

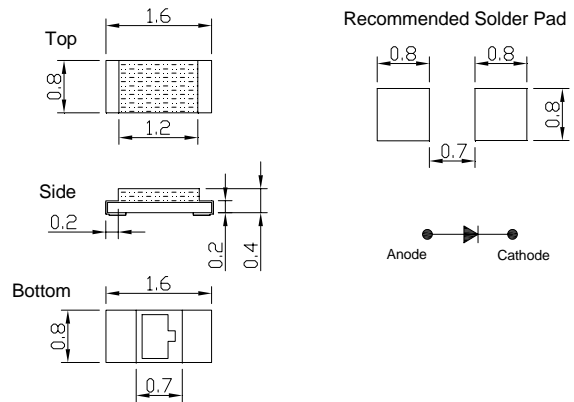
**■Features**

- Single chip
- Super high brightness of surface mount LED
- Sorting for  $I_v$  and  $V_f$  @ 5mA of  $I_f$
- Compact package outline  
(LxWxT) of 1.6mm x 0.8mm x 0.4mm
- Compatible to IR reflow soldering.

**■Applications**

- Backlighting (switches, keys, etc.)
- Marker lights (e.g. steps, exit ways, etc.)

**■Outline Dimension**

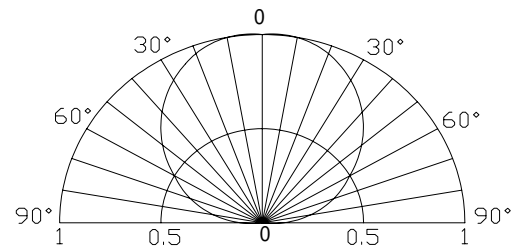


**■Absolute Maximum Rating**

( $T_a=25$  )

Item	Symbol	Value		Unit
		WT/BL/TG	YG/YL/OR/HR	
DC Forward Current	$I_F$	30	30	mA
Pulse Forward Current*	$I_{FP}$	100	100	mA
Reverse Voltage	$V_R$	5	5	V
Power Dissipation	$P_D$	100	70	mW
Operating Temperature	$T_{opr}$	-40 ~ +85		
Storage Temperature	$T_{stg}$	-40 ~ +85		
Lead Soldering Temperature	$T_{sol}$	260 /5sec		-

**■Directivity**



\*Pulse width Max 0.1ms, Duty ratio max 1/10

**Electrical -Optical Characteristics**

( $T_a=25$  )

Part Number	Color		$V_F$ (V)			$I_R$ ( $\mu$ A)	$I_v$ (mcd)			$\lambda D$ (nm)			2 $\theta$ 1/2(deg)
			Min.	Typ.	Max.	Max.	Min.	Typ.	Max.	Min.	Typ.	Max.	Typ.
			$I_F=5mA$			$V_R=5V$	$I_F=5mA$						
OSWT1608C1A	White	WT	2.7	2.9	3.2	100	37	74	110	X=0.27, Y=0.28			120
OSBL1608C1A	Blue	BL	2.6	2.9	3.2	100	9	23	37	465	470	475	120
OSTG1608C1A	True Green	TG	2.6	2.9	3.1	10*	60	103	145	520	525	530	120
OSYG1608C1A	Yellow green	YG	1.7	1.9	2.2	100	6	11	16	565	570	575	120
OSYL1608C1A	Yellow	YL	1.7	1.9	2.2	100	27	40	71	586	590	592	120
OSOR1608C1A	Orange	OR	1.7	1.9	2.2	100	18	35	60	600	605	610	120
OSHR1608C1A	Red	HR	1.7	1.9	2.2	100	18	35	60	620	625	630	120

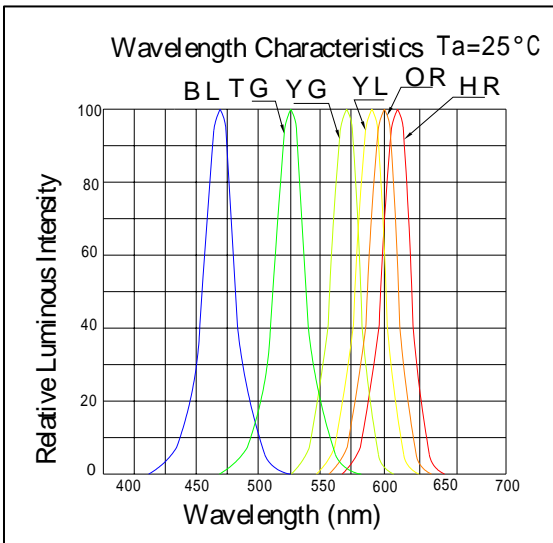
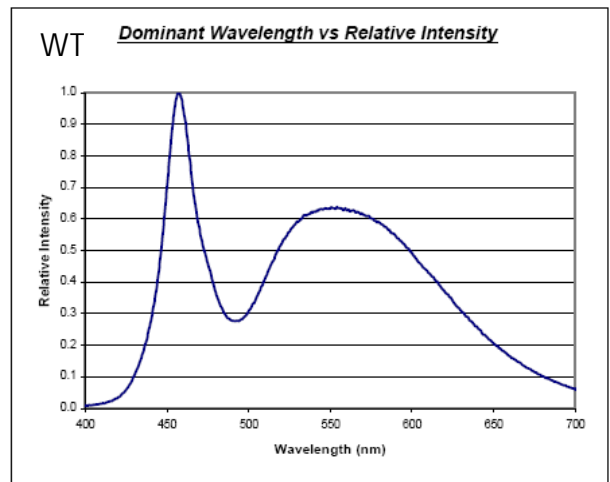
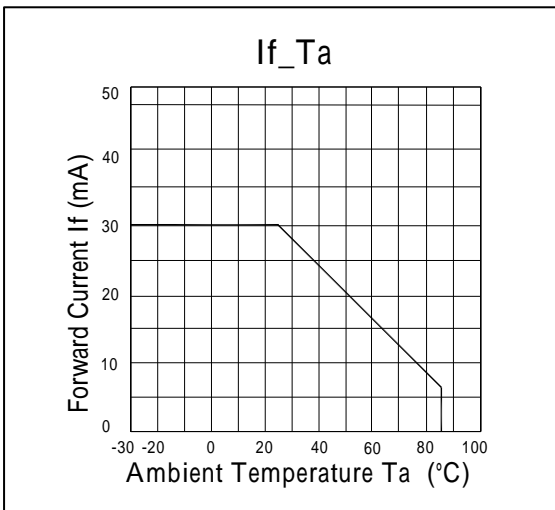
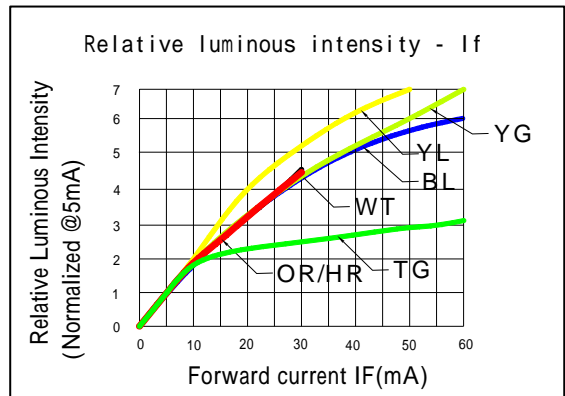
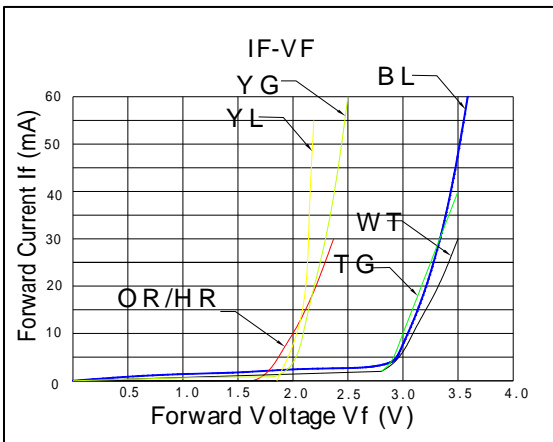
Note: \*  $V_f$  tolerance:  $\pm 0.05V$       \*True Green  $V_R=4V$

\* Dominant wavelength tolerance:  $\pm 1nm$

\* Luminous intensity is NIST reading. Luminous intensity tolerance: $\pm 10\%$

**Optical and electrical characteristics**

TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES



**Recommended Soldering Temperature – Time Profile (Reflow Soldering)**

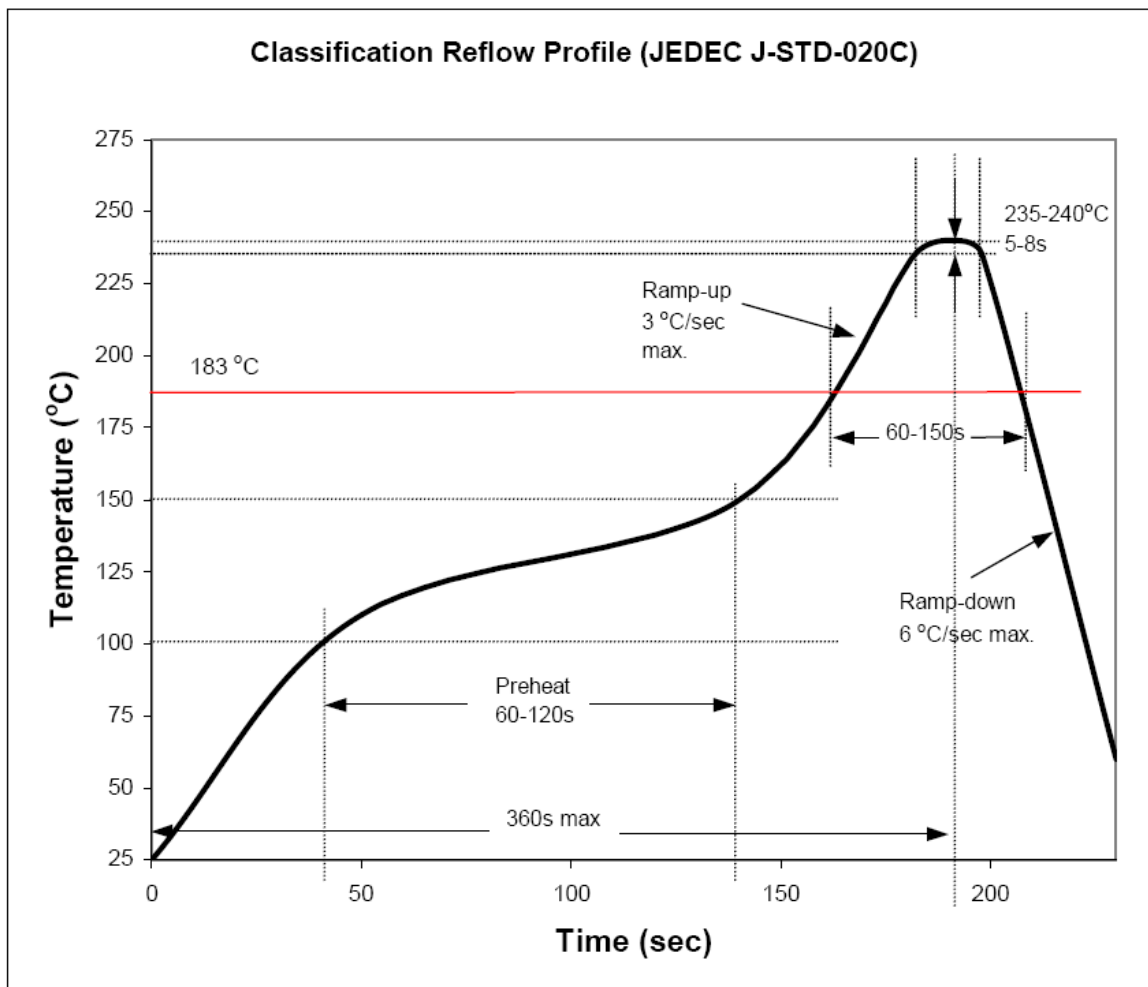
**Surface Mounting Condition**

In automatic mounting of the SMD LEDs on printed circuit boards, any bending, expanding and pulling forces or shock against the SMD LEDs should be kept min. to prevent them from electrical failures and mechanical damages of the devices.

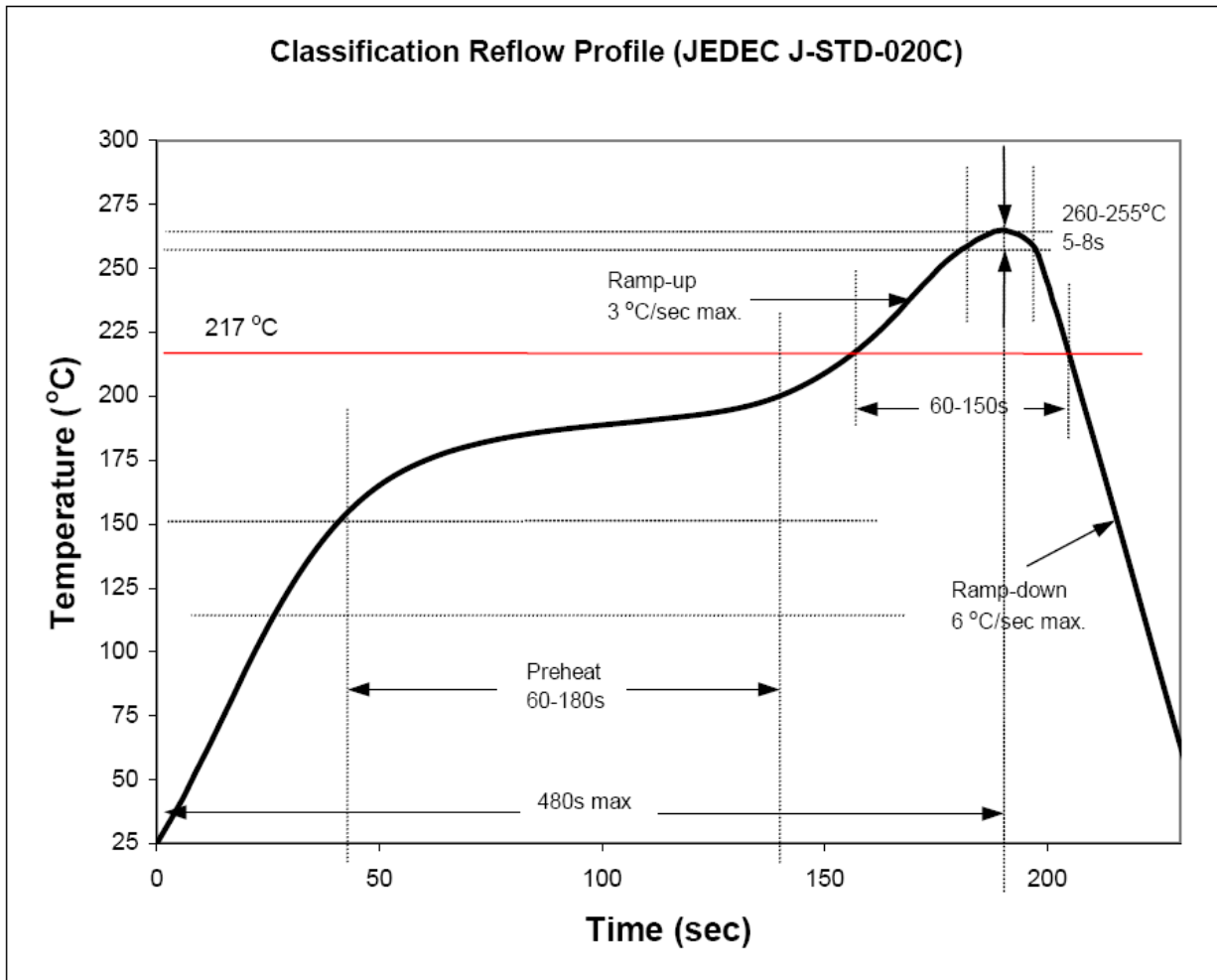
**Soldering Reflow**

- Soldering of the SMD LEDs should conform to the soldering condition in the individual specifications.
- SMD LEDs are designed for Reflow Soldering.
- In the reflow soldering, too high temperature and too large temperature gradient such as rapid heating/cooling may cause electrical & optical failures and damages of the devices.
- We cannot guarantee the LEDs after they have been assembled using the solder dipping method.

**1) Lead Solder**



2) Lead-Free Solder



3) Manual Soldering conditions.

- Lead Solder

Max. 300 for Max. 3sec, and only one time.

- Lead-free Solder

Max. 350 for Max. 3sec, and only one time.

- There is possibility that the brightness of LEDs is decreased, which is influenced by heat or ambient atmosphere during reflow. It is recommended to use the nitrogen reflow method.

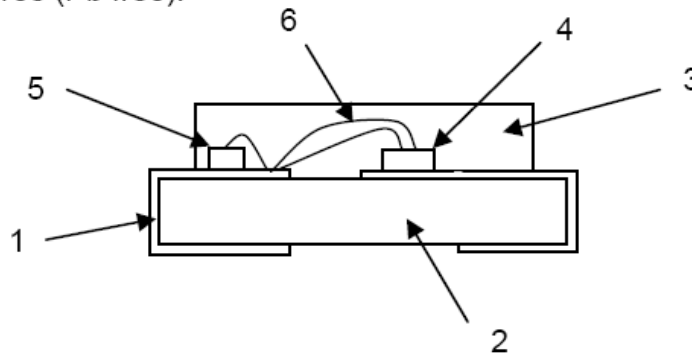
- After LEDs have been soldered, repair should not be done. As repair is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will be damaged by repairing or not.

- Reflow soldering should not be done more than two times.

**Material**

	Material
1. Lead-frame. / Soldering Leads	Cu Alloy With Ni, Au Plating.
2. PCB	BT Resin.
3. Encapsulant	Epoxy Resin.
4. Die	InGaN based
5. Zener diode	Si
6. Bonding wire	Au Chip : Ball Bonding / PCB : Ball Bonding

Note: Product is lead-free (Pb free).



**Cautions:**

1. After open the package, the LED should be kept at 30°C, 30%RH or less. The LED should be soldered within 24 hours (1 day) after opening the package.
2. Heat generation must be taken into design consideration when using the LED.
3. Power must be applied resistors for protection, over current would be caused the optic damage to the devices and wavelength shift.
4. Manual tip solder may cause the damage to Chip devices, so advised that heat of iron should be lower than 15W with temperature control under 5 seconds at 230-260 deg. C. ( The device would be got damage in re working process, recommended under 5 seconds at 230-260 deg. C)
5. All equipment and machinery must be properly grounded. It is recommended to use a wristband or anti-electrostatic glove when handing the LED.
6. Use IPA as a solvent for cleaning the LED. The other solvent may dissolve the LED package and the epoxy, Ultrasonic cleaning should not be done.
7. Damaged LED will show unusual characteristics such as leak current remarkably increase, turn-on voltage becomes lower and the LED get unlight at low current.

