

### Description

The μPD72067 Floppy-Disk Controller (FDC) is a CMOS device that integrates onto a single chip the peripheral logic necessary for todays's high-performance, low-power designs. It maintains complete microcode compatibility with the NEC μPD765 and μPD72065 devices, long established as the industry standard for floppy-disk control.

The µPD72067 incorporates on-chip clock generation/ switching, selectable write precompensation, and all the circuitry required for directly interfacing four floppy- disk drives.

An internal high-performance digital phase-locked loop (DPLL) enables reliable data separation at data transfer rates up to 500 kb/s.

### Features

- Command compatible with µPD765A, 765A-2, 765B, 7265, 72065, 72065B, 72066
- □ IBM diskette compatible
  - Single-sided, 128/256/512 bytes/sector
  - -- Double-sided, 256 bytes/sector
  - Double-sided, double-density, 256/1024 bytes/ sector
- ECMA/ISO minifloppy-disk format compatible
  - ECMA66 (ISO/TC 97/SC11 N419), single-sided, single-density, 256 bytes/sector
  - ECMA70 (ISO/TC 97/SC11 N475), double-sided, double-density, 256 bytes/sector
- Data transfer rates: 125, 150, 250, 300, 500 kb/s
- Standby function
- On-chip peripheral circuits
  - VFO (DPLL) for window signal generation
  - Write precompensation
  - System clock generator
  - Write clock generator
- External VFO (such as μPD71065/71066) can be connected
- □ Spindle motor control
- □ FM, MFM control (specified in each command)
- Variable record length: 128, 256, 512, 1024, 2048, 4096, or 8192 bytes/sector
- Multisector and multitrack functions
- Controls up to four FDDs
- Mixed floppy-disks: single- and double-sided, singleand double-density

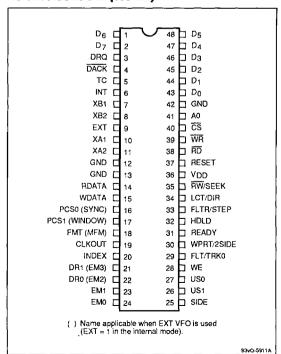
- □ Simultaneous seek operation on four FDDs
- Intermediate or incomplete sector read/write can be specified (FM, 128 bytes/sector)
- Internal CRC generation and check (x<sup>16</sup> + x<sup>12</sup> + x<sup>5</sup> + 1)
- Stepping speed programmable
- Head load and unlead times programmable
- Data scan function: detection of sector satisfying equal-to, greater-than, or less-than condition with main memory data)
- DMA or non-DMA (interrupt) data transfer
- □ CMOS
- □ Single +5-volt power supply

### **Ordering Information**

Part Number	Package
μPD72067C	48-pin plastic DIP (600 mil)
μPD72067GC-3B6	52-pin plastic miniflat
μPD72067L	52-pin PLCC (plastic leaded chip carrier)

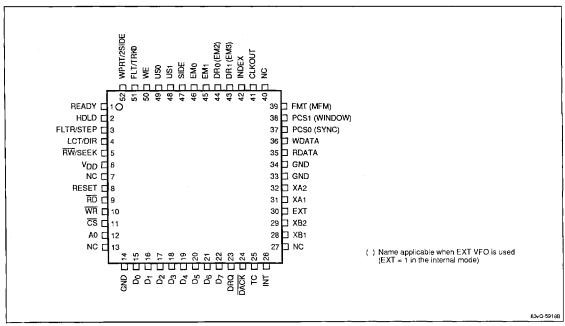
### Pin Configurations

### 48-Pin Plastic DIP (600 mil)

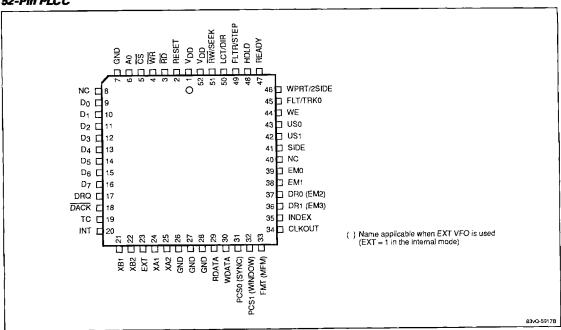




### 52-Pin Plastic Miniflat



### 52-Pin PLCC





### Pin Identification

Symbol	I/O	Signal Function
A0	In	Address 0. Selects μPD72067 registers via address bus.
		A0 Registers Status or auxiliary command Data
CLKOUT	Out	When EXT ≈ 1, supplies clock required by a μPD71065/71066 used as an external VFO.  DR1 CLKOUT 16 MHz 1 19.2 MHz  Note: CLKOUT goes low when EXT = 0.
<del>cs</del>	ìn	Chip Select. Validates RD and WR signals.
D <sub>0</sub> -D <sub>7</sub>	I/O	Bidirectional, three-state data bus.
DACK	In	DMA Acknowledge. Enables DMA cycle.
DRO, DR1	ln	Data Rate. Sets data transfer rate in external mode.
(EM2, EM3)	Out	Enable Motor. Controls spindle motor in internal mode.
DRQ	Out	DMA Request. Requests data transfer in DMA mode.
EMO, EM1	Out	Enable Motor. Controls spindle motor.
EXT	în	External VFO. Selects VFO in Internal mode.  EXT VFO Internal  External  In external mode, the input to EXT is not significant.
FLTR/STEP	Out	FLTR (Fault Reset). When FW/SEEK is set to 0, FLTR releases the drive fault state. STEP. When FW/SEEK is set to 1, STEP generates seek pulses
FLT/TRK0	ln	FLT (Fault). When RW/SEEK is set to 0, FLT indicates whether the drive is in fault state or not.  RKO (Track 0). When RW/SEEK is set to 1, TRKO indicates whether the read/write head is positioned at cylinder 0 or not.
FMT	In	Format. Selects format in external mode.  FMT Format D IBM 1 ECMA
(MFM)	Out	MFM Mode. In internal mode, format is specified by the SELECT FORMAT command. The MFM output signal specifies the VFO circuit operation mode.  MFM
HDLD	Out	Head Load. Causes read/write head to contact the diskette.

INDEX In Indicates read/write head is positioned at the physical starting point of the track on the medium.  INT Out Interrupt Request. Requests main system to process the transfer data and execution results.  LCT/DIR Out LCT (Low Current). When FW/SEEK signal is set to 0, LCT indicates the read/write head selects the 43rd or later cylinder.  DIR (Direction). When FW/SEEK signal is set to 1, DIR specifies the seek direction.  DIR (Direction). When FW/SEEK signal is set to 1, DIR specifies the seek direction.  DIR Direction O Outer 1 Inner  PCS0 In Precompensation. In external mode, PCS0 determines the amount of precompensation.  (SYNC) Out VFO Synchronize. In internal mode, SYNC indicates the μPD72067 operation mode.  SYNC Mode O Read operation is inhibited 1 Read operation is being performed This pin should be pulled high or low by resistors if external mode is not used.  PCS1 In Precompensation. In external mode, PCS1 (with PCS0) determines the amount of precompensation.  (MNDOW) in Data Window. In internal mode, the WINDOW signal generated by the VFO circuit samples the RDATA bits. The μPD72067 determines whether a bit is clock or data.  This pin should be tied directly high or low if external mode is not used.  RDATA In Read. Causes the main system to read data from the μPD72067 to the data bus.  READY In Read Causes the main system to read data from the μPD72067 to the data bus.  READY In Indicates the drive is in a ready state.  READY In Indicates the drive is in a ready state.  Places μPD72067 in idie state.  Outputs are low except WDATA is undefined.  In main system, INT and DRQ are low.  D <sub>0</sub> -D <sub>7</sub> are in the input state.  READY Specifies whether certain FDD interface signals are used for read/write or seek.  RW/SEEK Signal function  O Read/write  SiDE Selected  O Head O  1 Head 1  TC In Terminal Count. Indicates data transfer termination.	Symbol	I/O	Signal Function
Drocess the transfer data and execution results.	INDEX	ln	physical starting point of the track on the
to 0, LCT indicates the read/write head selects the 43rd or later cylinder.  DIR (Direction). When RW/SEEK signal is set to 1, DIR specifies the seek direction.  DIR Direction  Outer  1 Inner  PCSO In Precompensation. In external mode, PCSO determines the amount of precompensation.  (SYNC) Out VFO Synchronize. In internal mode, SYNC indicates the µPD72067 operation mode.  SYNC Mode  Read operation is inhibited  1 Read operation is inhibited  1 Read operation is being performed  This pin should be pulled high or low by resistors if external mode is not used.  PCS1 In Precompensation. In external mode, PCS1 (with PCS0) determines the amount of precompensation.  (MINDOW) In Data Window. In internal mode, the WINDOW signal generated by the VFO circuit samples the RDATA bits. The µPD72067 determines whether a bit is clock or data.  This pin should be tied directly high or low if external mode is not used.  RD In Read. Causes the main system to read data from the µPD72067 to the data bus.  RDATA In Read data (consisting of clock and data bits) from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is entered.  READY In Indicates the drive is in a ready state.  Outputs are low except WDATA is undefined.  In main system, INT and DRQ are low.  Dg-Dr7 are in the input state.  Outputs are low except WDATA is undefined.  In main system, INT and DRQ are low.  Dg-Dr7 are in the input state.  Signal function  O Read/write  1 Seek  SIGNAL FREED OUT Selected  O Head 0  Head 0  Head 1  TC In Terminal Count. Indicates data transfer	INT	Out	
O Outer   1   Inner	LCT/DIR	Out	to 0, LCT Indicates the read/write head selects the 43rd or later cylinder.  DIR (Direction). When RW/SEEK signal is set to 1, DIR specifies the seek direction.
Country   Cou			0 Outer
indicates the μPD72067 operation mode.  SYNC Mode  0 Read operation is inhibited 1 Read operation is being performed This pin should be pulled high or low by resistors if external mode is not used.  PCS1 In Precompensation. In external mode, PCS1 (with PCS0) determines the amount of precompensation.  (MNDOW) In Data Window. In internal mode, the WINDOW signal generated by the VFO circuit samples the RDATA bits. The μPD72067 determines whether a bit is clock or data.  This pin should be tied directly high or low if external mode is not used.  RDATA In Read Causes the main system to read data from the μPD72067 to the data bus.  RDATA In Read data (consisting of clock and data bits) from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is entered.  READY In Indicates the drive is in a ready state.  READY In Indicates the drive is in a ready state.  READY In Indicates the drive is in a ready state.  READY In Places μPD72067 in idle state.  Outputs are low except WDATA is undefined.  In main system, INT and DRQ are low.  D <sub>0</sub> -D <sub>7</sub> are in the input state.  RW/SEEK Signal function  O Read/write  1 Seek  SIDE Out Selects head 0 or head 1 of screen-type drive.  SIDE Selected  O Head 0  1 Head 1  TC In Terminal Count. Indicates data transfer	PCS0	ln	
Read operation is inhibited   1   Read operation is being performed   This pin should be pulled high or low by resistors if external mode is not used.	(SYNC)	Out	
resistors if external mode is not used.  PCS1 In Precompensation. In external mode, PCS1 (with PCS0) determines the amount of precompensation.  (WINDOW) In Data Window. In internal mode, the WINDOW signal generated by the VFO circuit samples the RDATA bits. The μPD72067 determines whether a bit is clock or data.  This pin should be tied directly high or low if external mode is not used.  RD In Read. Causes the main system to read data from the μPD72067 to the data bus.  RDATA In Read data (consisting of clock and data bits) from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is entered.  READY In Indicates the drive is in a ready state.  READY In Indicates the drive is in a ready state.  RESET In Places μPD72067 in idle state.  Outputs are low except WDATA is undefined.  In main system, INT and DRQ are low.  D0-D7 are in the input state.  RW/SEEK Signal function  O Read/write  1 Seek  SIDE Out Selects head 0 or head 1 of screen-type drive.  SIDE Selected  O Head 0  Head 1  TC In Terminal Count. Indicates data transfer			O Read operation is inhibited
PCS0  determines the amount of precompensation.			
signal generated by the VFO circuit samples the RDATA bits. The μPD72067 determines whether a bit is clock or data.  This pin should be tied directly high or low if external mode is not used.  RD In Read. Causes the main system to read data from the μPD72067 to the data bus.  RDATA In Read data (consisting of clock and data bits) from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is entered.  READY In Indicates the drive is in a ready state.  RESET In Places μPD72067 in idle state.  • Outputs are low except WDATA is undefined. • In main system, INT and DRQ are low. • D <sub>0</sub> -D <sub>7</sub> are in the input state.  RW/SEEK Out Specifies whether certain FDD interface signals are used for read/write or seek.  RW/SEEK Signal function 0 Read/write 1 Seek  SIDE Out Selects head 0 or head 1 of screen-type drive. SIDE Selected 0 Head 0 1 Head 1  TC In Terminal Count. Indicates data transfer	PCS1	In	PCS0) determines the amount of
external mode is not used.  RD In Read. Causes the main system to read data from the μPD72067 to the data bus.  RDATA In Read data (consisting of clock and data bits) from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is entered.  READY In Indicates the drive is in a ready state.  Places μPD72067 in idle state.  Outputs are low except WDATA is undefined.  In main system, INT and DRQ are low.  D <sub>0</sub> -D <sub>7</sub> are in the input state.  RW/SEEK Out Specifies whether certain FDD interface signals are used for read/write or seek.  RW/SEEK Signal function O Read/write 1 Seek  SIDE Out Selects head 0 or head 1 of screen-type drive. SIDE Direction Head 0 Head 1  TC In Terminal Count. Indicates data transfer	(MNDOW)	In	signal generated by the VFO circuit samples the $\overline{\text{RDATA}}$ bits. The $\mu\text{PD72067}$ determines whether
From the μPD72067 to the data bus.			
from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is entered.  READY  In Indicates the drive is in a ready state.  RESET  In Places µPD72067 in idle state.  • Outputs are low except WDATA is undefined. • In main system, INT and DRQ are low. • D <sub>0</sub> -D <sub>7</sub> are in the input state.  RW/SEEK  Out Specifies whether certain FDD interface signals are used for read/write or seek.  RW/SEEK  Signal function  O Read/write  1 Seek  SIDE  Out Selects head 0 or head 1 of screen-type drive.  SIDE  SIDE  Out Head 0  Head 1  TC  In Terminal Count. Indicates data transfer	RD	ln	
RESET In Places µPD72067 in idle state.  • Outputs are low except WDATA is undefined. • In main system, INT and DRQ are low. • D <sub>0</sub> -D <sub>7</sub> are in the input state.  RW/SEEK Out Specifies whether certain FDD interface signals are used for read/write or seek.  RW/SEEK Signal function 0 Read/write 1 Seek SIDE Out Selects head 0 or head 1 of screen-type drive. SIDE SiDE Selected 0 Head 0 1 Head 1 TC In Terminal Count. Indicates data transfer	RDATA	In	from the drive. If both WINDOW and RDATA are not input at the read state, a deadlock state is
Outputs are low except WDATA is undefined.     In main system, INT and DRQ are low.     D <sub>0</sub> -D <sub>7</sub> are in the input state.  RW/SEEK Out Specifies whether certain FDD interface signals are used for read/write or seek.  RW/SEEK Signal function Read/write Seek  SIDE Out Selects head 0 or head 1 of screen-type drive. SIDE Selected 0 Head 0 1 Head 1  TC In Terminal Count. Indicates data transfer	READY	ln	Indicates the drive is in a ready state.
Are used for read/write or seek.	RESET	In	<ul> <li>Outputs are low except WDATA is undefined.</li> <li>In main system, INT and DRQ are low.</li> </ul>
SIDE   Selected   Head 0   Head 1	RW/SEEK	Out	are used for read/write or seek.  RW/SEEK Signal function Read/write
	SIDE	Out	SIDE Selected 0 Head 0
	тс	In	



### Pin Identification (cont)

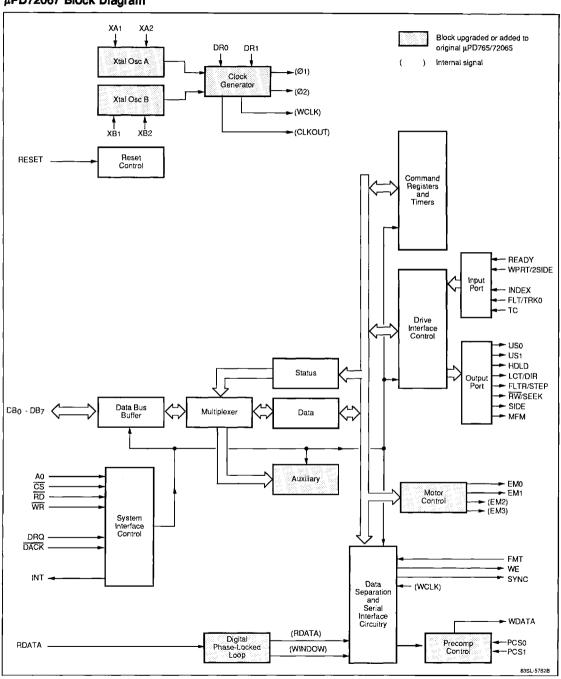
Symbol	I/O	Signal Function
US0, US1	Out	Unit Select. One of four FDDs is selected by decoding US0 and US1.
WDATA	Out	Write data (clock and data bits) to FDD.
WE	Out	Write Enable. Requests FDD to write data.
WPRT/2SIDE	ln	WPRT (Write Protected). When RW/SEEK is set to 0, WPRT indicates whether the medium is write-protected.
		2SIDE (Two Side). When $\overline{\text{RW}}/\text{SEEK}$ is set to 1, 2SIDE indicates whether the medium is double-sided.
WR	ln	Write. Control signal that allows the main system to read data from the μPD72067 to the data bus.
XA1, XA2	In	Crystal A. To use internal VFO (EXT = 0), connect a 32-MHz quartz crystal resonator to XA1 and XA2. As an alternative, connect a 32-MHz external clock to XA1 and leave XA2 open.
		To use external VFO (EXT = 1), connect a 16-MHz quartz crystal resonator to XA1 and XA2. As an alternative, connect a 16-MHz external clock to XA1 and leave XA2 open.
XB1, XB2	In	Crystal B. To use the 300-kb/s data transfer rate, connect a 19.2-MHz quartz crystal resonator to XB1 and XB2. As an alternative, connect a 19.2-MHz external clock to XB1 and leave XB2 open.
NC		No Connection
GND		Ground
V <sub>DD</sub>	In	+5-volt power supply

### Note:

The pin symbol in parentheses applies when external VFO is used.



### μPD72067 Block Diagram





### Absolute Maximum Ratings $T_A = +25^{\circ}C$

- A	
Voltage on any pin	-0.5 to +7 V
Operating temperature, T <sub>OPT</sub>	-10 to +70°C
Storage temperature, T <sub>STG</sub>	-65 to 150°C

### Capacitance

 $T_A = +25$ °C;  $V_{DD} = 0$  V; f = 1 MHz

Parameter	Symbol	Min	Max	Unit	Conditions
Clock capacitance	Сф		20	pF	Unmeasured
Input capacitance	C <sub>IN</sub>		10	рF	pins returned to 0 V.
Output capacitance	Cout		20	рF	

### **DC Characteristics**

 $T_A = -10 \text{ to } +70^{\circ}\text{C}; V_{DD} = +5 \text{ V} \pm 10\%$ 

Parameter	Symbol	Min	Max	Unit	Conditions
Low-level input voltage	V <sub>IL</sub>	-0.5	8.0	٧	
High-level input voltage	V <sub>IH</sub>	2.2	V <sub>DD</sub> + 0.5	٧	
Low-level output voltage	V <sub>OL</sub>		0.45	٧	I <sub>OL</sub> = 2.0 mA
High-level output voltage	V <sub>OH</sub>	0.7 V <sub>DD</sub>	V <sub>DD</sub>	٧	l <sub>OH</sub> ≃ -200 μA
Low-level input leakage current	ILIL		-10	μА	V <sub>IN</sub> = 0 V
High-level input leakage current	LIH		+10	μА	V <sub>IN</sub> = V <sub>DD</sub>
Low-level output leakage current	l <sub>LOL</sub>		-10	μА	V <sub>OUT</sub> = +0.45 V
High-level output leakage current	(LOH		+ 10	μА	V <sub>OUT</sub> =
V <sub>DD</sub> supply current	ססן		60	mA	Note 1
Standby current	I <sub>DD1</sub>		100	μА	•
Oscillator stabilization time	<sup>t</sup> KS		10	ms	

### Notes:

(1) When a 32-MHz crystal is connected to XA1-XA2 or a 19.2-MHz crystal is connected to XB1-XB2.



AC Characteristics 1; Standard Floppy-Disk Control  $T_A = -10$  to  $+70^{\circ}$ C;  $V_{DD} = +5$  V  $\pm 10\%$ ; MFM data transfer rate = 500 kb/s

Parameter	Figure	Symbol	Min	Тур	Max	Unit	Conditions
Main System Side							
A0, CS, DACK setup time to RD	2	t <sub>AR</sub>	0		.,	ns	
A0, CS, DACK hold time from RD	2	t <sub>RA</sub>	0			ns	
RD pulse width	2	t <sub>RR</sub>	200			ns	
Data access time from RD ↓	2	tab			140	ns	
Data float delay time from RD 1	2	t <sub>DF</sub>	10		85	ns	· ·
INT delay time from RD ↑	2	t <sub>Ri</sub>			400	ns	Note 1
A0, CS, DACK setup time to WR	3	t <sub>AW</sub>	0			ns	
AO, CS, DACK hold time from WR	3	t <sub>WA</sub>	0			ns	
WR pulse width	3	tww	200			ns	
Data setup time to WR	3	t <sub>DW</sub>	100			ns	
Data hold time from WA	3	t <sub>WD</sub>	0			ns	
INT delay time from WR ↑	3	t <sub>Wl</sub>			400	ns	Note 1
DRQ cycle time	4	tMCY	13			μs	DR1 = 0, DR0 = 1
DACK 1 response time from DRQ 1	4	t <sub>MA</sub>	200			ns	_
DRQ delay time from DACK ↓	4	t <sub>AM</sub>			140	ns	
DACK pulse width	4	t <sub>AA</sub>	8			Фсү	Note 5
RD ↓ response time from DRQ ↑	4	t <sub>MR</sub>	125			ns	DR1 = 0, DR0 = 1
WR ↓ response time from DRQ ↑	4	t <sub>MW</sub>	250			ns	-
WR/RD response time from DRQ ↑	4	t <sub>MRW</sub>			12	μs	
TC pulse width	4	t <sub>TC</sub>	60			ns	
RESET pulse width	5	tast	60			фсү	Note 5



### AC Characteristics 1; Standard Floppy-Disk Control (cont)

Parameter	Figure	Symbol	Min	Тур	Max	Unit	Conditions
Drive Side							
RDATA high-level width	6	t <sub>RDD</sub>	40			ns	
WINDOW cycle time (Note 2)	6	twcy		2		μs	MFM = 0
				1	-	μs	MFM = 1
WINDOW setup time to RDATA (Note 2)	6	t <sub>WRD</sub>	15	_		ns	
WINDOW hold time from RDATA (Note 2)	6	ta DW	15			ns	
US0, US1 setup time to SEEK	7	tus .	12			μs	Note 3
SEEK setup time to DIR	7	t <sub>SD</sub>	7			μз	-
DIR setup time to STEP	7	t <sub>DST</sub>	1			μs	_
USO, US1 hold time from STEP	7	tsru	5			μэ	<del></del>
STEP high-level width	7	tSTP	6	7	8	μs	<b>=</b>
US0, US1 hold time from SEEK (Note 4)	7	tsu	15			μS	_
SEEK hold time from DIR	7	t <sub>os</sub>	30			μs	_
DIR hold time from STEP	7	tSTD	24			μs	<del></del>
STEP cycle time	7	tsc	33			μз	-
FLTR high-level width	8	t <sub>FR</sub>	8		10	μS	<del>-</del>
INDEX high-level width	8	t <sub>IDX</sub>	16			Фсч	Note 5

- (1) For data transfer in non-DMA mode.
- (2) When external VFO is used.
- (3) The minimum value for drive-side parameters is 50 ns less than the value expressed in  $\mu s$ . For example, 12  $\mu s$  is actually 11.950  $\mu s$ .
- (4) While the unit under test is performing a seek operation, the SENSE DEVICE STATUS command is being executed for the other devices.
- (5) The time  $\phi_{CY}$  is a multiple of the period of a quartz crystal resonator connected to pins XA1-XA2 or an external clock connected to pin XA1. The multiple is four (EXT = 0) or two (EXT = 1).
- (6) See figure 1 for timing measurement voltage thresholds.



# AC Characteristics 2; Minifloppy-Disk Control $T_A = -10$ to $+70^{\circ}$ C; $V_{DD} \approx +5 \text{ V} \pm 10\%$ ; MFM data transfer rate = 250 kb/s

Parameter	Figure	Symbol	Min	Тур	Max	Unit	Conditions
Main System Side	·			-	-		
A0, CS, DACK setup time to RD	2	t <sub>AR</sub>	0			ns	
AO, CS, DACK hold time from FID	2	t <sub>RA</sub>	0			ns	
RD pulse width	2	t <sub>RR</sub>	200			ns	
Data access time from RD 1	2	t <sub>RD</sub>			140	ns	
Data float delay time from RD 1	2	t <sub>DF</sub>	10		85	ns	
NT delay tíme from ĀD ↑	2	t <sub>RI</sub>			400	ns	Note 1
A0, CS, DACK setup time to WR	3	t <sub>AW</sub>	0			ns	
AO, CS, DACK hold time from WR	3	t <sub>WA</sub>	0			ns	
WR pulse width	3	tww	200			ns	
Data setup time to WR	3	t <sub>DW</sub>	100			ns	
Data hold time from WR	3	two	0			ns	
INT delay time from ₩Ř↑	3	t <sub>W</sub> I			400	ns	Note 1
DRQ cycle time	4	tMCY	26			μs	DR1 = 0, DR0 = 0
DACK ↓ response time from DRQ ↑	4	t <sub>MA</sub>	400			ns	
DRQ delay time from DACK ↓	4	t <sub>AM</sub>			140	ns	
DACK pulse width	4	t <sub>AA</sub>	8	<del>-</del>		PCY	Note 5
RD ↓ response time from DRQ ↑	4	t <sub>MR</sub>	250			ns	DR1 = 0, DR0 = 0
WR ↓ response time from DRQ ↑	4	t <sub>MW</sub>	500			ns	<del>-</del>
WR/RD response time from DRQ 1	4	t <sub>MRW</sub>			24	μэ	
TC pulse width	4	tτc	60			ns	
RESET pulse width	5	t <sub>AST</sub>	60			φcγ	Note 5



AC Characteristics 2; Minifloppy-Disk Control (cont)

Parameter	Figure	Symbol	Min	Тур	Max	Unit	Conditions
Drive Side							-
RDATA high-level width	6	t <sub>RDD</sub>	40		· · · · · · · · · · · · · · · · · · ·	ns	
WINDOW cycle time (Note 2)	6	twcy		4		μs	MFM = 0
				2		με	MFM = 1
WINDOW setup time to RDATA (Note 2)	6	t <sub>WRD</sub>	15			ns	
WINDOW hold time from RDATA (Note 2)	6	tabw	15			ns	
US0, US1 setup time to SEEK	7	tus	24			μs	Note 3
SEEK setup time to DIR	7	t <sub>SD</sub>	14			μ\$	_
DIR setup time to STEP	7	tost	2			μs	_
US0, US1 hold time from STEP	7	tstu	10			μs	_
STEP high-level width	7	tSTP	12	14	16	μs	_
USO, US1 hold time from SEEK (Note 4)	7	tsu	30			μs	_
DIR hold time from STEP	7	tSTD	48			μs	_
SEEK hold time from DIR	7	t <sub>DS</sub>	60			μs	_
STEP cycle time	7	t <sub>SC</sub>	66			μs	_
FLTR high-level width	8	t <sub>FR</sub>	16	-	20	μs	_
INDEX high-level width	8	t <sub>iDX</sub>	16			фсү	Note 5

- (1) For data transfer in non-DMA mode.
- (2) When external VFO is used.
- (3) The minimum value for drive-side parameters is 50 ns less than the value expressed in μs. For example, 12 μs is actually 11.950 μs.
- (4) While the unit under test is performing a seek operation, the SENSE DEVICE STATUS command is being executed for the other devices.
- (5) φ<sub>CY</sub> is a multiple of the period of a quartz crystal resonator connected to pins XA1-XA2 or an external clock connected to pin XA1. The multiple is eight (EXT = 0) or four (EXT = 1).
- (6) See figure 1 for timing measurement voltage thresholds.



## AC Characteristics 3; High-Speed Floppy-Disk Control $T_A=-10$ to $+70^{\circ}\text{C}$ ; $V_{DD}=+5$ V $\pm10\%$ ; MFM data transfer rate = 300 kb/s

Parameter	Figure	Symbol	Min	Тур	Max	Unit	Conditions
Main System Side							
AO, CS, DACK setup time to RD	2	t <sub>AR</sub>	0			ns	
A0, CS, DACK hold time from RD	2	tra	0			ns	
RD pulse width	2	t <sub>RR</sub>	200			ns	· · · · · · · · · · · · · · · · · · ·
Data access time from RD ↓	2	t <sub>RD</sub>			140	ns	
Data float delay time from RD ↑	2	t <sub>DF</sub>	10		85	ns	
INT delay time from RD↑	2	t <sub>RI</sub>			400	ns	Note 1
A0, CS, DACK setup time to WR	3	t <sub>AW</sub>	0			ns	
A0, CS, DACK hold time from WA	3	t <sub>WA</sub>	0			ns	
WA pulse width	3	t <sub>WW</sub>	200			กร	
Data setup time to WR	3	tow	100			ns	
Data hold time from WR	3	t <sub>WD</sub>	0			ns	
INT delay time from ₩A↑	3	t <sub>Wl</sub>			400	ns	Note 1
DRQ cycle time	4	tMCY	21.7			με	DR1 = 1, DR0 = 1
DACK ↓ response time from DRQ ↑	4	t <sub>MA</sub>	333.3			ns	
DRQ delay time from DACK ↓	4	t <sub>AM</sub>			140	ns	
DACK pulse width	4	taa	8	<u>-</u>		φсγ	Note 5
RD ↓ response time from DRQ ↑	4	t <sub>MR</sub>	208.3			ns	DR1 = 1, DR0 = 1
WR ↓ response time from DRQ ↑	4	t <sub>MW</sub>	416.7			ns	
WR/RD response time from DRQ ↑	4	t <sub>MRW</sub>			12	μs	
TC pulse width	4	t <sub>TC</sub>	60			ns	
RESET pulse width	5	t <sub>RST</sub>	60			фсү	Note 5



AC Characteristics 3; High-Speed Floppy-Disk Control (cont)

Parameter	Figure	Symbol	Min	Тур	Max	Unit	Conditions
Drive Side							
RDATA high-level width	6	t <sub>RDD</sub>	40			ns	
WINDOW cycle time (Note 2)	6	twcy		3.33		μs	MFM = 0
				1.67		μs	MFM = 1
WINDOW setup time to RDATA (Note 2)	6	twrd	15			ns	
WINDOW hold time from RDATA (Note 2)	6	t <sub>RDW</sub>	15			ns	
US0, US1 setup time to SEEK	7	tus	20			μs	Note 3
SEEK setup time to DIR	7	t <sub>SD</sub>	11.7			μs	_
DIR setup time to STEP	7	<sup>t</sup> DST	1.7			μs	
US0, US1 hold time from STEP	7	tstu	8.3			μs	•••
STEP high-level width	7	<sup>t</sup> STP	10	11.7	13.3	μs	_
USO, US1 hold time from SEEK (Note 4)	7	<b>t</b> su	25			μs	
DIR hold time from STEP	7	tst0	40			μS	_
SEEK hold time from DIR	7	t <sub>DS</sub>	50			με	
STEP cycle time	7	tsc	55			μз	<del>-</del>
FLTR high-level width	8	t <sub>FR</sub>	13.3		16.7	με	<del>-</del> 
INDEX high-level width	8	t <sub>IDX</sub>	16			ФСҮ	Note 5

- (1) For data transfer in non-DMA mode.
- (2) When external VFO is used.
- (3) The minimum value for drive-side parameters is 50 ns less than the value expressed in μs. For example, 12 μs is actually 11.950 μs.
- (4) While the unit under test is performing a seek operation, the SENSE DEVICE STATUS command is being executed for the other devices.
- (5) φ<sub>CY</sub> is a multiple of the period of a quartz crystal resonator connected to pins XB1-XB2 or an external clock connected to pin XB1. The multiple is four (EXT = 0) or two (EXT = 1).
- (6) See figure 1 for timing measurement voltage thresholds.



Figure 1. Voltage Thresholds for Timing Measurements

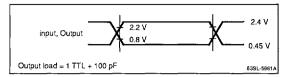


Figure 2. Read Operation

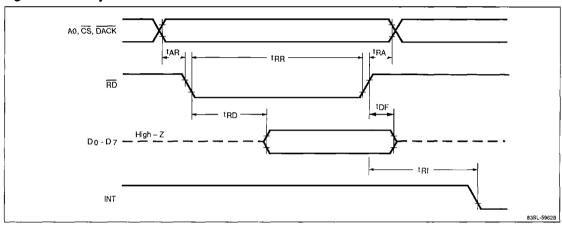


Figure 3. Write Operation

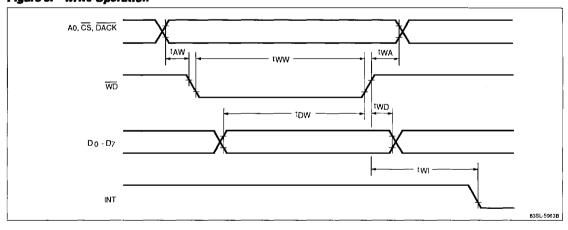




Figure 4. DMA Operation

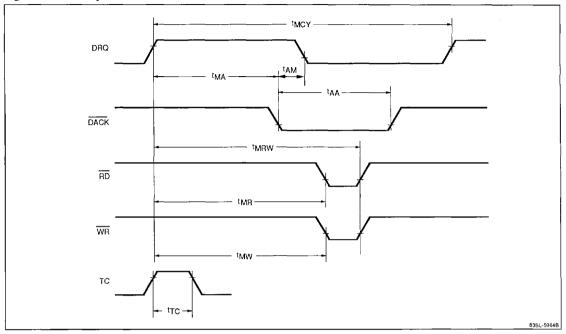


Figure 5. RESET Waveform

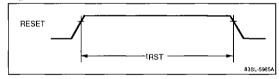


Figure 6. Device Read Operation

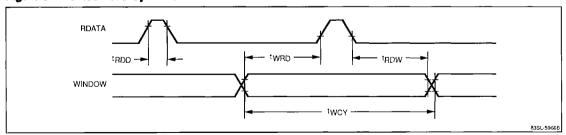




Figure 7. Seek Operation

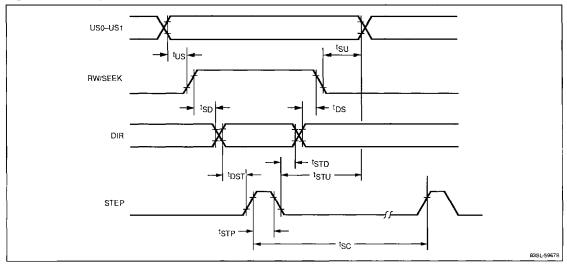
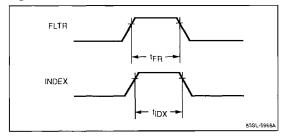


Figure 8. FLTR and INDEX Waveforms



### Registers

The  $\mu$ PD72067 contains three 8-bit registers for interfacing the main system—data, status, and auxiliary command. Control signals  $\overline{CS}$ , A0,  $\overline{RD}$ , and  $\overline{WR}$  select a particular register operation as shown in table 1.

 The data register temporarily stores information (command, parameter, data, or result status) transferred between the μPD72067 and the main system.

- (2) The status register (table 2) indicates the state of the μPD72067. The main system can read the status register contents at any time.
- (3) The auxiliary command register temporarily stores auxiliary commands given the μPD72067.

Table 1. Register Selection

A0	RD	WR	Operation
0	0	1	Read status register
0	1	0	Write auxiliary command register
1	0	1	Read data register
1	1	0	Write data register
×	х	×	Not defined
	0 0 1 1	0 0 0 1 1 0 1 1	0 0 1 0 1 0 1 0 1 1 1 0

x = Don't care

- When the DACK input is active low, data register selection is independent of CS and A0.
- (2) When both \(\overline{\overline{\text{CS}}}\) and A0 are set to 0, a write of code other than auxiliary command code (\(\overline{\text{WR}}\) = 0) is inhibited.



Table 2. St	tatus Regi	ister Contents
-------------	------------	----------------

Bit	Name	Symbol	Description
D7	Request for master	RQM	Indicates $\mu PD72067$ is ready to transfer data to and from the main system. Operation depends on the DIO bit D6.
			When DIO = 0, the main system sends data to $\mu$ PD72067. When the main system writes data into $\mu$ PD72067, RQM is set to 0; when $\mu$ PD72067 reads the data, RQM is set to 1.
			C-phase, wait for command Non-DMA write E-phase SEEK type E-phase
			When DIO = 1, $\mu$ PD72067 sends data to the main system. When $\mu$ PD72067 places data in the data register, RQM is set to 1; when the main system reads the data, RQM is set to 0.
			R-phase     Non-DMA read E-phase (except for READ ID)
D6	Data input/output	DIO	Indicates the data transfer direction between the main system and µPD72067.
			DIO Direction
			0 Main system to μPD72067 1 μPD72067 to main system
D5	Non-DMA mode	NDM	Indicates data is being transferred in non-DMA mode (E-phase). In C- or R-phase, bit D5 is cleared.
D4	μPD72067 busy	СВ	Indicates $\mu$ PD72067 is in C-phase, R-phase, or read/write command E-phase. (In SEEK type E- phase, the CB bit D4 is not set to 1.)
			When bit D4 is set to 1, the next command is not acknowledged.
D3	FD3 busy	D3B	Indicates that device 3 performs seek operation or that a seek operation termination interrupt is pending (E-phase). When bit D3 is set to 1, a read/write type command must not be written.
D2	FD2 busy	D2B	Same as bit D3 for device 2.
D1	FD1 busy	D1B	Same as bit D3 for device 1.
D0	FD0 busy	DOB	Same as bit D3 for device 0.

### Digital Phase-Locked Loop (DPLL)

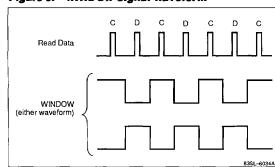
From the external 32-MHz system clock, the DPLL generates a WINDOW signal and synchronizes it with the phase and frequency of read data from a disk drive.

The frequency correction range and peak shift margin of the DPLL are affected by the data transfer rate (pin DR1).

DR1	Range	Margin
0	±25%	81.5
1	+25%	886

As shown in figure 9, read data is separated into data bits and clock bits by sampling with the WINDOW signal. The bits are centered in the window. If WINDOW is low for data bits, it is high for clock bits, and vice versa.

Figure 9. WINDOW Signal Waveform





### **Data Shift Register**

In the read mode, the data shift register converts serial data into parallel form and outputs it to the 8-bit internal bus. In the write mode, the process is reversed and serial data is output to the CRC generator/checker and output mixer.

### **Clock Shift Register**

In the read mode, the clock shift register converts serial clock bits into parallel form and outputs them to the 8-bit internal bus. In the write mode, the clock shift register converts parallel clock bits from the internal bus into a serial stream and sends it to the output mixer.

### Cyclic Redundancy Check (CRC)

The CRC generator/checker operates with the polynomial  $x^{16} + x^{12} + x^5 + 1$ . In the read mode, the CRC of read data is calculated and compared with the CRC byte added following sector ID information and data. A mismatch produces an error indication.

In the write mode, CRC is calculated and two CRC bytes are added following ID information and data.

### Precompensation

Because of the magnetic chracteristics of the media, read data is shifted from data write timing. Because the shift can be predicted according to the data pattern, it can be compensated by preshifting write data in the opposite direction.

Preshifting is used only for MFM mode, which has a data window half the width of the window in FM mode. The precompensation value (shift) is determined in the external mode by the input signals to pins PCS0 and PCS1, or in the internal mode by bits PS0 and PS1 of the CONTROL INTERNAL MODE command. See table 3.

Table 3. Precompensation Values

DR1	PCS1	PCS0	Shift
0	0	0	0.0
0	0	1	125.0
0	1	0	187.0
0	1	1	250.0
1	0	0	0.0
1	0	1	208.3
1	1	0	312.5
1	1	1	416.7

### System Clocks

The system clock frequencies depend on the type of VFO and the type of floppy-disk. See table 4.

Table 4. System Clocks

VFO	Floppy-Disk	Clock XA	Clock XB
Internal	Standard or mini	32 MHz	
	High-density	32 MHz	19.2 MHz
External	Standard or mini	16 MHz	
	High-density	16 MHz	19.2 MHz

If a 32- or 16-MHz system clock is required, connect a quartz crystal resonator to pins XA1 and XA2, or connect an external clock signal to pin XA1 and leave XA2 open.

If a 19.2-MHz system clock is required, connect a quartz crystal resonator to pins XB1 and XB2, or connect an external clock signal to pin XB1 and leave XB2 open.

### Internal Clocks

From the system clock, the  $\mu$ PD72067 generates the five internal clocks listed below.

- Internal system clock: controls internal operations and determines the data transfer rate.
- (2) Write clock: frequency is twice the data transfer rate.
- (3) DPLL clock: based on the 32-MHz system clock; source of the WINDOW signal.
- (4) Precompensation clock
- (5) 71065/66 clock: required if μPD71065 or μPD71066 is the external VFO.

### **Clock Selection**

The system clock—32 or 16 MHz at the XA input or 19.2 MHz at the XB input—is selected by the state of the DR1 pin in external mode or the DR1 bit of the CONTROL INTERNAL MODE command in the internal mode.

For the selected system clock, the generated internal clock frequencies (table 5) are specified according to mode as follows.

- External mode: state of DR0 pin and command MFM bit.
- (2) Internal mode: state of DR0 bit of CONTROL INTER-NAL MODE command and MFM command bit.

When  $\mu$ PD71065 or  $\mu$ PD71066 is used as external VFO, the clock selected by the DR1 pin is output from the CLKOUT pin as the 71065/66 operation clock.

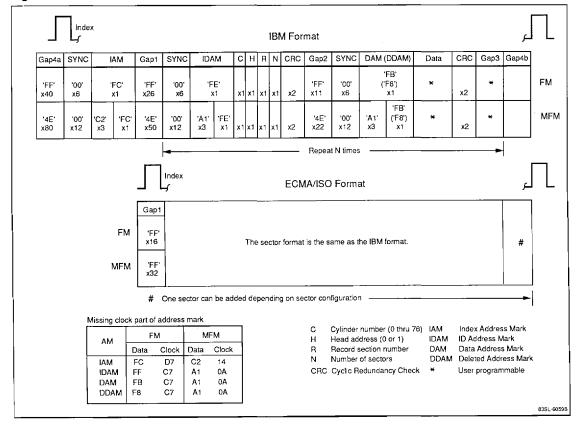


Table 5. Control Signals and Internal Clocks

						ı	nternal C	locks	
System Clock	DR1	DR0	MFM Bit	Data Transfer Rate (kb/s)	System (MHz)	Write (kHz)	DPLL (MHz)	Precomp	71065/66
32 MHz (Note 1) or 16 MHz (Note 2)	0	0	0	125	4	250	8	16 MHz	16 MHz
	0	0	1	250	4	500	16	-	
	0	1	0	250	8	500	16	-	
	0	1	1	500	8	1 MHz	32	-	
19.2 MHz	1	0	0	75	2.4	150	4.8	9.6 MHz	19.2 MHz
	1	0	1	150	2.4	300	9.6	-	
	1	1	0	150	4.8	300	9.6	-	
	1	1	1	300	4.8	600	19.2	-	

- (1) Internal VFO; internal mode with EXT = 0, or external mode.
- (2) External VFO; internal mode with EXT = 1.

Figure 10. Track Formats





### **Format**

The track format (IBM or ECMA/ISO) is specified by the FMT bit of the SELECT FORMAT command in internal mode or by the input signal to the FMT pin in external mode. See figure 10.

### Commands

MEM

Table 6 describes the 15 commands and 8 auxiliary commands of the  $\mu$ PD72067.

### System Bus Interface

Figure 11 is a reference circuit diagram of the interface between the  $\mu PD72067$  and a system bus for data transfer in the DMA mode. The DMA controller is  $\mu PD71071$ . To prevent I/O port misselection during the DMA cycle, the Address Enable (AEN) output of  $\mu PD71071$  inhibits other I/O ports.

### Floppy-Disk Drive Interface

Figure 12 is a reference circuit diagram of the interface between a floppy-disk drive and the  $\mu$ PD72067 when the VFO is internal.

Figure 13 is a reference circuit diagram of the interface between a floppy-disk drive and the  $\mu$ PD72067 when the external VFO is  $\mu$ PD71065 or  $\mu$ PD71066. Special signal functions for this application are described below.

Recording system change signal

	ricocianing of cross criange organic
SYNC	Read enable/inhibit
CLKOUT	System clock to operate μPD71065/66
DRQ	Lock internal VFO (DPLL)
USO, US1	Drive select decoded by 74139
RW/SEEK	Select signal for demultiplexer (NAND gates) and multiplexer(LS157)

Table 6. List of C	ommands		
Command Name	Function		
Read Commands			
READ DATA	Specifies a sector and transfers its data		
READ DELETED DATA	to the host.		
READ ID	Reads a sector ID.		
READ DIAGNOSTIC	Checks the track format.		
SCAN EQUAL	Compares each sector data with ho		
SCAN LOW OR EQUAL	<ul> <li>data and detects a sector that satisfies</li> <li>the set condition.</li> </ul>		
SCAN HIGH OR EQUAL			
Write Commands			
WRITE DATA	Specifies a sector and transfers its data		
WRITE DELETED DATA	to the host.		
WRITE ID	Writes the format of a track.		
Seek Commands			
RECALIBRATE	Moves the read/write head to the outer- most track (track 0).		
SEEK	Moves the read/write head to the specified cylinder.		
Sense Commands			
SENSE INTERRUPT STATUS	Reads the interrupt factor (seek end/ state change) in the µPD72067.		
SENSE DEVICE STATUS	Reads the FDD status.		
Initialize Command			
SPECIFY	Defines a µPD72067 operation mode.		
Auxiliary Commands	· · · · · · · · · · · · · · · · · · ·		
SET STANDBY	Drives the µPD72067 in the standby status.		
RESET STANDBY	Releases the µPD72067 from the standby status.		
SOFTWARE RESET	Initializes the µPD72067.		
ENABLE EXTERNAL MODE	Sets the μPD72067 in External Mode.		
CONTROL INTERNAL MODE	Sets the µPD72067 in Internal Mode and sets both data transmission rate and precompensation value.		
ENABLE MOTORS	Controls On/Off of the spindle motor.		
SELECT FORMAT	Selects either IBM or ECMA/ISO format.		
START CLOCK	Starts the clock generator operation.		

Tehlo & Liet of Commende



Figure 11. µPD72067 to System Bus Interface

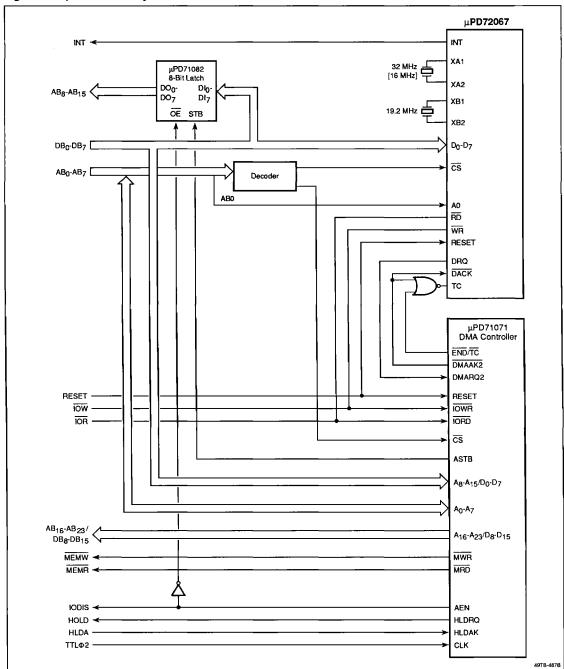




Figure 12. µPD72067 to FDD Interface 1

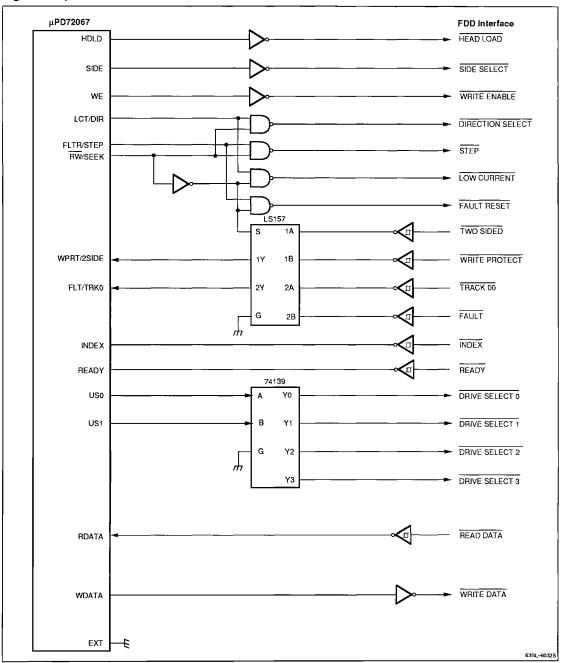




Figure 13. µPD72067 to FDD Interface 2

