

NOTES:

1. POSITIONS -04 THRU -50 ARE TO BE TUBED.
2. POSITIONS 02 & 03 ARE TO BE LAYERED PACKAGED.
3. NOTE DELETED.
4. .010 [.25] MAX CUT FLASH ON MATING SIDE OF BODY.
5. STAKED ALIGNMENT PIN USED AT SAMTECS DISCRETION.
6. (C) REPRESENTS A CRITICAL DIMENSION.
7. MEASURE THE HEIGHT FROM THE EDGE, NOT THE BREAK OFF.
8. MEASURED AT BEND RADIUS, NOT END OF PIN.

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS ± .1[.25]	THREE PLACE DECIMALS ± .005[.127]	ANGLES ± 2°		2MM SOCKET STRIP ASSEMBLY	SQW-1XX-01-XXX-D-VS-XX-XXX
TWO PLACE DECIMALS ± .01[.25]	FOUR PLACE DECIMALS ± .0020[.051]				SHEET 1 OF 2

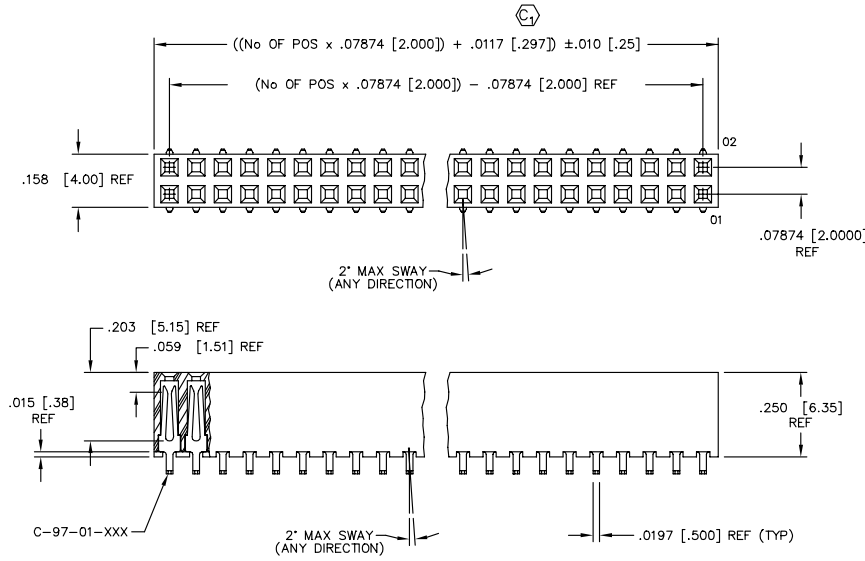


FIG. 1

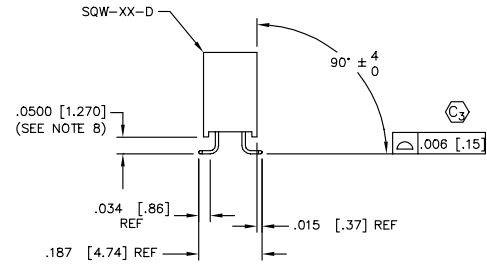
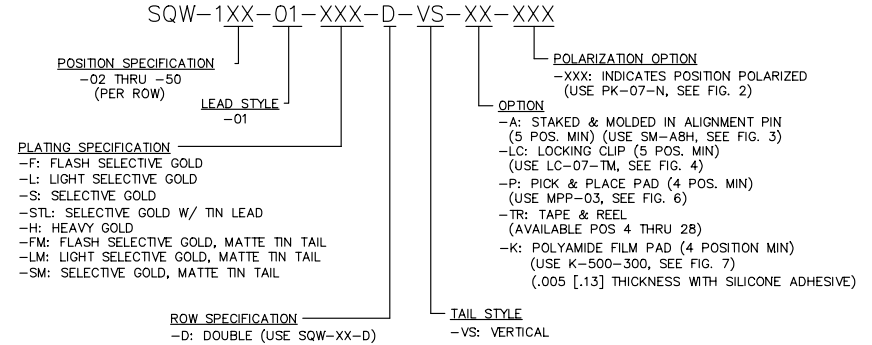


FIG. 4
-LC: LOCKING CLIP (5 POS. MIN)

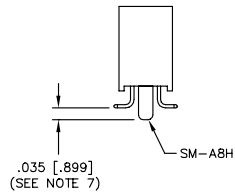


FIG. 3
-A: STAKED ALIGNMENT PIN (5 POS. MIN)

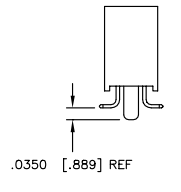


FIG. 5
MOLDED ALIGNMENT PIN (5 POS. MIN)

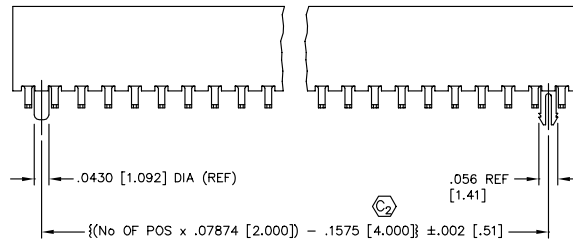
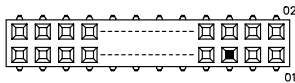
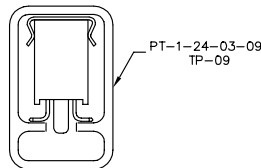


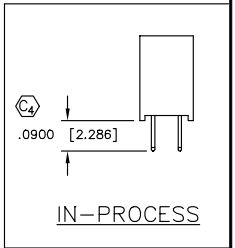
FIG. 2
POLARIZATION OPTION LOCATION
INSERT PK-07-N INTO SPECIFIED POSITION AND BREAK OFF TAB



SQW-1XX-01-X-D-VS-005 SHOWN



PACKAGING VIEW



IN-PROCESS

MATERIAL:
BODY:
LCP
COLOR: BLACK
TERMINAL:
PHOSPHOR BRONZE

samtec

EXISPROD\ASSEMBLY\2MM SQW5M5M
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY:
PURVIS 04-22-97

SQW-1XX-01-XXX-D-VS-XX-XXX
SHEET 1 OF 2

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TAPE & REEL FIG. 8

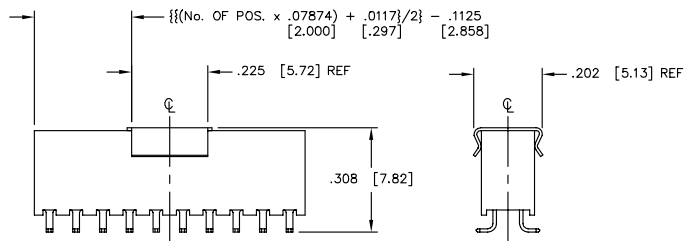
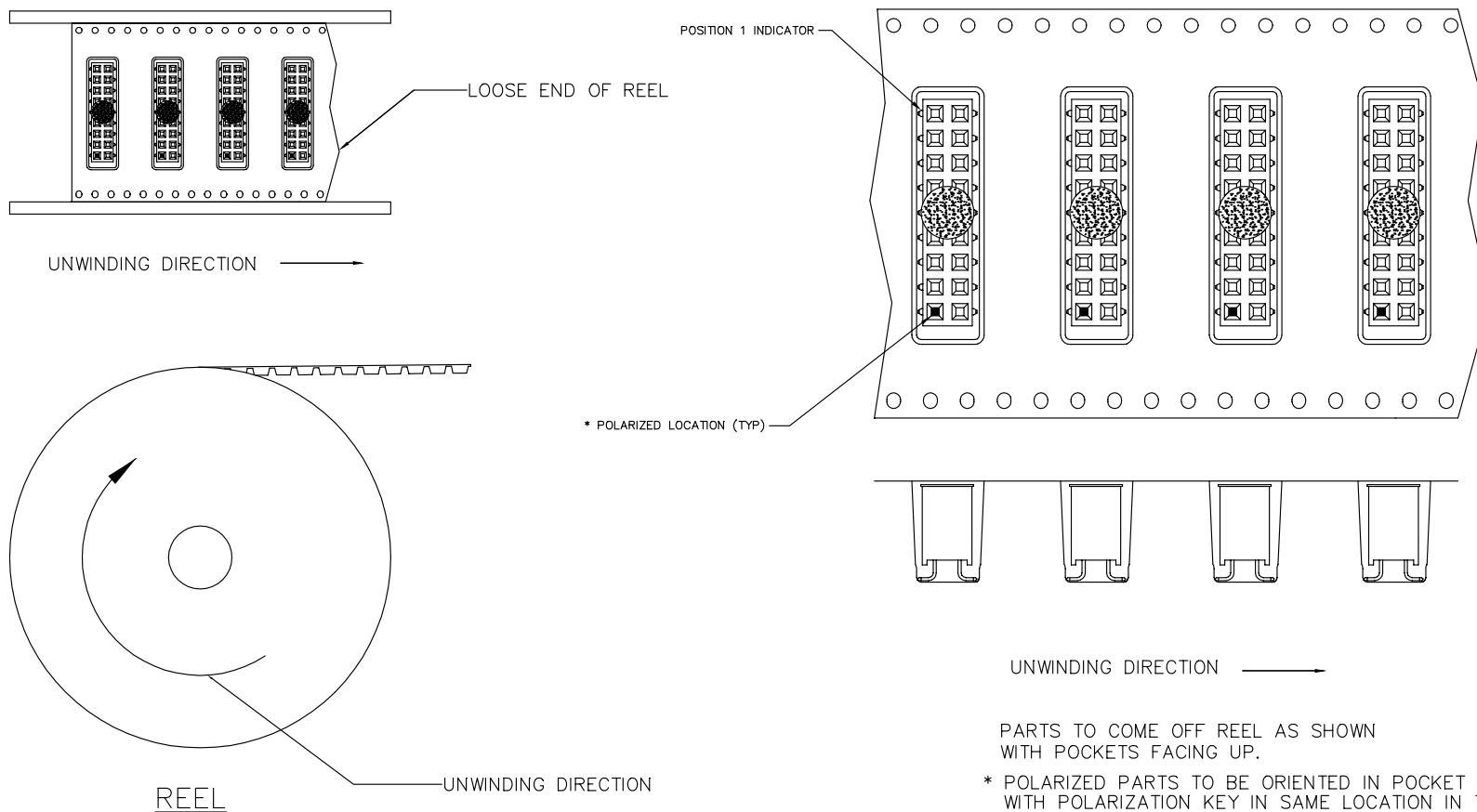


FIG. 6

-P: PICK & PLACE PAD
4 POS. MIN.

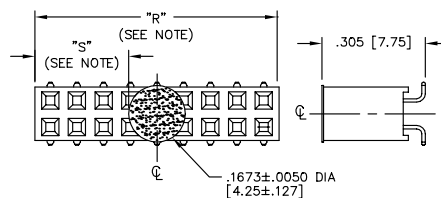


FIG. 7

POLYAMIDE FILM PAD
4 POS. MIN.

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520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

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