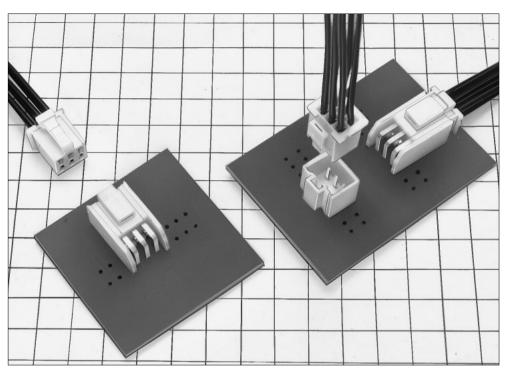
3.5mm Pitch Miniature Double Row Connector for Secondary Power (Product Compliant to UL/CSA Standard) MDF6 Series



■Features

1. Pitch 3.5mm Miniature Type

This is a space saving miniature connector where the adjacent contact pitch is set to 3.5mm and the opposite length is set to 5mm double-row alignment.

2. Current Capacity Secures 7A

Despite miniature power connector, the current capacity 7A is secured using the AWG No.16 cable.

3. Box Type Header

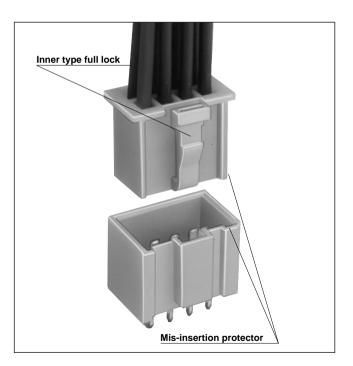
The box type header secures scoop-proof insertion, and perfectly prevents mis-insertion.

4. Inner Type Full Lock Adopted

Adopting the inner type full lock which the locking area is not exposed to the outside, the connector can be engaged under the high reliable and stable conditions.

■Applications

Secondary power units for various equipment



■Product Specifications

Rating	Current rating (Note1) Voltage rating		Cable Size	AWG#16 : 7A AWG#18 : 6A AWG#20 : 5A AWG#22 : 4A 300V AC	Operating N Storage Te	Temperature Range Moisture Range emperature Range oisture Range	-30 to +85°C ^(Note2) 40 to 80% -10 to +60°C ^(Note3) 40 to 70% ^(Note3)	
							the Chandard File No.	
	Stand	ard Value	e Applicant to the UL CS	A Safety Standard		UL :E52	ety Standard File No.	
	Current			AWG#16 to #18	: 6A	CSA :LR9		
Rating	Current r	aung	Cable Size	AWG#20 to #22	: 4A			
	Voltage r	ating		30V AC				
						1		
Item	l	Specification		Condition				
1. Insulation R	esistance	1000M ohms min		500V DC				
2. Withstandin	g voltage	No flashover or insulation breakdown.		1500V AC/1 m	ninute			
3. Contact Res	sistance	30m ohms max		100mA				
4. Single Insertor/Ex	traction Force	0.4N(40gf) min., 4.9N(500gf) max.		Measured at the steel pin with $1.52 \times 0.76 \pm 0.002$ mm				
5. Vibration		No electrical discontinuity of 1µs or more		Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.				
6. Humidity (Steady state)		Contact resistance: 30m ohms max.Insulation resistance: 500M ohms min.		96 hours at temperature of 40°C and humidity of 90% to 95%				
		Contact resistance: 30m ohms max:Insulation resistance: 1000M ohms min.		(-55℃: 30 minutes → 5 to 35℃: 10 minutes				
7. Temperature Cycle				້ 85°C: 30 minutes → 5 to 35°C: 10 minutes) 5 cycles				
8. Durability (Mating/un-mating)		Contact resistance: 30m ohms		30 cycles				
9. Resistance to Soldering heat					Flow: 250℃ for 10 seconds			
		at No deformation of components affecting performance.		Manual soldering: 300°C for 3 seconds				

Note 1: The rated current will be changed according to applicable cable sizes. The header rating only is 7A.

Note 2: Includes temperature rise caused by current flow.

Note 3: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

■Material

Product	Part	Material	Treatment	Remarks	
Crimping Socket	Insulator	Polyamide resin White (Natural)		UL94V-0	
Crimping Contact for Socket Contact		Phosphor copper	Tin plated		
Pin Header	Insulator	Polyamide resin	White (Natural)	UL94V-0	
Fill Header	Contact	Brass	Tin plated		

■Ordering Information

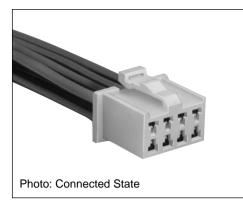
●Connector

<u>MDF6</u> - <u>*</u>	DS - <u>3.5</u> C
0 0	8 4 5
Series Name : MDF 6	Contact Pitch : 3.5mm
2 Number of Contacts : 4 to 20	Contact type
Onnector Type	C : Crimping socket
DS : Double row socket	DSA: Straight dip
DP : Double row pin header	DS : Right angle dip

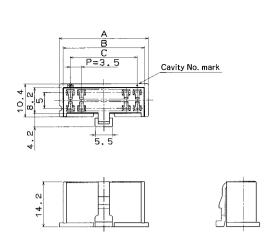
Contact

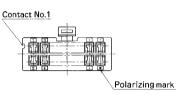
MDF6 - 1618 - SCF			
	0 0		
Applicable Cable Size	Packaging Type		
1618 : AWG#16 to #18	SCF: Socket Contact, Reel		
2022 : AWG#20 to #22	SC : Socket Contact, Bag		

■Double Row Socket



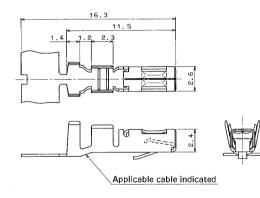
				U	nit: mm
Part Number	CL No.	Number of Contacts	Α	В	С
MDF6- 4DS-3.5C	547-0074-1	4	10.5	8.1	3.5
MDF6- 6DS-3.5C	547-0075-4	6	14.0	11.6	7.0
MDF6- 8DS-3.5C	547-0076-7	8	17.5	15.1	10.5
MDF6-10DS-3.5C	547-0077-0	10	21.0	18.6	14.0
MDF6-12DS-3.5C	547-0078-2	12	24.5	22.1	17.5
MDF6-14DS-3.5C	547-0079-5	14	28.0	25.6	21.0
MDF6-16DS-3.5C	547-0080-4	16	31.5	29.1	24.5
MDF6-18DS-3.5C	547-0081-7	18	35.0	32.6	28.0
MDF6-20DS-3.5C	547-0082-0	20	38.5	36.1	31.5





Note: A packaging quantity is delivered by the bag unit (100 pcs.). If needed, please order the products per bag.

■Socket Crimping contact



•Applicable Cable (Tin plating Annealed Copper Wire)

Conductor Size (Wire construction)	Jacket Diameter
AWG #16 (26cores/0.254mm)	
AWG #18 (34cores/0.18 mm)	<i>φ</i> 2.5 to <i>φ</i> 2.0mm
AWG #20 (21cores/0.18 mm)	
AWG #22 (17cores/0.16 mm)	<i>φ</i> 1.9 to <i>φ</i> 1.5mm

Note: If other cables are used instead of the applicable cable, please contact Hirose sales department.

•Recommended Cable

UL1061, UL1007

Strip Length

2.7 to 4.4mm

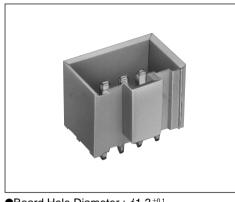
Part Number	CL No.	Applicable Cable		Packaging Type	Quantity	
Fait Nulliber		AWG Size	Jacket Diameter	r donaging rypo	Quantity	
MDF6-1618SCF	547-0070-0		2.5 to 2.0	Reel	5000	
MDF6-1618SC	547-0071-3	#16 to #18		Bag	100	
MDF6-2022SCF	547-0072-6	"	1.9 to 1.5	Reel	5000	
MDF6-2022SC	547-0073-9	#20 to #22		Bag	100	

● Applicable Crimping Tool

Туре	Part Number	CL No.	Applicable Contact
Main press unit	CM105	901-0005-4	
Applicator	AP105-MDF6-1618S	901-4512-4	MDF6-1618SCF
Applicator	AP105-MDF6-2022S	901-4513-7	MDF6-2022SCF
Manual Crimping Tool	MDF6-TA1618HC	550-0203-5	MDF6-1618SC
Manual Crimping Tool	MDF6-TA2022HC	550-0204-8	MDF6-2022SC
Extraction Tool	DF-C-PO(A)	550-0170-8	MDF6-***SC(F)

Note: If any trouble has occurred due to other tools, which are not designated by Hirose, Hirose won't guarantee any products.

■Double Row Pin Header: Straight Type



•Board Hole Diameter : $\phi 1.3^{+0.1}_{0}$

Part Number

MDF6- 4DP-3.5DSA

MDF6- 6DP-3.5DSA

MDF6- 8DP-3.5DSA

MDF6-10DP-3.5DSA

MDF6-12DP-3.5DSA

MDF6-14DP-3.5DSA

MDF6-16DP-3.5DSA

MDF6-18DP-3.5DSA

MDF6-20DP-3.5DSA

●Applicable Board Thickness : 1.6±0.2

CL No.

547-0083-2

547-0084-5

547-0085-8

547-0086-0

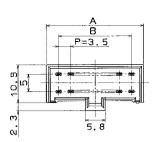
547-0087-3

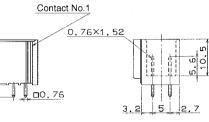
547-0088-6

547-0089-9

547-0090-8

547-0091-0





Cavity No. mark

Unit: mm

В 3.5

7

10.5

17.5

24.5

28

31.5

14

21

А

10.5

17.5

24.5

31.5

38.5

14

21

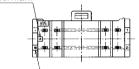
28

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5.8

Contact No.1 0,76×1,52

Contact No. mark

<u>.</u>.3.5

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20

Note1: A packaging quantity is delivered by the bag unit (100 pcs.). If needed,

Number of Contacts

4

6

8

10

12

14

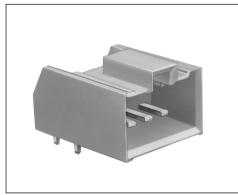
16

18

20

please order the products per bag.

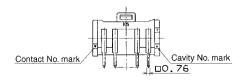
Double Row Pin Header: Right Angle Type



●Board Hole Diameter : ϕ 1.3^{+0.1}₀

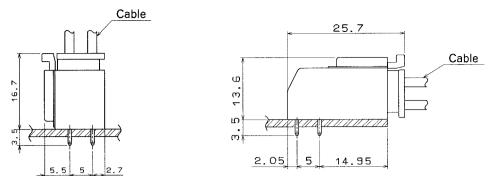
●Applicable Board Thickness : 1.6±0.2

			0	nit: mm
Part Number	CL No.	Number of Contacts	А	В
MDF6- 4DP-3.5DS	547-0270-0	4	10.5	3.5
MDF6- 6DP-3.5DS	547-0271-2	6	14	7
MDF6- 8DP-3.5DS	547-0272-5	8	17.5	10.5
MDF6-10DP-3.5DS	547-0273-8	10	21	14



Note1: A packaging quantity is delivered by the bag unit (100 pcs.). If needed, please order the products per bag.

Application Pattern



Precautions

1. Recommended Soldering Condition	Flow: 250°C for 3 seconds		
	Manual soldering: 290°C for 2 seconds		
2. Cleaning Condition	Refer to the "Nylon Connector Use Hand book".		
3. Connection Condition	Refer to the "Nylon Connector Use Hand book".		
4. Cautions	The color phase of this product is slightly different from that of the formed product according to the manufacturing lot and future storage conditions, but the difference doesn't affect the		
	performance.		