

# 676 series



## features



- Ø8.1mm mounting
- Black anodised aluminium housing
- Sealed to IP67
- Smoked lens for high on/ off contrast ratio
- Internally potted for use in high vibration applications
- Internal reverse protection diode fitted as standard
- Wide viewing angle
- Pack Quantity = 10 Pieces

## specifications

Typical characteristics (Ta = 25°C)

Part Number	Colour	Voltage Vac/dc	Current DC (mA)	Luminous Intensity (mcd)	Wave Length (nm)	Operating Temp. (°C)	Storage Temp. (°C)	De-rating Graphs
676-501-21	Red	12 Vdc	20	600	630	-40 - +80	-40 - +100	D
676-521-21	Yellow	12 Vdc	20	600	585	-40 - +80	-40 - +100	D
676-532-21	Green	12 Vdc	20	800	515	-40 - +80	-40 - +100	F
676-930-21	Blue	12 Vdc	20	140	465	-30 - +85	-40 - +100	U
676-997-21	White	12 Vdc	20	27000	* See below	-30 - +85	-40 - +100	I
676-501-23	Red	28 Vdc	20	600	630	-40 - +80	-40 - +100	D
676-521-23	Yellow	28 Vdc	20	600	585	-40 - +80	-40 - +100	D
676-532-23	Green	28 Vdc	20	800	515	-40 - +80	-40 - +100	F
676-930-23	Blue	28 Vdc	20	140	465	-30 - +85	-40 - +100	U
676-997-23	White	28 Vdc	20	27000	* See below	-30 - +85	-40 - +100	I

997F-C	*Typical emission colour White			
x	0.31	-	-	-
y	0.32	-	-	-

- Intensities (Iv) and colour shades of white (x, y co-ordinates) may vary between LEDs within a batch
- Products must be de-rated according to the de-rating information. Each de-rating graph refers to specific LEDs. Please refer to graphs on page 3.
- Luminous intensity is measured at 20mA on a discrete LED unless otherwise stated.

## to order

**to order please contact us on: t: +44 (0)1229 582 430**  
**f: +44 (0)1229 585 155 e: sales@marl.co.uk w: www.leds.co.uk**

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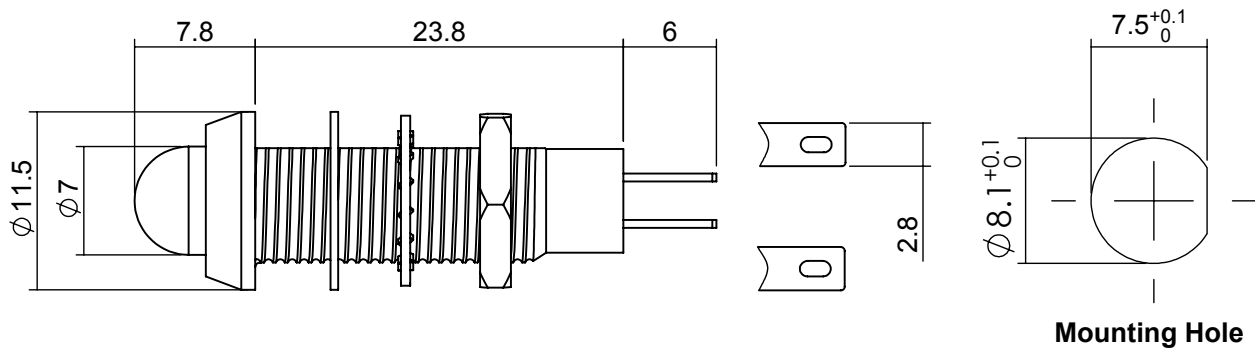


high performance panel lamps

# 676 series



## technical data



Dimensions in mm (typical)  
Not to scale

Anode termination denoted by red indicator  
Mounting hole to be clean and burr free

### housing material

### push on connectors

<b>Body</b> <b>Nut</b> <b>Panel Seal</b> <b>Fresnel Lens</b> <b>Encapsulation</b> <b>Lock Washer</b> <b>Termination</b> <b>Header</b>	Black Anodised Aluminium Nickel Plated Brass Viton Polycarbonate PC5430 Resin Spring Steel Silver Flash Coated Brass -	<p>925-000-00 is brass tin plate - for use with 676 series lamp Dimensions in mm (typical). Not to scale.</p>
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### technical characteristics

Series	Max. Power Dissipation	Max. Reverse Voltage	Panel Cutout	Nut Mounting Torque	Min. Mounting Centres	Max. Panel Thickness
676	700	3*/1000^	8.1	0.6	14.5	1.5 - 13.0
<b>units</b>	mW	Vdc	mm	Nm	mm	mm

\* = Current Version      ^ = Voltage Version

### optional flying lead terminations

Order Code Suffix	Supply Voltage	Wire Colour	Wire Length	No/Diameter of Conductor	Diameter Insulation	Comments
19	DC products	Red-anode/ Black-cathode	1000mm	19/0.15mm	1.2mm	Customised lengths available

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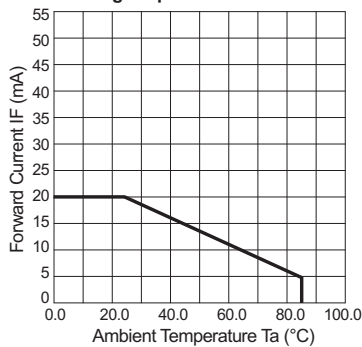


# 676 series

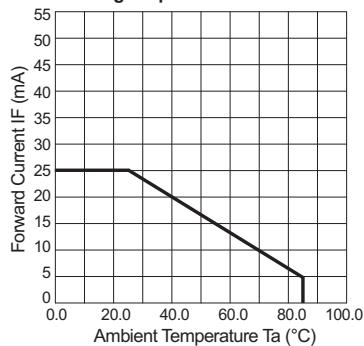


## de-rating information

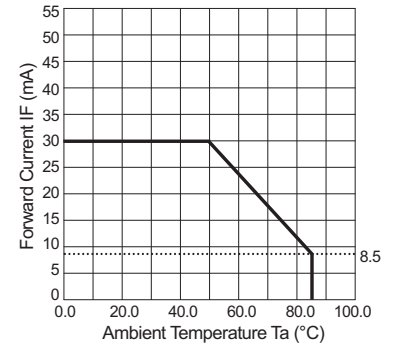
Derating Graph D



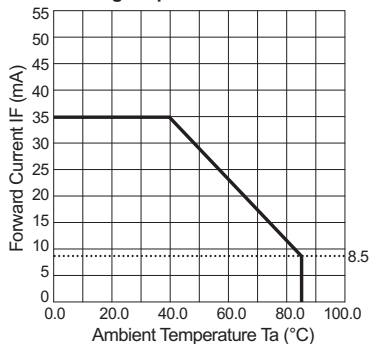
Derating Graph F



Derating Graph I



Derating Graph U



## also available

### Part numbers also available in the 676 series:

Part Number	Colour	Voltage Vopr	Part Number	Colour	Voltage Vopr
676-501-04	Red	20 mA dc	676-532-04	Green	20 mA dc
676-501-20	Red	5/6 Vdc	676-532-04-15	Green	20 mA dc
676-501-22	Red	24 Vdc	676-532-22	Green	24 Vdc
676-501-22-06	Red	24 Vdc	676-532-22-06	Green	24 Vdc
676-501-22-50	Red	24 Vdc	676-532-23-15	Green	28 Vdc
676-501-23-15	Red	28 Vdc	676-532-24	Green	48 Vdc
676-501-24	Red	48 Vdc	676-532-46-15	Green	35 Vdc
676-501-46-15	Red	35 Vdc	676-532-63	Green	12-28Vac/dc
676-501-75	Red	110 Vac 50 Hz	676-550-20	Pink	5/6 Vdc
676-501-75-15	Red	110 Vac 50 Hz	676-930-04	Blue	20 mA dc
676-506-04	Orange	20 mA dc	676-930-20-50	Blue	5/6 Vdc
676-521-04	Yellow	20 mA dc	676-930-23-50	Blue	28 Vdc
676-521-20-15	Yellow	5/6 Vdc	676-997-04	White	20 mA dc
676-521-22	Yellow	24 Vdc	676-997-22-21	White	24 Vdc
676-521-22-06	Yellow	24 Vdc	676-997-58	White	70 Vdc
676-521-23-19	Yellow	28 Vdc			

The products listed here illustrate all of the options available to order. These products may have custom modifications that alter their operation beyond the generic information contained within this datasheet. Please contact sales for further information.

\* = These products do not contain integral resistors

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## design considerations

### Electro-Static Discharge (ESD)

Build up of electro-static discharge occurs in many situations involving people moving and handling products. The range of possible situations is very diverse but voltage levels as high as several thousand volts can and do arise in many individual situations. When an operator charged up to these levels handles a static sensitive device, there is a very probable likelihood that the device will be irreversibly damaged. It is essential that precautions are taken at all stages during manufacture and assembly of these products. Although LEDs were never considered to be static sensitive devices, changes in manufacturing technology and materials used to produce higher intensity products over a large range of the wavelength spectrum have changed this. Marl has an approved system of ESD control from goods in, through production and into final packing and despatch. Marl recommend all users of LED based products follow the guidelines of BS 100015.

### Power De-Rating

The forward voltage/ current value of an LED is dependant upon the ambient temperature of the environment in which it is operated. Therefore, care must be taken to operate the LED at the correct voltage/ current values, depending upon the ambient temperature. Consequently, a recommendation regarding operating voltages and currents is given in order to address these temperature effects. This recommendation is termed 'de-rating'. It is usual for forward voltages and currents to be specified for ambient temperature of 25°C. However, because the values of these qualities vary with temperature, please refer to the de-rating graphs for correct operation. Marl accept no liability for any product that is operated higher than the stated voltage.

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