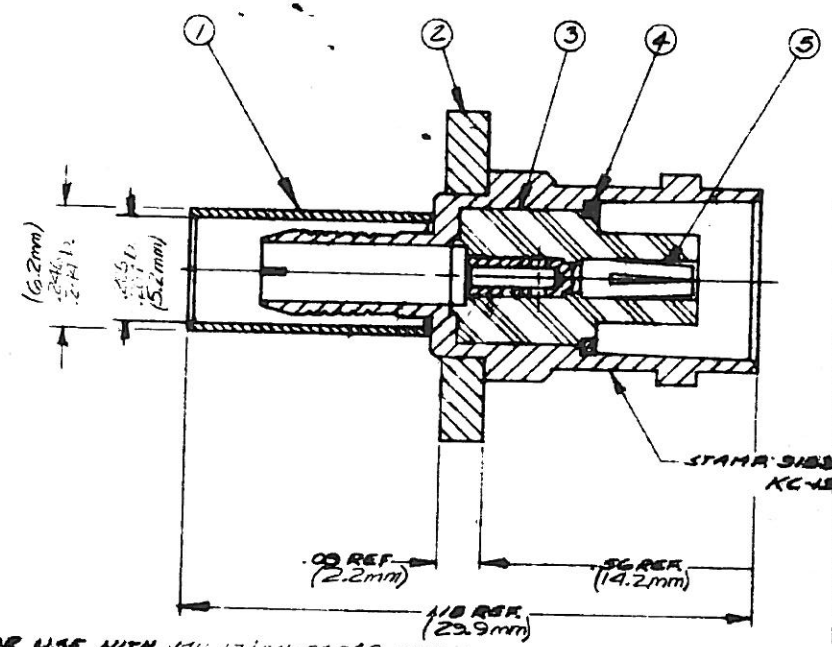
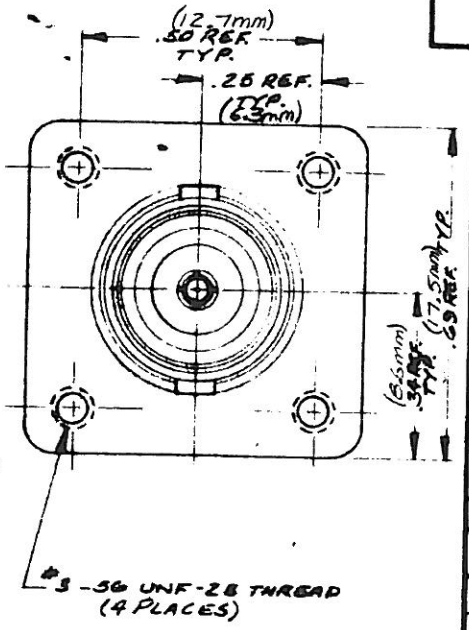
DASH NO.	M CODE	MADE FROM





NOTES:
1. FOR USE WITH MIL-17/28-RG058 CABLE
2. FOR CABLE TRIMMING USE KTJ-113 & KTD-166.
3. FOR CRIMPING USE DIE SIZE 01.
4. FOR CRIMPING INSTRUCTIONS SEE CR-465.

S-D (SHEET 1 OF 2) MS3012/8-0058

S-D

REVISIONS	
ISSUE	CHANGES
0	ER 28888 AMD 18JUN87
1	CN 32279A LRM 14JUN90

S-D

SCALE 4:1

KC-13-246

BNC PANEL JACK

ENGR AMD 18 JUN87

MFR MJB 19 JUN87

KING ELECTRONICS

ITEM	REQ'D	DESCRIPTION	PART NO.
1	1	K-GRIP SLEEVE	1-4690-1MC7
2	1	K-GRIP BODY ASS'Y	
3	1	INSULATOR	
4	1	RETAINING RING	
5	1	BNC CRIMP CAPTIVE CONTACT F	1-570-24M9D
6	1	CABLING INSTRUCTIONS	3-339-2M88

REVISIONS	
ISSUE	CHANGES
0	ER 28888 AMD 18JUN87
1	CN 32279 A LNM 14JUN90

S-D

KC-19-246

USED ON:

REF:

FINISH

SPEC KER 10004

MATL.

SPEC

PARTS LIST

DRAWN AMD	DATE 18JUN87
APPR. MJB	DATE 19JUN87

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N Y 10707

M39012/18-0504 (SHT2OF2) S-D

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
   3 PLACE DECIMALS ± .004
   ANGLES ± 0° 30'
   T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX
3. NO FILLETS PERMITTED
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX
5. ALL DIMENSIONS PRIOR TO PLATING.