

# FC SERIES MANUAL LOADER (STEP OUTPUT)

DATA SHEET

PMD

The FC SERIES manual loader is available in two types; a manual control type, and a remote control type used in combination with a compact controller F or E. This instrument is equipped with a solid state indicator and pushbutton operation circuit to provide easy readouts and handling in process operation by man-machine communication.

### **FEATURES**

#### 1. High reliability

The manual loader is a solid state instrument having few mechanical parts. The indicator and other units which were formerly composed of mechanical parts are also designed with solid state circuits to provide higher reliability.

#### 2. Application of international standards

The instrument is compact; the external dimensions comply with the IEC standards. The power supply and signal also comply with the IEC standards (DC 24V, 4 to 20mA). Operation on AC 100V power supply is also possible.

### **SPECIFICATIONS**

Function:

PMD1; Manual control only

PMD2; With auto (A)-

manual (M) switch

#### Manual Control (PMD1)

### Control output signal:

1a micro-switch contact each for increase and decrease

Contact capacity; Max. DC 30V, 0.1A

(resistive load)

#### Opening indicator:

Opening input signal;

 $10-100-10\Omega$ , 3-wire system or DC 1 to 5V (for indication of actuator

(valve, etc.) opening)

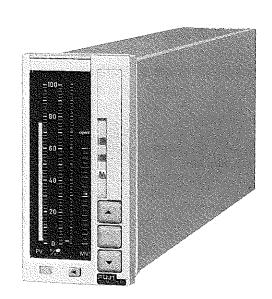
DC 1 to 5V input

Input impedance;  $500k\Omega$  or more

(33k $\Omega$  outside of range)

Input filter time constant; 33ms Indicating system; Light emitting diode (red)

Number of indicating segments; 23 Indicating range; 0 to 100%, linear Indication resolution; 2.5% of full scale



Scale length; 60 mm

Note) Instrument with PV indicator:
Process variable is indicated
on the plasma display by
pressing the change button

Manual control: Front panel pushbutton system,

#### With Auto (A)—Manual (M) Switch (PMD2)

Manual control output signal, opening indicator and manual control; same as manual control type (PMD1)

External control input signal:

1a contact each for increase and decrease (input signal from higher ranking controller)

Contact specifications depend on higher ranking controller output.

#### Auto (A)-manual (M) changeover:

Balanceless bumpless changeover for both auto (A) == manual (M) (by front panel lever)

#### Operation mode indication:

Manual (M); Red M lamp ON Auto (A); Green A lamp ON

#### Mode indicating output:

Manual mode ON

Contact; Transistor contact
Output rating; Max. DC 30V, 0.1A
(resistive load)

### **Optional Function**

#### Process variable indicator:

Input signal; DC 1 to 5V

Input resistance;  $500 \mathrm{k}\Omega$  or more

(33k $\Omega$  outside of range)

Input filter time constant; 33ms Indicating method; Plasma display

(orange)

Number of indicating segments; 201 Indicating range; 0 to 100%, linear Indication resolution; 0.5% of full scale

Scale length; 100 mm

#### **Operating Conditions and Others**

Power supply:

DC 24V (20 to 30V)

AC 100V ±10%, 50/60 Hz

Power consumption:

Approx. 5W (DC 24V) or

approx. 8VA (AC 100V)

Dielectric strength:

AC 500V, 1 min. (DC power supply)

AC 1000V, 1 min. (AC power supply)

Insulation resistance:

More than  $100 M\Omega$  at DC 500 V

Ambient temperature:

0 to 45°C

Ambient humidity:

90% RH (MAX)

Enclosure:

Steel case

Dimensions (HxWxD):

144x72x400 mm (case) + terminals

Weight:

Approx. 4 kg

Finish color: Munsell 7Y 7.3/1.4 (case, front panel)

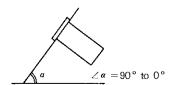
Range of delivery:

Manual loader, and mounting bracket

Mounting method:

Panel flush mounting

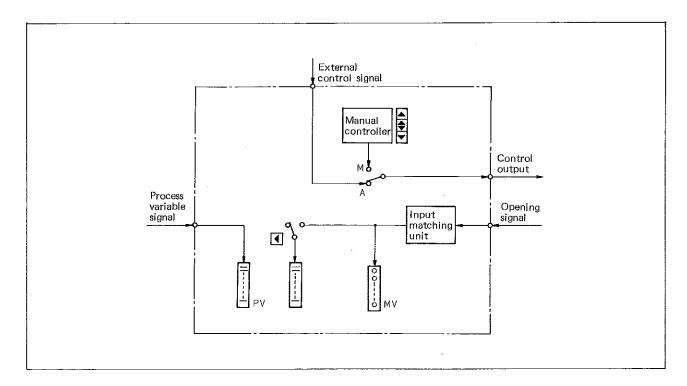
Standard; Vertical mounting Nonstandard; Inclined mounting



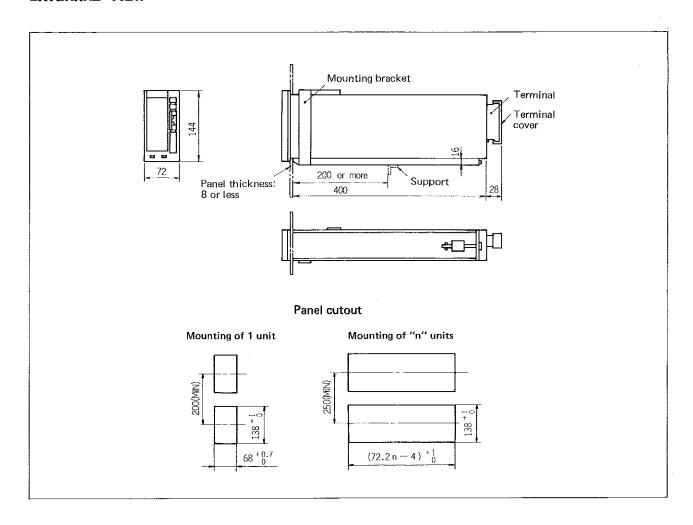
### **CODE SYMBOLS**

PMD				3	Description		
					Application and process variable indicator		
					Application	Process variable indicator	
	1 Y				For remote control (manual control only)	Without	
	1 A			<b></b>	For remote control (manual control only)	With	
	2 Y				Auto-manual changeover	Without	
	2 A				Auto-manual changeover	With	
		v W			Opening indicator input signal DC 1 to 5V $10-100-10\Omega$		
			1		Power supply DC 24V AC 100V 50/60 Hz	:	

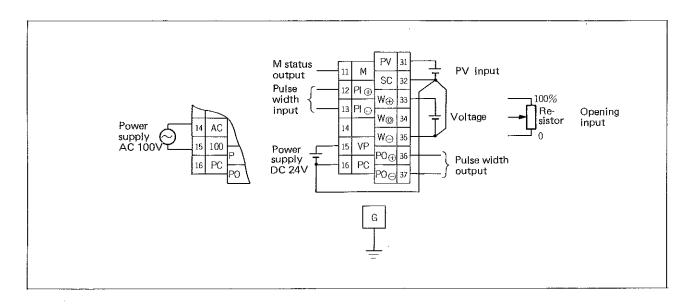
## **FUNCTIONAL DIAGRAM**



## **EXTERNAL VIEW** (Unit:mm)



## **CONNECTION DIAGRAM**



Note) • Alteration reserved without notice.

• Asterisked (\*) items; Nonstandard.



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