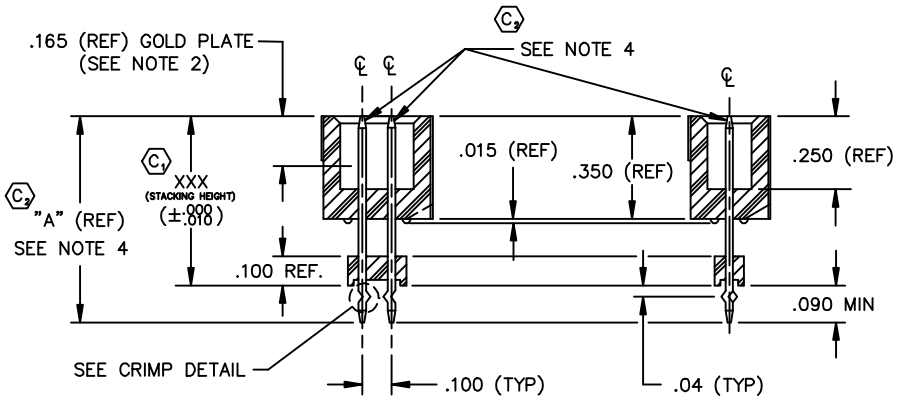




CRIMP DETAIL
SCALE: 2x
[TYP- ALL CRIMPS]

TABLE 1

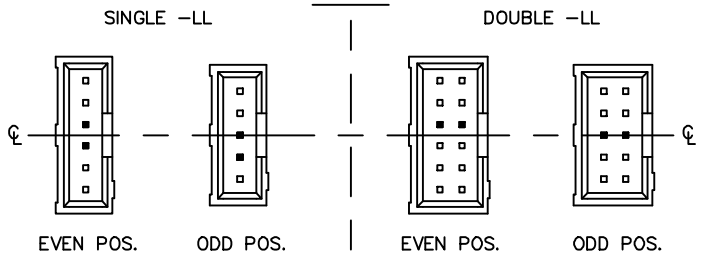
LEAD STYLE	TERMINAL	MAX. STACKING HEIGHT	"A"
-01	T-1S6-15-XX-2	.540	.630
-02	T-1S6-09-XX-2	.640	.730
-03	T-1S6-10-XX-2	.740	.830
-04	T-1S6-11-XX-2	.840	.930
-05	T-1S6-12-XX-2	.940	1.030
-06	T-1S6-20-XX-2	1.040	1.130
-07	T-1S6-13-XX-2	1.140	1.230
-08	T-1S6-19-XX-2	1.240	1.330
-09	T-1S6-14-XX-2	1.340	1.430



SECTION A-A

DO NOT SCALE FROM THIS PRINT

FIG.1



■ = CRIMP LOCATION

NOTES:
1. TERMINAL PUSHOUT FORCE 3 LBS.
2. ASSEMBLE GOLD PLATE END AS SHOWN.
3. (Ⓒ) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
4. TERMINALS TO BE FLUSH TO .010 BELOW TOP OF SHROUD.

PROPRIETARY NOTE

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MADE BY: TIM PLUMMER

ZSS-1XX-XX-XXX-X-XXXX-XX-XX
SHEET 1 OF 1