

**VI TELEFILTER****Filter specification****TFS 1880****1/5****Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 0 dBm  
 Terminating impedances  
     for input: 50 Ω  
     for output: 50 Ω

**Characteristics****Remark:**

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 1880 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>	<b>typ. value</b>		<b>tolerance / limit</b>			
<b>Insertion loss</b> (reference level)	$a_e$	3,4	dB	max.	5	dB
<b>Nominal frequency</b>	$f_N$	1880	MHz		1880	MHz
<b>Centre frequency</b>	$f_C$	1880	MHz			
<b>Passband</b>	PB	80,5	MHz	$f_N$	± 30	MHz
<b>Pass band ripple</b>		0,6	dB	max.	3,5	dB
<b>Absolute attenuation</b>	$a_{abs}$					
10 MHz ... 1720 MHz		33	dB	min.	30	dB
1930 MHz ... 1935 MHz		17	dB	min.	13	dB
1935 MHz ... 1990 MHz		41	dB	min.	20	dB
2032 MHz ... 2340 MHz		41	dB	min.	35	dB
2340 MHz ... 2700 MHz		37	dB	min.	30	dB
2700 MHz ... 3500 MHz		12	dB	min.	10	dB
<b>VSWR within PB</b>		2,5		max.	3,0 : 1	
<b>Input power level</b>				max.	13	dBm
<b>Operating temperature range</b>	OTR	-			- 10 °C ... + 70 °C	
<b>Storage temperature range</b>		-			- 40 °C ... + 85 °C	
<b>Temperature coefficient of frequency</b>	$TC_f$ **	-36	ppm/K			

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

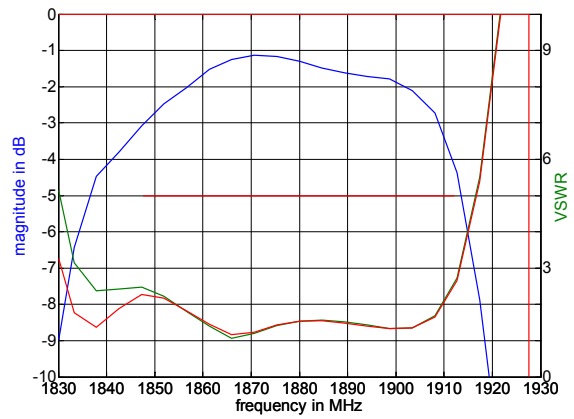
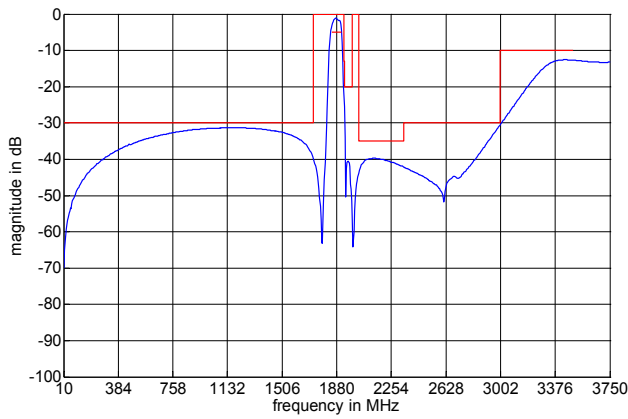
\*\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$

**Generated:****Checked / Approved:**

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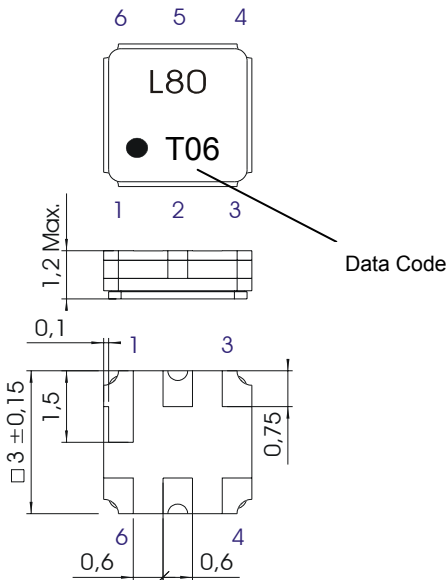
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**Filter characteristic**



**Construction and pin configuration**

(All dimensions in mm)

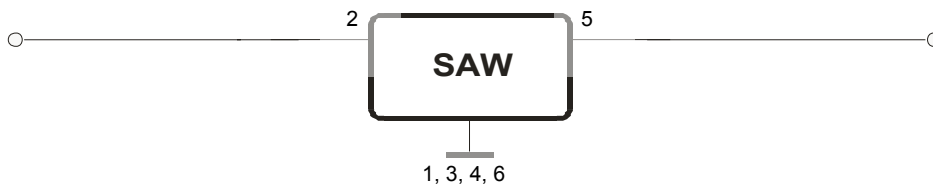


Date code: Year+week

S	2004
T	2005
U	2006
V	2007
...	

Pin 1	Ground
Pin 2	Input
Pin 3	Ground
Pin 4	Ground
Pin 5	Output
Pin 6	Ground

**50 Ω Test circuit**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

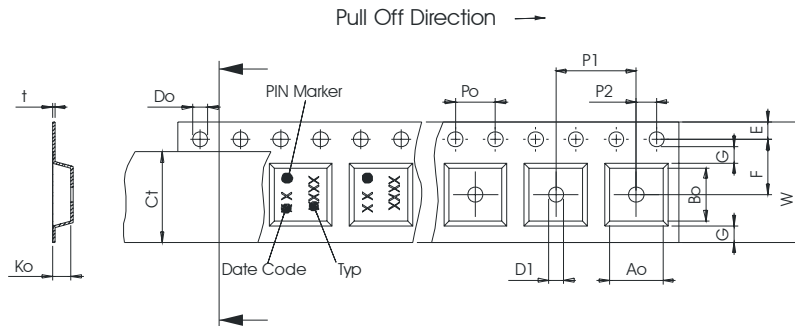
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	9000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

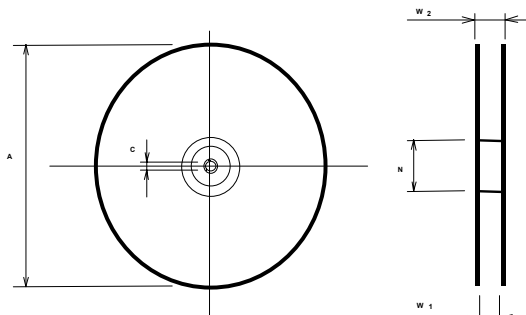
**Tape (all dimensions in mm)**

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

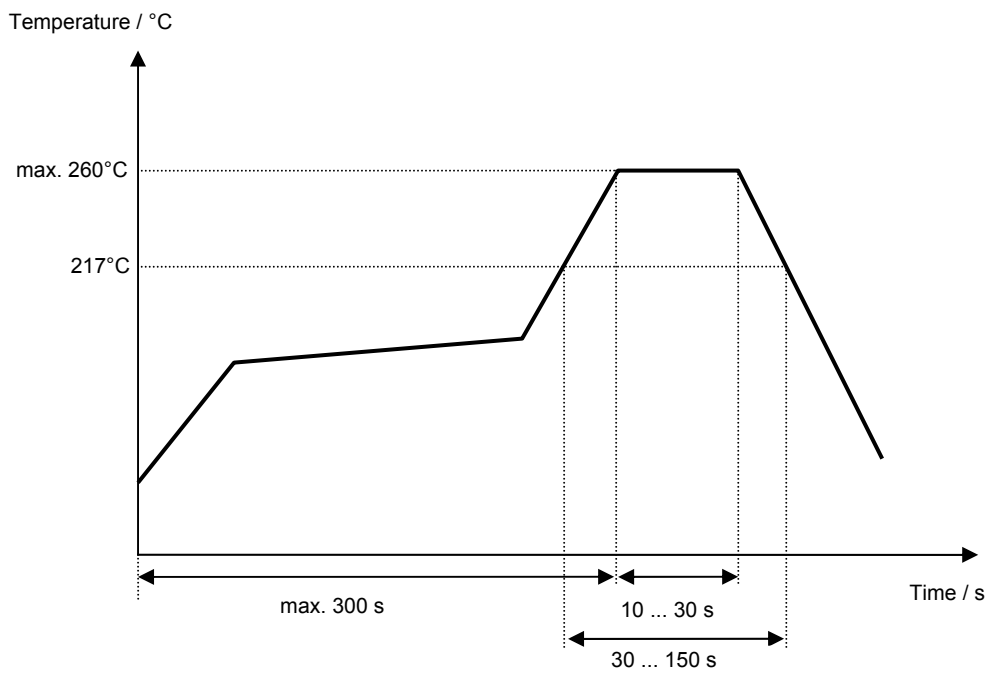
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**VI TELEFILTER****Filter specification****TFS 1880****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	Generation of development specification	Dr. Sabah	17.12.2003
1.1	Change of formula for temperature coefficient of frequency, add of value of temperature coefficient of frequency	Roizengaft	22.12.2003
1.2	Add of typical values	Dr. Sabah	08.01.2004
1.3.	Generation of filter specification	Strehl	09.02.2005
1.4.	adjust upper stopband requirements VSWR corrected	Steiner	22.02.2005

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