

To our customers,

Old Company Name in Catalogs and Other Documents

On April 1st, 2010, NEC Electronics Corporation merged with Renesas Technology Corporation, and Renesas Electronics Corporation took over all the business of both companies. Therefore, although the old company name remains in this document, it is a valid Renesas Electronics document. We appreciate your understanding.

Renesas Electronics website: <http://www.renesas.com>

April 1st, 2010
Renesas Electronics Corporation

Issued by: Renesas Electronics Corporation (<http://www.renesas.com>)

Send any inquiries to <http://www.renesas.com/inquiry>.

Notice

1. All information included in this document is current as of the date this document is issued. Such information, however, is subject to change without any prior notice. Before purchasing or using any Renesas Electronics products listed herein, please confirm the latest product information with a Renesas Electronics sales office. Also, please pay regular and careful attention to additional and different information to be disclosed by Renesas Electronics such as that disclosed through our website.
2. Renesas Electronics does not assume any liability for infringement of patents, copyrights, or other intellectual property rights of third parties by or arising from the use of Renesas Electronics products or technical information described in this document. No license, express, implied or otherwise, is granted hereby under any patents, copyrights or other intellectual property rights of Renesas Electronics or others.
3. You should not alter, modify, copy, or otherwise misappropriate any Renesas Electronics product, whether in whole or in part.
4. Descriptions of circuits, software and other related information in this document are provided only to illustrate the operation of semiconductor products and application examples. You are fully responsible for the incorporation of these circuits, software, and information in the design of your equipment. Renesas Electronics assumes no responsibility for any losses incurred by you or third parties arising from the use of these circuits, software, or information.
5. When exporting the products or technology described in this document, you should comply with the applicable export control laws and regulations and follow the procedures required by such laws and regulations. You should not use Renesas Electronics products or the technology described in this document for any purpose relating to military applications or use by the military, including but not limited to the development of weapons of mass destruction. Renesas Electronics products and technology may not be used for or incorporated into any products or systems whose manufacture, use, or sale is prohibited under any applicable domestic or foreign laws or regulations.
6. Renesas Electronics has used reasonable care in preparing the information included in this document, but Renesas Electronics does not warrant that such information is error free. Renesas Electronics assumes no liability whatsoever for any damages incurred by you resulting from errors in or omissions from the information included herein.
7. Renesas Electronics products are classified according to the following three quality grades: “Standard”, “High Quality”, and “Specific”. The recommended applications for each Renesas Electronics product depends on the product’s quality grade, as indicated below. You must check the quality grade of each Renesas Electronics product before using it in a particular application. You may not use any Renesas Electronics product for any application categorized as “Specific” without the prior written consent of Renesas Electronics. Further, you may not use any Renesas Electronics product for any application for which it is not intended without the prior written consent of Renesas Electronics. Renesas Electronics shall not be in any way liable for any damages or losses incurred by you or third parties arising from the use of any Renesas Electronics product for an application categorized as “Specific” or for which the product is not intended where you have failed to obtain the prior written consent of Renesas Electronics. The quality grade of each Renesas Electronics product is “Standard” unless otherwise expressly specified in a Renesas Electronics data sheets or data books, etc.
 - “Standard”: Computers; office equipment; communications equipment; test and measurement equipment; audio and visual equipment; home electronic appliances; machine tools; personal electronic equipment; and industrial robots.
 - “High Quality”: Transportation equipment (automobiles, trains, ships, etc.); traffic control systems; anti-disaster systems; anti-crime systems; safety equipment; and medical equipment not specifically designed for life support.
 - “Specific”: Aircraft; aerospace equipment; submersible repeaters; nuclear reactor control systems; medical equipment or systems for life support (e.g. artificial life support devices or systems), surgical implantations, or healthcare intervention (e.g. excision, etc.), and any other applications or purposes that pose a direct threat to human life.
8. You should use the Renesas Electronics products described in this document within the range specified by Renesas Electronics, especially with respect to the maximum rating, operating supply voltage range, movement power voltage range, heat radiation characteristics, installation and other product characteristics. Renesas Electronics shall have no liability for malfunctions or damages arising out of the use of Renesas Electronics products beyond such specified ranges.
9. Although Renesas Electronics endeavors to improve the quality and reliability of its products, semiconductor products have specific characteristics such as the occurrence of failure at a certain rate and malfunctions under certain use conditions. Further, Renesas Electronics products are not subject to radiation resistance design. Please be sure to implement safety measures to guard them against the possibility of physical injury, and injury or damage caused by fire in the event of the failure of a Renesas Electronics product, such as safety design for hardware and software including but not limited to redundancy, fire control and malfunction prevention, appropriate treatment for aging degradation or any other appropriate measures. Because the evaluation of microcomputer software alone is very difficult, please evaluate the safety of the final products or system manufactured by you.
10. Please contact a Renesas Electronics sales office for details as to environmental matters such as the environmental compatibility of each Renesas Electronics product. Please use Renesas Electronics products in compliance with all applicable laws and regulations that regulate the inclusion or use of controlled substances, including without limitation, the EU RoHS Directive. Renesas Electronics assumes no liability for damages or losses occurring as a result of your noncompliance with applicable laws and regulations.
11. This document may not be reproduced or duplicated, in any form, in whole or in part, without prior written consent of Renesas Electronics.
12. Please contact a Renesas Electronics sales office if you have any questions regarding the information contained in this document or Renesas Electronics products, or if you have any other inquiries.

(Note 1) “Renesas Electronics” as used in this document means Renesas Electronics Corporation and also includes its majority-owned subsidiaries.

(Note 2) “Renesas Electronics product(s)” means any product developed or manufactured by or for Renesas Electronics.

SWITCHING REGULATOR CONTROL CIRCUIT

<R> DESCRIPTION

The μ PC494 is a PWM type switching regulator control circuit.

Included in this device are a 5 V voltage reference, dual error amplifiers, a variable frequency sawtooth-wave generating oscillator, a comparator for dead-time control, a flip flop, dual alternating output switches, and a buffer to output source and sink currents.

Error amplifiers have wide common mode input voltage capability, and circuits for voltage feedback and over current protection are easy to configure. The μ PC494 can be applied to all types of switching regulators, including chopper type regulators.

<R> FEATURES

- 250 mA output buffer to output sink and source currents
- Switchable operation mode between a single-end mode and a push-pull mode
- No double pulsing during transient condition
- Adjustable dead-time (0 to 100%)
- Internal 5 V output voltage reference circuit
- Error amplifiers with phase-compensating function
- Providing master-slave operation (synchronizing multiple ICs)
- With malfunction prevention circuit for low level supply voltage
- Package variations available for different applications

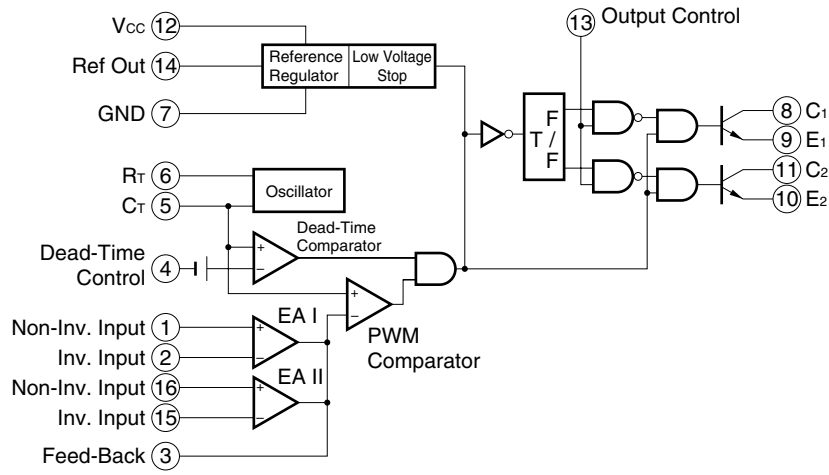
The information in this document is subject to change without notice. Before using this document, please confirm that this is the latest version.
Not all products and/or types are available in every country. Please check with an NEC Electronics sales representative for availability and additional information.

<R> ORDERING INFORMATION

Part Number	Package	Package Type
μPC494C	16-pin plastic DIP (7.62 mm (300))	<ul style="list-style-type: none"> • plastic magazine
μPC494GS	16-pin plastic SOP (7.62 mm (300))	<ul style="list-style-type: none"> • plastic magazine
μPC494GS-E1	16-pin plastic SOP (7.62 mm (300))	<ul style="list-style-type: none"> • embossed taping • Pin 1 on draw-out side • 2500 pcs/reel
μPC494GS-E2	16-pin plastic SOP (7.62 mm (300))	<ul style="list-style-type: none"> • embossed taping • Pin 1 at take-up side • 2500 pcs/reel
μPC494GT-A ^{Note}	16-pin plastic SOP (9.53 mm (375))	<ul style="list-style-type: none"> • plastic magazine
μPC494GT-E1-A ^{Note}	16-pin plastic SOP (9.53 mm (375))	<ul style="list-style-type: none"> • embossed taping • Pin 1 on draw-out side • 1500 pcs/reel
μPC494GT-E2-A ^{Note}	16-pin plastic SOP (9.53 mm (375))	<ul style="list-style-type: none"> • embossed taping • Pin 1 at take-up side • 1500 pcs/reel
μPC494GS-A ^{Note}	16-pin plastic SOP (7.62 mm (300))	<ul style="list-style-type: none"> • plastic magazine
μPC494GS-E1-A ^{Note}	16-pin plastic SOP (7.62 mm (300))	<ul style="list-style-type: none"> • embossed taping • Pin 1 on draw-out side • 2500 pcs/reel
μPC494GS-E2-A ^{Note}	16-pin plastic SOP (7.62 mm (300))	<ul style="list-style-type: none"> • embossed taping • Pin 1 at take-up side • 2500 pcs/reel

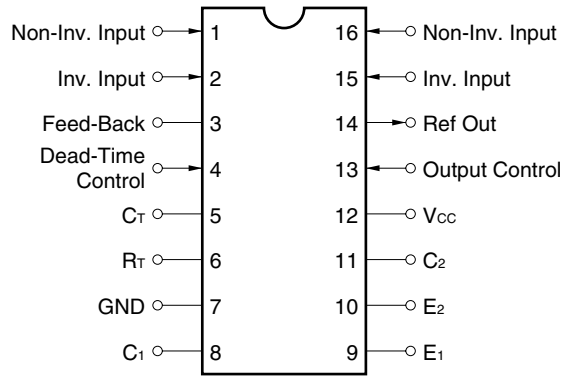
Note Pb-free (This product does not contain Pb in the external electrode and other parts.)

BLOCK DIAGRAM



PIN CONFIGURATION (Top View)

<R> • μPC494C, 494GS, 494GT-A, 494GS-A



<R> **ABSOLUTE MAXIMUM RATINGS (T_A = 25°C, unless otherwise noted)**

Characteristics	Symbol	μPC494C	μPC494GS	μPC494GT-A	μPC494GS-A	Unit
Supply Voltage	V _{CC}	-0.3 to +41				V
Error Amplifier Input Voltage	V _{ICM}	-0.3 to V _{CC} +0.3				V
Dead-time Comparator Input Voltage	V _{DTC}	-0.3 to +5.25				V
Output Voltage	V _{CER}	-0.3 to +41				V
Output Current	I _C	250				mA
Total Power Dissipation	P _T	1000	650 ^{Note}	780 ^{Note}	650 ^{Note}	mW
Operating Ambient Temperature	T _A	-20 to +85				°C
Storage Temperature	T _{stg}	-65 to +150				°C

Note With 5 cm x 5 cm x 1.6 mmt glass-epoxy substrate.

Caution Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.

RECOMMENDED OPERATING CONDITIONS

Characteristics	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage	V _{CC}	7		40	V
Output Voltage	V _{CER}	-0.3		+40	V
<R> Output Current (per output stage)	I _C			200	mA
Error Amplifier Sink Current	I _{OAMP}			-0.3	mA
Timing Capacitor	C _T	0.47		10000	nF
Timing Resistance	R _T	1.8		500	kΩ
Oscillation Frequency	f _{OSC}	1		300	kHz
Operating Ambient Temperature	T _A	-20		+70	°C

Caution The recommended operating range may be exceeded without causing any problems provided that the absolute maximum ratings are not exceeded. However, if the device is operated in a way that exceeds the recommended operating conditions, the margin between the actual conditions of use and the absolute maximum ratings is small, and therefore thorough evaluation is necessary. The recommended operating conditions do not imply that the device can be used with all values at their maximum values.

ELECTRICAL SPECIFICATIONS (V_{CC} = 15 V, f = 10 kHz, -20°C ≤ T_A ≤ +70°C, unless otherwise noted)

(1/2)

Block	Characteristics	Symbol	Conditions	MIN.	TYP. ^{Note1}	MAX.	Unit	
Reference Section	Output Voltage	V _{REF}	I _{REF} = 1 mA, T _A = 25°C	4.75	5	5.25	V	
	Line Regulation	REG _{IN}	7 V ≤ V _{CC} ≤ 40 V, I _{REF} = 1 mA, T _A = 25°C		8	25	mV	
	Load Regulation	REG _L	1 mA ≤ I _{REF} ≤ 10 mA, T _A = 25°C		1	15	mV	
	Temperature Coefficient	ΔV _{REF} / ΔT	-20°C ≤ T _A ≤ +85°C, I _{REF} = 1 mA		0.01	0.03	%/°C	
	Short Circuit Output Current ^{Note2}	I _{SHORT}	V _{REF} = 0 V		50		mA	
Oscillator Section	Frequency	f _{OSC}	C _T = 0.01 μF, R _T = 12 kΩ		10		kHz	
	Standard Deviation of Frequency ^{Note3}		7 V ≤ V _{CC} ≤ 40 V, T _A = 25°C, under recommended operating conditions of C _T and R _T constants.		10		%	
	Frequency Change with Voltage		7 V ≤ V _{CC} ≤ 40 V, T _A = 25°C, C _T = 0.01 μF, R _T = 12 kΩ		1		%	
	Frequency Change with Temperature		0°C ≤ T _A ≤ 70°C, C _T = 0.01 μF, R _T = 12 kΩ		1	2	%	
Dead- Time Control Section	Input Bias Current		0 V ≤ V _{DTC} ≤ 5.25 V		-2	-10	μA	
	Maximum Duty Cycle (Each Output)		V _{DTC} = 0 V	45	49		%	
	Input Threshold Voltage 1	V _{TH1}	Output pulse 0% duty cycle		3	3.3	V	
	Input Threshold Voltage 2	V _{TH2}	Output pulse maximum duty cycle	0			V	
Error Amplifier 1, 2 Section	Input Offset Voltage	V _{IO}	V _{OAMP} = 2.5 V		2	10	mV	
	Input Offset Current	I _{IO}	V _{OAMP} = 2.5 V		25	250	nA	
	Input Bias Current		V _{OAMP} = 2.5 V		0.2	1	μA	
	Common Mode Input Voltage	Low level	V _{ICM}	7 V ≤ V _{CC} ≤ 40 V	-0.3			V
		High level			V _{CC} - 2			
	Open Loop Voltage Gain	A _V	V _{OAMP} = 0.5 to 3.5 V, T _A = 25°C	60	80		dB	
	Unity Gain Bandwidth		T _A = 25°C	500	830		kHz	
	Common Mode Rejection Ratio	CMR	V _{CC} = 40 V, T _A = 25°C	65	80		dB	
	Output Sink Current		V _{OAMP} = 0.7 V	0.3	0.7		mA	
Output Source Current		V _{OAMP} = 3.5 V	-2	-10		mA		
PWM Section	Input Threshold Voltage (Pin 3)		Output pulse 0% duty cycle, see Figure 1.		4	4.5	V	
	Input Sink Current		V _(Pin 3) = 0.7 V	0.3	0.7		mA	

Notes 1. The TYP. values are values at T_A = 25°C, except for the characteristics of temperature.

2. The short circuit output current flow must be terminated within 1 second.

Repeated operations are allowed while internal heat accumulation is within a safe range.

3. Standard deviation is a measure of the statistical distribution about the mean as derived from the formula;

$$\sigma = \sqrt{\frac{\sum_{n=1}^N (X_n - \bar{X})^2}{N - 1}}$$

Calculation expression of frequency f_{osc} is as follows ;

$$f_{osc} \cong \frac{1}{0.817 R_T \bullet C_T + 1.42 \bullet 10^{-6}} \text{ (Hz)} \quad [R_T] = \Omega, [C_T] = F$$

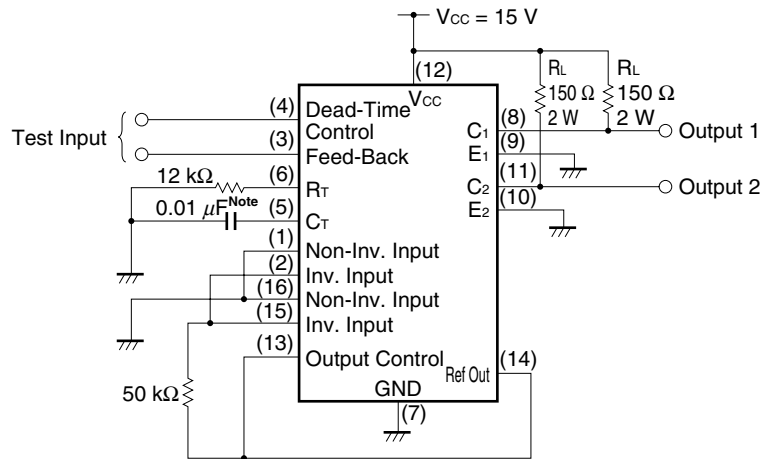
(2/2)

Block	Characteristics	Symbol	Conditions	MIN.	TYP. ^{Note}	MAX.	Unit	
Output Section	Collector Cut-off Current	I_{CER}	$V_{CE} = 40\text{ V}, V_{CC} = 40\text{ V},$ Common Emitter			100	μA	
	Emitter Cut-off Current		$V_{CC} = V_C = 40\text{ V}, V_E = 0\text{ V},$ Emitter Follower			-100	μA	
	Collector Saturation Voltage	Common Emitter	$V_{CE(sat)}$	$I_C = 200\text{ mA}, V_E = 0\text{ V}$		0.95	1.3	V
		Emitter Follower	$V_{CE(ON)}$	$I_E = -200\text{ mA}, V_C = 15\text{ V}$		1.6	2.5	V
	Output Voltage Rise Time	Common Emitter	t_{r1}	$V_{CC} = 15\text{ V}, R_L = 150\ \Omega,$ $I_C \cong 100\text{ mA}, T_A = 25^\circ\text{C},$ see Figure 1 .		100	200	ns
	Output Voltage Fall Time		t_{f1}			70	200	ns
	Output Voltage Rise Time	Emitter Follower	t_{r2}	$V_C = 15\text{ V}, R_L = 150\ \Omega,$ $I_E \cong 100\text{ mA}, T_A = 25^\circ\text{C},$ see Figure 1 .		100	200	ns
	Output Voltage Fall Time		t_{f2}			70	200	ns
Total Device	Standby Current	$I_{CC(S.B)}$	$V_{CC} = 15\text{ V},$ all other pins open.		8	12.5	mA	
	Bias Current	$I_{CC(BI)}$	$V_{(Pin\ 4)} = 2\text{ V},$ see Figure 1 .		10		mA	

Note The TYP. values are values at $T_A = 25^\circ\text{C}$, except for the characteristics of temperature.

TEST CIRCUIT AND WAVEFORM CHARACTERISTICS

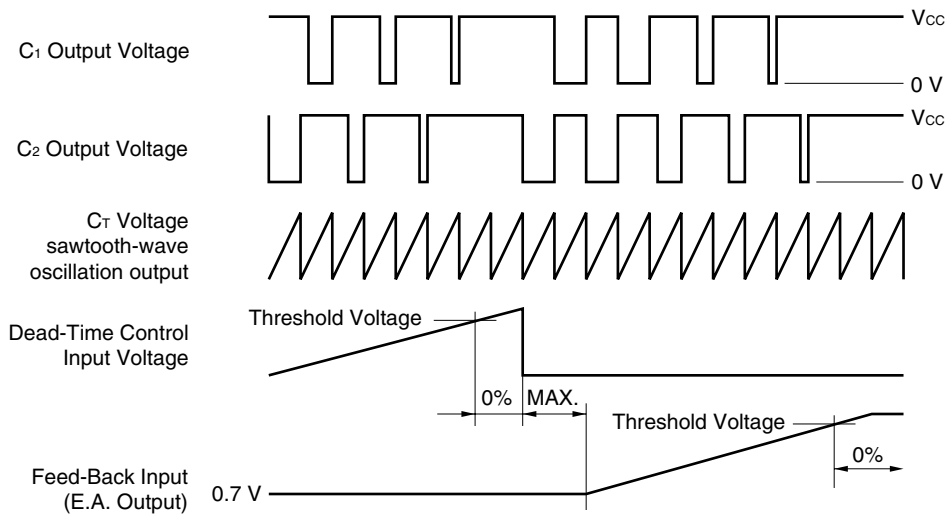
Figure1. Test Circuit



Note Recommend film capacitor.

Caution When the emitter follower is output, connect C1 and C2 to Vcc and E1 and E2 to GND via RL.

Figure2. Voltage Waveform



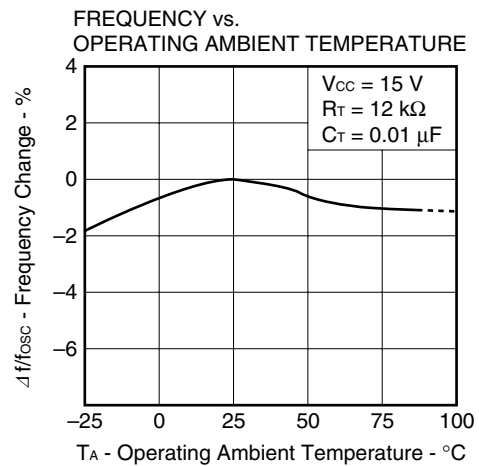
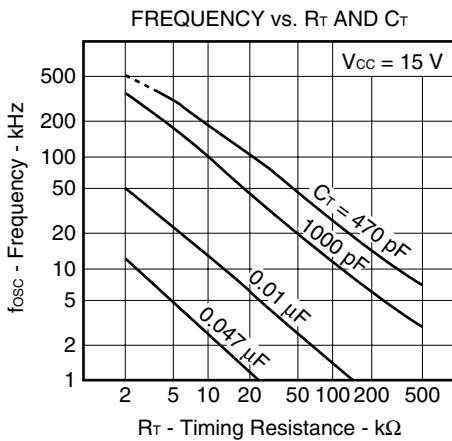
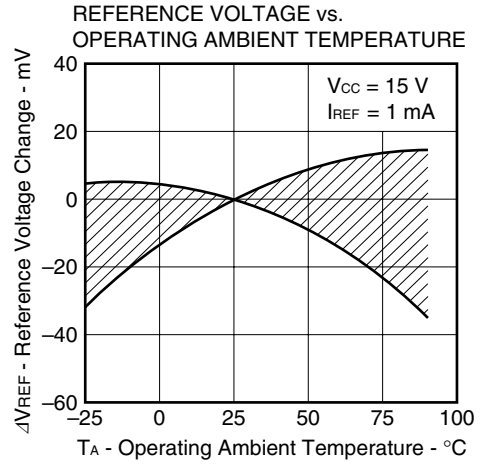
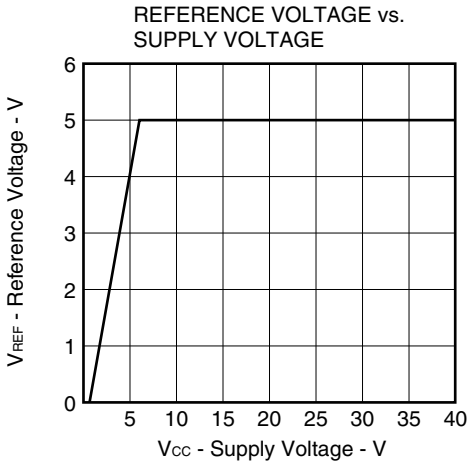
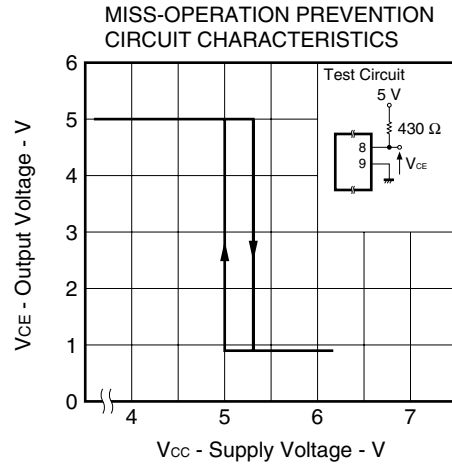
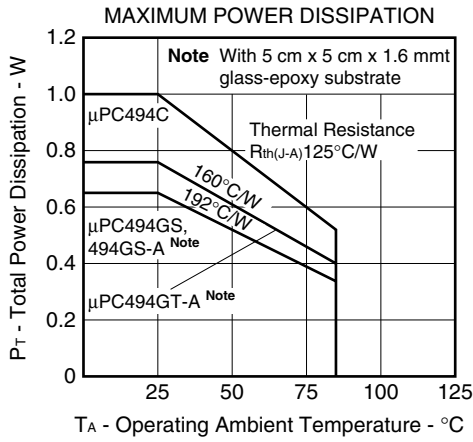
Connection of Output Control Pin (Pin 13)

Output Control Input (Pin 13)	Operation Mode
Ref Out	push-pull
GND	Single-ended operation (common-mode output of C1, C2)

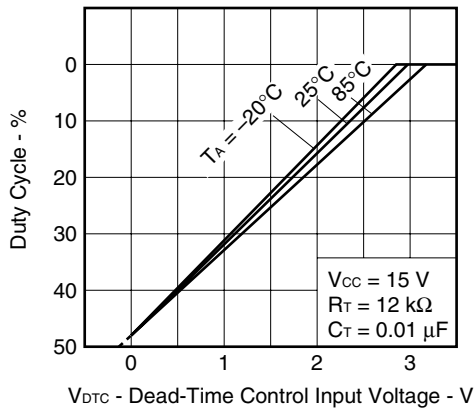
TYPICAL PERFORMANCE CHARACTERISTICS

(Unless otherwise specified, $T_A = 25^\circ\text{C}$, $V_{CC} = 15\text{ V}$, Reference)

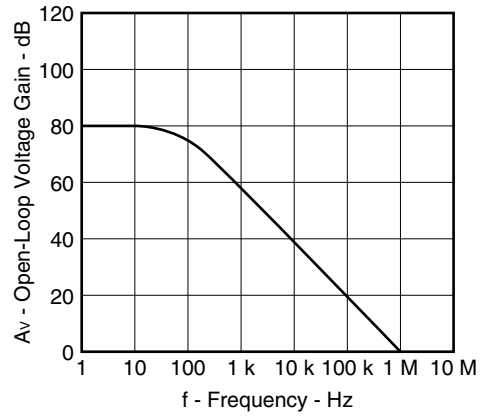
<R>



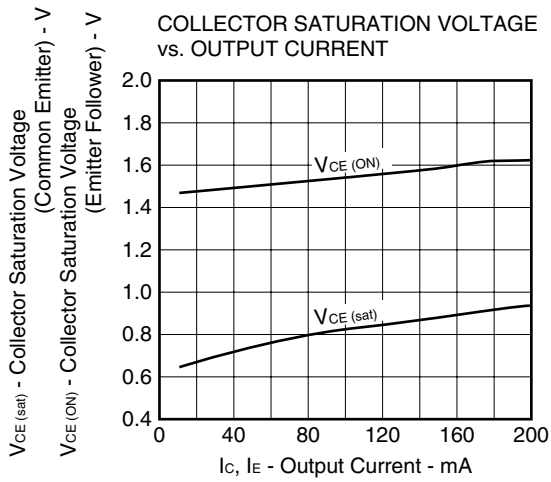
DUTY CYCLE vs. DEAD-TIME CONTROL INPUT VOLTAGE



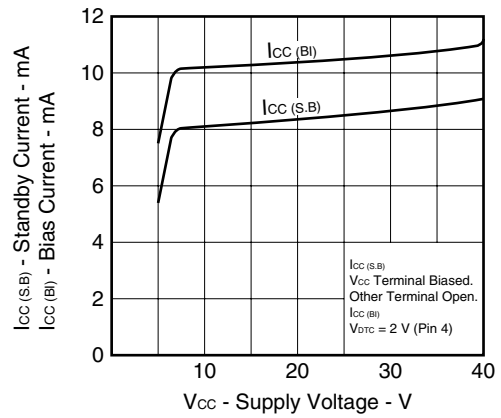
OPEN-LOOP VOLTAGE GAIN vs. FREQUENCY



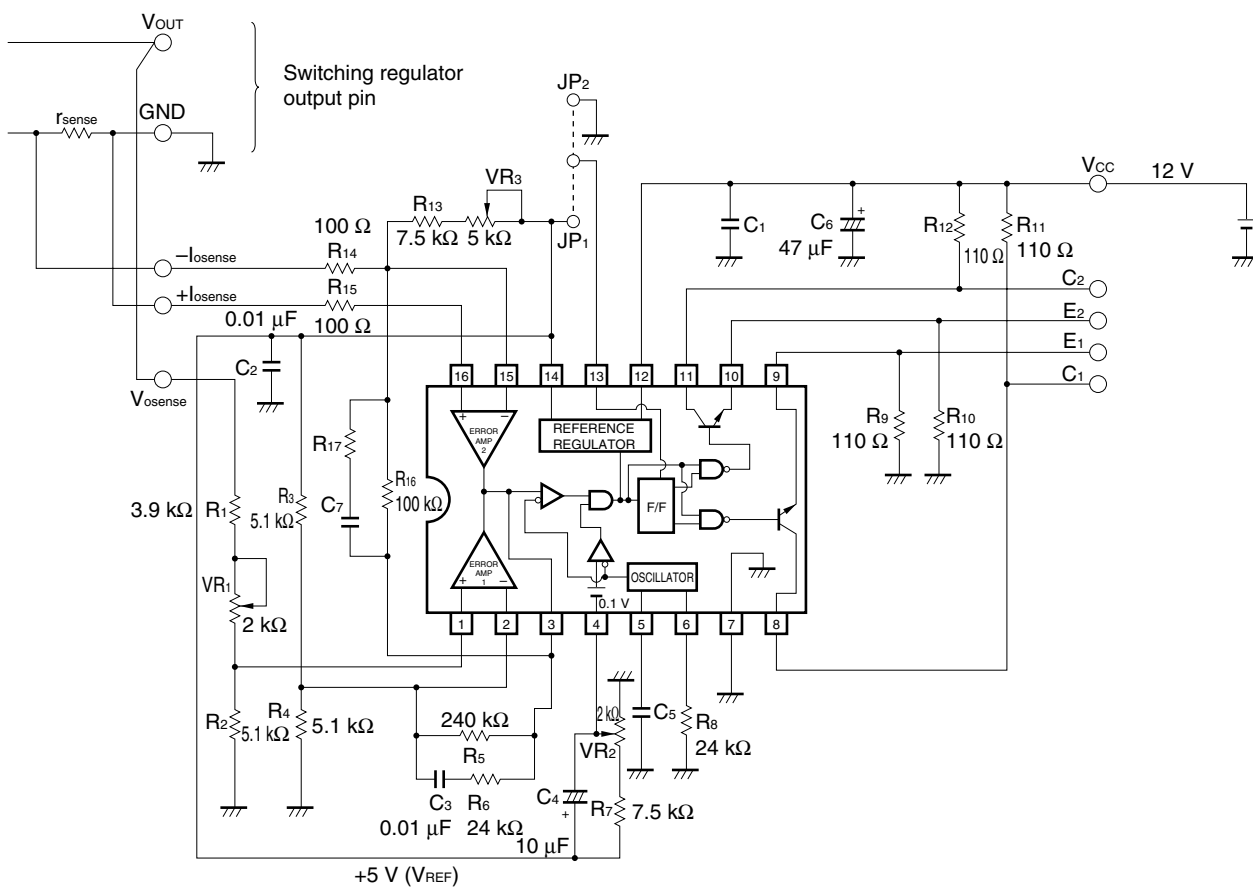
COLLECTOR SATURATION VOLTAGE vs. OUTPUT CURRENT



STANDBY AND BIAS CURRENT vs. SUPPLY VOLTAGE

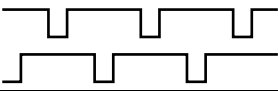
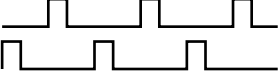




BASIC APPLICATION CIRCUIT



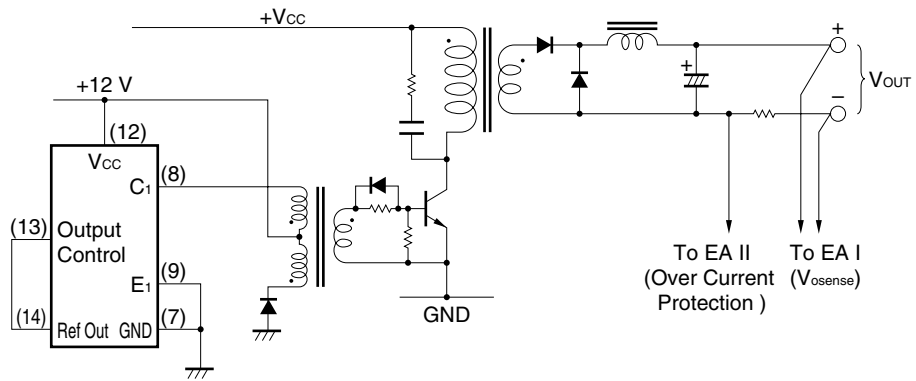
Remark f_{osc} ≅ 40 kHz, C₅ = 1000 pF (Recommend film capacitor)

CONNECTION DIAGRAM

Operation Mode	Output Control Input (Pin 13)	Output Mode	Output Voltage Waveform
Push-pull	Ref Out (Pin 14) (JP1 Wired)	Sink (R ₉ , R ₁₀ short)	C ₁ C ₂ 
		Source (R ₁₁ , R ₁₂ short)	E ₁ E ₂ 
Single-ended operation	GND (Pin 7) (JP2 Wired)	Sink (R ₉ , R ₁₀ short)	C ₁ , C ₂ 
		Source (R ₁₁ , R ₁₂ short)	E ₁ , E ₂ 

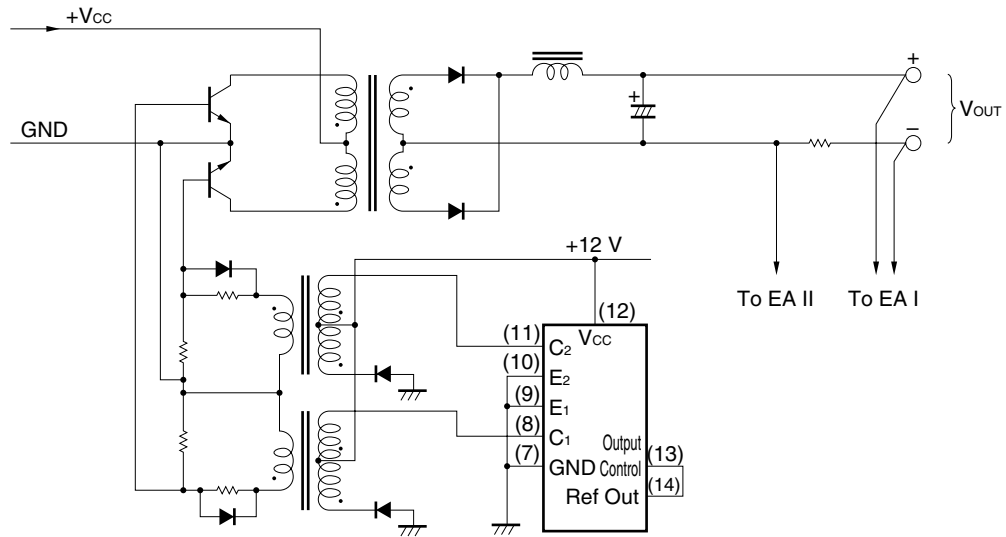
TYPICAL EXAMPLE OF APPLICATION CIRCUITS

1) Forward Type

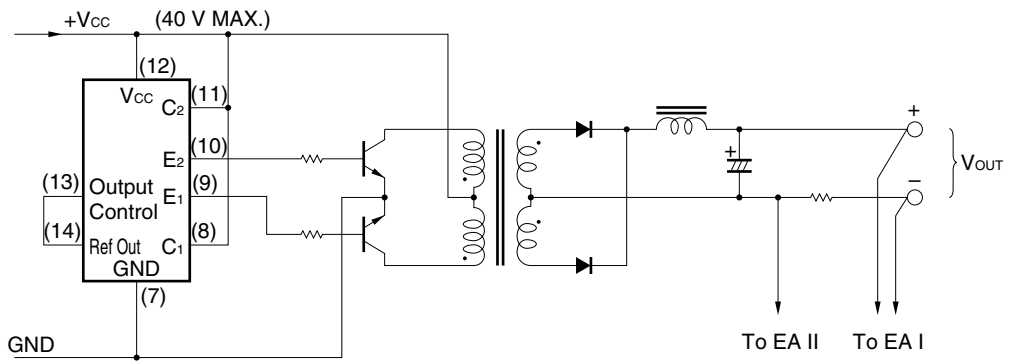


2) Push-pull Type

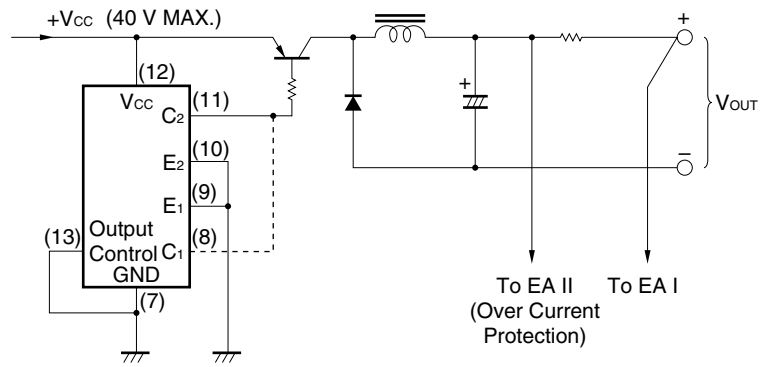
(Isolated)



(Non Isolated)



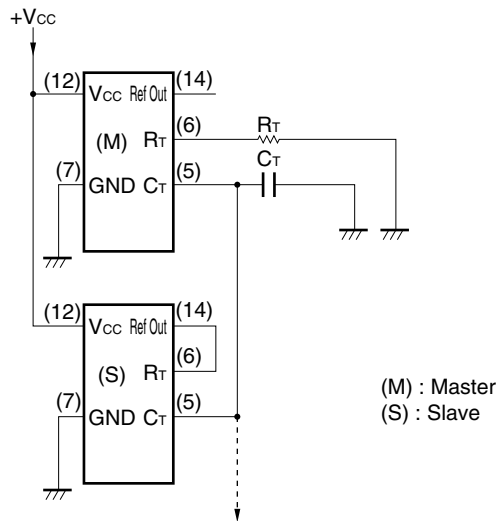
3) Step-down Chopper



Remark The dotted line indicates the connection in case of large current.

EXAMPLE OF MASTER-SLAVE CONNECTION

To synchronize μPC494 ICs, connect the pin 6 (R_T) of a slave IC to pin 14 (Ref Out) of the same IC, and connect both C_T pins of master and slave ICs after confirming oscillator of slave IC is stopped.

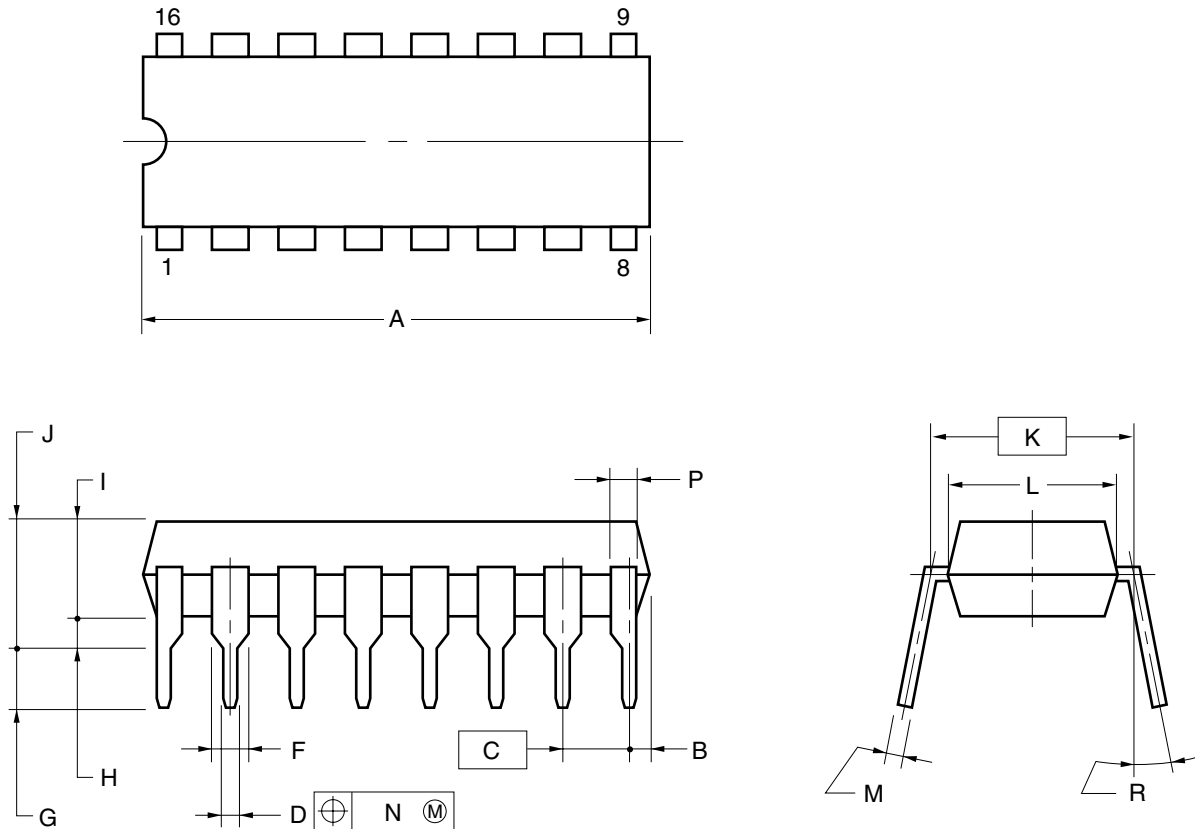


(M) : Master
(S) : Slave

PACKAGE DRAWINGS (Unit : mm)

μPC494C

16-PIN PLASTIC DIP (7.62mm(300))



NOTES

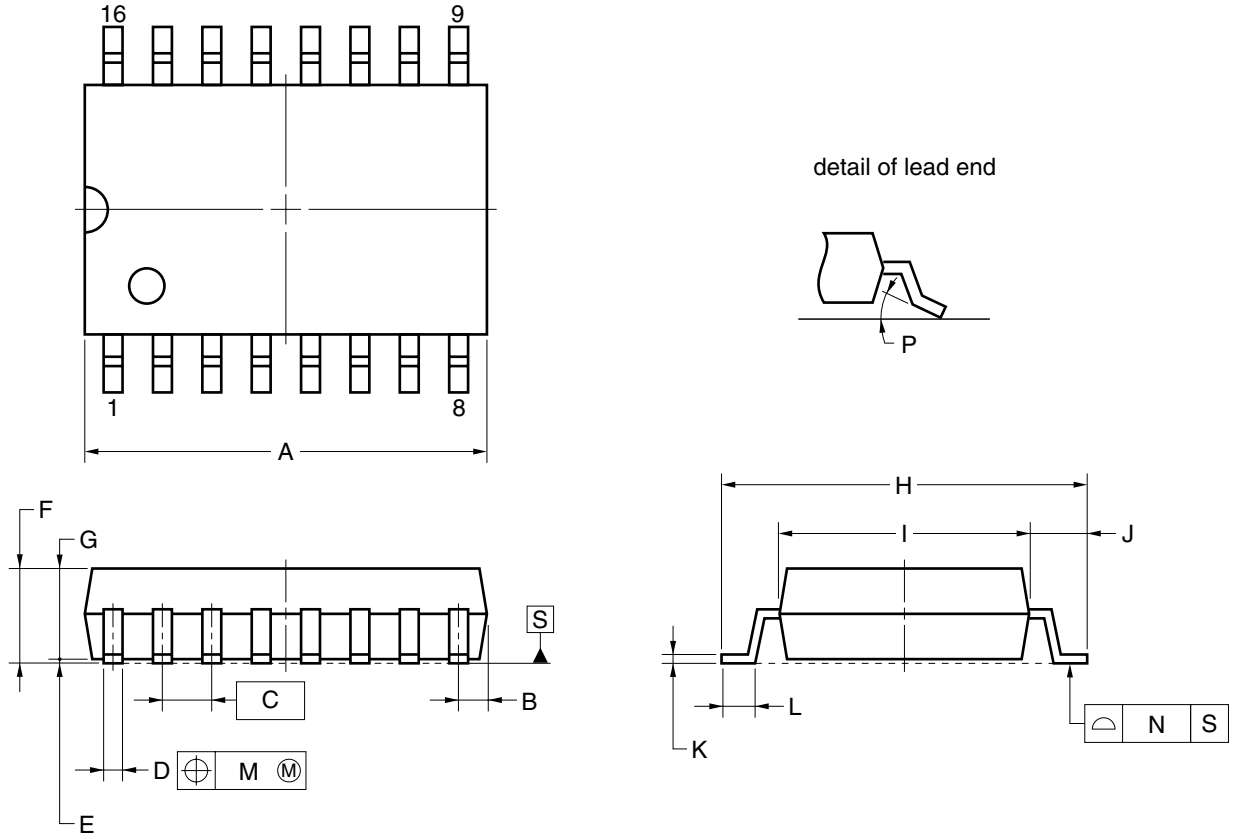
1. Each lead centerline is located within 0.25 mm of its true position (T.P.) at maximum material condition.
2. Item "K" to center of leads when formed parallel.

ITEM	MILLIMETERS
A	20.32 MAX.
B	1.27 MAX.
C	2.54 (T.P.)
D	0.50±0.10
F	1.1 MIN.
G	3.5±0.3
H	0.51 MIN.
I	4.31 MAX.
J	5.08 MAX.
K	7.62 (T.P.)
L	6.5
M	0.25 ^{+0.10} _{-0.05}
N	0.25
P	1.1 MIN.
R	0~15°

P16C-100-300B-2

<R> μPC494GT-A

16-PIN PLASTIC SOP (9.53 mm (375))



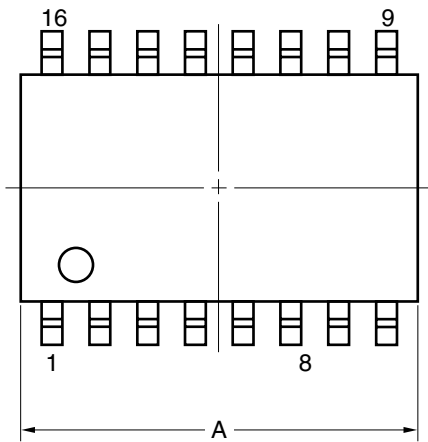
NOTE
 Each lead centerline is located within 0.12 mm of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS
A	10.2±0.26
B	0.805 MAX.
C	1.27 (T.P.)
D	0.42 ^{+0.08} _{-0.07}
E	0.125±0.075
F	2.9 MAX.
G	2.50±0.2
H	10.3±0.3
I	7.2±0.2
J	1.6±0.2
K	0.17 ^{+0.08} _{-0.07}
L	0.8±0.2
M	0.12
N	0.10
P	3° ^{+7°} _{-3°}

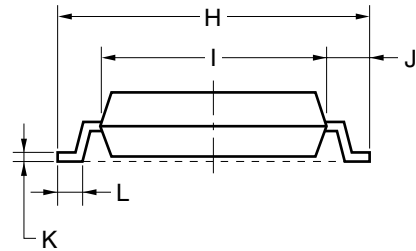
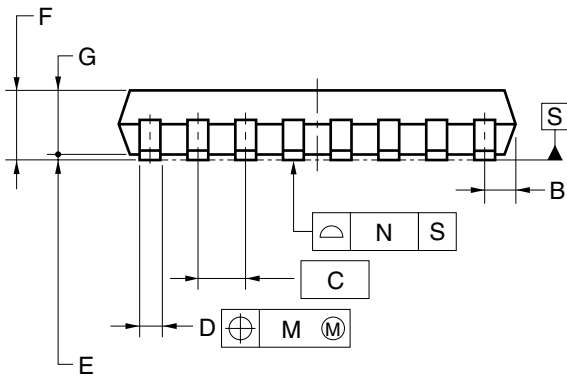
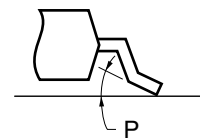
P16GT-50-375B-2

μPC494GS, 494GS-A

16-PIN PLASTIC SOP (7.62 mm (300))



detail of lead end



NOTE

Each lead centerline is located within 0.12 mm of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS
A	10.2±0.2
B	0.78 MAX.
C	1.27 (T.P.)
D	0.42 ^{+0.08} _{-0.07}
E	0.1±0.1
F	1.65±0.15
G	1.55
H	7.7±0.3
I	5.6±0.2
J	1.1±0.2
K	0.22 ^{+0.08} _{-0.07}
L	0.6±0.2
M	0.12
N	0.10
P	3° ^{+7°} _{-3°}

P16GM-50-300B-6

<R> **RECOMMENDED SOLDERING CONDITIONS**

The μPC494 should be soldered and mounted under the following recommended conditions.

For soldering methods and conditions other than those recommended below, contact an NEC Electronics sales representative.

For technical information, see the following website.

Semiconductor Device Mount Manual (<http://www.necel.com/pkg/en/mount/index.html>)

Type of Through-hole Device

μPC494C: 16-pin plastic DIP (7.62 mm (300))

Process	Conditions	Symbol
Wave Soldering (only to leads)	Solder temperature: 260°C or below, Flow time: 10 seconds or less	WS60-00
Partial Heating Method	Pin temperature: 300°C or below, Heat time: 3 seconds or less (Per each side of the device)	P300

Caution For through-hole device, the wave soldering process must be applied only to leads, and make sure that the package body does not get jet soldered.

Type of Surface Mount Device

μPC494GS: 16-pin plastic SOP (7.62 mm (300))

Process	Conditions	Symbol
Infrared Ray Reflow	Maximum temperature (package's surface temperature): 235°C or below, Time at maximum temperature: 10 seconds or less, Time at temperature higher than 210°C: 30 seconds or less, Preheating time at 100 to 160°C: 30 to 60 seconds, Times: 3 times, Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	IR35-00-3
Vapor Phase Soldering	Maximum temperature (package's surface temperature): 215°C or below, Reflow time: 25 to 40 seconds or less (at 200°C or higher), Preheating time at 120 to 150°C: 30 to 60 seconds, Times: 3 times, Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	VP15-00-3
Wave Soldering	Solder temperature: 260°C or below, Flow time: 10 seconds or less, Maximum number of flow processes: 1 time, Preheating temperature: 120°C MAX. (Package surface temperature).	WS60-00-1
Partial Heating Method	Pin temperature: 350°C or below, Heat time: 3 seconds or less (Per each side of the device), Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	P350

Caution Apply only one kind of soldering condition to a device, except for "partial heating method", or the device will be damaged by heat stress.

μPC494GT-A^{Note1}: 16-pin plastic SOP (9.53 mm (375))

Process	Conditions	Symbol
Infrared Ray Reflow	Maximum temperature (package's surface temperature): 260°C or below, Time at maximum temperature: 10 seconds or less, Time at temperature higher than 220°C: 60 seconds or less, Preheating time at 160 to 180°C: 60 to 120 seconds, Times: 3 times, Exposure limit: 7 days ^{Note2} (after that, prebake at 125°C for 20 hours), Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	IR60-207-3
Wave Soldering	Solder temperature: 260°C or below, Flow time: 10 seconds or less, Maximum number of flow processes: 1 time, Preheating temperature: 120°C MAX. (Package surface temperature), Exposure limit: 7 days ^{Note2} (after that, prebake at 125°C for 20 hours).	WS60-207-1
Partial Heating Method	Pin temperature: 350°C or below, Heat time: 3 seconds or less (Per each side of the device), Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	P350

Notes 1. Pb-free (This product does not contain Pb in the external electrode and other parts.)

2. After opening the dry pack, store it a 25°C or less and 65% RH or less for the allowable storage period.

μPC494GS-A^{Note}: 16-pin plastic SOP (7.62 mm (300))

Process	Conditions	Symbol
Infrared Ray Reflow	Maximum temperature (package's surface temperature): 260°C or below, Time at maximum temperature: 10 seconds or less, Time at temperature higher than 220°C: 60 seconds or less, Preheating time at 160 to 180°C: 60 to 120 seconds, Times: 3 times, Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	IR60-00-3
Wave Soldering	Solder temperature: 260°C or below, Flow time: 10 seconds or less, Maximum number of flow processes: 1 time, Preheating temperature: 120°C MAX. (Package surface temperature).	WS60-00-1
Partial Heating Method	Pin temperature: 350°C or below, Heat time: 3 seconds or less (Per each side of the device), Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended.	P350

Note Pb-free (This product does not contain Pb in the external electrode and other parts.)

Caution Apply only one kind of soldering condition to a device, except for "partial heating method", or the device will be damaged by heat stress.

- **The information in this document is current as of August, 2008. The information is subject to change without notice. For actual design-in, refer to the latest publications of NEC Electronics data sheets or data books, etc., for the most up-to-date specifications of NEC Electronics products. Not all products and/or types are available in every country. Please check with an NEC Electronics sales representative for availability and additional information.**

- No part of this document may be copied or reproduced in any form or by any means without the prior written consent of NEC Electronics. NEC Electronics assumes no responsibility for any errors that may appear in this document.
- NEC Electronics does not assume any liability for infringement of patents, copyrights or other intellectual property rights of third parties by or arising from the use of NEC Electronics products listed in this document or any other liability arising from the use of such products. No license, express, implied or otherwise, is granted under any patents, copyrights or other intellectual property rights of NEC Electronics or others.
- Descriptions of circuits, software and other related information in this document are provided for illustrative purposes in semiconductor product operation and application examples. The incorporation of these circuits, software and information in the design of a customer's equipment shall be done under the full responsibility of the customer. NEC Electronics assumes no responsibility for any losses incurred by customers or third parties arising from the use of these circuits, software and information.
- While NEC Electronics endeavors to enhance the quality, reliability and safety of NEC Electronics products, customers agree and acknowledge that the possibility of defects thereof cannot be eliminated entirely. To minimize risks of damage to property or injury (including death) to persons arising from defects in NEC Electronics products, customers must incorporate sufficient safety measures in their design, such as redundancy, fire-containment and anti-failure features.
- NEC Electronics products are classified into the following three quality grades: "Standard", "Special" and "Specific".

The "Specific" quality grade applies only to NEC Electronics products developed based on a customer-designated "quality assurance program" for a specific application. The recommended applications of an NEC Electronics product depend on its quality grade, as indicated below. Customers must check the quality grade of each NEC Electronics product before using it in a particular application.

"Standard": Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots.

"Special": Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support).

"Specific": Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems and medical equipment for life support, etc.

The quality grade of NEC Electronics products is "Standard" unless otherwise expressly specified in NEC Electronics data sheets or data books, etc. If customers wish to use NEC Electronics products in applications not intended by NEC Electronics, they must contact an NEC Electronics sales representative in advance to determine NEC Electronics' willingness to support a given application.

(Note)

- (1) "NEC Electronics" as used in this statement means NEC Electronics Corporation and also includes its majority-owned subsidiaries.
- (2) "NEC Electronics products" means any product developed or manufactured by or for NEC Electronics (as defined above).