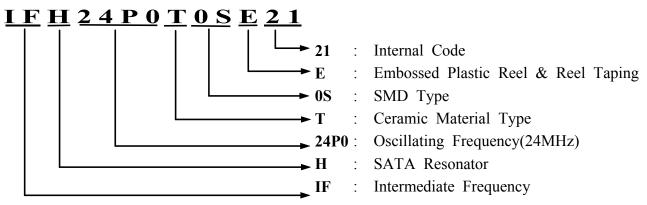


Ceramic Resonator

This specification is applied to the ceramic resonator in IC oscillation circuit.

### 2. PART NUMBER



#### 3. ELECTRICAL CHARACTERISTICS

The MHz ceramic resonator must meet the following performance when tested in the circuit indicated in figure 1 and figure 2.

• Measuring Condition : Temperature (+15  $\sim$  35  $^{\circ}$ C), Humidity (45  $\sim$ 85%RH)

ITEM	SPECIFICATION
Oscillation Frequency	24.00 MHz
Initial Tolerance	± 100ppm max
Resonant Impedance	70 <b>Ω</b> max.
Insulation Resistance	500 M <b>Ω</b> min. (Applied D.C. ± 15V)
Withstanding Voltage	D.C. 100V, 5 seconds max.
Rated Working Voltage (1) D.C. Voltage (2) A.C. Voltage	D.C. 12V 15Vp-p
Temperature Stability     Operating Temperature	± 100ppm max. (from initial value) -20°C ~+80°C
Storage Temperature	-20°C ∼+85°C
Aging (10 years)	± 50ppm max. (from initial value)





Ceramic Resonator

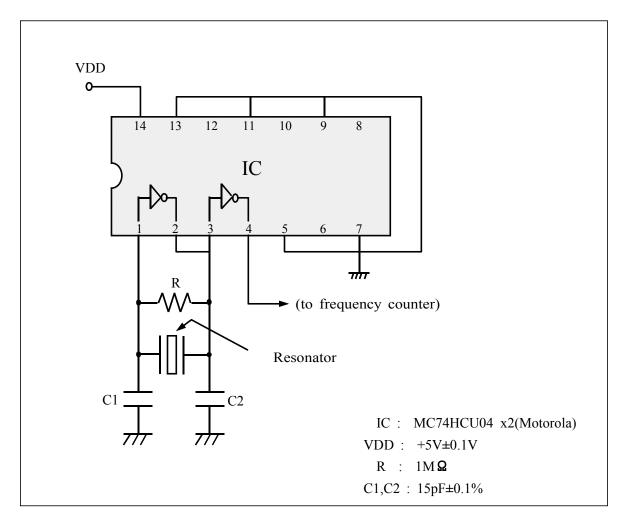


Figure 1. Test Circuit for Oscillating Frequency

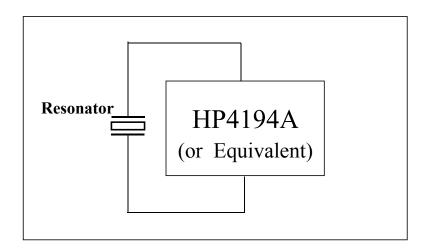


Figure 2. Measurement for Resonant Impedance



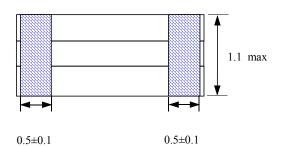
## 4. DIMENSIONS & STRUCTURE

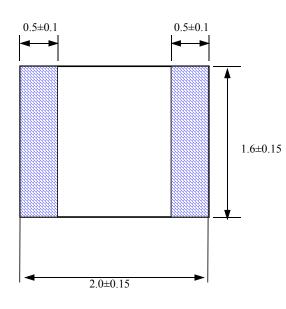
# CMHS-MS002

Ceramic Resonator

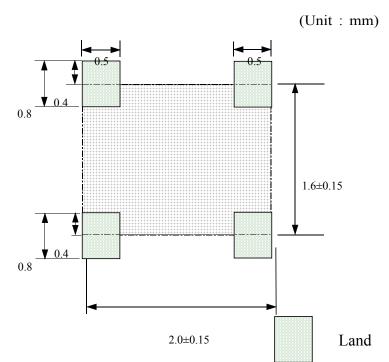
# Marking

# 24.00 A \*#





# PCB Soldering Land Dimensions



- \*# Internal Management Code
- \* : Monthly Code, # : Weekly Code

Monthly Code												
Year Month	1	2	3	4	5	6	7	8	9	10	11	12
2008	n	p	q	r	S	t	u	v	W	X	y	Z
2009	A	В	С	D	Е	F	G	Н	J	K	L	M
2010	N	P	Q	R	S	T	U	V	W	X	Y	Z
2011	a	b	c	d	e	f	g	h	j	k	1	m

Weekly Code			
Weekly	Code		
1	1		
2	2		
3	3		
4	4		
5	5		



## Ceramic Resonator

### 5. ENVIRONMENTAL & PHYSICAL CHARACTERISTICS

ITEM	CONDITION & REQUIREMENT				
5-1.	After being placed in a chamber with $+85 \pm 2$ °C for 1000 hours and then being				
Storage in High Temp.	placed in natural condition for 2 hours, then measure.				
	$\Rightarrow$ To be satisfied Table 1.				
5-2.	After being placed in a chamber with $-55 \pm 2$ °C for 1000 hours and then being				
Storage in Low Temp.	placed in natural condition for 2 hour, then measure.				
	$\Rightarrow$ To be satisfied Table 1.				
5-3.	After being placed in a chamber within +90 to 95% R. H. at +60 $\pm$ 2 °C for				
Humidity	1000 hours and then being placed in natural condition for 2 hour, then measure.				
	⇒ To be satisfied Table 1.				
5-4.	After being kept at room temperature, the resonator shall be placed at temperature of				
Heat Shock	-55 °C. After 30 minutes at this temperature resonator shall be immediately placed at				
	temperature of +85 °C. After 30 minutes at this temperature resonator shall be				
	returned to -55 °C again. After 100 above cycles, the resonator shall be returned to				
	room temperature for at least 2 hour, then measure.				
	$\Rightarrow$ To be satisfied Table 1.				
5-5.	Resonator shall be measured after 3 times random drops from the height of				
Random Drop	1 m on wooden floor.				
random Brop	$\Rightarrow$ No visible damage and the measured values shall meet Table 1.				
5-6.	Resonator shall be measured after being applied vibration of amplitude to 1.5mm with				
Vibration Test	10 to 50Hz band of vibration frequency to each of the perpendicular directions for 2				
Violation 1000	hours.				
	$\Rightarrow$ No visible damage and the measured values shall meet Table 1.				
5-7.	Resonator is soldered onto the center of PCB which is laid on the 2 small supporters				
Bending Strength PCB	spaced 90mm. PCB deflected to 1mm below from horizontal level by the pressing				
Dending Suchgui Teb	force with 20x10.R10 stick. The force is supplied for 1 second, 5 times repeatedly.				
	Velocity of pole for press: 0.5mm/sec.				
	1.0				
	1.0				
	Deflection				
	45 45				
	Unit : mm				
	$\Rightarrow$ No visible damage and the measured values shall meet Table 1.				



## Ceramic Resonator

ITEM	CONDITION & REQUIREMENT						
5-8.	End terminals are immersed in rosin for 5 seconds and then immersed in soldering						
Solderability	bath of 245±5°C for 3±0.5 seconds.						
	⇒ 75% min. End terminals shall be wet with solder.						
5-9.							
Resistance to Soldering							
Heat							
(1) Reflow	Following profile of heat stress is applied to resonator, then being place in natural condition for 1 hour, resonator shall be measured.						
	Temperatrure(°C)						
	Peak Temperature 260°C max.  Preheating (in air)  170  10sec. max.  1. Preheating conditions shall be 150 to 170°C for 120 to 160 seconds.  Ascending time up to 170°C shall be longer than 30 seconds.  2. Heating conditions shall be within 10 seconds at 245°C min., but peak temperature shall be lower than 260°C.						
(2) Soldering Iron	Soldering iron of $300\pm5$ °C shall be placed 0.5mm above from electrode of resonator. Melting solder through soldering iron shall be applied to electrode for $3\pm1$ seconds, then being place in natural condition for 24 hours, resonator shall be measured. $\Rightarrow \text{ The measured values shall meet Table 1.}$						

### TABLE 1

MEASUREMENTS	REQUIREMENTS
Oscillating Frequency	± 0.05% max.(from initial value)



Ceramic Resonator

#### 6. PACKAGING STANDARD

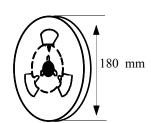
The products should be packaged for protecting from the accident which could be caused during transportation or preservation, and part name, quantity and inspection lot No. shall be given to the each minimum packing unit.

Note) 1 Tray contains 3,000 pcs Resonator.

WEIGHT: 0.04 g/pcs

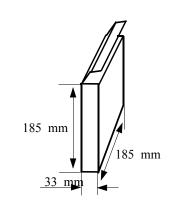
### O Reel

:(Part number)	
:	
3,000 pcs	
	:

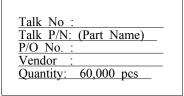


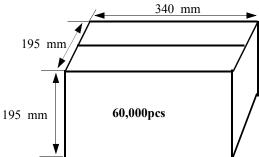
## O Inner Box

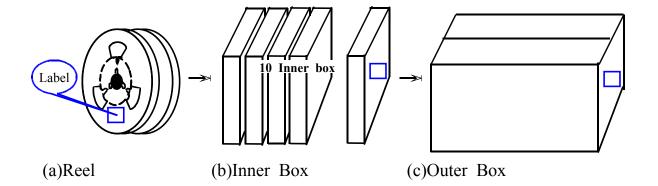
P/N :(Part number)	
Quantity: 6,000(2 reel)	
Date :	
Dute .	



## Outer Box









Ceramic Resonator

#### 7. CAUTIONS FOR USE

- 7-1. Resonator might be damaged when an excess stress is applied.
- 7-2. Cleaning or washing of the component is not acceptable due to non sealed construction. Cleaning conditions, such as kinds of cleaning solvents, immersion time and temperatures etc, after soldering shall be checked by experiments before production.
- 7-3. Conformal coating of the component is acceptable. However, the resin material, curing temperature, and other process conditions should be evaluated to confirm stable electrical characteristics are maintained.
- 7-4. Irregular or stop oscillation may occur under unmatched circuit conditions. And it shall be noted that oscillating frequencies of the Ceramics Resonator may drift depending on IC applied (the type names, the manufacturer) and capacitance of external capacitors(C1,C2) and the circuit design in figure 1.

#### 8. LIMITATION FOR USAGE

- 8-1. The component is manufactured and promoted to be used in general electronic of AV, home appliance, communication, measurement equipments and machine tools.
- 8-2. Contact us before using our products for the following applications.
  - 1) Aircraft equipment
  - 2) Aerospace equipment
  - 3) Undersea equipment
  - 4) Medical equipment
  - 5) Transportation equipment
  - 6) Traffic signal equipment
  - 7) Disaster prevention/Crime prevention equipment
  - 8) Data-processing equipment
  - 9) Applications of similar complexity or with reliability requirements comparable to the applications listed in the above.

These applications requires especially high reliability in order to prevent defects which might directly cause damage to other party's life, body or property.

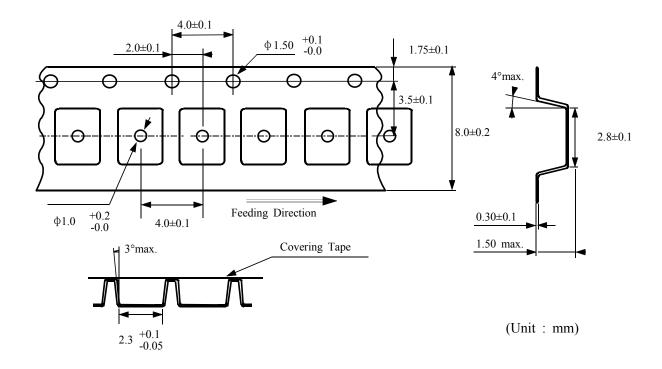
#### 9. NOTICE

- 9-1. This specification mentions the quality of the component as a single unit. Insure the component is thoroughly evaluated in your application circuit.
- 9-2. Be sure to provide an appropriate fail-safe function on your product to prevent a second damage that may be caused by an abnormality or failure related to our product.
- 9-3. Please do not use this component in any application that deviates from its intended use as noted within the specification.
- 9-4. Return one of this specification after your signature of acceptance. In case of no return within three months from submission date, this specification should be treated as accepted.



Ceramic Resonator

### DIMENSIONS OF CARRIER TAPE



#### ■ DIMENSIONS OF TAPING REEL

