

U.L. Recognized

File #E49351

#### **MILITARY QUALITY, REMOVABLE CONTACT. HIGH DENSITY** SUBMINIATURE-D CONNECTORS

D-Sub

FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

#### Size 22 Signal and Thermocouple Contacts, **Removable Crimp and Printed Board Mount**

### Military/Industrial **Quality Connectors**

MIL-DTL-24308 and MIL-C-39029

**CSA Recognized** File #LR54219

**Telecommunication** U.L. File #14098



Densi-D Series connectors are Military/Industrial quality, high density rectangular connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. These crimp removable contact connectors are gualified to MIL-DTL-24308 and MIL-C-39029.

Densi-D Series connectors utilize precision machined contacts with closed barrel crimp terminations, solder cup terminations, straight and 90° printed board mount. All female contacts are of closed entry design, featuring a fluted stainless steel shroud.

Six standard contact variants are offered in arrangements of 15. 26. 44, 62, 78 and 104 contacts. Densi-D Series connectors are mateable and compatible with other high density D-Subminiature connectors conforming to MIL-DTL-24308.

A wide assortment of mounting spacers, cable support hoods and locking systems is available from stock.



## **DENSI-D SERIES TECHNICAL CHARACTERISTICS**

#### MATERIALS AND FINISHES:

Insulators:	Glass filled polyester per MIL-M-24519, UL 94V-0, blue color.
Contacts:	Male contacts – precision machined high tensile copper alloy. Female contacts – precision machined high tensile copper alloy with stainless steel shroud.
Contact Plating:	Military performance – 0.000050 inch [1.27 microns] gold over copper plate. Industrial performance – gold flash over nickel plate. Other finishes available upon request.
Shells:	Steel with tin plate; zinc and cadmium plate with dichromate seal, stainless steel, pas- sivated. Other materials and finishes avail- able upon request.
Mounting Spacers:	Nylon plastic and brass; zinc plate with dichromate seal.
Push-On Fastener:	Phosphor bronze or beryllium copper with tin plate.
Vibration Lock Systems:	Slide lock and lock tabs, steel with nickel plate.
Jackscrew Systems:	Steel with zinc plate and dichromate seal, or clear zinc plate.
Hoods:	Thermoplastic UL 94V-0. Composite, brass or steel with zinc plate and dichromate seal.

#### **ELECTRICAL CHARACTERISTICS:**

**Contact Current Rating:** Initial Contact Resistance: **Proof Voltage:** Insulator Resistance: **Clearance and Creepage** Distance [minimum]: Working Voltage:

5 amperes nominal. 0.005 ohms maximum. 1000 V r.m.s. 5 G ohms. 0.042 inch [1.06mm].

300 V r.m.s.

#### **CLIMATIC CHARACTERISTICS:** -55°C to +125°C.

Temperature Range: Damp Heat, Steady State: 21 days.

#### **MECHANICAL CHARACTERISTICS:**

Removable Contacts:	Insert contact to rear face of insulator and release from rear face of insulator. Size 22 contacts, male – 0.030 inch [0.76mm] diameter; female – closed entry design with stainless steel shroud.
Contact Retention In Insulator:	9 lbs. [40 N].
Contact Terminations:	Closed barrel crimp, wire sizes 22 AWG [0.3mm <sup>2</sup> ] through 30 AWG [0.05mm <sup>2</sup> ] per IEC 352-2.
	90° Printed Board Mount contact terminations.
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Mounting To Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05mm] clearance hole, and threaded riveted fasteners with 4-40 threads and nylon lock inserts.
Mounting To Printed Board:	Rapid installation push-on fasteners and mounting posts.
Locking Systems:	Jackscrews and vibration locking systems.
Mechanical Operations:	1000 operations minimum per IEC 512-5.

#### **THERMOCOUPLE CONTACTS:**

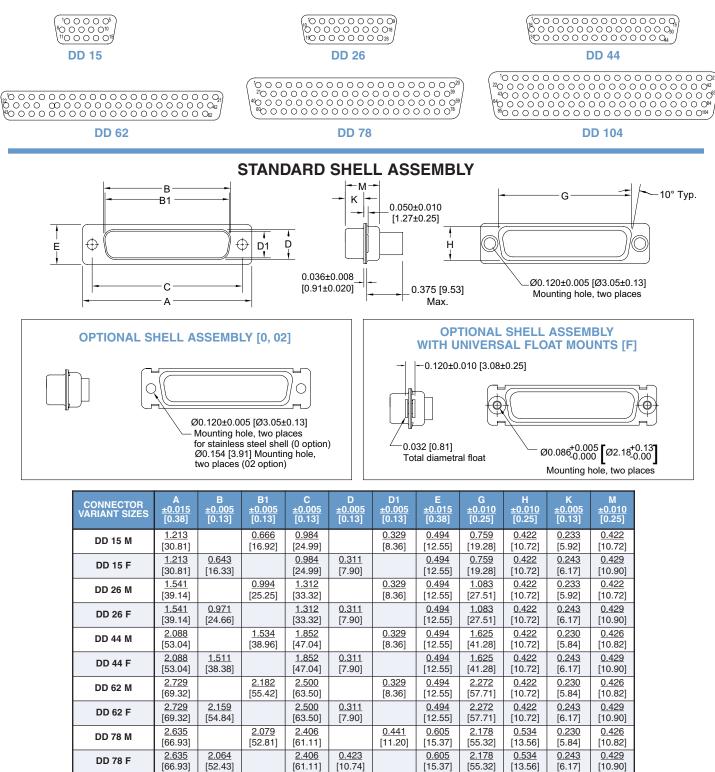
Size 22 crimp contacts are available, see page 49 for details. PCB mount contacts are available, please contact Technical Sales for details.

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#### **CONTACT VARIANTS**





2.729

[69.32]

2.729

[69.32]

2.189

[55.60]

DD 104 M

DD 104 F

2.212

[56.18]

2.500

[63.50]

2.500

[63.50]

0.485

[12.32]

0.503

[12.78]

0.668

[16.97]

0.668

[16.97]

2.302

[58.47]

2.302

[58.47]

0.596

[15.14]

0.596

[15.14]

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 46

0 4 2 6

[10.82]

0.429

[10.90]

0.230

[5.84]

0.243

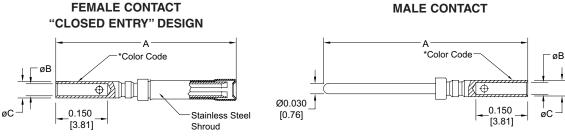
[6.17]



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### **CRIMP CONTACTS**

#### **CLOSED CRIMP BARREL**



Part Number: FC8122D

Part Number: MC8022D

Crimp contacts may be supplied kitted with connector or ordered separately.

PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
FC8022D	<u>22 / 24 / 26 / 28 / 30</u>	<u>0.518</u>	<u>0.035</u>	<u>0.047</u>
	[0.3/0.25/0.12/0.08/0.05]	[13.16]	[0.89]	[1.19]
*M39029/57-354	<u>22 / 24 / 26 / 28</u>	<u>0.518</u>	<u>0.035</u>	<u>0.047</u>
	[0.3/0.25/0.12/0.08]	[13.16]	[0.89]	[1.19]

Material - Leaded nickel copper.

Plating - Gold flash over nickel or 0.000050 inch [1.27µ] gold over copper for military specification contacts.

\*Color Code - ORANGE/GREEN/YELLOW for military specification contacts.

PART NUMBER	WIRE SIZE AWG/[mm²]	А	ØB	ØC
MC8022D	<u>22 / 24 / 26 / 28 / 30</u>	<u>0.531</u>	<u>0.035</u>	<u>0.047</u>
	[0.3/0.25/0.12/0.08/0.05]	[13.49]	[0.89]	[1.19]
*M39029/58-360	<u>22 / 24 / 26 / 28</u>	<u>0.531</u>	<u>0.035</u>	<u>0.047</u>
	[0.3/0.25/0.12/0.08]	[13.49]	[0.89]	[1.19]

Material - Brass.

Plating - Gold flash over nickel or 0.000050 inch [1.27µ] gold over copper for military specification contacts.

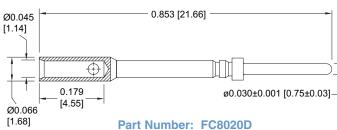
\*Color Code - ORANGE/BLUE/BLACK for military specification contacts.

For contact crimp tool information see page 54.

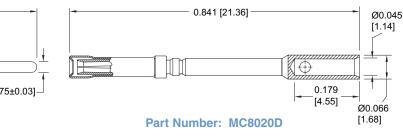
Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel Example: FC8022D-14

add -50 for 0.000050 [1.27 microns] gold over copper Example: MC8022D-50

#### **FEMALE CONTACT**



#### MALE CONTACT



WIRE SIZE

AWG/[mm<sup>2</sup>]

20

ØВ

0.045

[1.14]

0.066

[1.68]

0.853

[21.66]

Crimp area extends above connector molding. Crimp contacts may be supplied kitted with connector or ordered separately.

PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	A	ØВ	ØC
FC8020D	<u>20</u>	<u>0.852</u>	<u>0.045</u>	<u>0.066</u>
	[0.5] max	[21.64]	[1.14]	[1.68]

Material - Phosphor bronze Plating - Gold flash over nickel

[0.5] max Material - Brass Plating - Gold flash over nickel

PART NUMBER

MC8020D

Additional plating options available by adding suffix to part number

add -14 for 0.000030 [0.76 microns] gold over nickel Example: FC8120D-14 or MC8020D-14

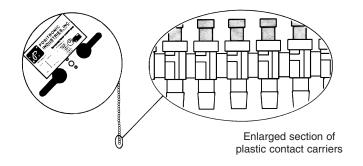
Thermocouple contacts are available, see page 49

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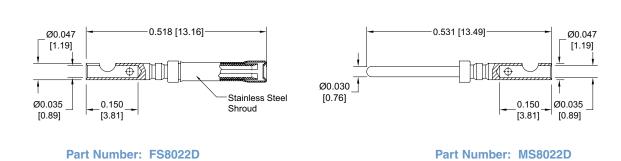
### **REELS FOR AUTOMATIC PNEUMATIC CRIMP TOOLS**



Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-1. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as MC8022DR for a male contact and FC8022DR for a female contact.

### SOLDER CUP CONTACTS



Solder contacts may be supplied kitted with connector or ordered separately.

Material - Phosphor bronze. Plating - Gold flash over nickel.

**FEMALE CONTACT** 

"CLOSED ENTRY" DESIGN

Material - Brass. Plating - Gold flash over nickel.

MALE CONTACT

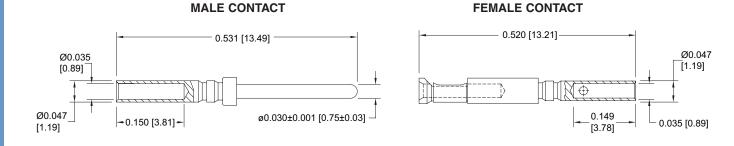
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#### FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

#### SIZE 22 CRIMP THERMOCOUPLE CONTACTS

22 AWG [0.3mm<sup>2</sup>]



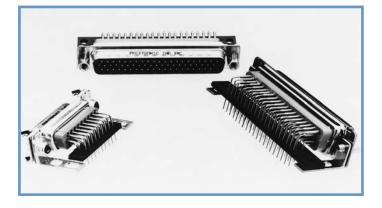
ТҮРЕ	MATERIAL	MALE PART NUMBER	FEMALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]
к	CHROMEL (+)	MC8022DCH	FC8022DCH	WHITE	<u>22 / 24 / 26</u> [ 0.3 / 0.25 / 0.12]
ĸ	ALUMEL (-)	MC8022DAL	FC8022DAL	GREEN	<u>22 / 24 / 26</u> [ 0.3 / 0.25 / 0.12]
т	COPPER (+)	MC8022DCU	FC8022DCU	RED	<u>22 / 24 / 26</u> [ 0.3 / 0.25 / 0.12]
I	CONSTANTAN (-)	MC8022DCO	FC8022DCO	YELLOW	<u>22 / 24 / 26</u> [ 0.3 / 0.25 / 0.12]
Е	CHROMEL (+)	MC8022DCH	FC8022DCH	WHITE	<u>22 / 24 / 26</u> [ 0.3 / 0.25 / 0.12]
-	CONSTANTAN (-)	MC8022DCO	FC8022DCO	YELLOW	<u>22 / 24 / 26</u> [ 0.3 / 0.25 / 0.12]

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For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

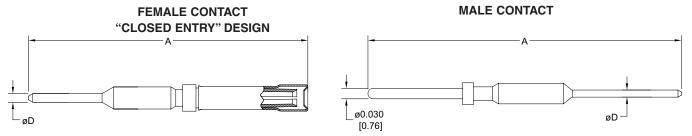
See page 54 for Crimp Tool information.



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### STRAIGHT PRINTED BOARD MOUNT CONTACTS



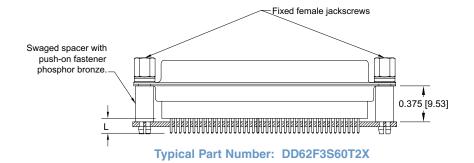
Straight printed board mount contacts are supplied in connector.

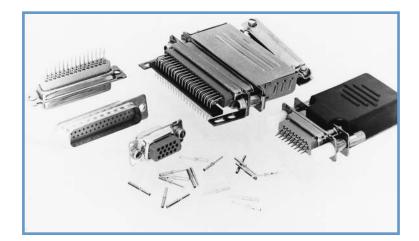
CODE NUMBER	L	ØD	А
3	<u>0.150</u>	<u>0.020</u>	<u>0.725</u>
	[3.81]	[0.51]	[18.42]
32	<u>0.300</u>	<u>0.020</u>	<u>0.865</u>
	[7.62]	[0.51]	[21.97]

For straight printed board mount contacts specify code no. in step 4 of ordering information.

CODE NUMBER	L	ØD	A
3	<u>0.150</u>	<u>0.020</u>	<u>0.737</u>
	[3.81]	[0.51]	[18.72]
32	<u>0.300</u>	<u>0.020</u>	<u>0.877</u>
	[7.62]	[0.51]	[22.28]

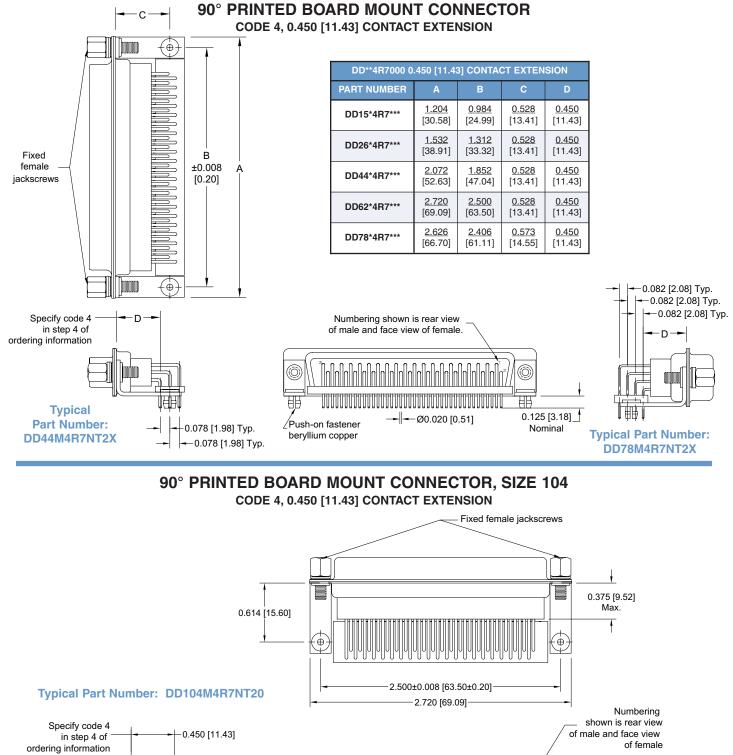
Material – Phosphor bronze or brass. Plating – Gold flash over nickel.





# **REMOVABLE CONTACT, HIGH DENSITY** SUBMINIATURE-D CONNECTORS

FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS



ĦH

0.125 [3.17]

Nominal

Push-on fastener beryllium copper

開

- Ø0.020 [0.51]

0.082 [2.08]

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 51

Typ

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MILITARY QUALITY,

**Positronic Industries** 

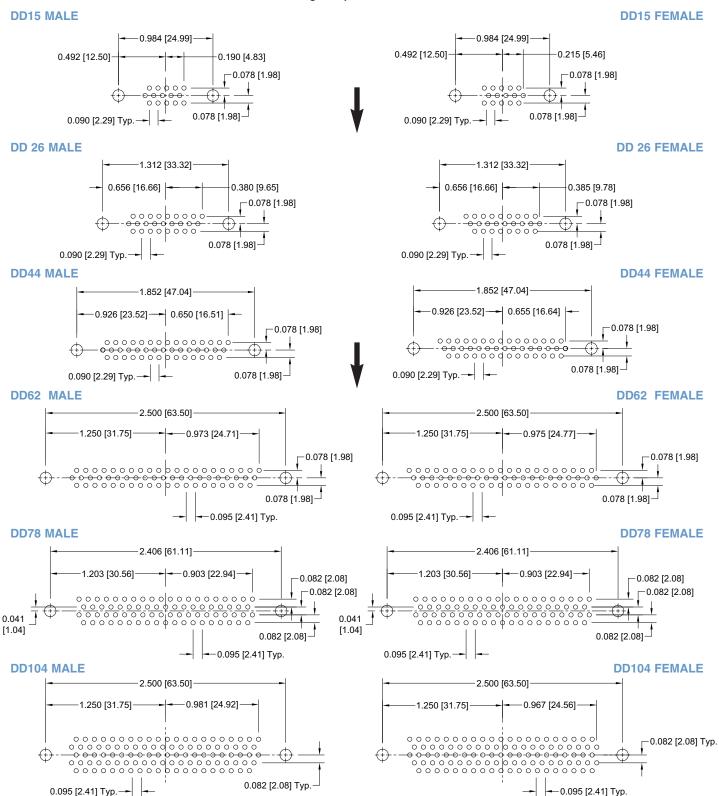
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

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#### 90° AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

Mount connector with mating face positioned to follow direction of arrows.



Suggest 0.035 [0.89] Ø hole for contact termination positions. Suggest 0.123  $\pm$ 0.003 [3.12  $\pm$ 0.08] Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 52

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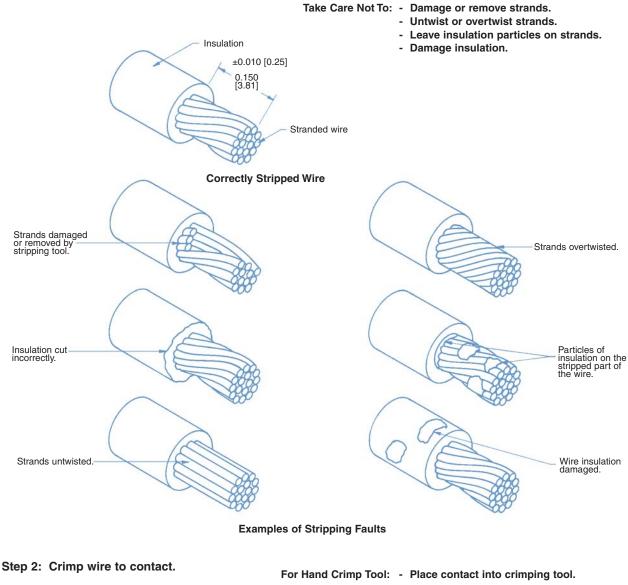
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FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

#### **CRIMPING INFORMATION FOR DD AND ODD SERIES CRIMP CONTACTS**

#### USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

#### Step 1: Strip wire to indicated length.



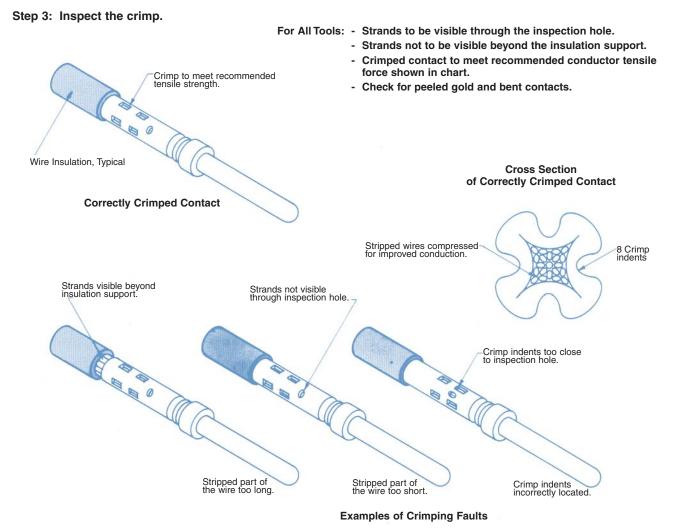
oomaon	For Hand Crimp Tool:	<ul> <li>Place contact into crimping tool.</li> </ul>
		<ul> <li>Insert wire into contact.</li> </ul>
		<ul> <li>Center contact by slowly closing the crimping tool until the crimp indenters make contact with the crimp barrel.</li> </ul>
		<ul> <li>Complete the cycle of the crimping tool in one smooth motion.</li> </ul>
		<ul> <li>Remove the crimped contact.</li> </ul>
	For Automatic Pneumatic Crimp Tool:	<ul> <li>Insert the wire into the contact, positioned in the crimp tool by the plastic carrier.</li> </ul>
		<ul> <li>Depress the activating device of the crimping tool to start the crimping cycle.</li> </ul>
		- Remove the crimped contact.

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FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

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### CRIMPING INFORMATION FOR DD AND ODD CRIMP CONTACTS



Positronic Recommended Conductor Tensile Strength					
WIRE SIZE	<u>22</u>	<u>_24</u>	<u>_26</u>	<u>_28</u>	<u>_30</u>
AWG/[mm²]	[0.3]	[0.25]	[0.12]	[0.08]	[0.05]
AXIAL LOAD	<u>_12</u>	<u>8</u>	<u>5</u>	<u>3</u>	<u>1.5</u>
POUNDS/[N]	[53]	[36]	[22]	[13]	[6.7]

Conductor tensile strength values are derived using silver-tin plated copper wires.

Values may change depending upon what type of wire is used.

### Positronic recommended tools for DD series contacts. For more information see contact crimp tools and accessories page. CRIMP TOOLS POSITIONERS POSITIONERS

		FUR MC6022D
9507 HAND CRIMP TOOL	9502-3	9502-4
9550-1 AUTOMATIC PNEUMATIC CRIMP TOOL	Supplied in reels	Supplied in reels



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#### AUTOMATIC CRIMP TOOL, PNEUMATICALLY ACTUATED Part No. 9550-1

This fast cycling automatic crimp tool produces an 8 indent crimp on wire sizes 20 AWG [0.5mm<sup>2</sup>] through 32 AWG [0.03mm<sup>2</sup>]. DD Series contacts must be ordered on reels.

To order, specify part number 9550-1. Foot control valve is supplied as a standard accessory.





(M22520/2-01) Part No. 9507

This miniature step adjustable hand crimping tool produces an 8 indent crimp configuration and will crimp wire sizes 20 AWG [0.5mm<sup>2</sup>] through 32 AWG [0.03mm<sup>2</sup>].

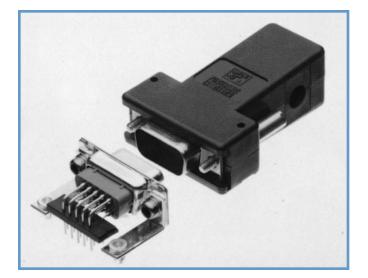
To crimp FC8022D contacts, order contact positioner 9502-3. To crimp MC8022D contacts, order contact positioner 9502-4. To crimp MC8020D and FC8020D contacts, consult Technical Sales for contact positioners. Each positioner is equipped with a data plate which gives the correct crimp-depth setting for each wire size, and must be used with 9507 tool frame for best results when crimping Densi-D Series contacts.



#### INSERTION/REMOVAL TOOL (M81969/1-04) Part No. 4811-2

One end of this tool is used to insert contacts into Densi-D Series connectors. The other end is used to extract contacts. This is accomplished by sliding the extraction tip down the wire into the connector until it bottoms against the contact. A slight rotation while pushing will release the contacts, which are then extracted by simultaneously pulling on the wire.





DD SERIES

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#### MILITARY QUALITY, REMOVABLE CONTACT, HIGH DENSITY SUBMINIATURE-D CONNECTORS

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#### **ORDERING INFORMATION - CODE NUMBERING SYSTEM** Specify Complete Connector By Selecting An Option From Step 1 Through 8 STEP 2 3 4 6 7 8 1 g DD 62 F **R7 T**6 S **EXAMPLE STEP 9 - SPECIAL OPTIONS STEP 1 - BASIC SERIES** CONTACT TECHNICAL SALES **DD** Series FOR ORDERING DETAILS OF THE FOLLOWING: **STEP 2 - CONNECTOR VARIANTS** Other Special Requirements. 15, 26, 44, 62, 78, 104 Straight and Right Angle Thermocouple PCB mount contacts **STEP 3 - CONNECTOR GENDER STEP 8 - SHELL OPTIONS** M - Male F - Female 0 - Zinc Plated with Dichromate Seal. S - Stainless Steel. X - Tin Plated. **STEP 4 - CONTACT TERMINATION TYPE** Z - Tin Plated and Dimpled (male connectors only). C - Cadmium with Dichromate Seal. 0 - Ordered Without Contacts. - Crimp, 22 AWG-30 AWG [0.3mm<sup>2</sup>-0.05mm<sup>2</sup>]. 1 - Solder cup, 22 AWG-30 AWG [0.3mm<sup>2</sup>-0.05mm<sup>2</sup>]. 2 **\*STEP 7 -LOCKING AND POLARIZING** - Solder, Straight Printed Board Mount with 0.150 [3.81] 3 **SYSTEMS** Tail Length. Solder, Straight Printed Board Mount with 0.300 [7.62] 32 0 - None. Tail Length. V3 - Lock Tab, connector front panel mounted. Solder, 90° Printed Board Mount with 0.450 [11.43] 4 V5 - Lock Tab, connector rear panel mounted. Contact Extension. VL - Lock Lever, used with Hoods only. T - Fixed Female Jackscrews. T2 - Fixed Female Jackscrews. **\*STEP 5 - MOUNTING STYLE** T6 - Fixed Male and Female Polarized Jackscrews. E - Rotating Male Jackscrews. 0 - Mounting Hole, 0.120 [3.05] Ø. E2 - Rotating Male Screw Locks. 02 - Mounting Hole, 0.154 [3.91] Ø. B3 - Bracket, Mounting, 90° Metal with Cross Bar. B8 - Bracket, Mounting, 90° Plastic with Cross Bar. E3 - Rotating Male wtih internal hex for 3/32 hex drives E6 - Rotating Male and Female Polarized Jackscrews. F - Float Mounts, Universal. Threaded Post, Brass, 0.375 [9.53] Length. Р P2 - Threaded Post, Nylon, 0.375 [9.53] Length. **\*STEP 6 - HOODS AND PUSH-ON FASTENERS** R2 - Bracket, Mounting, 90° Metal, Swaged to Connector with 4-40 0 Thread Fixed Female Jackscrews with Cross Bar. - None. - Hood, Top Opening, Plastic. J R6 - Bracket, Mounting, 90° Metal, Swaged to Connector with - Hood, Side Opening, Plastic. 1 0.120 [3.05] Ø Mounting Hole with Cross Bar. R7 - Bracket, Mounting, 90° Metal, Swaged to Connector with 4-40 Υ - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 78 and 104 only. Threads with Cross Bar. Y6 - Hood, Top Opening, Plastic with Rotating Male and R8 - Bracket, Mounting, 90° Metal, Swaged to Connector with 4-40 Female Polarized Jackscrews. Available in size 78 and Locknut with Cross Bar. 104 only. S - Swaged Spacer, 4-40 Threads, 0.375 [9.53] Length. Z - Hood, Top or Side Opening, Robust and Extended S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length. Height, Composite and Plastic with Rotating Male S5 - Swaged Locknut, 4-40 Threads. Jackscrews. Available in size 15, 26, 44, 62, and 78 only. - Swaged Spacer with Push-on Fasteners, 4-40 Threads, 0.375 S6 H - Hood, Top Opening, Metal. Available in size 26, 44, 62, [9.53] Length. and 78 only. S7 -Swaged Spacer with Push-on Fastener for use with Ferrite - Hood, EMI/RFI, Metal. G Inductor, 4-40 Threads, 0.515 [13.08] Length. - Hood, Top or Side Opening, Plastic. Available in size 15, W 26, and 44 only. FOR DETAILS Ν - Push-on Fastener, for 90° Mounting Brackets. \*\*F - Ferrite Inductor **Contact Technical** \*For additional information on accessories listed in steps

5, 6 and 7, see Accessory Catalog.

\*\*Ferrite inductor is available on contact type 32 only.

