## CTS

# Series 227 Technical Data 

## CTS 227 Rotary Switches

## Features

- Hill and valley detent
- Enclosed diecast detent plate
- Low cost
- $30^{\circ}$ indexing
- Solder lug and printed circuit terminals available
- Molded stator prevents solder from flowing into the circuit
- Custom switching patterns available
- Index or wafers are available separately
- RoHS compliant



## Electrical and Mechanical Specifications

## Indexing

Double bump spring hill and valley detent with $30^{\circ}$ indexing for 2 through 12 positions or continuous rotation.

## Voltage and Contact Rating

UL Rating: $3 / 4 \mathrm{amp}$ at 125 VAC (shorting type only)
Special Rating: $1 / 4 \mathrm{amp}$ at 28 VDC (shorting or non shorting)
1 amp at 28 VDC (shorting type only)

## Contact Resistance

.015 ohm when measured from adjacent terminals

## Stop Strength

15 in-lb (17.3Kgf-cm).

## Torque

As required within a range of $10 \mathrm{in}-\mathrm{oz}$. (720gf-cm) to 60 in-oz. ( $4.3 \mathrm{Kg}-\mathrm{cm}$ ).

## Detent Rotational Life

Standard: 25,000 cycles through 12 positions and return at 10 cycles per minute.

## Materials

Shaft:Aluminum or unplated brass at CTS option
Bushing: Brass or Zinc diecast at CTS
Detent Spring: Stainless steel
Detent Plate: Zinc diecast
Rotor Contacts, Stator Contacts and Terminals:Silver plated brass standard
Stator Insulator:Glass reinforced thermoset material

## Bushing Lengths

Standard: 3/8"-32 UNEF-2A Thread,1/4" (6.35mm) or $3 / 8$ " ( 9.53 mm ) long.
Special Lengths: Available as required - Brass

## Locating Lugs

Standard:Left side .531 " ( 13.5 mm ) radius
Special:Right side .531 " $(13.5 \mathrm{~mm})$ radius or no lug

## Shaft Trim

Standard:Plain round
Special:Flat, slot, knurl, or mixed (flat with slot)

## Frames

Machine screw, or staked strut (up to 3 wafers only)

## Lubrication

Special lubrication is used sufficient for the life of the index assembly under normal hand operation.

## Physical Dimensions





Typical Assembled Switch

[^0]
## Available Terminal Styles



DIMENSION: $\frac{\mathrm{mm}}{\operatorname{INCH}}$

## Ordering Information




[^0]:    DIMENSION: $\frac{\mathrm{mm}}{\mathrm{INCH}}$

