

SHEET NR. : 48

[illegible]

The technical drawing shows a rectangular plate with overall dimensions of 60.0 units in width and 18.0 units in height. The top edge features three segments: 20.0, 8.0, and 20.0 units. The bottom edge has two circular holes with diameters labeled as $\varnothing 25 \pm 0.50$ and $\varnothing 20.0 \pm 0.05$. The right edge has a vertical dimension of 18.0 units. The left edge has a horizontal dimension of 2.0 units. The plate contains a grid of small circular holes, with larger circles indicating specific features or mounting points.

1DEC ± 0.2 2DEC ± 0.1 ANGLES $\pm 1^\circ$	APPR.	DATE	SIGN.	LOADING PATTERN OVERVIEW (8+2 ROW)		
	DRAFT	23-01-98	M.Fret	CAT. No. HM2P87PKA181----		
	CHECKED			 www.fciconnect.com	SCALE	
WE RESERVE THE RIGHT TO CHANGE DIMENSIONS OR REQUIREMENTS WITHOUT PRIOR NOTICE.						
ALL DIMENSIONS IN MM						
 	REFERENCES			BS, C , 202175,048	B	
				DRAWING No.	CUSTOMER DRAWING	
				REVISION		

DIT IS ONZE EIGENDOM EN MAG NOCH NAGEMAAKT, HERDRUKT, OVERGEMAAKT AAN DERDEN, NOCH VOOR FABRIKATIE GEBRUIKT WORDEN, ZONDER ONZE SCHRIFTELIJKE TOELATING. BIJ NIET GEBRUIK IS TERUGZENDEND VERPLICHT.

GEN. ST.	01	02	03	04	05	06	07	08	0D	50	60	70	80	90																	
INT. ST.	10	11	12	13	14	18	20	31	32	33	34	38	39	40	42	43	44	45	46	48	56	70	72	73	75	76	81	82	83	84	88

REV.	DATE	DESCRIPTION	BY	C'K'D'
D	2005-06-01	105-0083	ALEX B	BKP
E	2006-08-03	106-0119	ALEX B	BKP
F	2007-04-11	107-0049	ALEX B	BKP
G	2007-05-17	107-0058	ALEX B	BKP

MILLIPACS : CONTACT PLATING CODE OVERVIEW

HM2---P------(L-)(LF)

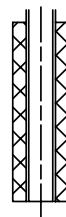
FOR LEAD FREE PLATING
OPTIONAL (NOTE 1)

PLATING CODE (DIGIT 13 AND 14)

PLATING CODE	DESCRIPTION	PERFORMANCE
L9	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	TELCORDIA UE
E9	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	PERFORMANCE LEVEL 1 (500 mating cycles)
N9	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	PERFORMANCE LEVEL 2 (250 mating cycles)/ TELCORDIA CO
Z1	MALE CONN.: SHORT / WIRE WRAP CONT. FEMALE CONNECTOR	PERFORMANCE LEVEL 3 (50 mating cycles)
GE	MALE CONN.: REAR PLUG-UP CONTACTS	TELCORDIA UE
GL	MALE CONN.: REAR PLUG-UP CONTACTS	PERFORMANCE LEVEL 1 (500 mating cycles)
GF	MALE CONN.: REAR PLUG-UP CONTACTS	PERFORMANCE LEVEL 2 (250 mating cycles)/ TELCORDIA CO
GC	MALE CONN.: REAR PLUG-UP CONTACTS	PERFORMANCE LEVEL 3 (50 mating cycles)

NOTE :

- IN CASE OF STR HDR CONNECTORS :
EXTENSIONS CAN BE ADDED TO THE PLATING CODE
IF LUBRICATED CONTACTS ARE REQUIRED
L : LUBRICATED
L1: LUBRICATED TO MEET TELCORDIA GR-1217 CORE REQUIREMENTS
- PLATING AT EON AREA
LF : Sn MATT FINISH PLATING
ALL OTHER PART NOS : SnPb PLATING
- FOR PRODUCT SPEC. REFER GS-12-203

REF NOTE 2 FOR
EON PLATING

1DEC $\pm 0,2$ 2DEC $\pm 0,1$ ANGLES $\pm 1^\circ$	APPR. DRAFT CHECKED	DATE 2003-03-21	SIGN. M.Fret	MPACS CONTACT PLATING OVERVIEW	
WE RESERVE THE RIGHT TO CHANGE DIMENSIONS OR REQUIREMENTS WITHOUT PRIOR NOTICE.	PROD. MGR. PR. ENG. MGR. PR. MGT. MGR.			CAT. No. HM2---P------(L-)	SCALE
ALL DIMENSIONS IN MM	REFERENCES			FCI www.fciconnect.com	
				BS,C ,201844,003 G	

