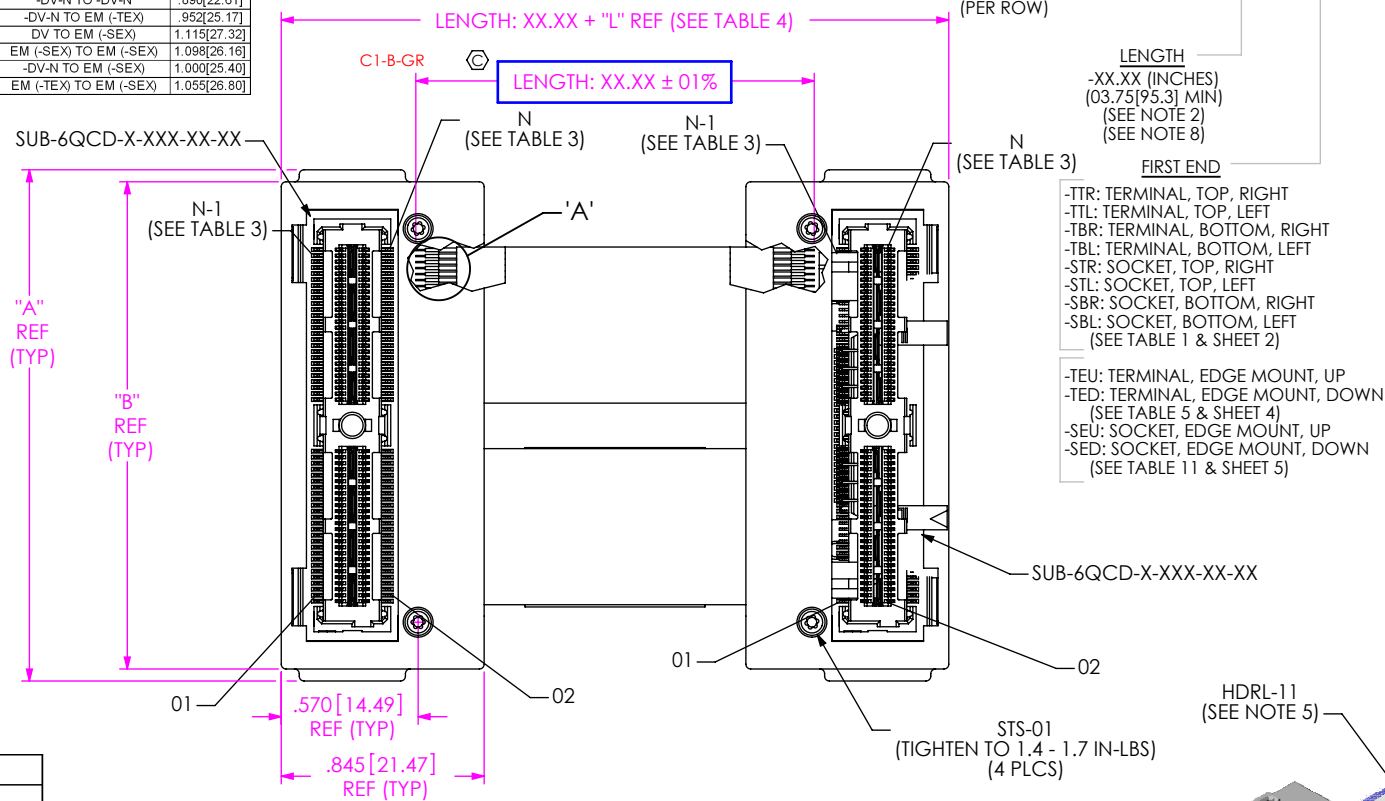


END TO END	"L"
DV TO DV	1.121[28.47]
DV TO EM (-TEX)	1.067[27.09]
EM (-TEX) TO EM (-TEX)	1.012[25.70]
-DV-N TO -DV-N	.890[22.61]
-DV-N TO EM (-TEX)	.952[25.17]
DV TO EM (-SEX)	1.115[27.32]
EM (-SEX) TO EM (-SEX)	1.098[26.16]
-DV-N TO EM (-SEX)	1.000[25.40]
EM (-TEX) TO EM (-SEX)	1.055[26.80]

FIG. 1
VERTICAL
(6QCD-052-XX.X-STR-STR-1 SHOWN)



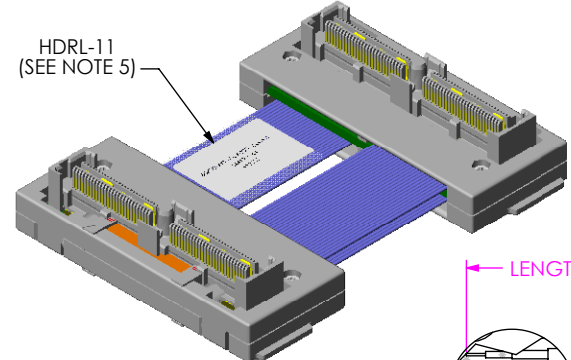
DO NOT SCALE FROM THIS PRINT

No. OF POSITIONS	N	N-1
-026	52	51
-052	104	103
-078	156	155
-104	208	207

- NOTES:
1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 2. SUB-TCF LENGTH IS EQUAL TO 6QCD LENGTH.
 3. ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 4. ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 300V.
 5. TOP SUB-TCF NOT SHOWN IN THIS VIEW FOR CLARITY; HDRL-11 TO BE CENTERED ON LOWER SUB-TCF AS SHOWN; HDRL-11 IS TO CONTAIN PART NUMBER, SHOP NUMBER, & DATE CODE.
 6. FOR SUB-ASSEMBLY AND FINISHED GOOD PACKAGING REQUIREMENTS, REFERENCE PACKAGING STANDARD CO-HD-WI-3033-M.
 7. PARTS TO BE PROCESSED PER SAMTEC ACCEPTABILITY REQUIREMENTS: HDR-PI-01 "CABLE ASSEMBLY WORKMANSHIP STANDARDS"
 8. CABLE LENGTHS LONGER THAN 40.00 INCHES ARE NOT SUPPORTED BY S.I. TEST DATA.

No. OF POSITIONS	"A"	"B"	QDP-XX-01	QDP-XX-02	QTY OF SUB-TCF	SUB-6QCD-X-XXX-XX-XX
-026	1.290 [32.77]	1.190 [30.23]	QDP-01-01	QDP-01-02	2	SUB-6QCD-X-026-XX-XX
-052	2.130 [54.10]	2.030 [51.56]	QDP-02-01	QDP-02-02	4	SUB-6QCD-X-052-XX-XX
-078	2.970 [75.44]	2.870 [72.90]	QDP-03-01	QDP-03-02	6	SUB-6QCD-X-078-XX-XX
-104	3.810 [96.77]	3.710 [94.23]	QDP-04-01	QDP-04-02	8	SUB-6QCD-X-104-XX-XX

THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING



END	* "C"
-TXX	.444[11.28]
-SXX	.472[11.99]

* -DV END OPTIONS ONLY

TOLERANCES DO NOT APPLY TO REFERENCE DIMENSIONS, UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:
DECIMALS .XX: ±.01[.3]
.XXX: ±.005[.13]
.XXXX: ±.0020[.051]

ANGLES 2°

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.8

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DESCRIPTION:
.635mm HIGH-SPEED COAX CABLE ASSEMBLY

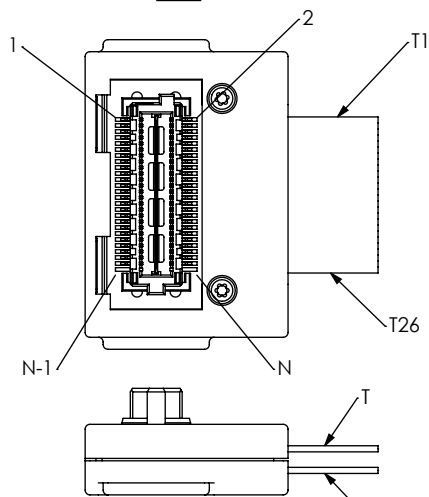
DWG. NO.
6QCD-XXX-XX.XX-XXX-XXX-X-X

BY: D. FRALEY 03/14/2006 SHEET 1 OF 7



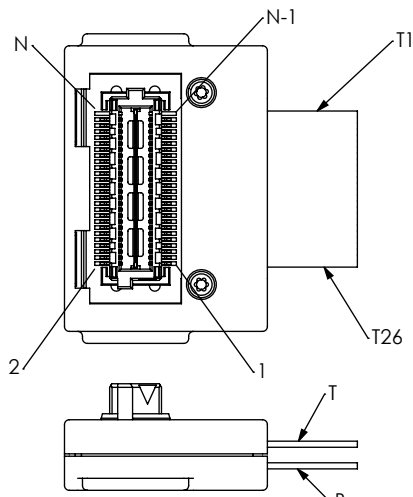
520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code: 53322

-TR



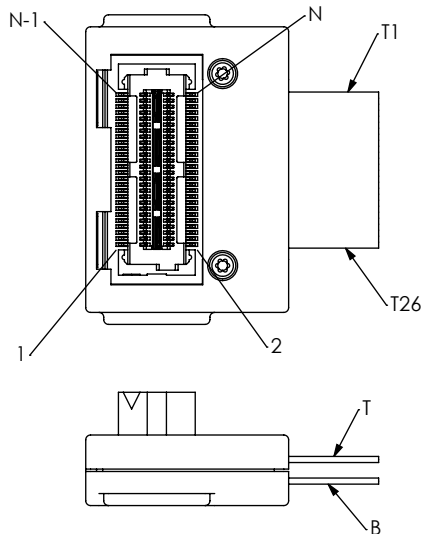
WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B1
2	1	2	B1
3	1	N-1	B1
4	1	N	B1

-TL



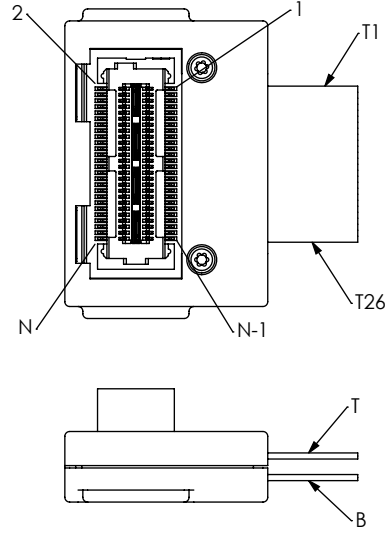
WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T26
2	1	2	T26
3	1	N-1	T26
4	1	N	T26

-STR

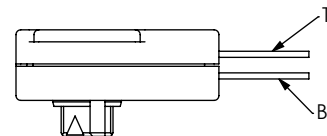


WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B26
2	1	2	B26
3	1	N-1	B26
4	1	N	B26

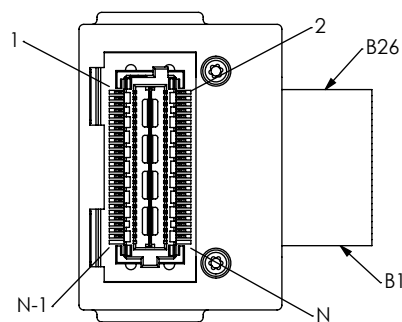
-STL



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T1
2	1	2	T1
3	1	N-1	T1
4	1	N	T1

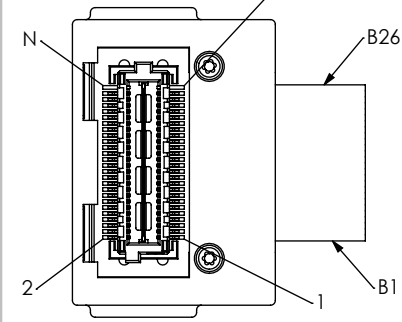


-TBR

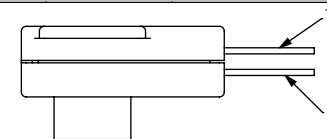


WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T26
2	1	2	T26
3	1	N-1	T26
4	1	N	T26

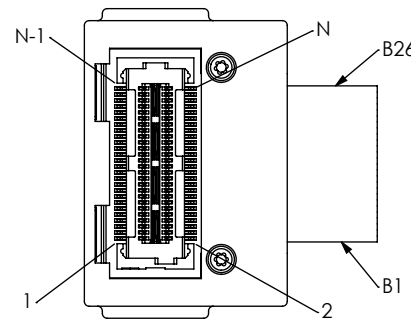
-TBL



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B1
2	1	2	B1
3	1	N-1	B1
4	1	N	B1

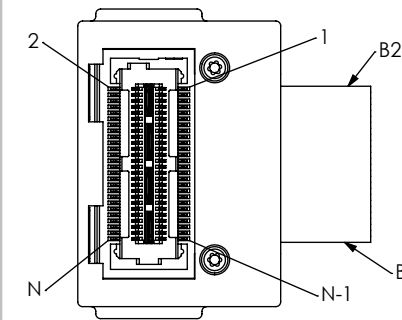


-SBR



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T1
2	1	2	T1
3	1	N-1	T1
4	1	N	T1

-SBL



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B26
2	1	2	B26
3	1	N-1	B26
4	1	N	B26

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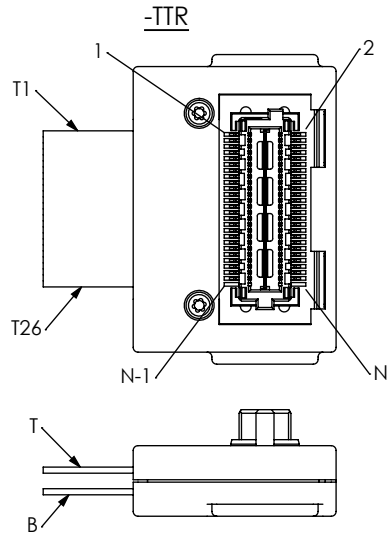


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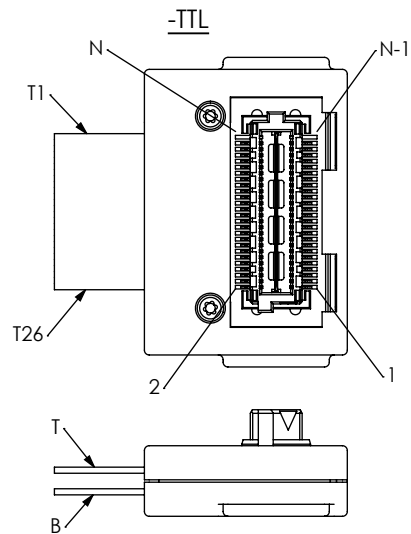
DESCRIPTION:
 .635mm HIGH-SPEED COAX CABLE ASSEMBLY

DWG. NO.
 6QCD-XXX-XX.XX-XXX-XXX-X-X

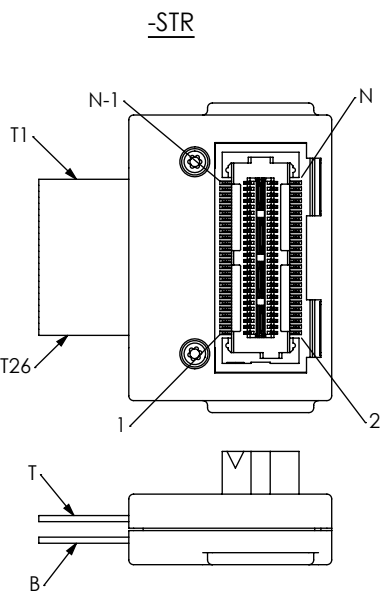
BY: D. FRALEY 03/14/2006 SHEET 2 OF 7



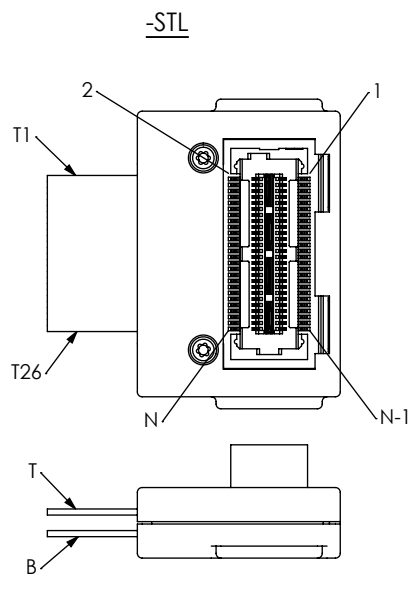
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



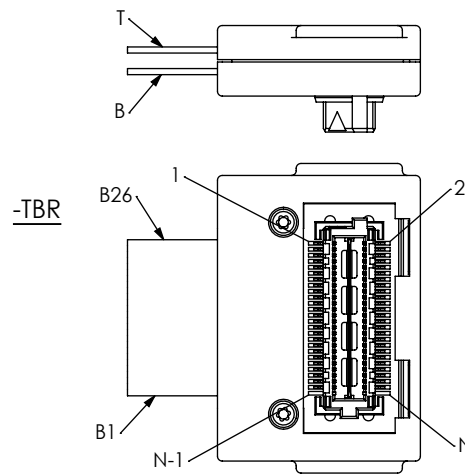
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



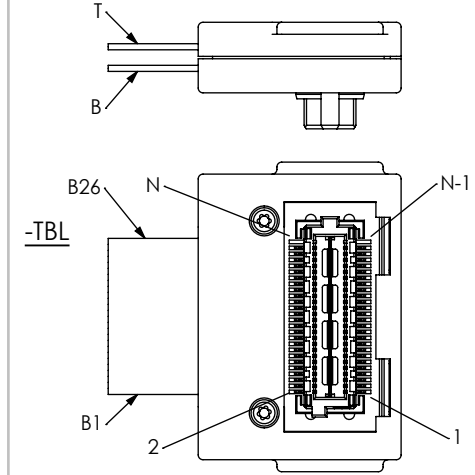
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



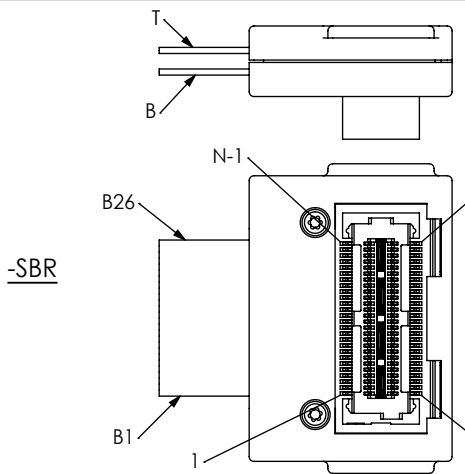
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



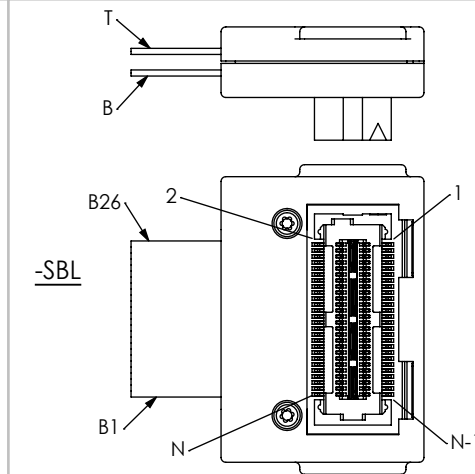
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N

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 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
 .635mm HIGH-SPEED COAX CABLE ASSEMBLY

DWG. NO.
 6QCD-XXX-XX.XX-XXX-XXX-X-X

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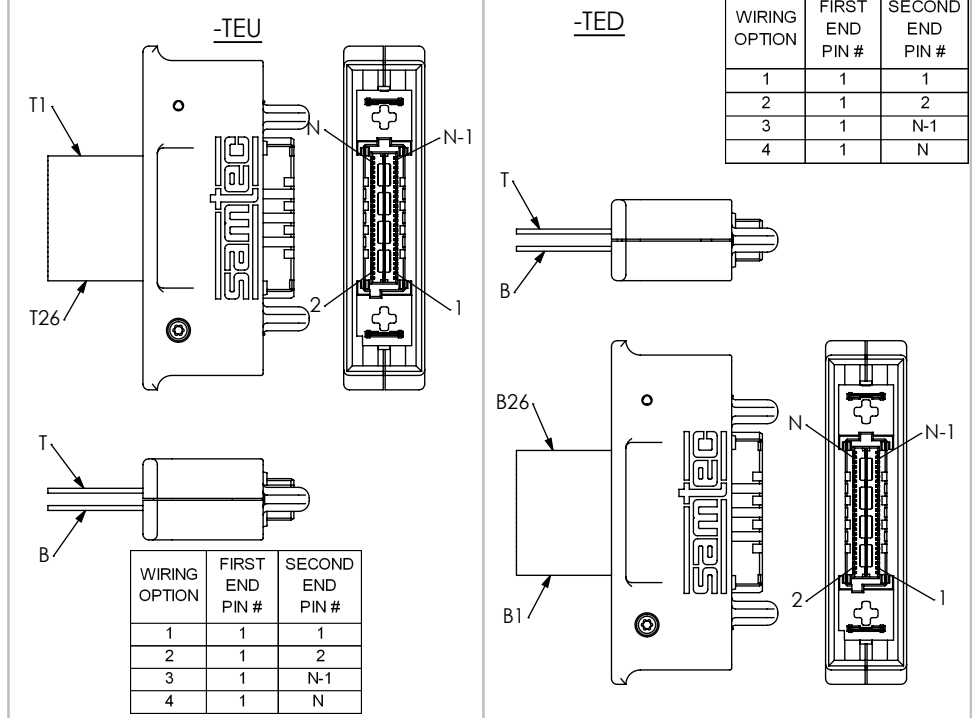
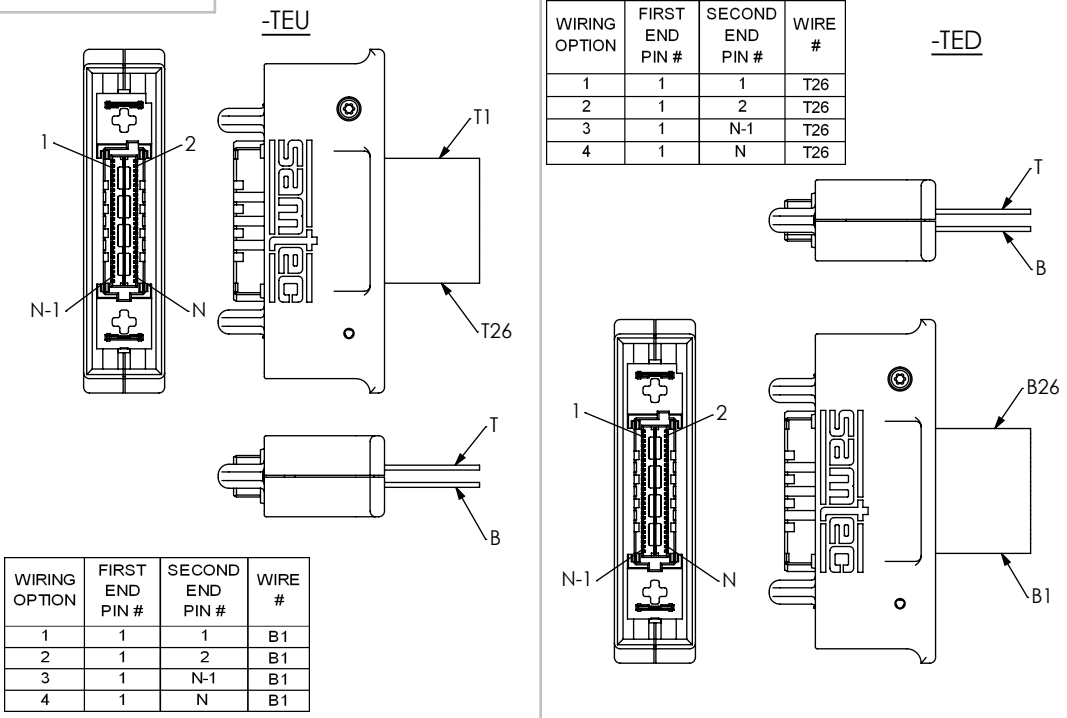
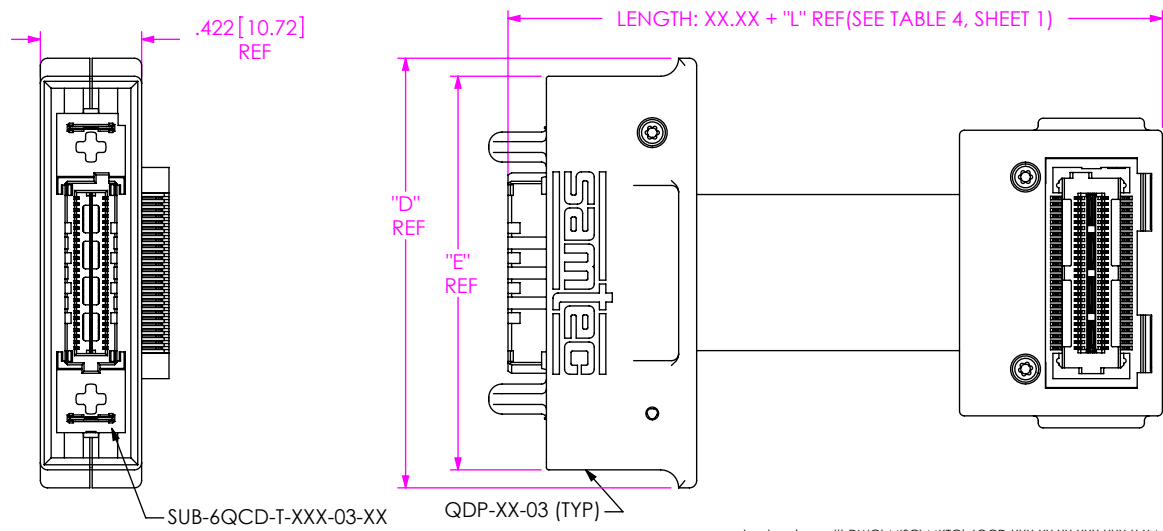


FIG. 2
EDGE MOUNT (NO CAPTIVE PANEL SCREWS)
(6QCD-026-XX.XX-TEU-STL-X SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

TABLE 5

No. OF POSITIONS	"D"	"E"	QDP-XX-03	SUB-6QCD-X-XXX-03-XX
-026	1.790 [45.47]	1.640 [41.66]	QDP-01-03	SUB-6QCD-X-026-03-XX
-052	2.630 [66.80]	2.480 [62.99]	QDP-02-03	SUB-6QCD-X-052-03-XX
-078	3.470 [88.14]	3.320 [84.33]	QDP-03-03	SUB-6QCD-X-078-03-XX
-104	4.310 [109.47]	4.160 [105.66]	QDP-04-03	SUB-6QCD-X-104-03-XX



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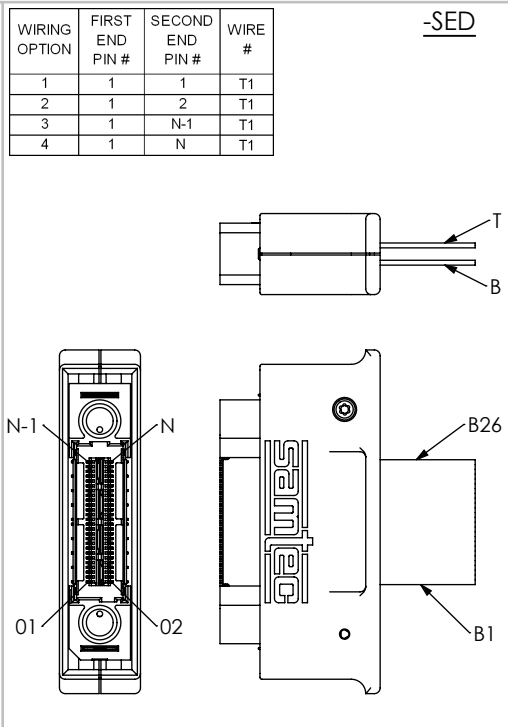
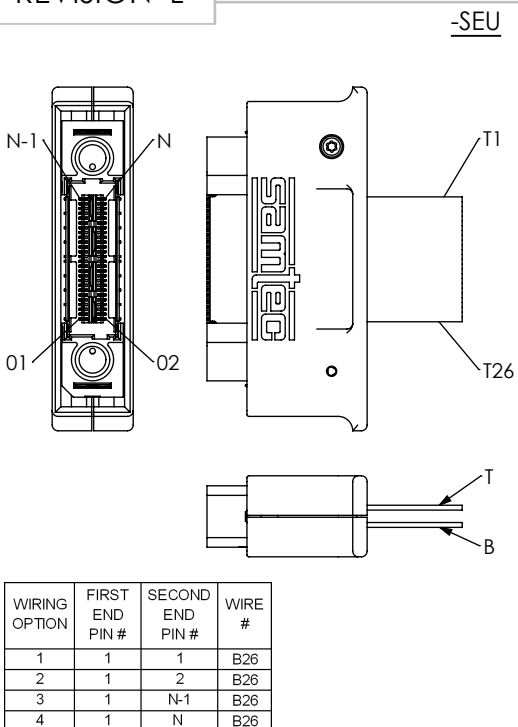
SHEET SCALE: 1:1

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.635mm HIGH-SPEED COAX CABLE ASSEMBLY

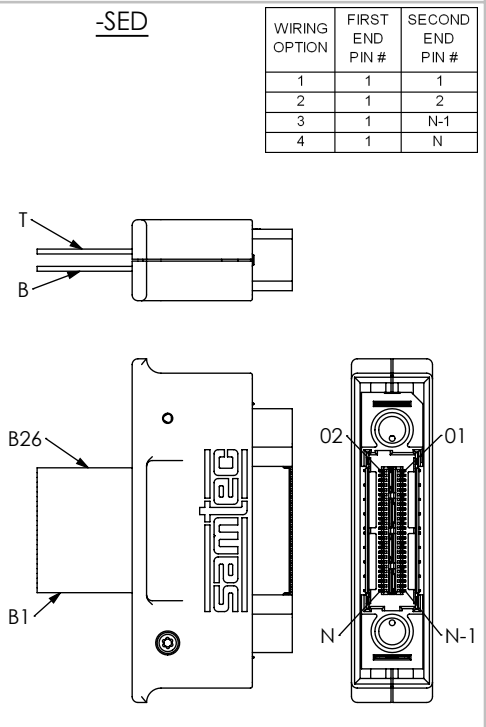
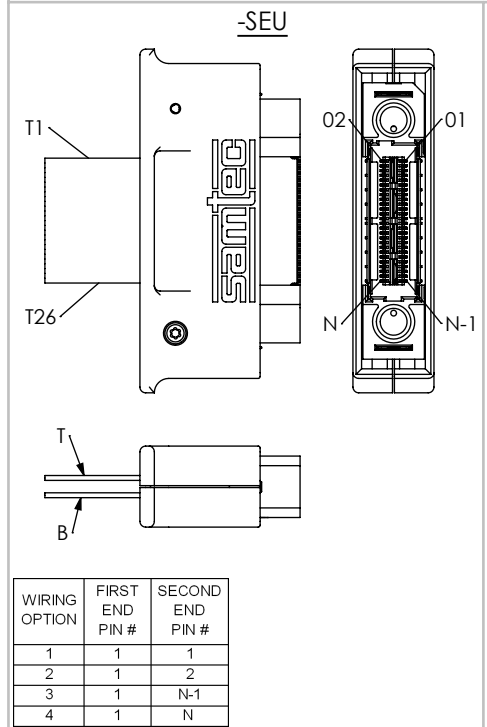
DWG. NO.
6QCD-XXX-XX.XX-XXX-XXX-X-X

BY: D. FRALEY 03/14/2006 SHEET 4 OF 7



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE #
1	1	1	B26
2	1	2	B26
3	1	N-1	B26
4	1	N	B26

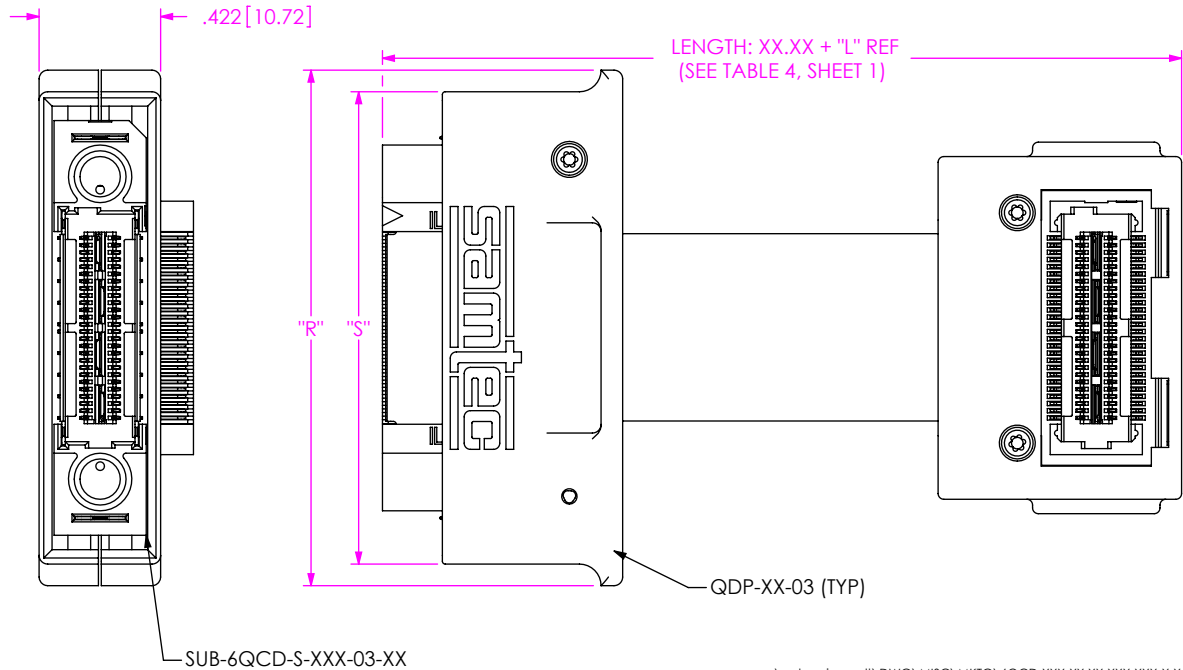
WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE #
1	1	1	T1
2	1	2	T1
3	1	N-1	T1
4	1	N	T1



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N

WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N

FIG. 2A
EDGE MOUNT (NO CAPTIVE PANEL SCREWS)
(6QCD-026-XX.XX-SED-STL-X SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



No. OF POSITIONS	"R"	"S"	QDP-XX-03	SUB-6QCD-X-XXX-03-XX
-026	1.790 [45.47]	1.640 [41.66]	QDP-01-03	SUB-6QCD-X-026-03-XX
-052	2.630 [66.80]	2.480 [62.99]	QDP-02-03	SUB-6QCD-X-052-03-XX
-078	3.470 [88.14]	3.320 [84.33]	QDP-03-03	SUB-6QCD-X-078-03-XX
-104	4.310 [109.47]	4.160 [105.66]	QDP-04-03	SUB-6QCD-X-104-03-XX

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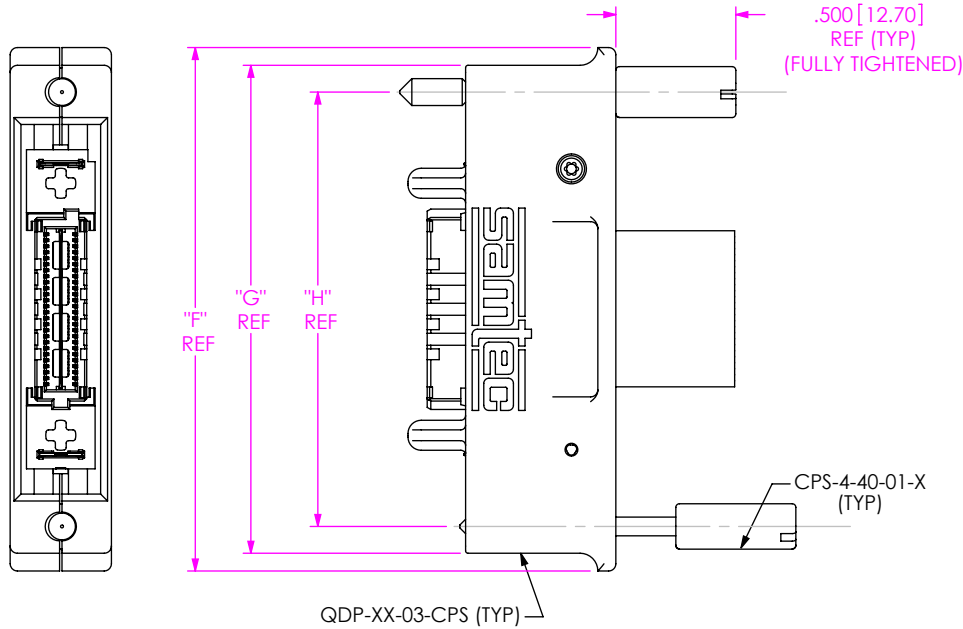
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e-Mail: info@SAMTEC.com code: 55322

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SHEET SCALE: 1:1

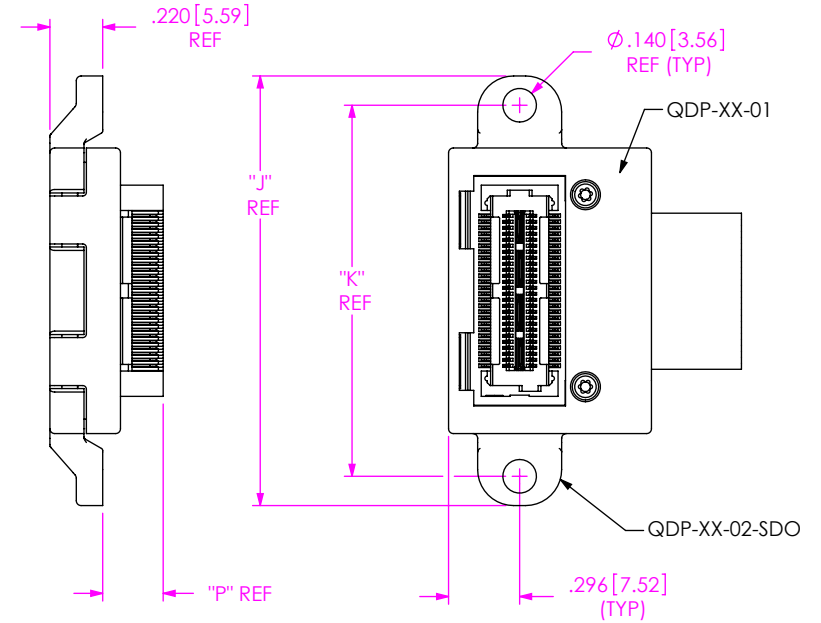
DESCRIPTION:
.635mm HIGH-SPEED COAX CABLE ASSEMBLY
DWG. NO.
6QCD-XXX-XX.XX-XXX-XXX-X-X
BY: D. FRALEY 03/14/2006 SHEET 5 OF 7

FIG. 3
EDGE MOUNT (WITH CAPTIVE PANEL SCREWS)
(6QCD-026-XX.XX-TEU-XXX-1-F SHOWN)
(SAME AS FIG. 2, UNLESS OTHERWISE STATED)



No. OF POSITIONS	"F"	"G"	"H"	QDP-XX-03-CPS
-026	2.181 [55.40]	2.033 [51.64]	1.8099 [45.97]	QDP-01-03-CPS
-052	3.021 [76.73]	2.873 [72.97]	2.6499 [67.31]	QDP-02-03-CPS
-078	3.861 [98.07]	3.713 [94.31]	3.4899 [88.64]	QDP-03-03-CPS
-104	4.701 [119.41]	4.553 [115.65]	4.3299 [109.98]	QDP-04-03-CPS

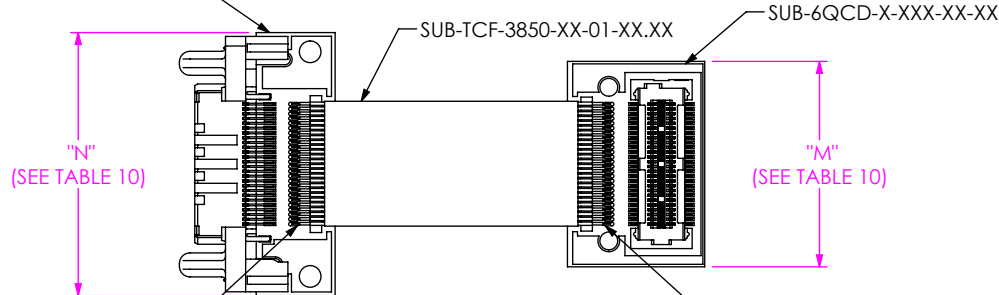
FIG. 4
DOUBLE VERTICAL (WITH SCREW DOWN OPTION)
(6QCD-026-XX.XX-STR-XXX-1-F SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



No. OF POSITIONS	"J"	"K"	QDP-XX-02-SDO
-026	1.790 [45.47]	1.546 [39.27]	QDP-01-02-SDO
-052	2.630 [66.80]	2.386 [60.60]	QDP-02-02-SDO
-078	3.470 [88.14]	3.226 [81.94]	QDP-03-02-SDO
-104	4.310 [109.47]	4.066 [103.28]	QDP-04-02-SDO

END	"P"
-TXX	0.224 [5.69]
-SXX	0.252 [6.40]

FIG. 5
(6QCD-026-XX.XX-TEU-3TL-X-N SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



No OF POSTITIONS	"M"	"N"
020	1.070[27.18]	1.370[34.80]
040	1.910[48.51]	2.210[56.13]
060	2.750[69.85]	3.050[77.47]
080	3.590[91.19]	3.890[98.81]

APPLY UV EPOXY TO ALL CABLE ENDS
(HEIGHT NOT TO EXCEED .050[1.27] ABOVE PCB SURFACE)

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DESCRIPTION:
.635mm HIGH-SPEED COAX CABLE ASSEMBLY

DWG. NO.
6QCD-XXX-XX.XX-XXX-XXX-X-X

TABLE 9

FIRST END OPTION	FIRST END SUB-6QCD- X-XXX-XX-01	WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE #	SECOND END OPTION (SUB-6QCD-X-XXX-XX-XX)													
						-TTR	-TTL	-TBR	-TBL	-STR	-STL	-SBR	-SBL	-TEU	-TED	-SEU	-SED		
-TTR	-T-XXX-01-01	1	1	1	B1	-T-XXX-02-02	N/A	N/A	N/A	-T-XXX-01-02	N/A	-S-XXX-01-01	-S-XXX-02-01	N/A	N/A	-T-XXX-03-02	-S-XXX-03-01	N/A	
		2	1	2	B1	-T-XXX-02-01	N/A	N/A	-T-XXX-01-01	N/A	-S-XXX-01-02	-S-XXX-02-02	N/A	N/A	N/A	-T-XXX-03-01	-S-XXX-03-02	N/A	
		3	1	N-1	B1	N/A	-T-XXX-01-01	-T-XXX-02-01	N/A	-S-XXX-02-02	N/A	N/A	-S-XXX-01-02	-T-XXX-03-01	N/A	N/A	N/A	-S-XXX-03-02	N/A
		4	1	N	B1	N/A	-T-XXX-01-02	-T-XXX-02-02	N/A	-S-XXX-02-01	N/A	N/A	-S-XXX-01-01	-T-XXX-03-02	N/A	N/A	N/A	-S-XXX-03-01	N/A
-TTL	-T-XXX-02-01	1	1	1	T26	N/A	-T-XXX-01-02	-T-XXX-02-02	N/A	-S-XXX-02-01	N/A	N/A	-S-XXX-01-01	-T-XXX-03-02	N/A	N/A	N/A	-S-XXX-03-01	N/A
		2	1	2	T26	N/A	-T-XXX-01-01	-T-XXX-02-01	N/A	-S-XXX-02-02	N/A	N/A	-S-XXX-01-02	-T-XXX-03-01	N/A	N/A	N/A	-S-XXX-03-02	N/A
		3	1	N-1	T26	-T-XXX-02-01	N/A	N/A	-T-XXX-01-01	N/A	-S-XXX-01-02	-S-XXX-02-02	N/A	N/A	-T-XXX-03-01	-S-XXX-03-02	N/A	N/A	N/A
		4	1	N	T26	-T-XXX-02-02	N/A	N/A	-T-XXX-01-02	N/A	-S-XXX-01-01	-S-XXX-02-01	N/A	N/A	-T-XXX-03-02	-S-XXX-03-01	N/A	N/A	N/A
-TBR	-T-XXX-01-01	1	1	1	T26	N/A	-T-XXX-01-02	-T-XXX-02-02	N/A	-S-XXX-02-01	N/A	N/A	-S-XXX-01-01	-T-XXX-03-02	N/A	N/A	N/A	-S-XXX-03-01	N/A
		2	1	2	T26	N/A	-T-XXX-01-01	-T-XXX-02-01	N/A	-S-XXX-02-02	N/A	N/A	-S-XXX-01-02	-T-XXX-03-01	N/A	N/A	N/A	-S-XXX-03-02	N/A
		3	1	N-1	T26	-T-XXX-02-01	N/A	N/A	-T-XXX-01-01	N/A	-S-XXX-01-02	-S-XXX-02-02	N/A	N/A	-T-XXX-03-01	-S-XXX-03-02	N/A	N/A	N/A
		4	1	N	T26	-T-XXX-02-02	N/A	N/A	-T-XXX-01-02	N/A	-S-XXX-01-01	-S-XXX-02-01	N/A	N/A	-T-XXX-03-02	-S-XXX-03-01	N/A	N/A	N/A
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-TEU	-T-XXX-03-01	1	1	1	B1	-T-XXX-02-02	N/A	N/A	-T-XXX-01-02	N/A	-S-XXX-01-01	-S-XXX-02-01	N/A	N/A	-T-XXX-03-02	-S-XXX-03-01	N/A	N/A	
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-TED	-T-XXX-03-01	1	1	1	T26	N/A	-T-XXX-01-02	-T-XXX-02-02	N/A	-S-XXX-02-01	N/A	N/A	-S-XXX-01-01	-T-XXX-03-02	N/A	N/A	N/A	-S-XXX-03-01	N/A
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-SEU	-S-XXX-03-01	1	1	1	B26	N/A	-T-XXX-01-01	-T-XXX-02-01	N/A	-S-XXX-02-02	N/A	N/A	-S-XXX-01-02	-T-XXX-03-01	N/A	N/A	N/A	-S-XXX-03-02	N/A
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		4	1	N	B26	-T-XXX-02-01	N/A	N/A	-T-XXX-01-01	N/A	-S-XXX-01-02	-S-XXX-02-02	N/A	N/A	-T-XXX-03-02	-S-XXX-03-01	N/A	N/A	N/A
-SED	-S-XXX-03-01	1	1	1	T1	-T-XXX-02-01	N/A	N/A	-T-XXX-01-01	N/A	-S-XXX-01-02	-S-XXX-02-02	N/A	N/A	-T-XXX-03-01	-S-XXX-03-02	N/A	N/A	
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 e-Mail: info@SAMTEC.com code: 55322

DO NOT SCALE DRAWING

 SHEET SCALE: 1:25:1

DESCRIPTION:
 .635mm HIGH-SPEED COAX CABLE ASSEMBLY
 DWG. NO.
 6QCD-XXX-XX.XX-XXX-XXX-X-X
 BY: D. FRALEY 03/14/2006 SHEET 7 OF 7