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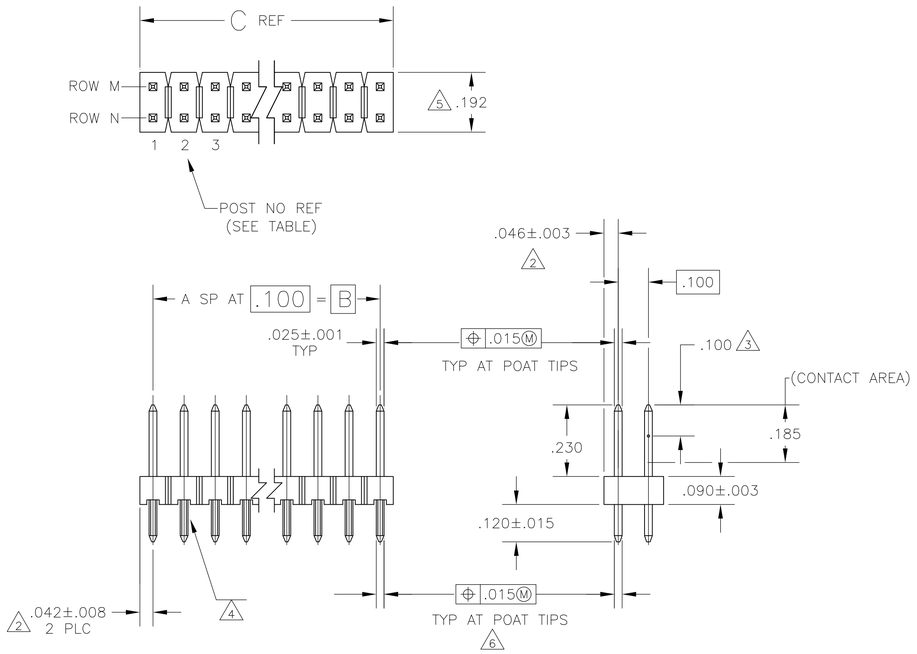
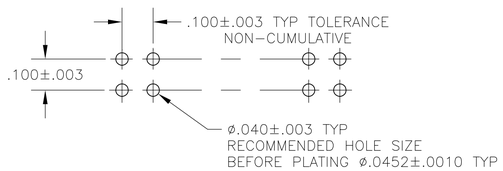
LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	M2	REVISED PER ECO-11-004917	11MAR11	RK	HMR





RECOMMENDED HOLE LAYOUT

1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.

2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.

3 POINT OF MEASUREMENT FOR PLATING THICKNESS.

4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.

5 FOR 2 POSITION PART ONLY, THE NOTED DIM. IS .184

6 .020 M FOR KINKED TAILS

7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
7 OBSOLETE	3.084	3.000	30	62	2-104350-1
	3.984	3.900	39	80	2-104350-0
OBSOLETE 7	2.984	2.900	29	60	1-104350-9
	2.484	2.400	24	50	1-104350-8
	1.984	1.900	19	40	1-104350-7
	1.684	1.600	16	34	1-104350-6
SUPERSEDED BY 6-146269-5	1.484	1.400	14	30	1-104350-5
	1.384	1.300	13	28	1-104350-4
OBSOLETE 7	1.284	1.200	12	26	1-104350-3
	1.184	1.100	11	24	1-104350-2
	1.084	1.000	10	22	1-104350-1
	.984	.900	9	20	1-104350-0
7 OBSOLETE	.884	.800	8	18	104350-9
	.784	.700	7	16	104350-8
	.684	.600	6	14	104350-7
	.584	.500	5	12	104350-6
	.484	.400	4	10	104350-5
	.384	.300	3	8	104350-4
	.284	.200	2	6	104350-3
	.184	.100	1	4	104350-2
	.084	——	——	2	104350-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL: HOUSING FLAME RETARDANT THERMOPLASTIC COLOR-BLACK
POST: PHOSPHOR BRONZE

FINISH POST: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL

DWN	H MOLL	08FEB88
CHK	R FEIDT	08FEB88
APVD	R FEIDT	08FEB88
PRODUCT SPEC	—	
APPLICATION SPEC	—	
WEIGHT	—	

TE Connectivity

NAME: HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100 CL,, VERT, .025 SQ POSTS, WITH RETENTION FEATURE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	–	C-104350	—

RESTRICTED CUSTOMER

SCALE 4:1 SHEET 1 OF 1 REV M2