

2|3 NOTES: (1) HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0, COLOR: BLACK (2) PIN MATERIAL: PHOSPHOR-BRONZE 3) TO DETERMINE DIMENSIONS: N = NUMBER OF POSITIONS PER ROW. EXAMPLE: 10 POS., N x .100[2.54]=1.00[25.40] (4) 2LBS/0.9KG MIN. PIN RETENTION IN EITHER DIRECTION. (5) RETENTIVE LEG APPLICABLE TO TAIL LENGTH 120/3.05 ONLY. (4 PINS PER PART HAVE RETENTION) 5LB/2.3KG MAX INSERTION FORCE AND .25LB./1KG MIN RETENTION FORCE PER RETENTIVE PIN USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED HOLE PATTERN. RETENTIVE LOCATION AT THE DISCRETION OF THE MANUFACTURER. IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT Cross Reference CORE RANGE NUMBER, 1x2 OR 1x3 PARTS NOT REFERENCED. EXTENDED RANGE BERGSTIK PACKAGED IN POLY BAGS. BERGSTRIP PACKAGED PER REEL. 77311-101-XXLF 54101-G05XXLF (7.) POLARIZATION AND RETENTION NOT APPLICABLE TO BERGSTRIP. 77311-801-XXLF 54101-S05XXLF UNDERPLATING: 50µ"/1.27µm Ni. (9) FOR POLARIZATION SPECIFY POSITION NUMBER (i.e., A03=ROW A POS. 3) 77311-118-XXLF 54101-G08XXLF TO OMIT PIN. 77311-818-XXLF 54101-S08XXLF IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT NUMBER. (10) POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED, BUT FLATNESS AND CURVATURE MAY NOT BE HELD AS CLOSE AS 36 POSITION. (11) PIN TIPS ON TIN PLATED PRODUCT MAY HAVE BARE METAL ON TWO SIDS, BOTH ENDS. (12) PART NUMBERS WITH "LF" AT THE END ARE LEAD FREE. (13) THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008. 14. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE OR FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. (15) "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS. UNREFLING DIRECTION PC surface mat'l. code projection product family SEE NOTES 1 & 2 ISO 1302 V BERGSTIK Itr ecn no dr date title tolerances unless otherwise specified 85000 .XX±.01/.X±0.3 INCH/MM .100 UNSHROUDED HDR. linear .XXX±.005/.XX±0.13 S/R VERT. THRU HOLE 0°±2° |.XXXX±.0020/.XXX±0.051| scale 1:1 D.INGRAM 05/10/99 dwg no sheet 2 of 2 size H.SUNDY 07/15/99 engr VERTICAL HEADER REEL PACKAGING DIMENSIONS 54101 Αз H.SUNDY 07/15/99 chr type Product Customer Drawing appd H.SUNDY 07/15/99 sheet revision index sheet 2 4 5 l 1