

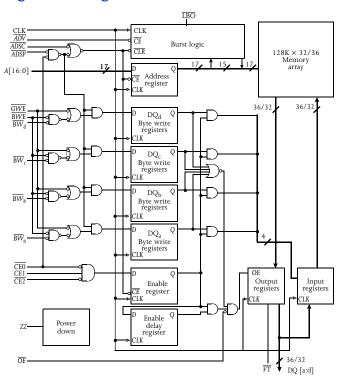
3.3V 128K × 32/36 pipeline burst synchronous SRAM

Features

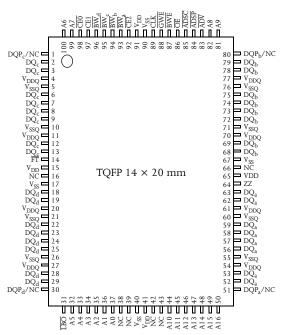
- Organization: 131,072 words × 32 or 36 bits
- Fast clock speeds to 200 MHz in LVTTL/LVCMOS
- Fast clock to data access: 3.0/3.1/3.5/4.0/5.0 ns
- Fast \overline{OE} access time: 3.0/3.1/3.5/4.0/5.0 ns
- Fully synchronous register-to-register operation
- Single register "Flow-through" mode
- Dual-cycle deselect
- Single-cycle deselect also available (AS7C33128PFS32A/ AS7C33128PFS36A)
- Pentium®¹ compatible architecture and timing
- Asynchronous output enable control

- Economical 100-pin TQFP package
- Byte write enables
- Multiple chip enables for easy expansion
- 3.3 core power supply
- 2.5V or 3.3V I/O operation with separate $V_{\rm DDO}$
- 30 mW typical standby power in power down mode
- NTD^{TM1} pipeline architecture available (AS7C33128KNTD32A/ AS7C33128NTD36A)

Logic block diagram



Pin arrangement



Note: Pins 1,30,51,80 are NC for ×32

Selection guide

	-200	-183	-166	-133	-100	Units
Minimum cycle time	5	5.4	6	7.5	10	ns
Maximum clock frequency	200	183	166	133	100	MHz
Maximum pipelined clock access time	3	3.1	3.5	4	5	ns
Maximum operating current	570	540	475	425	325	mA
Maximum standby current	160	140	130	100	90	mA
Maximum CMOS standby current (DC)	30	30	30	30	30	mA

¹ Pentium[®] is a registered trademark of Intel Corporation. NTDTM is a trademark of Alliance Semiconductor Corporation. All trademarks mentioned in this document are the property of their respective owners.



Functional description

The AS7C33128PFD32A and AS7C33128PFD36A are high-performance CMOS 4-Mbit synchronous Static Random Access Memory (SRAM) devices organized as 131,072 words × 32 or 36 bits, and incorporate a two-stage register-register pipeline for highest frequency on any given technology.

Timing for these devices is compatible with existing Pentium® synchronous cache specifications. This architecture is suited for ASIC, DSP (TMS320C6X), and PowerPC[™]1-based systems in computing, datacom, instrumentation, and telecommunications systems.

Fast cycle times of 5.0/5.4/6.0/7.5/10 ns with clock access times (t_{CD}) of 3.0/3.1/3.5/4.0/5.0 ns enable 200, 183, 166, 133 and 100 MHz bus frequencies. Three chip enable (CE) inputs permit easy memory expansion. Burst operation is initiated in one of two ways: the controller address strobe (ADSC), or the processor address strobe (ADSP). The burst advance pin (ADV) allows subsequent internally generated burst

Read cycles are initiated with $\overline{\text{ADSP}}$ (regardless of $\overline{\text{WE}}$ and $\overline{\text{ADSC}}$) using the new external address clocked into the on-chip address register when ADSP is sampled Low, the chip enables are sampled active, and the output buffer is enabled with OE. In a read operation the data accessed by the current address, registered in the address registers by the positive edge of CLK, are carried to the data-out registers and driven on the output pins on the next positive edge of CLK. ADV is ignored on the clock edge that samples ADSP asserted, but is sampled on all subsequent clock edges. Address is incremented internally for the next access of the burst when $\overline{\text{ADV}}$ is sampled Low, and both address strobes are High. Burst mode is selectable with the $\overline{\text{LBO}}$ input. With $\overline{\text{LBO}}$ unconnected or driven High, burst operations use a Pentium[®] count sequence. With $\overline{\text{LBO}}$ driven LOW, the device uses a linear count sequence suitable for PowerPC[™] and many other applications.

Write cycles are performed by disabling the output buffers with \overline{OE} and asserting a write command. A global write enable \overline{GWE} writes all 32/ 36 bits regardless of the state of individual $\overline{BW[a:d]}$ inputs. Alternately, when \overline{GWE} is High, one or more bytes may be written by asserting BWE and the appropriate individual byte BWn signal(s).

BWn is ignored on the clock edge that samples ADSP Low, but is sampled on all subsequent clock edges. Output buffers are disabled when BWn is sampled LOW (regardless of \overline{OE}). Data is clocked into the data input register when \overline{BWn} is sampled Low. Address is incremented internally to the next burst address if BWn and ADV are sampled Low. This device operates in dual-cycle deselect feature during READ cycles.

Read or write cycles may also be initiated with ADSC instead of ADSP. The differences between cycles initiated with ADSC and ADSP follow.

- ADSP must be sampled HIGH when ADSC is sampled LOW to initiate a cycle with ADSC.
- WE signals are sampled on the clock edge that samples ADSC LOW (and ADSP High).
- Master chip enable CEO blocks ADSP, but not ADSC.

AS7C33128PFD32A and AS7C33128PFD36A family operates from a core 3.3V power supply. I/Os use a separate power supply that can operate at 2.5V or 3.3V. These devices are available in a 100-pin 14×20 mm TQFP package.

Capacitance

Parameter	Symbol	Signals	Test conditions	Max	Unit
Input capacitance	C_{IN}	Address and control pins	$V_{IN} = 0V$	5	pF
I/O capacitance	C _{I/O}	I/O pins	$V_{IN} = V_{OUT} = 0V$	7	pF

Write enable truth table (per byte)¹

GWE	BWE	BWn	WEn
L	X	X	Т
Н	L	L	T
Н	Н	X	F*
Н	L	Н	F*

¹ Key: X = Don't Care, L = Low, H = High, T = True, F = False; *= Valid read; n = a, b, c, d; WE, WEn = internal write signal.

Burst Order

Interleaved Burst Order

Linear Burst OrderLBO=0 $\overline{I.BO} = 1$

Starting Address	00	01	10	11	Starting Address	00	01	10	11
First increment	01	00	11	10	First increment	01	10	11	00
Second increment	10	11	00	01	Second increment	10	11	00	01
Third increment	11	10	01	00	Third increment	11	00	01	10

¹ PowerPCTM is a trademark International Business Machines Corporation.



Signal descriptions

Signal	I/O	Properties	Description
CLK	I	CLOCK	Clock. All inputs except \overline{OE} , \overline{FT} , ZZ, \overline{LBO} are synchronous to this clock.
A0-A16	I	SYNC	Address. Sampled when all chip enables are active and ADSC or ADSP are asserted.
DQ[a,b,c,d]	I/O	SYNC	Data. Driven as output when the chip is enabled and $\overline{\text{OE}}$ is active.
CEO	I	SYNC	Master chip enable. Sampled on clock edges when \overline{ADSP} or \overline{ADSC} is active. When $\overline{CE0}$ is inactive, \overline{ADSP} is blocked. Refer to the Synchronous Truth Table for more information.
CE1, CE2	I	SYNC	Synchronous chip enables. Active HIGH and active Low, respectively. Sampled on clock edges when $\overline{\text{ADSC}}$ is active or when $\overline{\text{CE0}}$ and $\overline{\text{ADSP}}$ are active.
ADSP	I	SYNC	Address strobe processor. Asserted LOW to load a new bus address or to enter standby mode.
ADSC	I	SYNC	Address strobe controller. Asserted LOW to load a new address or to enter standby mode.
ADV	I	SYNC	Advance. Asserted LOW to continue burst read/write.
GWE	I	SYNC	Global write enable. Asserted LOW to write all 32/36 bits. When High, \overline{BWE} and $\overline{BW[a:d]}$ control write enable.
BWE	I	SYNC	Byte write enable. Asserted LOW with $\overline{\text{GWE}} = \text{HIGH}$ to enable effect of $\overline{\text{BW[a:d]}}$ inputs.
BW[a,b,c,d]	I	SYNC	Write enables. Used to control write of individual bytes when $\overline{GWE} = HIGH$ and $\overline{BWE} = Low$. If any of $\overline{BW[a:d]}$ is active with $\overline{GWE} = HIGH$ and $\overline{BWE} = LOW$ the cycle is a write cycle. If all $\overline{BW[a:d]}$ are inactive the cycle is a read cycle.
ŌĒ	I	ASYNC	Asynchronous output enable. I/O pins are driven when $\overline{\text{OE}}$ is active and the chip is in read mode.
LBO	I	STATIC default = HIGH	Count mode. When driven High, count sequence follows Intel XOR convention. When driven Low, count sequence follows linear convention. This signal is internally pulled High
FT	I	STATIC	Flow-through mode. When low, enables single register flow-through mode. Connect to $V_{\rm DD}$ if unused or for pipelined operation.
ZZ	I	ASYNC	Sleep. Places device in low power mode; data is retained. Connect to GND if unused.

Absolute maximum ratings

Parameter	Symbol	Min	Max	Unit
Power supply voltage relative to GND	V _{DD} , V _{DDQ}	-0.5	+4.6	V
Input voltage relative to GND (input pins)	V _{IN}	-0.5	$V_{\rm DD} + 0.5$	V
Input voltage relative to GND (I/O pins)	V _{IN}	-0.5	$V_{DDQ} + 0.5$	V
Power dissipation	P_{D}	_	1.8	W
DC output current	I _{OUT}	_	50	mA
Storage temperature (plastic)	T _{stg}	-65	+150	°С
Temperature under bias	T _{bias}	-65	+135	°C

Stresses greater than those listed under Absolute Moximum Rotings may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions outside those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions may affect reliability.



Synchronous truth table

CE0	CE1	CE2	ADSP	ADSC	ADV	WEn 1	OE	Address accessed	CLK	Operation	DQ
Н	X	X	X	L	X	X	X	NA	L to H	Deselect	Hi–Z
L	L	X	L	X	X	X	X	NA	L to H	Deselect	Hi–Z
L	L	X	Н	L	X	X	X	NA	L to H	Deselect	Hi–Z
L	X	Н	L	X	X	X	X	NA	L to H	Deselect	Hi–Z
L	X	Н	Н	L	X	X	X	NA	L to H	Deselect	Hi–Z
L	Н	L	L	X	X	X	L	External	L to H	Begin read	Hi–Z ²
L	Н	L	L	X	X	X	Н	External	L to H	Begin read	Hi–Z
L	Н	L	Н	L	X	F	L	External	L to H	Begin read	Hi–Z ²
L	Н	L	Н	L	X	F	Н	External	L to H	Begin read	Hi–Z
X	X	X	Н	Н	L	F	L	Next	L to H	Cont. read	Q
X	X	X	Н	Н	L	F	Н	Next	L to H	Cont. read	Hi–Z
X	X	X	Н	Н	Н	F	L	Current	L to H	Suspend read	Q
X	X	X	Н	Н	Н	F	Н	Current	L to H	Suspend read	Hi–Z
Н	X	X	X	Н	L	F	L	Next	L to H	Cont. read	Q
Н	X	X	X	Н	L	F	Н	Next	L to H	Cont. read	Hi–Z
Н	X	X	X	Н	Н	F	L	Current	L to H	Suspend read	Q
Н	X	X	X	Н	Н	F	Н	Current	L to H	Suspend read	Hi–Z
L	Н	L	Н	L	X	T	X	External	L to H	Begin write	D_3
X	X	X	Н	Н	L	T	X	Next	L to H	Cont. write	D
Н	X	X	X	Н	L	T	X	Next	L to H	Cont. write	D
X	X	X	Н	Н	Н	T	X	Current	L to H	Suspend write	D
Н	X	X	X	Н	Н	Т	X	Current	L to H	Suspend write	D

Recommended operating conditions

Para	ameter	Symbol	Min	Nominal	Max	Unit
Supply voltage		V_{DD}	3.135	3.3	3.6	V
supply voltage		V _{SS}	0.0	0.0	0.0	ľ
3.3V I/O supply voltage	2	V_{DDQ}	3.135	3.3	3.6	V
3.3 v 1/ O supply voltage	-	V _{SSQ}	0.0	0.0	0.0]
2.5V I/O supply voltage	3	V_{DDQ}	2.35	2.5	2.9	V
2.5 v 17 O supply voltage	-	V _{SSQ}	0.0	0.0	0.0	'
	Address and	V_{IH}	2.0	_	$V_{\rm DD} + 0.3$	V
Input voltages ¹	control pins	V_{IL}	-0.5^{2}	_	0.8	"
input voltages	I/O pins	V_{IH}	2.0	_	$V_{DDQ} + 0.3$	V
	1, 0 pms	V_{IL}	-0.5^{2}		0.8	"
Ambient operating tem	perature	T_{A}	0	_	70	°C

¹ Input voltage ranges apply to 3.3V I/O operation. For 2.5V I/O operation, contact factory for input specifications. 2 V_{IL} min. = -2.0V for pulse width less than $0.2 \times t_{RC}$.

Key: X = Don't Care, L = Low, H = High.

1 See "Write enable truth table" on page 2 for more information.

2 Q in flow through mode.

For write operation following a READ, OE must be HIGH before the input data set up time and held HIGH throughout the input hold time.

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TQFP thermal resistance

Description	Conditions	Symbol	Typical	Units
Thermal resistance (junction to ambient) 1	Test conditions follow standard test methods and procedures for measuring thermal impedance,	θ_{JA}	40	°C/W
Thermal resistance (junction to top of case) ¹	per EIA/JESD51	θ_{JC}	8	°C/W

¹ This parameter is sampled.

DC electrical characteristics

			-2	00	-1	83	-1	66	-1	33	-1	00	
Parameter	Symbol	Test conditions	Min	Max	Unit								
Input leakage current ¹	$ I_{\rm LI} $	$V_{DD} = Max$, $V_{IN} = GND$ to V_{DD}	_	2	-	2	_	2	-	2	-	2	μА
Output leakage current	I _{LO}	$\overline{\text{OE}} \ge \text{V}_{\text{IH}}, \text{V}_{\text{DD}} = \text{Max}, \\ \text{V}_{\text{OUT}} = \text{GND to V}_{\text{DD}}$	_	2	_	2	1	2	Ī	2	ĺ	2	μА
Operating power supply current	I_{CC}^2	$ \begin{aligned} \overline{\text{CE0}} &= \text{V}_{\text{IL}}, \text{CE1} &= \text{V}_{\text{IH}}, \overline{\text{CE2}} &= \\ \text{V}_{\text{IL}}, \\ \text{f} &= \text{f}_{\text{Max}}, \text{I}_{\text{OUT}} &= 0 \text{mA} \end{aligned} $	_	570	_	540	-	475	-	425	-	325	mA
	I_{SB}	Deselected, $f = f_{Max}$, $ZZ \le V_{IL}$	_	160	_	140	-	130	_	100	-	90	
Standby power	I_{SB1}	Deselected, f = 0, ZZ \leq 0.2V all $V_{IN} \leq$ 0.2V or \geq $V_{DD} -$ 0.2V	_	30	_	30	ı	30	ı	30	ı	30	mA
supply current	I _{SB2}	Deselected, $f = f_{Max}$, $ZZ \ge V_{DD} - 0.2V$ All $V_{IN} \le V_{IL}$ or $\ge V_{IH}$	-	30	_	30	-	30	-	30	-	30	
Output voltage	V _{OL}	$I_{OL} = 8 \text{ mA}, V_{DDQ} = 3.465 \text{V}$	_	0.4	_	0.4	_	0.4	_	0.4	_	0.4	V
Output voltage	V _{OH}	$I_{OH} = -4 \text{ mA}, V_{DDQ} = 3.135 \text{V}$	2.4	_	2.4	_	2.4	_	2.4	_	2.4	_	*

¹ $\overline{\text{LBO}}$ pin has an internal pull-up and input leakage = $\pm 10~\mu a.$

DC electrical characteristics for 2.5V I/O operation

			-2	00 -18		83	-166		-133		-100		
Parameter	Symbol	Test conditions	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Unit
Output leakage current	I _{LO}	$\overline{\text{OE}} \ge \text{V}_{\text{IH}}, \text{ V}_{\text{DD}} = \text{Max},$ $\text{V}_{\text{OUT}} = \text{GND to V}_{\text{DD}}$	-1	1	-1	1	-1	1	-1	1	-1	1	μА
Output voltage	V_{OL}	$I_{OL} = 2 \text{ mA}, V_{DDQ} = 2.65 \text{V}$	_	0.7	_	0.7	ı	0.7	ı	0.7	-	0.7	V
Output voltage	V_{OH}	$I_{OH} = -2 \text{ mA}, V_{DDQ} = 2.35 \text{V}$	1.7	_	1.7	_	1.7	_	1.7	_	1.7	_	,

² I_{CC} given with no output loading. I_{CC} increases with faster cycles times and greater output loading.

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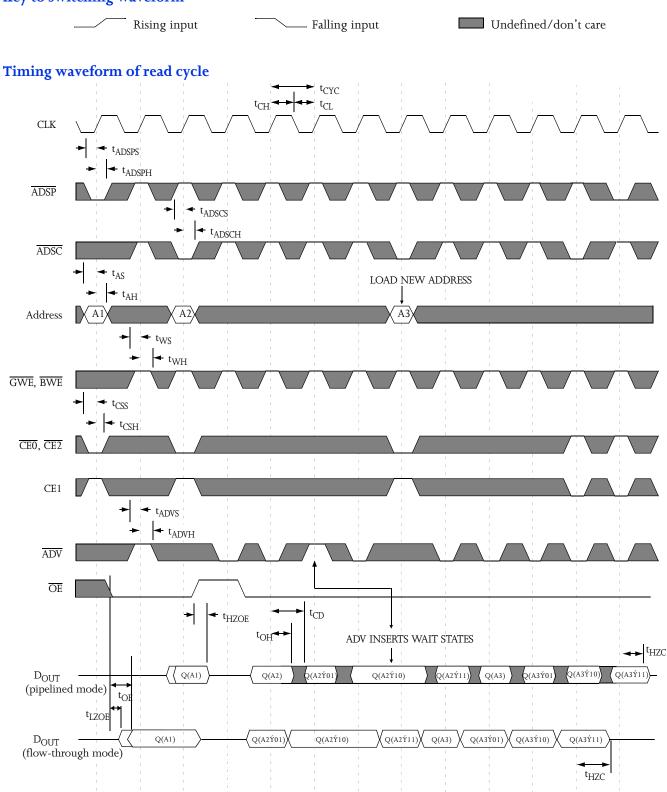
Timing characteristics over operating range

8 :	8	-2	00	-1	83	-1	66	-1	33	-1	00		
Parameter	Symbol	Min	Max	Unit	Notes ¹								
Clock frequency	f_{Max}	_	200	_	183	_	166	_	133	_	100	MHz	
Cycle time (pipelined mode)	t _{CYC}	5	-	5.4	-	6	_	7.5	-	10	_	ns	
Cycle time (flow-through mode)	t _{CYCF}	9	_	10	_	10	_	12	_	12	_	ns	
Clock access time (pipelined mode)	t _{CD}	_	3.0	_	3.1	_	3.5	_	4.0	_	5.0	ns	
Clock access time (flow-through mode)	t _{CDF}	_	8.5	_	9	_	9	_	10	_	12	ns	
Output enable LOW to data valid	t _{OE}	_	3.0	_	3.1	_	3.5	_	4.0	_	5.0	ns	
Clock HIGH to output Low Z	t _{LZC}	0	_	0	_	0	_	0	_	0	_	ns	2,3,4
Data output invalid from clock HIGH	t _{OH}	1.5	_	1.5	_	1.5	_	1.5	_	1.5	_	ns	2
Output enable LOW to output Low Z	t _{LZOE}	0	_	0	_	0	_	0	_	0	_	ns	2,3,4
Output enable HIGH to output High Z	t _{HZOE}	_	3.0	_	3.1	_	3.5	_	4.0	_	4.5	ns	2,3,4
Clock HIGH to output High Z	t _{HZC}	_	3.0	_	3.1	_	3.5	_	4.0	_	5.0	ns	2,3,4
Output enable HIGH to invalid output	t _{OHOE}	0	_	0	_	0	_	0	_	0	_	ns	
Clock HIGH pulse width	t _{CH}	2.2	_	2.4	_	2.4	_	2.5	_	3.5	_	ns	5
Clock LOW pulse width	t_{CL}	2.2	-	2.4	-	2.4	_	2.5	_	3.5	_	ns	5
Address setup to clock HIGH	t _{AS}	1.4	_	1.4	_	1.5	_	1.5	_	2.0	_	ns	6
Data setup to clock HIGH	$t_{ m DS}$	1.4	_	1.4	_	1.5	_	1.5	_	2.0	_	ns	6
Write setup to clock HIGH	t _{WS}	1.4	-	1.4	-	1.5	_	1.5	-	2.0	_	ns	6,7
Chip select setup to clock HIGH	t _{CSS}	1.4	_	1.4	_	1.5	_	1.5	_	2.0	_	ns	6,8
Address hold from clock HIGH	t _{AH}	0.5	_	0.5	_	0.5	_	0.5	_	0.5	_	ns	6
Data hold from clock HIGH	t _{DH}	0.5	-	0.5	-	0.5	_	0.5	-	0.5	_	ns	6
Write hold from clock HIGH	t _{WH}	0.5	_	0.5	_	0.5	_	0.5	_	0.5	_	ns	6,7
Chip select hold from clock HIGH	t _{CSH}	0.5	_	0.5	_	0.5	_	0.5	_	0.5	_	ns	6,8
ADV setup to clock HIGH	t _{ADVS}	1.4	-	1.4	-	1.5	_	1.5	_	2.0	_	ns	6
ADSP setup to clock HIGH	t _{ADSPS}	1.4	_	1.4	_	1.5	_	1.5	_	2.0	_	ns	6
ADSC setup to clock HIGH	t _{ADSCS}	1.4	-	1.4	-	1.5	_	1.5	-	2.0	_	ns	6
ADV hold from clock HIGH	t _{ADVH}	0.5	_	0.5	_	0.5	_	0.5	_	0.5	_	ns	6
ADSP hold from clock HIGH	t _{ADSPH}	0.5	-	0.5	-	0.5	_	0.5	-	0.5	_	ns	6
ADSC hold from clock HIGH	t _{ADSCH}	0.5	ļ	0.5	l	0.5	_	0.5	ı	0.5	_	ns	6

1 See "Notes" on page 10.



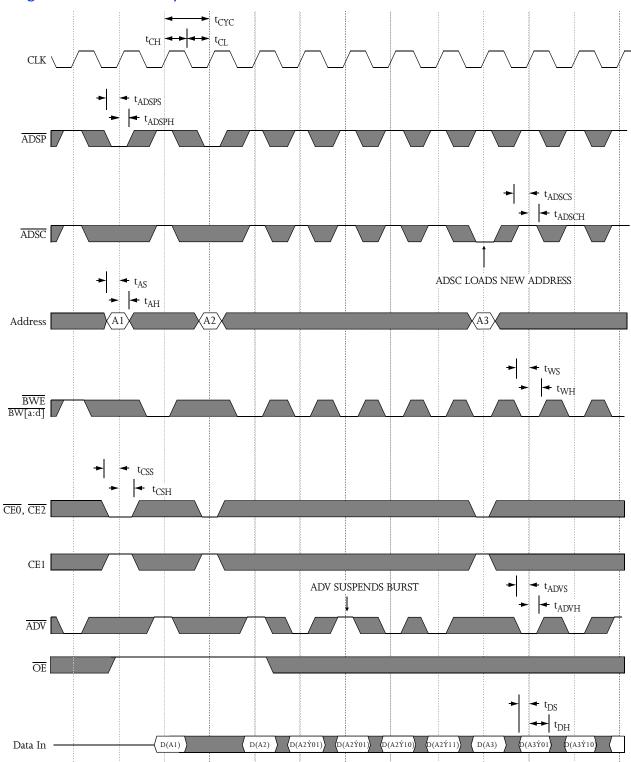
Key to switching waveform



Note: \acute{Y} = XOR when $\overline{\text{LBO}}$ = HIGH/No Connect; \acute{Y} = ADD when $\overline{\text{LBO}}$ = LOW. $\overline{\text{BW[a:d]}}$ is don't care.



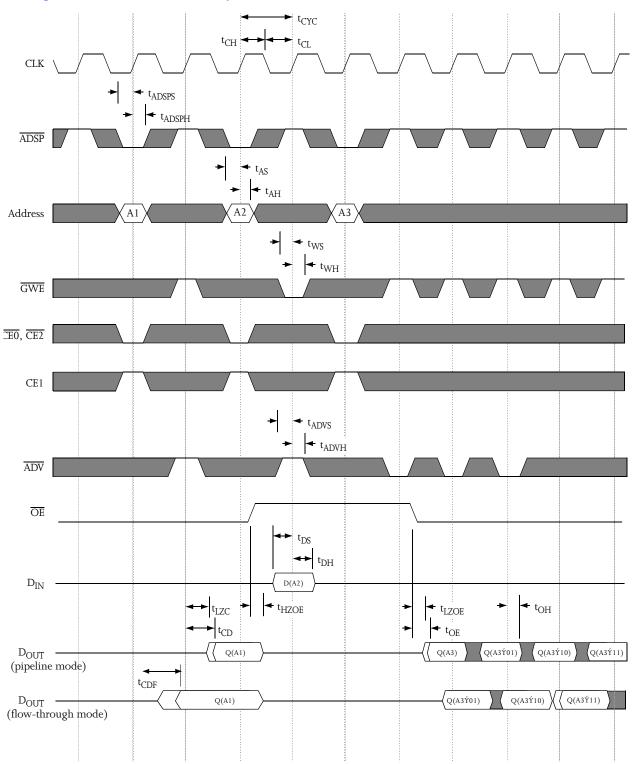
Timing waveform of write cycle



Note: \acute{Y} = XOR when $\overline{\text{LBO}}$ = HIGH/No Connect; \acute{Y} = ADD when $\overline{\text{LBO}}$ = LOW.



Timing waveform of read/write cycle

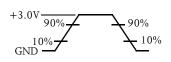


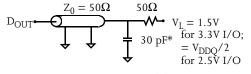
Note: $\acute{Y} = XOR$ when $\overline{LBO} = HIGH/No$ Connect; $\acute{Y} = ADD$ when $\overline{LBO} = LOW$.



AC test conditions

- Output load: see Figure B, except for t_{LZC} , t_{LZOE} , t_{HZOE} , t_{HZC} , see Figure C.
- Input pulse level: GND to 3V. See Figure A.
- Input rise and fall time (measured at 0.3V and 2.7V): 2 ns. See Figure A.
- Input and output timing reference levels: 1.5V.





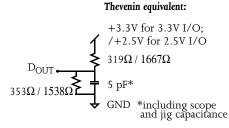


Figure A: Input waveform

Figure B: Output load (A)

Figure C: Output load (B)

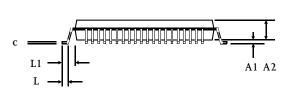
Notes

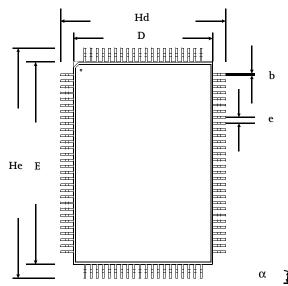
- 1 For test conditions, see AC Test Conditions, Figures A, B, C.
- 2 This parameter measured with output load condition in Figure C.
- 3 This parameter is sampled, but not 100% tested.
- 4 t_{HZOE} is less than t_{LZOE}; and t_{HZC} is less than t_{LZC} at any given temperature and voltage.
- 5 tCH measured as HIGH above VIH and tCL measured as LOW below VIL.
- 6 This is a synchronous device. All addresses must meet the specified setup and hold times for all rising edges of CLK. All other synchronous inputs must meet the setup and hold times for all rising edges of CLK when chip is enabled.
- 7 Write refers to GWE, BWE, BW[a:d].
- 8 Chip select refers to CEO, CE1, CE2.

Package Dimensions

100-pin quad flat pack (TQFP)

	TQFP				
	Min	Max			
A1	0.05	0.15			
A2	1.35	1.45 0.38			
b	0.22				
С	0.09	0.20			
D	13.90	14.10			
E	19.90	20.10			
e	0.65 nominal				
Hd	15.90	16.10			
He	21.90	22.10			
L	0.45	0.75			
L1	1.00 nominal				
α	0°	7°			
Dimensions in millimeters					







Ordering information

Package	Width	-200 MHz	-183 MHz	-166 MHz	-133 MHz	-100 MHz	
TQFP	x32	AS7C33128PFD32A- 200TQC	AS7C33128PFD32A- 183TQC	AS7C33128PFD32A- 166TQC	AS7C33128PFD32A- 133TQC	AS7C33128PFD32A- 100TQC	
TQFP	FP x32 AS7C33128PFD32A- 200TQI		AS7C33128PFD32A- 183TQI	AS7C33128PFD32A- 166TQI	AS7C33128PFD32A- 133TQI	AS7C33128PFD32A- 100TQI	
TQFP	x36	AS7C33128PFD36A- 200TQC	AS7C33128PFD36A- 183TQC	AS7C33128PFD36A- 166TQC	AS7C33128PFD36A- 133TQC	AS7C33128PFD36A- 100TQC	
TQFP	x36	AS7C33128PFD36A- 200TQI	AS7C33128PFD36A- 183TQI	AS7C33128PFD36A- 166TQI	AS7C33128PFD36A- 133TQI	AS7C33128PFD36A- 100TQI	

Part numbering guide

AS7C	33	128	PF	D	32/36	A	–XXX	TQ	C/I
1	2	3	4	5	6	7	8	9	10

1. Alliance Semiconductor SRAM prefix

2.Operating voltage: 33=3.3V3.Organization: 128=128K

4. Pipeline-Flowthrough (each device works in both modes)

5.Deselect: D=Dual cycle deselect 6.Organization: 32=x32; 36=x36

7. Production version: A=first production version

8.Clock speed (MHz)9.Package type: TQ=TQFP

10. Operating temperature: C=Commercial (0° C to 70° C); I=Industrial (-40° C to 85° C)