

Vishay Beyschlag

Flat Chip Resistors with Established Reliability



MCS 0402 VG01, MCT 0603 VG01 and MCU 0805 VG01 thin film flat chip resistors with established reliability are the perfect choice for all high-reliability applications typically found in the fields of military, aircraft and spacecraft electronics. These versions supplement the families of professional and precision thin film flat chip resistors MCS 0204, MCT 0603 and MCU 0805.

FEATURES

- Approved according to EN 140401-801, version E
- Established reliability, failure rate level E6
- Advanced thin film technology
- Advanced dissipation rating: 100 mW
- Excellent overall stability: Class 0.5
- Green product, supports lead (Pb)-free soldering

APPLICATIONS

- Military
- Avionics
- Space

METRIC SIZE					
INCH: 0402 0603 0805					
METRIC:	RR 1005M	RR 1608M	RR 2012M		

TECHNICAL SPECIFICATIONS					
DESCRIPTION	MCS 0402	MCT 0603	MCU 0805		
CECC size, style	RR 1005M	RR 1608M	RR 2012M		
Resistance range	100 Ω to 100 k Ω	10 Ω to 1 $M\Omega$	1 Ω to 1 $M\Omega$		
Resistance tolerance		± 1 %; ± 0.1 %			
Temperature coefficient	± 50 ppm/K; ± 15 ppm/K				
Climatic category (LCT/UCT/days)	55/125/56	55/125/56	55/125/56		
Rated dissipation, P ₇₀	0.063 W	0.1 W	0.125 W		
Operating voltage, Umax. AC/DC	50 V	75 V	150 V		
Film temperature	125 °C	125 °C	125 °C		
Max. resistance change at P_{70} for resistance range, $\Delta R/R$ after:	100 Ω to 100 k Ω	10 Ω to 1 M Ω	1 Ω to 1 $M\Omega$		
1000 h		≤ 0.25 %			
8000 h		\leq 0.5 %			
225 000 h		≤ 1.5 %			
Permissible voltage against ambient (insulation):					
1 min; <i>U</i> _{ins}	75 V	100 V	200 V		
continuous	75 V	75 V	75 V		
Assessed failure rate level		E6			
FIT _{observed}	\leq 0.1 x 10 ^{- 9} /h	≤ 0.1 x 10 ^{- 9} /h	\leq 0.1 x 10 ^{- 9} /h		

Notes

• The failure rate level E6 corresponds to MIL Level P

• These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.



RoHS

COMPLIANT

MCS 0402 VG01, MCT 0603 VG01, MCU 0805 VG01

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Notes

⁽¹⁾ Products can be ordered using the PART NUMBER, PRODUCT DESCRIPTION or EN ordering information

⁽²⁾ Please refer to table PACKAGING, see next page

⁽³⁾ Reference to EN140401-801 Version E

EN 140401-801 ORDERING INFORMATION					
Example of the ordering information for a resistor: MCT 0603-50 1 % VG01 287K CECC40401-801EZRR1608MC287KFE6					
Example of the ordering information for jumpers: MCT 0603 VG01 0R0 CECC40401-801EZRR1608M-0R00-E6					
The elements used in this ordering information have the following meaning:					
CECC40401-801 EZ RR1608M C 287K F E6	CECC Detail specification number Assessment level Style (see table Technical Specification) Temperature coefficient (C = \pm 50 ppm/K; E = \pm 15 ppm/K) Resistance value according to EN 60062, 4 characters Tolerance on rated resistance (B = \pm 0.1 %; F = \pm 1 %) Failure rate level according to EN 60115-1, table ZB.1				



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PACKAGING						
MODEL	REEL					
	DIAMETER	PIECES/ PAPER TAPE ON REEL	CODE			
MCS 0402 VG01	180 mm/7"	1000	E1			
	180 mm/7"	10 000	E0			
MCT 0603 VG01	180 mm/7"	1000	P1			
	180 mm/7"	5000	P5			
	330 mm/13"	20 000	PW			
MCU 0805 VG01	180 mm/7"	1000	P1			
	180 mm/7"	5000	P5			
	330 mm/13"	20 000	PW			

DIMENSIONS



DIMENSIONS - chip resistor types, mass and relevant physical dimensions							
ТҮРЕ	H (mm)	L (mm)	W (mm)	W _T (mm)	T ₁ (mm)	T ₂ (mm)	MASS (mg)
MCS 0402	0.32 ± 0.05	1.0 ± 0.05	0.5 ± 0.05	> 75 % of W	0.2 + 0.1/- 0.15	0.2 ± 0.1	0.6
MCT 0603	0.45 + 0.1/- 0.05	1.55 ± 0.05	0.85 ± 0.1	> 75 % of W	0.3 + 0.15/- 0.2	0.3 + 0.15/- 0.2	1.9
MCU 0805	0.45 + 0.1/- 0.05	2.0 ± 0.1	1.25 ± 0.15	> 75 % of W	0.4 + 0.1/- 0.2	0.4 + 0.1/- 0.2	4.6

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DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. Α homogeneous film of metal alloy is deposited on a high grade (96 % Al₂O₃) ceramic substrate and conditioned to achieve the desired temperature coefficient. Specially designed inner contacts are deposited on both sides. A special laser is used to achieve the target value by smoothly cutting a meander groove in the resistive layer without damaging the ceramics. For the high ohmic range, optimized Cermet products provide comparable properties. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating.

The result of the determined production is verified by an extensive testing procedure and optical inspection performed on 100 % of the individual chip resistors. Only accepted products are laid directly into the paper tape in accordance with **EN 60286-3**.

ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase as shown in **IEC 61760-1***. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system. The resistors are RoHS compliant; the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. Solderability is specified for 2 years after production or requalification. The plating against tin whisker growth has been proven under extensive testing.

All products comply with the **GADSL**⁽¹⁾ and the **CEFIC-EECA-EICTA**⁽²⁾ list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle life Directive (ELV) and Annex II (ELV II)
- 2002/95/EC Restriction of the use of Hazardous Substances directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

APPROVALS

The resistors are tested in accordance with **EN 140401-801** (superseding **CECC 40401-801**) which refers to **EN 60115-1** and **EN 140400**. Approval of conformity is indicated by the **CECC** logo on the package label.

Vishay BEYSCHLAG has achieved "Approval of Manufacturer" in accordance with EN 100114-1. The release certificate for "Technology Approval Schedule" in accordance with CECC 240 001 based on EN 100114-6 is granted for the Vishay BEYSCHLAG manufacturing process.

SPECIALS

This product family of thin film flat chip resistors with established reliability is complemented by **Zero Ohm Jumpers**.

FUNCTIONAL PERFORMANCE

Further information on the performance of these products may be found in the following Data Sheets:

- "Professional Chip resistors" Document No. 28705
- "Precision Chip resistors" Document No. 28700

Notes

⁽¹⁾ Global Automotive Declarable Substance List, see<u>www.gadsl.org</u>

⁽²⁾ CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see <u>www.eicta.org</u> → issue → environment policy → chemicals → chemicals for electronics



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TEMPERATURE COEFFICIENT AND RESISTANCE RANGE							
DESCRIPTION		RESISTANCE VALUE					
TCR	TOLERANCE	MCS 0402 MCT 0603 MCU 0805					
± 50 ppm/K	±1%	100 Ω to 100 k Ω	10 Ω to 1 M Ω	1 Ω to 1 $M\Omega$			
± 15 ppm/K	± 0.1 %	100 Ω to 33.2 k Ω	100 Ω to 47.5 k Ω	100 Ω to 100 k Ω			
Jumper	-	\leq 20 mΩ; $I_{max.}$ = 0.63 A	\leq 20 m Ω ; $I_{max.}$ = 1 A	\leq 20 mΩ; $I_{max.}$ = 1.5 A			

Note

• Resistance values to be selected for ± 1 % tolerance from E96 only and for ± 0.1 % tolerance from E192 only

12NC INFORMATION FOR HISTORICAL CODING REFERENCE ONLY

Part Number

- The resistors have a 12-digit ordering code starting with 2312.
- The subsequent 4 digits indicate the resistor type, specification and packaging; see the Part Number table.
- The remaining 4 digits indicate the resistance value:
 - The first 3 digits indicate the resistance value.
 - The last digit indicates the resistance decade in accordance with the Resistance Decade table.

Resistance Decade

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 Ω to 999 Ω	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 kΩ to 999 kΩ	4
1 MΩ	5

Ordering example

The Part Number of a MCT 0603 VG01 resistor, value 287K and TCR 50 with \pm 1 % tolerance, supplied in cardboard tape of 5000 units per reel is: 2312 215 02874.

PART NUMBER - RESISTOR TYPE AND PACKAGING						
DESCRIPTION			ORDERING CODE 2312 CARDBOARD TAPE ON REEL			
DESCRIPTION						
ТҮРЕ	TCR	TOL.	E1 1000 UNITS	E0 10 000 UNITS		
	± 50 ppm/K	±1%	260 0	275 0 277 0		
MCS 0402	± 15 ppm/K	± 0.1 %	262 0			
	Jumper	-	262 90001	277 90001		
ТҮРЕ	TCR	TOL.	P1 1000 UNITS	P5 5000 UNITS	PW 20 000 UNITS	
	± 50 ppm/K	±1%	200 0	215 0	205 0	
MCT 0603	± 15 ppm/K	± 0.1 %	202 0	217 0	-	
	Jumper	-	202 90001	217 90001	207 90001	
MCU 0805	± 50 ppm/K	±1%	240 0	255 0	245 0	
	± 15 ppm/K	± 0.1 %	242 0	257 0	-	
	Jumper	-	242 90001	257 90001	247 90001	



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Disclaimer

All product specifications and data are subject to change without notice.

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