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Part Number: [0878322022](#)
Status: **Active**
Overview: [milligrid](#)
Description: 2.00mm (.079") Pitch Milli-Grid™ Header, Surface Mount, Vertical, Shrouded, Lead-free, 20 Circuits, 0.38µm (15µ") Gold (Au) Plating, Pick-and-Place Cap, with Locking Windows and Center Polarization Slot, PCB Locator, Tube

Documents:
[3D Model](#) [Product Specification PS-87831-027 \(PDF\)](#)
[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)

Agency Certification

CSA LR19980
UL E29179

General

Product Family PCB Headers
Series [87832](#)
Application Wire-to-Board
Comments With Cap|Contact Molex for application in automotive industry
Overview [milligrid](#)
Product Name Milli-Grid™

Physical

Breakaway No
Circuits (Loaded) 20
Circuits (maximum) 20
Color - Resin Black
First Mate / Last Break No
Flammability 94V-0
Glow-Wire Compliant No
Guide to Mating Part No
Keying to Mating Part Yes
Lock to Mating Part Yes
Material - Metal Phosphor Bronze
Material - Plating Mating Gold
Material - Plating Termination Tin
Material - Resin Nylon
Number of Rows 2
Orientation Vertical
PCB Locator Yes
PCB Retention None
Packaging Type Tube
Pitch - Mating Interface (in) 0.079 In
Pitch - Mating Interface (mm) 2.00 mm
Pitch - Term. Interface (in) 0.079 In
Pitch - Term. Interface (mm) 2.00 mm
Plating min: Mating (µin) 15
Plating min: Mating (µm) 0.38
Plating min: Termination (µin) 75
Plating min: Termination (µm) 1.88
Polarized to Mating Part Side Slots (2)
Polarized to PCB No
Shrouded Fully
Stackable No

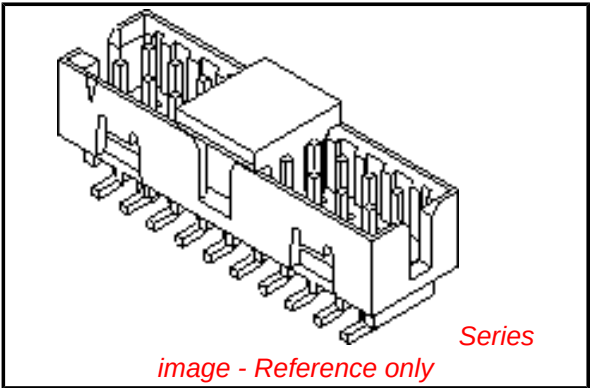


image - Reference only

EU RoHS
ELV and RoHS
Compliant
REACH SVHC
Contains SVHC: No
Halogen-Free
Status

China RoHS



Need more information on product environmental compliance?

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

Search Parts in this Series
[87832Series](#)

Mates With
[50394](#) Wire-to-Board Terminals. [51110](#) Wire-to-Board Crimp Housing. [87568](#) Wire-to-Board IDT Housings. [79107](#) Board-to-Board Top Entry Through Hole Receptacle. [79108](#) Board-to-Board FFC/FPC Top Entry Through Hole Receptacle. L

Temperature Range - Operating	-55°C to +105°C
Termination Interface: Style	Surface Mount

Electrical

Current - Maximum per Contact	2A
Voltage - Maximum	125V

Solder Process Data

Duration at Max. Process Temperature (seconds)	10
Lead-free Process Capability	Reflow Capable (SMT only)
Max. Cycles at Max. Process Temperature	1
Process Temperature max. C	260

Material Info

Reference - Drawing Numbers

Product Specification	PS-87831-027
Sales Drawing	SD-87832-006

This document was generated on 05/25/2010

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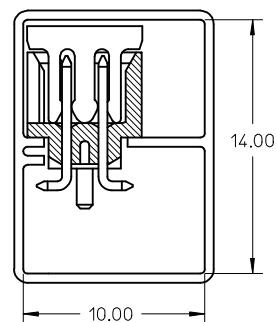
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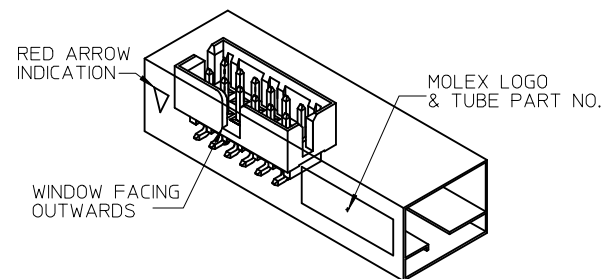
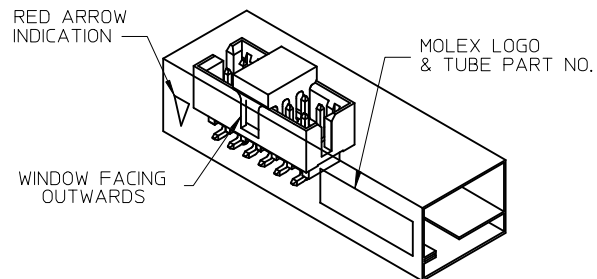
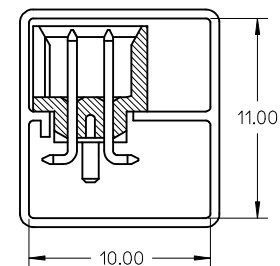
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TUBE PACKAGING

WITH CAP IN TUBE



WITHOUT CAP IN TUBE



REF : ORIENTATION OF PART IN TUBE
(FOR THE REFERENCE OF PART/TUBE ASSEMBLY)

ADD ILLUSTRATION EC NO: S2009-0556 DRWN:SKANG CHKD:ATSEE APPR:MLONG A9	REV	DESCRIPTION 2009/02/23 2009/02/23 2009/02/23	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
						DRAWN BY DATE		TITLE				
						ATSEE 2003/10/14		MGRID, SHROUDED HEADER SMT, W/PEGS/CAP FOR PICK & PLACE IN TUBE AND T&R				
						CHECKED BY DATE						
						KCLING 2003/11/07		MOLEX INCORPORATED				
						APPROVED BY DATE						
						SKTOH 2003/11/07		SD-87832-006				
						MATERIAL NO.					DOCUMENT NO.	
						SEE TABLE					SHEET NO. 2 OF 4	
						DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

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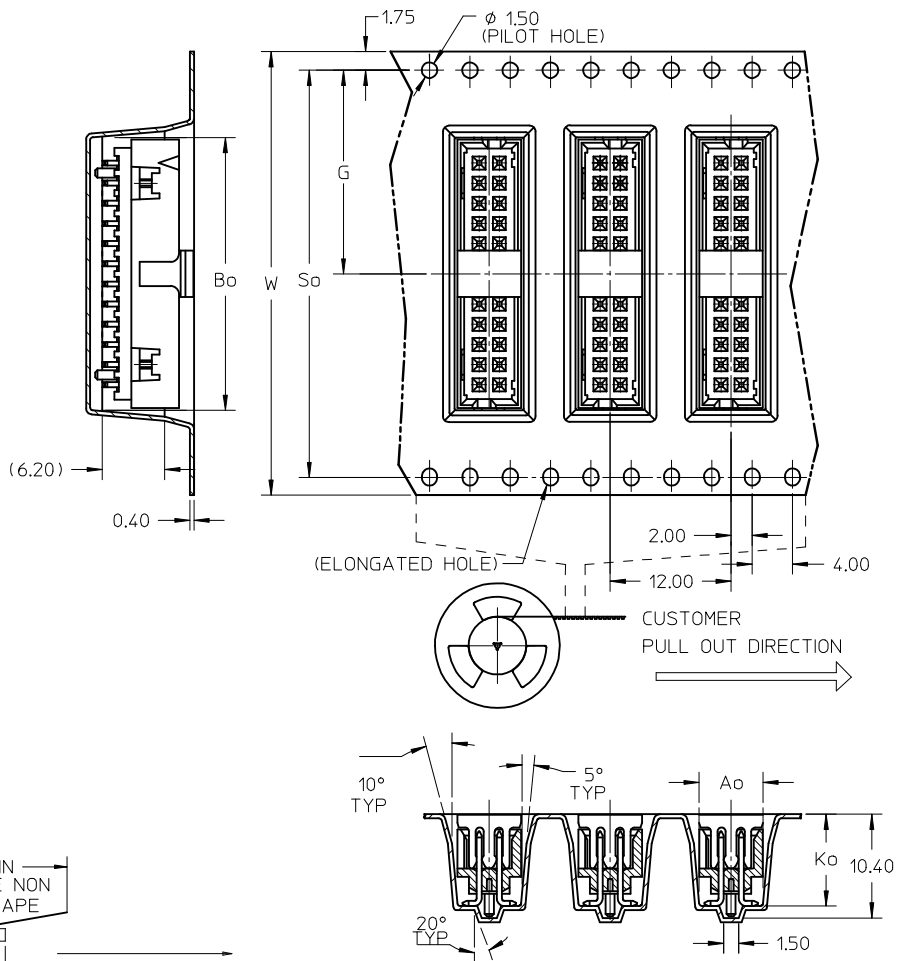
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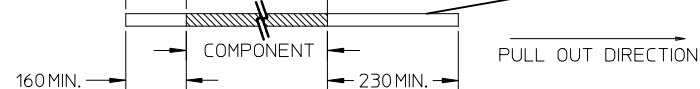
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EMBOSSED CARRIER TAPE LAYOUT
24 CKT USE FOR ILLUSTRATION ONLY



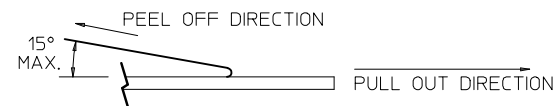
NOTES:

- LEADER AND TRAILER TAPE
160MIN. TOP TAPE TRAILER



TAIL PART (EMPTY) LEADER PART (EMPTY)

- PEELING OFF FORCE OF THE TOP TAPE: 20-80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)



- PACKAGING STANDARD IS AS PER EIA-481.

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			SIZE A3		3 OF 4					
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