

STEP-UP DC/DC CONVERTER with SHUTDOWN FUNCTION

NO.EA-255-110404

OUTLINE

The R1202x Series are CMOS-based PWM step-up DC/DC converter ICs with low supply current.

Each of these ICs consists of an NMOS FET, NPN transistor, an oscillator, a PWM comparator, a voltage reference unit, an error amplifier, a current limit circuit, an under voltage lockout circuit (UVLO), an over-voltage protection circuit (OVP), a soft-start circuit, a Maxduty limit circuit, and a thermal shutdown protection circuit. By simply using an inductor, a resistor, and capacitors as external components, a high-efficiency step-up DC/DC converter can be easily configured. At the standby mode, a rectifier transistor can separate the output from the input.

The R1202x Series include a thermal shut-down circuit and an under-voltage lockout circuit (UVLO) which separate the output from the input to shut down the current when the over heat caused when the output is connected to the Gnd is detected and also during the UVLO detection. As other protection functions, the R1202x Series contain a cycle by cycle current limit circuit that limits the Lx peak current, and an over-voltage protection circuit (OVP) that detects the output overvoltage.

The R1202x Series offer three versions: the R1202xxxxA/B versions, which are optimized for constant-voltage power supply and the R1202xxxxD version, which is optimized to drive serial white LEDs with constant current. While the R1202xxxxA version discharges the V_{OUT} output to 0V at the shutdown, the R1202xxxxB version doesn't. The brightness of the white LEDs can be adjusted quickly by applying a PWM signal (200Hz to 300kHz) to the CE pin.

The R1202x Series are available in DFN1616-6B and TSOT-23-6 packages.

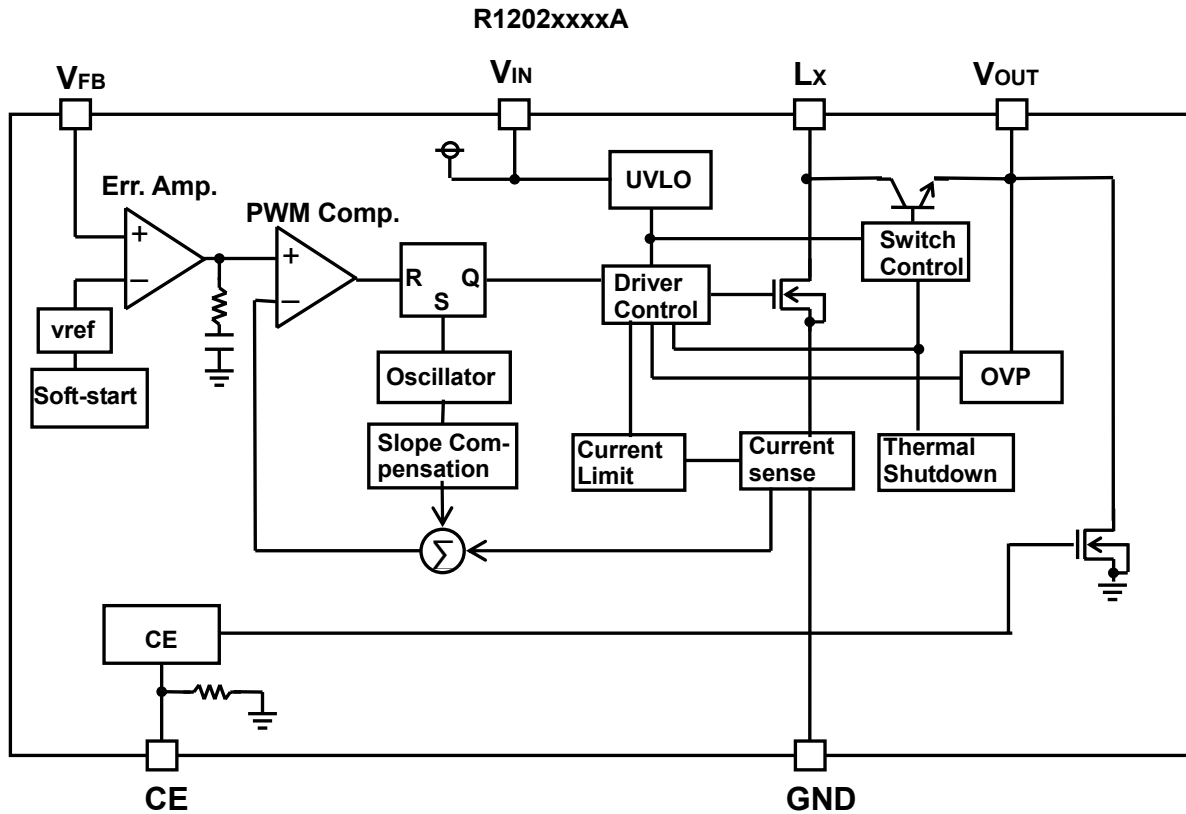
FEATURES

- Input Voltage Range 2.3V to 5.5V (R1202xxxxA/B)
1.8V to 5.5V (R1202xxxxD)
- Supply Current Typ. 800 μ A
- Standby Current Max. 5 μ A
- Feedback Voltage 1.0V \pm 15mV (R1202xxxxA/B)
0.2V \pm 10mV (R1202xxxxD)
- Oscillator Frequency Typ. 1.2MHz
- Maximum Duty Cycle Typ. 91%
- UVLO Function Typ.2.0V (Hys.Typ.0.2V) (R1202xxxxA/B)
Typ.1.6V (Hys.Typ.0.1V) (R1202xxxxD)
- Lx Current Limit Function Select from 350mA, 700mA
- Over Voltage Protection Select from 14V-23V (Refer the Selection Guide)
- LED dimming control for R1202xxxxD by external PWM signal (Frequency 200Hz to 300kHz)
- Thermal Protection Function Typ.150 $^{\circ}$ C(Hys.Typ.50 $^{\circ}$ C)
- Built-in Auto Discharge Function R1202xxxxA
- NMOS ON Resistance 1.35 Ω
- Packages DFN1616-6B, TSOT-23-6

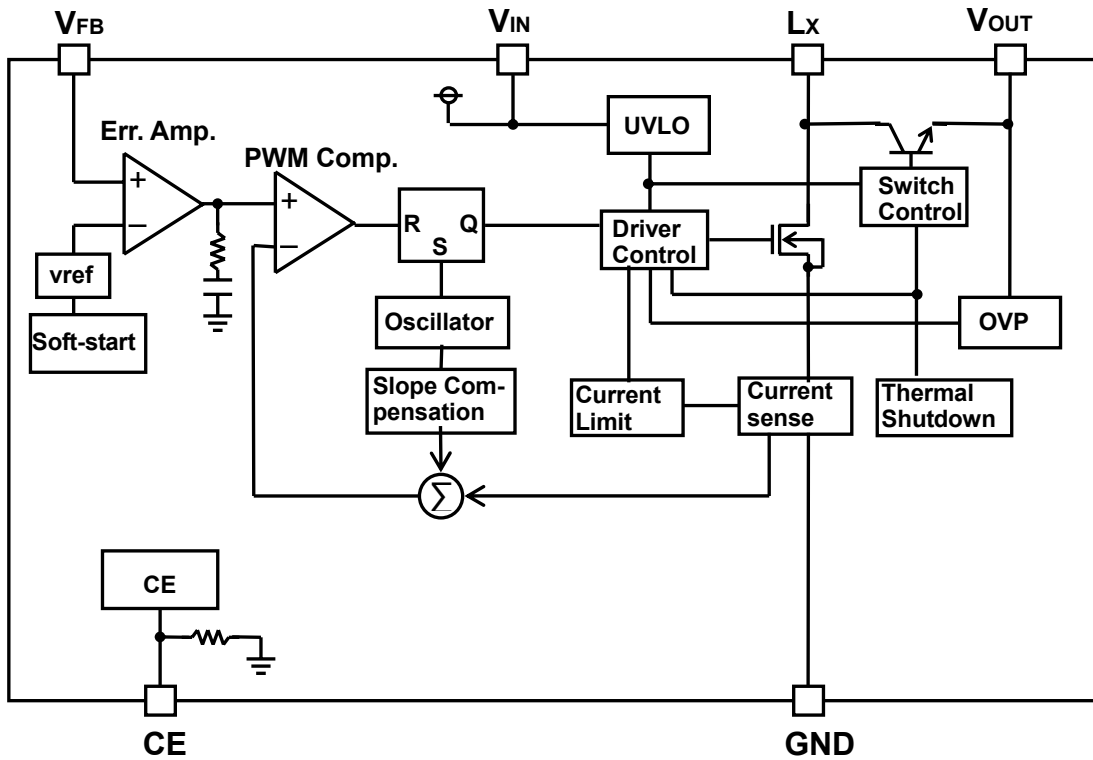
APPLICATION

- Constant Voltage Power Source for portable equipment
- OLED power supply for portable equipment
- White LED Backlight for portable equipment

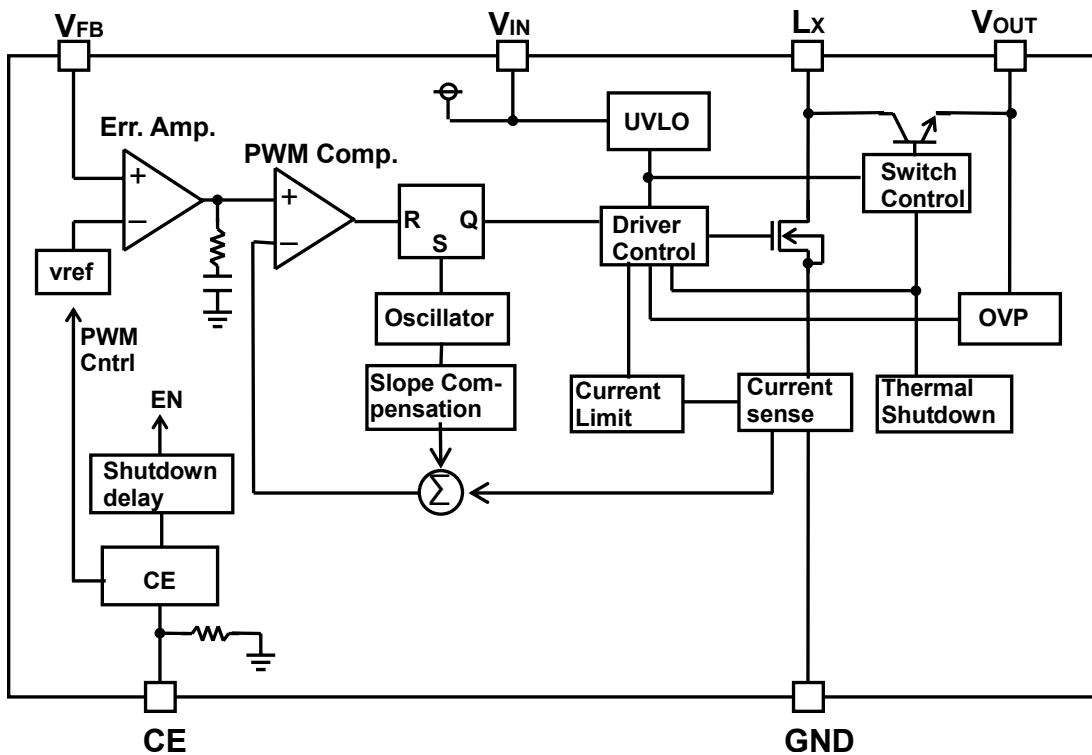
BLOCK DIAGRAMS



R1202xxxxB



R1202xxxxD



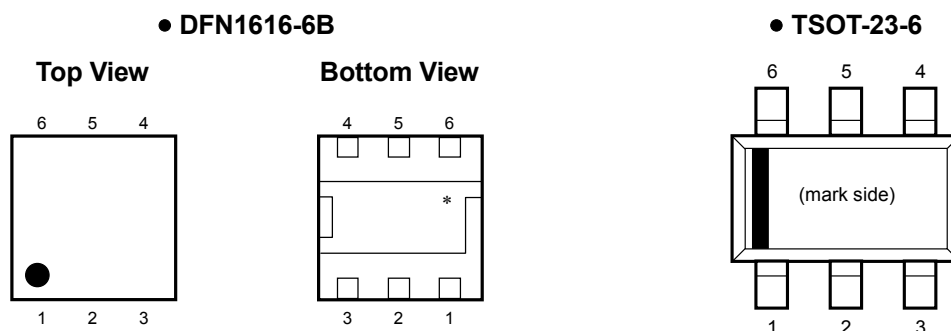
SELECTION GUIDE

The OVP threshold voltage, current limit, package and V_{F_{FB}}/Auto discharge are user-selectable options.

Product Name	Package	Quantity per Reel	Pb Free	Halogen Free												
R1202Lyz1*-TR	DFN1616-6B	5,000 pcs	Yes	Yes												
R1202Nyz3*-TR-FE	TSOT-23-6	3,000 pcs	Yes	Yes												
y : Designation of OVP threshold (3) 14V : R1202xxxxA/B/D (4) 17V : R1202xxxxA/B (5) 19V : R1202xxxxA/B (6) 21V : R1202xxxxA/B (7) 23V : R1202xxxxA/B/D																
z : Designation of current limit (1) 350mA (2) 700mA																
* : Designation of VFB, auto discharge function																
<table border="1"><thead><tr><th></th><th>VFB</th><th>Auto discharge</th></tr></thead><tbody><tr><td>A</td><td>1.0V</td><td>○</td></tr><tr><td>B</td><td>1.0V</td><td>×</td></tr><tr><td>D</td><td>0.2V</td><td>×</td></tr></tbody></table>						VFB	Auto discharge	A	1.0V	○	B	1.0V	×	D	0.2V	×
	VFB	Auto discharge														
A	1.0V	○														
B	1.0V	×														
D	0.2V	×														

Auto-discharge function quickly lowers the output voltage to 0V, when the chip enable signal is switched from the active mode to the standby mode, by releasing the electrical charge accumulated in the external capacitor.

PIN CONFIGURATIONS



PIN DESCRIPTIONS

• DFN1616-6B

Pin No	Symbol	Pin Description
1	CE	Chip Enable Pin ("H" Active)
2	V_{FB}	Feedback Pin
3	L_X	Switching Pin (Open Drain Output)
4	GND	Ground Pin
5	V_{IN}	Input Pin
6	V_{OUT}	Output Pin

*) The tab is substrate level (GND). The tab is better to be connected to the GND, but leaving it open is also acceptable.

• TSOT-23-6

Pin No	Symbol	Pin Description
1	CE	Chip Enable Pin ("H" Active)
2	V_{OUT}	Output Pin
3	V_{IN}	Input Pin
4	L_X	Switching Pin (Open Drain Output)
5	GND	Ground Pin
6	V_{FB}	Feedback Pin

ABSOLUTE MAXIMUM RATINGS

(GND=0V)

Symbol	Item	Rating	Unit
V _{IN}	V _{IN} Pin Voltage	-0.3 to 6.5	V
V _{CE}	CE Pin Voltage	-0.3 to 6.5	V
V _{FB}	V _{FB} Pin Voltage	-0.3 to 6.5	V
V _{OUT}	V _{OUT} Pin Voltage	-0.3 to 25	V
V _{LX}	L _x Pin Voltage	-0.3 to 25	V
I _{LX}	L _x Pin Current	1000	mA
P _D	Power Dissipation (DFN1616-6B)*	640	mW
	Power Dissipation (TSOT-23-6)*	460	
T _a	Operating Temperature Range	-40 to 85	°C
T _{stg}	Storage Temperature Range	-55 to 125	°C

*) For Power Dissipation, please refer to PACKAGE INFORMATION.

ABSOLUTE MAXIMUM RATINGS

Electronic and mechanical stress momentarily exceeded absolute maximum ratings may cause the permanent damages and may degrade the life time and safety for both device and system using the device in the field. The functional operation at or over these absolute maximum ratings is not assured.

RECOMMENDED OPERATING CONDITIONS (ELECTRICAL CHARACTERISTICS)

All of electronic equipment should be designed that the mounted semiconductor devices operate within the recommended operating conditions. The semiconductor devices cannot operate normally over the recommended operating conditions, even if when they are used over such conditions by momentary electronic noise or surge. And the semiconductor devices may receive serious damage when they continue to operate over the recommended operating conditions.

ELECTRICAL CHARACTERISTICS

• R1202x

(Ta=25°C)

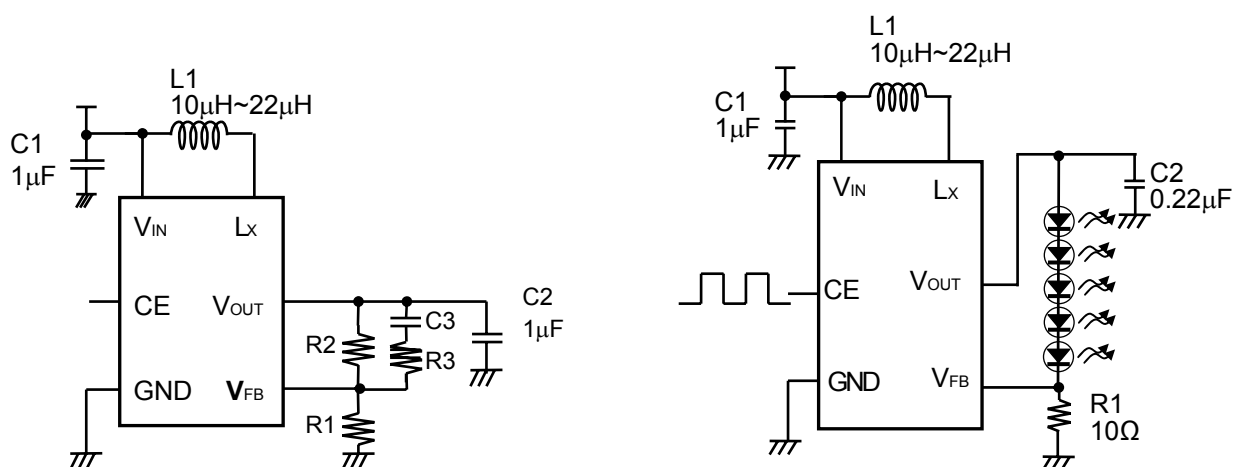
Symbol	Item	Conditions	Min.	Typ.	Max.	Unit	
V _{IN}	Operating Input Voltage	R1202xxxxA/B	2.3		5.5	V	
		R1202xxxxD	1.8		5.5	V	
I _{DD}	Supply Current	V _{IN} =5.5V, V _{FB} =0V, L _X at no load		0.8	1.2	mA	
I _{standby}	Standby Current	V _{IN} =5.5V, V _{CE} =0V		1.0	5.0	μA	
V _{UVLO1}	UVLO Detect Threshold Voltage	V _{IN} falling	R1202xxxxA/B	1.9	2.0	2.1	V
			R1202xxxxD	1.5	1.6	1.7	V
V _{UVLO2}	UVLO Release Voltage	V _{IN} rising	R1202xxxxA/B		V _{UVLO1} +0.2	2.3	V
			R1202xxxxD		V _{UVLO1} +0.1	1.8	V
V _{CEH}	CE Input Voltage "H"	V _{IN} =5.5V	1.5			V	
V _{CEL}	CE Input Voltage "L"				0.5	V	
R _{CE}	CE Pull Down Resistance			1200		kΩ	
V _{FB}	V _{FB} Voltage Accuracy	V _{CE} =3.6V	R1202xxxxA/B	0.985	1.000	1.015	V
			R1202xxxxD	0.19	0.2	0.21	
ΔV _{FB} /ΔTa	V _{FB} Voltage Temperature Coefficient	V _{CE} =3.6V, -40°C ≤ Ta ≤ 85°C		±150		ppm/°C	
I _{FB}	V _{FB} Input Current	V _{IN} =5.5V, V _{FB} =0V or 5.5V	-0.1		0.1	μA	
t _{start}	Soft-start Time	*R1202xxxxA/B		2.0		ms	
R _{ON}	Driver ON Resistance	V _{CE} =3.6V, I _{LX} =100mA		1.35		Ω	
I _{OFF}	Driver Leakage Current	V _{LX} =22V			3.0	μA	
I _{LIM}	Driver Current Limit	V _{IN} =3.6V	R1202xx1xx	250	350	450	mA
			R1202xx2xx	500	700	900	
V _F	NPN Forward Voltage	I _{LX} =100mA		0.8		V	
I _{SWOFF1}	NPN Leakage Current 1	V _{OUT} =22V, V _{LX} =0V			10	μA	
I _{SWOFF2}	NPN Leakage Current 2	V _{OUT} =0V, V _{LX} =5.5V			3	μA	
f _{osc}	Oscillator Frequency	V _{IN} =3.6V, V _{FB} =0V	1000	1200	1400	kHz	

R1202x

(Ta=25°C)

Symbol	Item	Conditions	Min.	Typ.	Max.	Unit	
Maxduty	Maximum Duty Cycle	$V_{IN}=3.6V$, $V_{FB}=0V$	86	91		%	
V_{OVP1}	OVP Detect Voltage	$V_{IN}=3.6V$, V_{OUT} rising	R1202x3xxA/B/D	13.2	14	14.8	V
			R1202x4xxA/B	16.2	17	17.8	
			R1202x5xxA/B	18.2	19	19.8	
			R1202x6xxA/B	20.2	21	21.8	
			R1202x7xxA/B/D	22.2	23	23.8	
V_{OVP2}	OVP Release Voltage	$V_{IN}=3.6V$, V_{OUT} falling	R1202x3xxA/B/D		V_{OVP1} -1.1		V
			R1202x4xxA/B		V_{OVP1} -1.3		
			R1202x5xxA/B		V_{OVP1} -1.4		
			R1202x6xxA/B		V_{OVP1} -1.5		
			R1202x7xxA/B/D		V_{OVP1} -1.7		
T_{TSD}	Thermal Shutdown Detect Temperature	$V_{IN}=3.6V$		150		°C	
T_{TSR}	Thermal Shutdown Release Temperature	$V_{IN}=3.6V$		100		°C	

TYPICAL APPLICATIONS



R1202xxxxA/B

R1202xxxxD

Recommended inductors

L1 (µH)	Parts No	Rated Current(mA)	Size(mm)
10	LQH32CN100K53	450	3.2×2.5×1.55
10	LQH2MC100K02	225	2.0×1.6×0.9
10	VLF3010A-100	490	2.8×2.6×0.9
20	LQH32CN220K53	250	3.2×2.5×1.55
20	LQH2MC220K02	185	2.0×1.6×0.9
20	VLF3010A-220	330	2.8×2.6×0.9

Recommended components for R1202xxxxA/B

	Rated voltage(V)	Part No.
C1	6.3	CM105B105K06
C2	25	GRM21BR11E105K
C3	25	220pF
R1		For V _{OUT} Setting
R2		For V _{OUT} Setting
R3		2kΩ

Recommended components for R1202xxxxD

	Rated voltage(V)	Part No.
C1	6.3	CM105B105K06
C2	25	GRM21BR11E224

- **The Method of Output Voltage Setting (R1202xxxxA/B)**

The output voltage (V_{OUT}) can be calculated with divider resistors (R1 and R2) values as the following formula:

$$\text{Output Voltage (} V_{OUT} \text{)} = V_{FB} \times (R1 + R2) / R1$$

The total value of R1 and R2 should be equal or less than 300k Ω . Make the V_{IN} and GND line sufficient. The large current flows through the V_{IN} and GND line due to the switching. If this impedance (V_{IN} and GND line) is high, the internal voltage of the IC may shift by the switching current, and the operating may become unstable. Moreover, when the built-in L_x switch is turn OFF, the spike noise caused by the inductor may be generated. As a result of this, recommendation voltage rating of capacitor (C2) value is equal 1.5 times larger or more than the setting output voltage.

- **LED Current setting (R1202xxxxD)**

When CE pin input is "H" (Duty=100%), LED current can be set with feedback resistor (R1)

$$I_{LED} = V_{FB} / R1$$

- **LED Dimming Control (R1202xxxxD)**

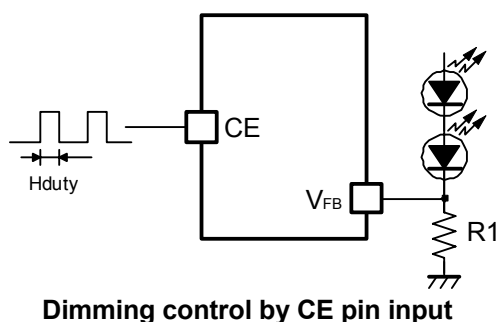
The LED brightness can be controlled by inputting the PWM signal to the CE pin. If the CE pin input is "L" in the fixed time (Typ.0.5ms), the IC becomes the standby mode and turns OFF LEDs.

The current of LEDs can be controlled by Duty of the PWM signal of the input CE pin. The current of LEDs when High-Duty of the CE input is "Hduty" reaches the value as calculatable following formula.

$$I_{LED} = Hduty \times V_{FB} / R1$$

The frequency of the PWM signal is using the range between 200Hz to 300kHz.

When controlling the LED brightness by the PWM signal of 20kHz or less, the increasing or decreasing of the inductor current might be make a sounds in the hearable sound wave area. In that case, please use the PWM signal in the high frequency area.



- **Soft-Start (R1202xxxxA/B)**

The output and reference of the error amplifier start from 0V and the reference gradually rises up to 1.0V. After the softstart time (T_{SS}), output voltage rise up to the setting voltage.

- **Shutdown**

At standby mode, the output is completely separated from the input and shutdown by the NPN transistor of internal IC. However, the leakage current is generated when the L_x pin voltage is higher than V_{IN} pin voltage at standby mode.

R1202xxxxA (with auto discharge function): In the term of standby mode, the switch between V_{OUT} to GND is turned ON and output capacitor is discharged.

- **Protect Function**

If the over current is detected, internal mosfet will turn-off soon. At the next operating period, mosfet will turn-on again and continue to watch the current.

The UVLO function and the thermal shutdown function are turned off the NMOS-driver and NPN-transister when the V_{IN} decreases more than the UVLO detect threshold voltage or the inside of IC exceeds the thermal shutdown detect temperature, and reset IC when the V_{IN} rises more than the UVLO release voltage or the inside of IC falls below the thermal shutdown release temperature, and restart the operation.

- **Selection of Inductor**

The peak current of the inductor at normal mode can be calculated as next formula:

$$I_{Lmax} = 1.25 \times I_{LED} \times V_{OUT} / V_{IN} + 0.5 \times V_{IN} \times (V_{OUT} - V_{IN}) / (L \times V_{OUT} \times f_{osc})$$

When the start-up or dimming control by CE pin, transient current flows, the peak current must be equal or less than the current limit of the IC. The peak current should not beyond the rating current of the inductor.

The recommended inductance value is 10 μ H - 22 μ H.

- **Selection of Capacitor**

Set 1 μ F or more value bypass capacitor C1 between V_{IN} pin and GND pin as close as possible.

As for R1202xxxxA/B version Set 1.0 μ F – 4.7 μ F capacitor C2 between V_{OUT} pin and GND pin.

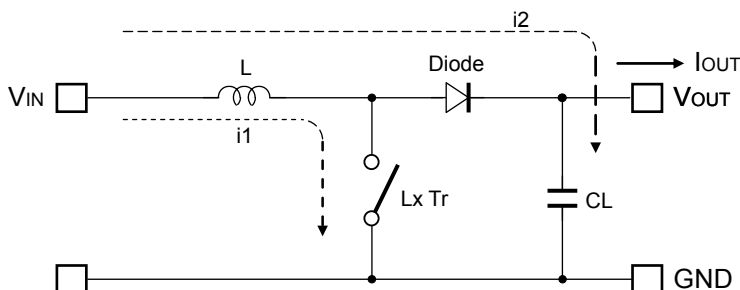
As for R1202xxxxD version, set 0.22 μ F – 1.0 μ F capacitor C2 between V_{OUT} pin and GND pin.

- **External Components Setting**

If the spike noise of V_{OUT} may be large for R1202xxxxA/B, the spike noise may be picked into V_{FB} pin and make the operation unstable. In this case, use a R3 of the resistance value in the range from 1k Ω to 5k Ω to reduce a noise level of V_{FB}.

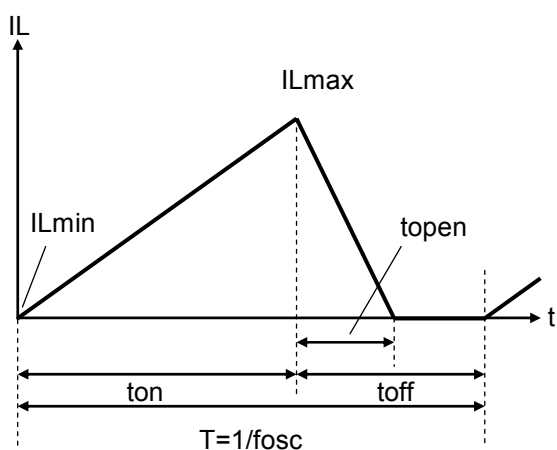
OPERATION OF STEP-UP DC/DC CONVERTER AND OUTPUT CURRENT

<Basic Circuit>

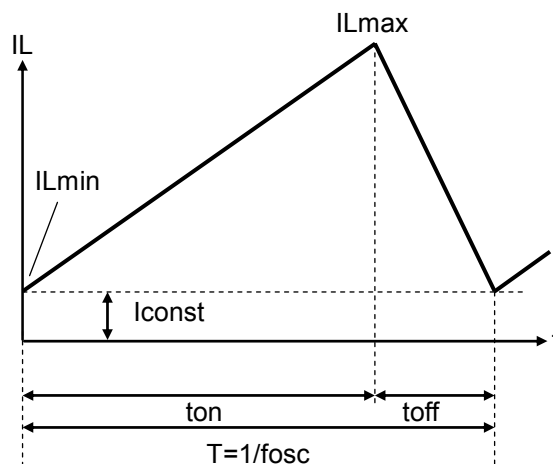


<Current through L>

Discontinuous mode



Continuous mode



There are two operation modes of the step-up PWM control-DC/DC converter. That is the continuous mode and discontinuous mode by the continuousness inductor.

When the transistor turns ON, the voltage of inductor L becomes equal to V_{IN} voltage. The increase value of inductor current (i_1) will be

$$\Delta i_1 = V_{IN} \times t_{on} / L \dots\dots\dots \text{Formula 1}$$

As the step-up circuit, during the OFF time (when the transistor turns OFF) the voltage is continually supply from the power supply. The decrease value of inductor current (i_2) will be

$$\Delta i_2 = (V_{OUT} - V_{IN}) \times t_{open} / L \dots\dots\dots \text{Formula 2}$$

At the PWM control-method, the inductor current become continuously when $t_{open}=t_{off}$, the DC/DC converter operate as the continuous mode.

In the continuous mode, the variation of current of i_1 and i_2 is same at regular condition.

$$V_{IN} \times t_{on} / L = (V_{OUT} - V_{IN}) \times t_{off} / L \dots\dots\dots \text{Formula 3}$$

The duty at continuous mode will be

$$\text{duty (\%)} = t_{on} / (t_{on} + t_{off}) = (V_{OUT} - V_{IN}) / V_{OUT} \dots\dots\dots \text{Formula 4}$$

The average of inductor current at $t_f = t_{off}$ will be

$$I_{L1}(\text{Ave.}) = V_{IN} \times t_{on} / (2 \times L) \dots\dots\dots \text{Formula 5}$$

If the input voltage = output voltage, the I_{OUT} will be

$$I_{OUT} = V_{IN}^2 \times t_{on} / (2 \times L \times V_{OUT}) \dots\dots\dots \text{Formula 6}$$

If the I_{OUT} value is large than above the calculated value (Formula 6), it will become the continuous mode, At this status, the peak current (I_{Lmax}) of inductor will be

$$I_{Lmax} = I_{OUT} \times V_{OUT} / V_{IN} + V_{IN} \times t_{on} / (2 \times L)$$
$$I_{Lmax} = I_{OUT} \times V_{OUT} / V_{IN} + V_{IN} \times T \times (V_{OUT} - V_{IN}) / (2 \times L \times V_{OUT}) \dots\dots\dots \text{Formula 7}$$

The peak current value is larger than the I_{OUT} value. In case of this, selecting the condition of the input and the output and the external components by considering of I_{Lmax} value.

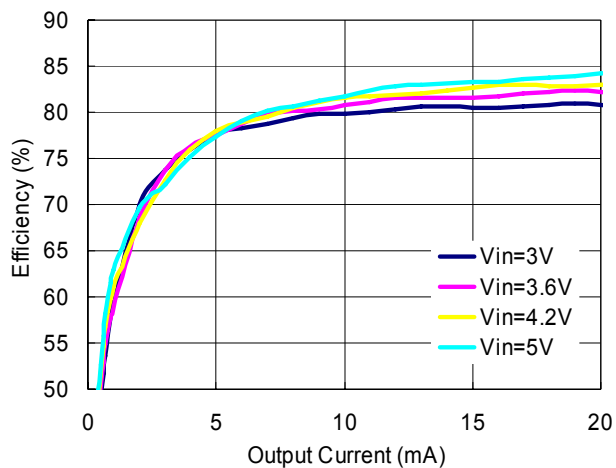
The explanation above is based on the ideal calculation, and the loss caused by L_x switch and the external components are not included.

The actual maximum output current will be between 50% and 80% by the above calculations. Especially, when the I_L is large or V_{IN} is low, the loss of V_{IN} is generated with on resistance of the switch. Moreover, it is necessary to consider V_f of the diode (approximately 0.8V) about V_{OUT} .

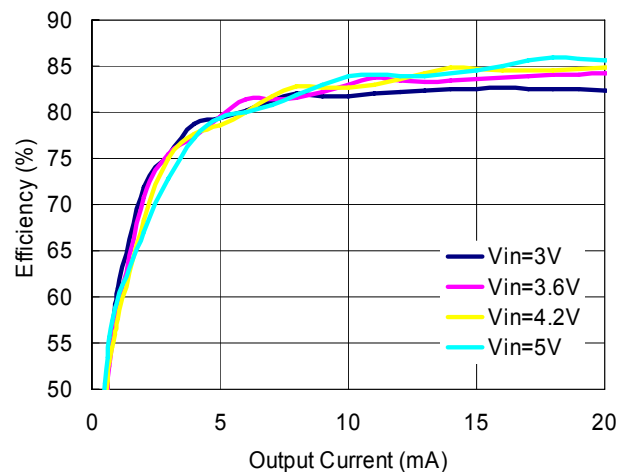
TYPICAL CHARACTERISTICS

1) Efficiency vs. Output Current (R1202N723A)

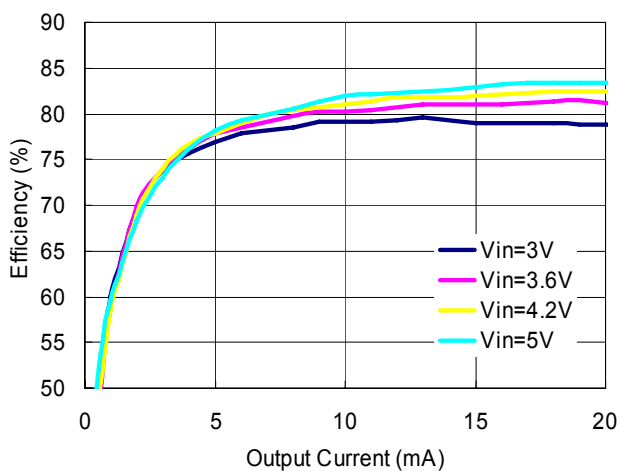
$V_{OUT}=10V, L=10\mu H$ (LQH32CN100K53)



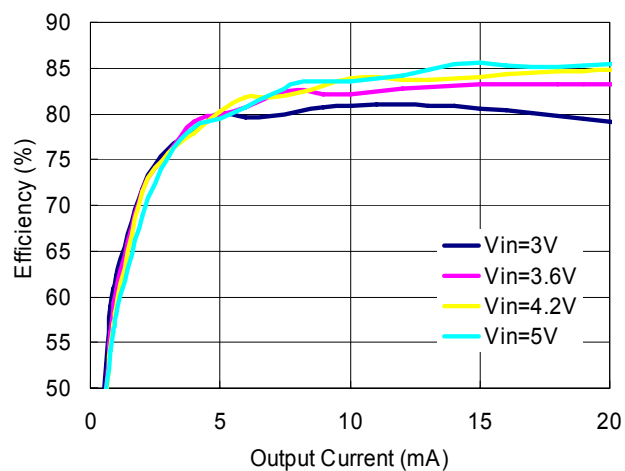
$V_{OUT}=10V, L=22\mu H$ (LQH32CN220K53)



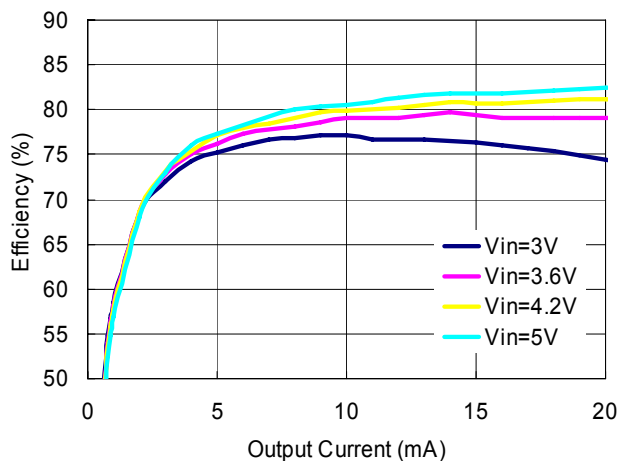
$V_{OUT}=15V, L=10\mu H$ (LQH32CN100K53)



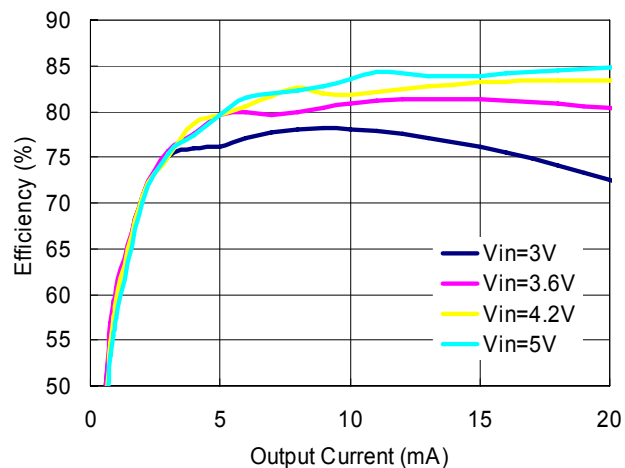
$V_{OUT}=15V, L=22\mu H$ (LQH32CN220K53)



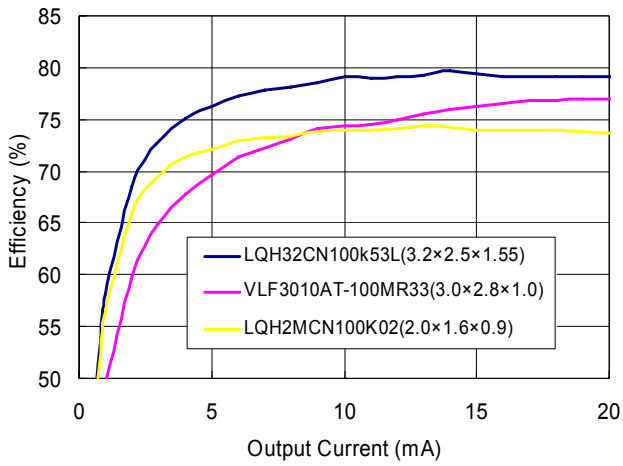
$V_{OUT}=20V, L=10\mu H$ (LQH32CN100K53)



$V_{OUT}=20V, L=22\mu H$ (LQH32CN220K53)

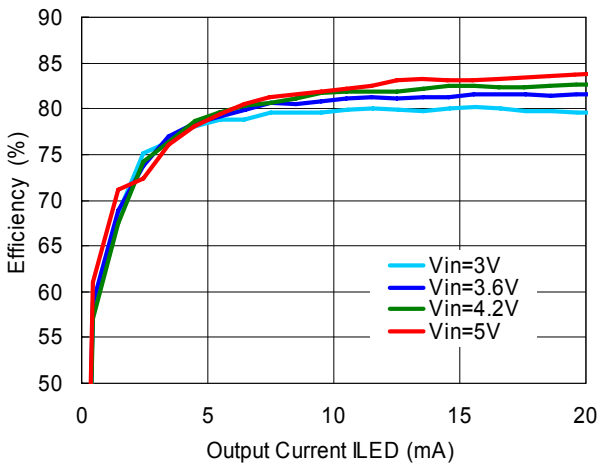


$V_{OUT}=20V, V_{IN}=3.6V$

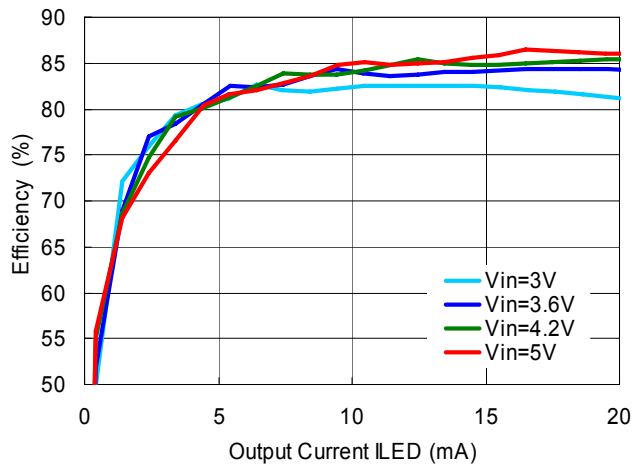


2) Efficiency vs. Output Current (R1202N713A)

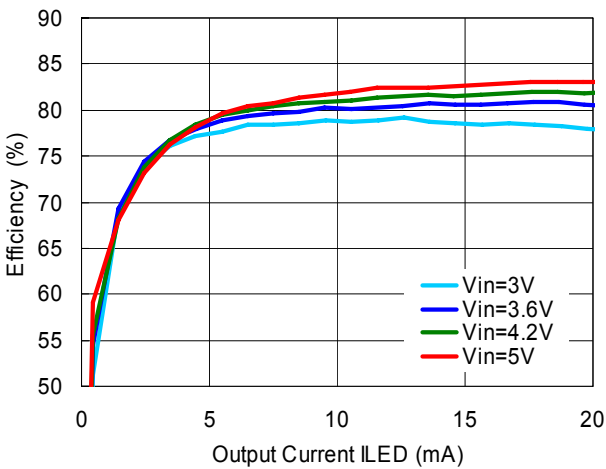
4LED, L=10 μ H (LQH32CN100K53)



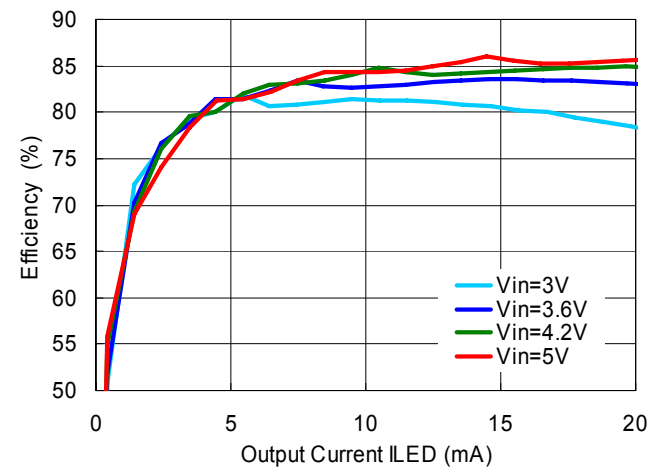
4LED, L=22 μ H (LQH32CN220K53)



5LED, L=10 μ H (LQH32CN100K53)

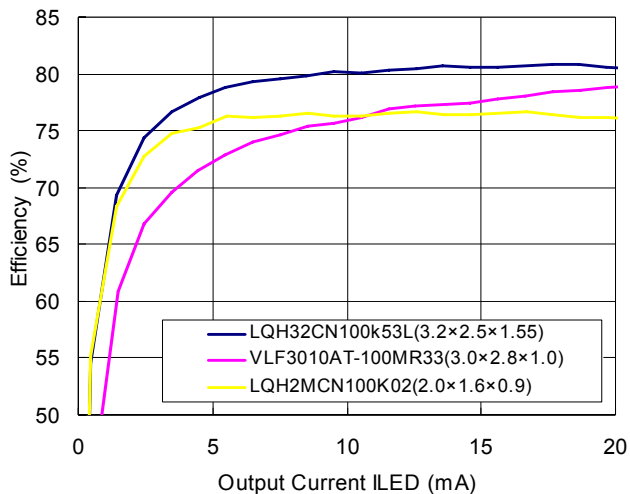


5LED, L=22 μ H (LQH32CN220K53)



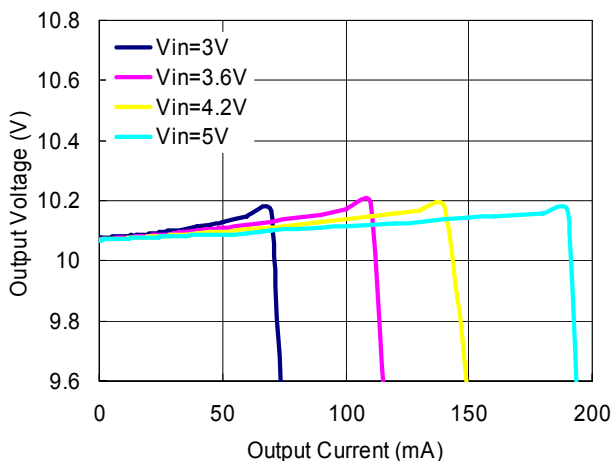
3) Efficiency vs. Output Current (R1202N713B)

5LED, $V_{IN}=3.6V$

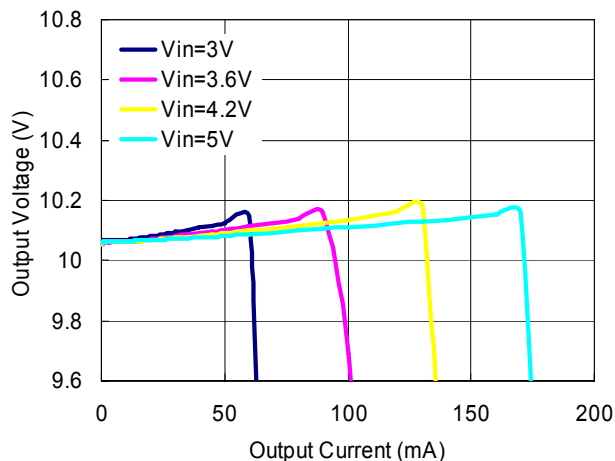


4) Output Voltage vs. Output Current (R1202N723A)

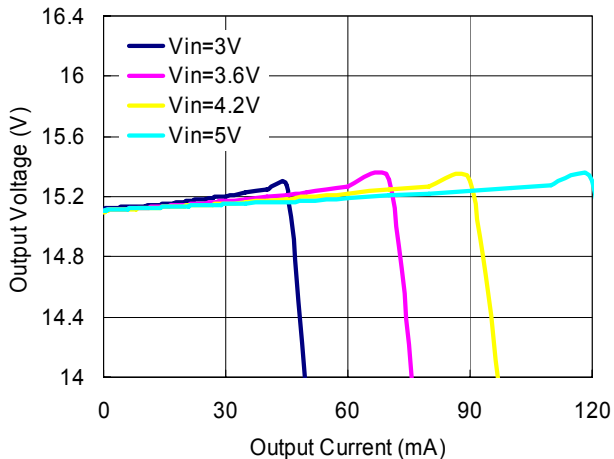
$V_{OUT}=10V, L=10\mu H$ (LQH32CN100K53)



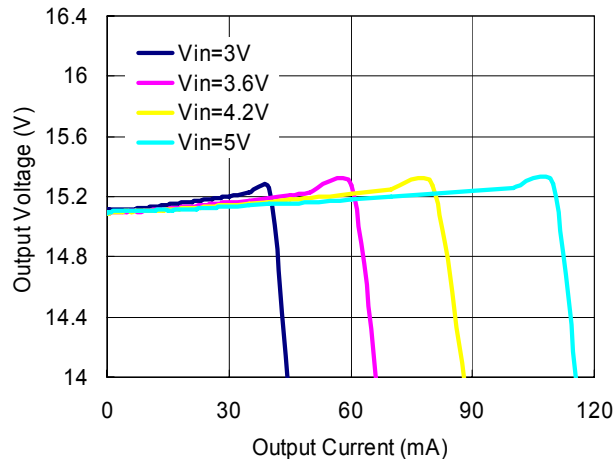
$V_{OUT}=10V, L=22\mu H$ (LQH32CN220K53)



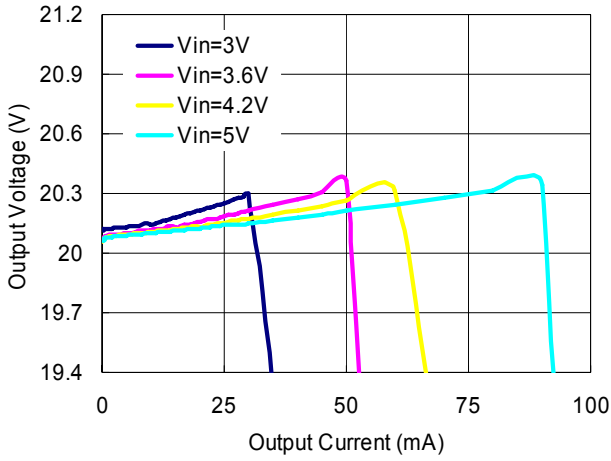
$V_{OUT}=15V, L=10\mu H$ (LQH32CN100K53)



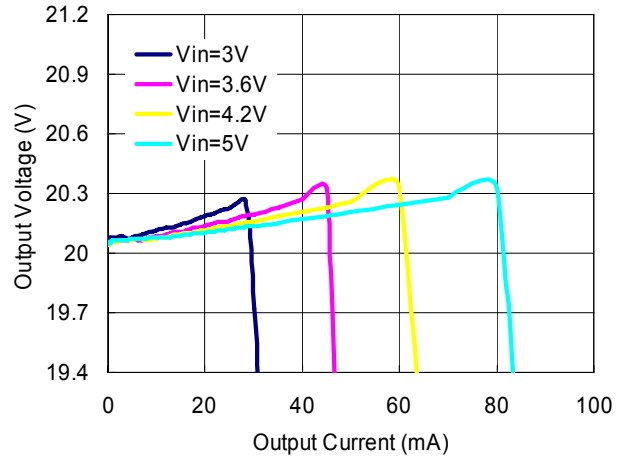
$V_{OUT}=15V, L=22\mu H$ (LQH32CN220K53)



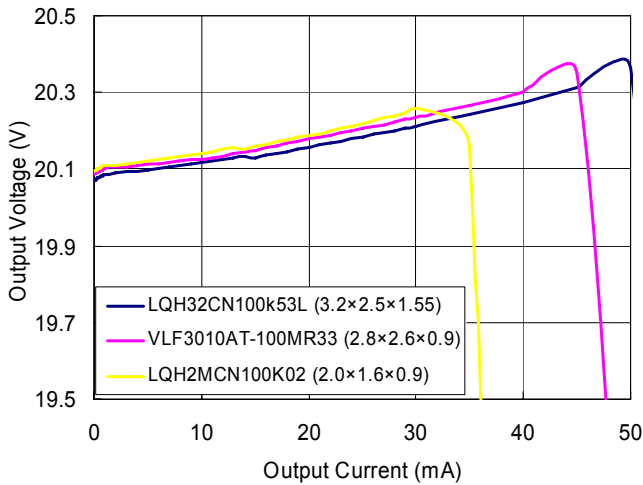
V_{OUT}=20V, L=10μH (LQH32CN100K53)



V_{OUT}=20V, L=22μH (LQH32CN220K53)

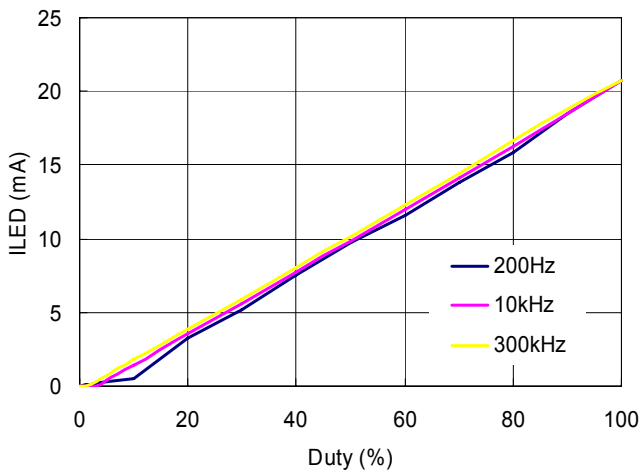


V_{OUT}=20V, V_{IN}=3.6V



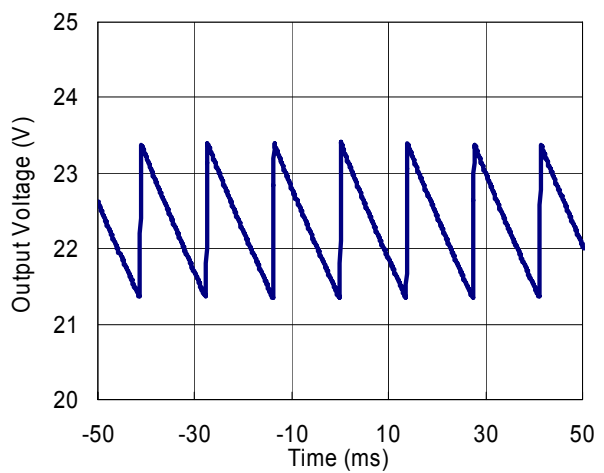
5) Maxduty vs. ILED

R1202N713B



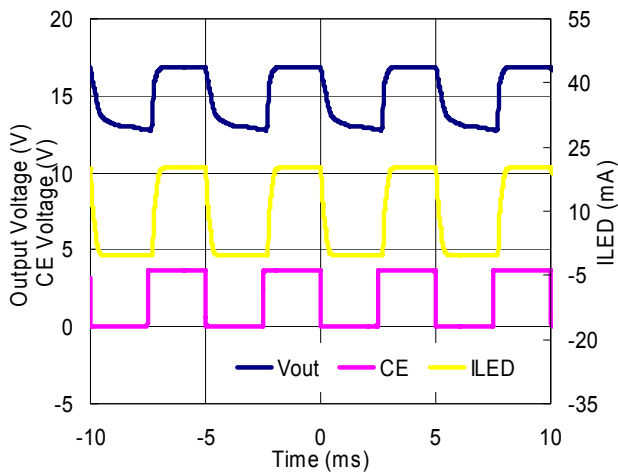
6) OVP Output Waveform

R1202N713D

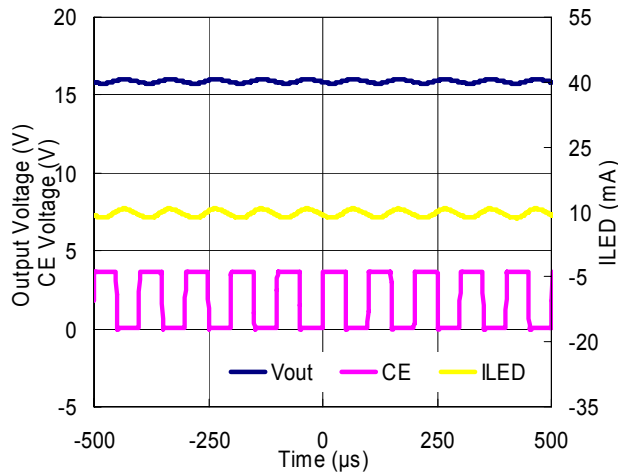


7) Waveform (5LED)

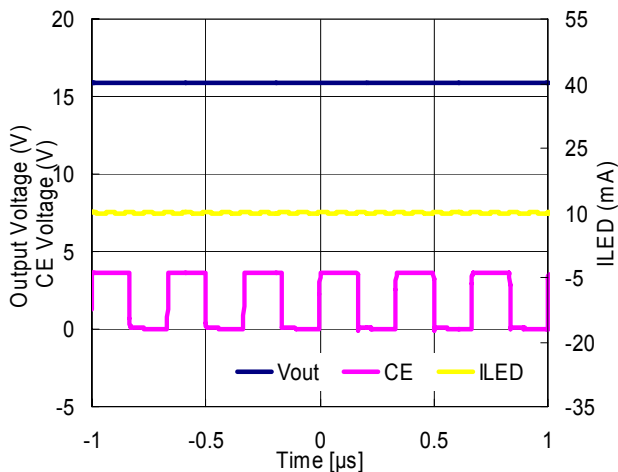
R1202N713D (CE Freq=200Hz)



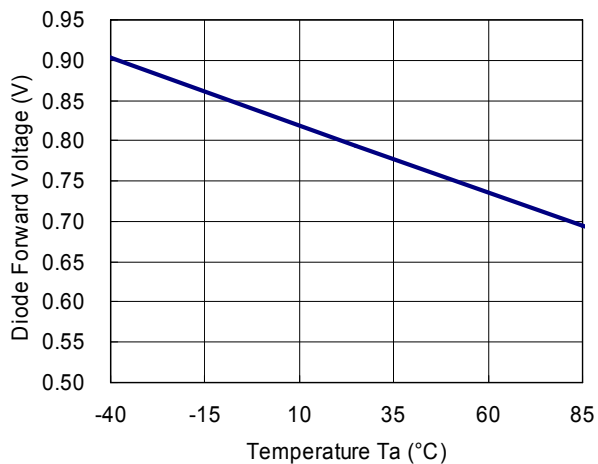
R1202N713D (CE Freq=10KHz)



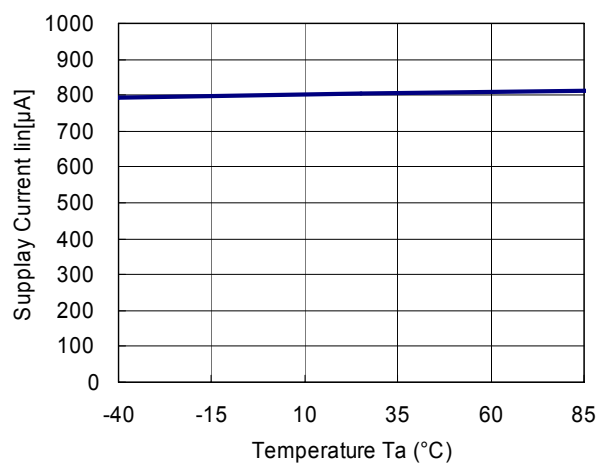
R1202N713D (CE Freq=300KHz)



8) Diode Forward Voltage vs. Temperature

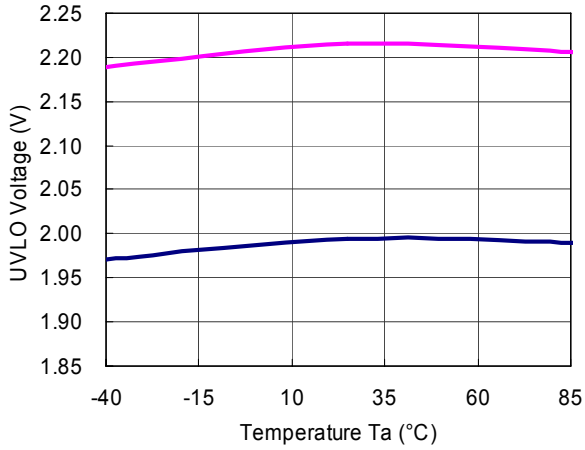


9) Supply Currentlin vs. Temperature

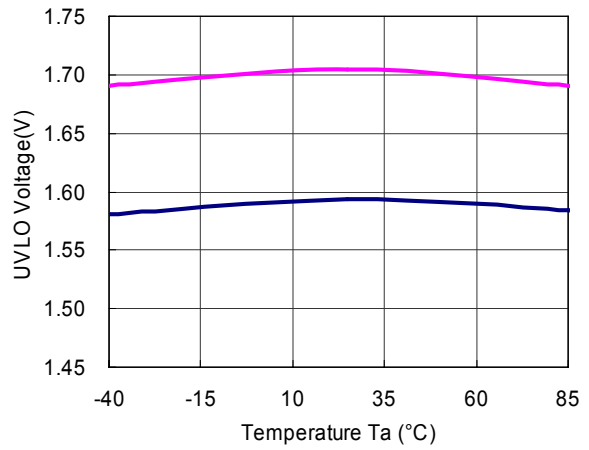


10) UVLO Voltage vs. Temperature

R1202xxxxA/B

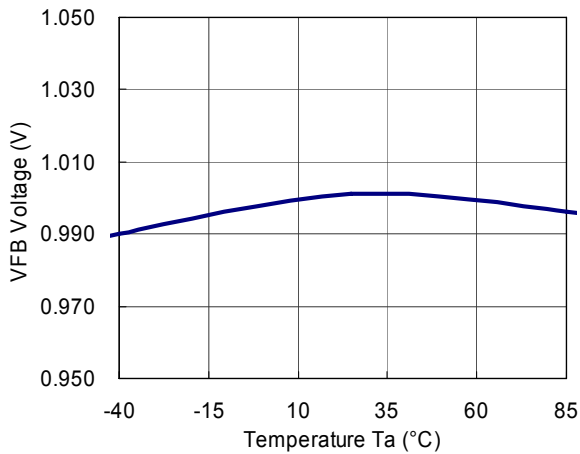


R1202xxxxD

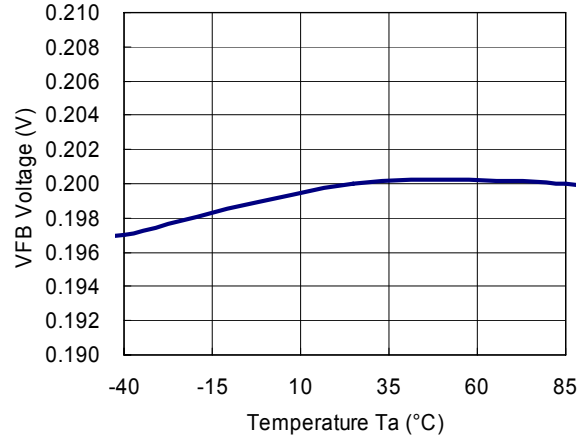


11) VFB Voltage vs. Temperature

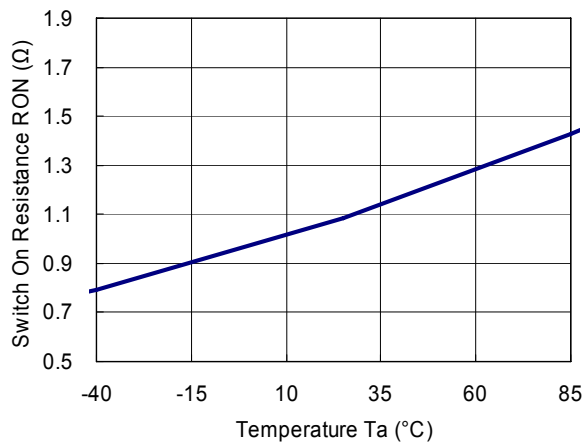
R1202xxxxA/B



R1202xxxxD

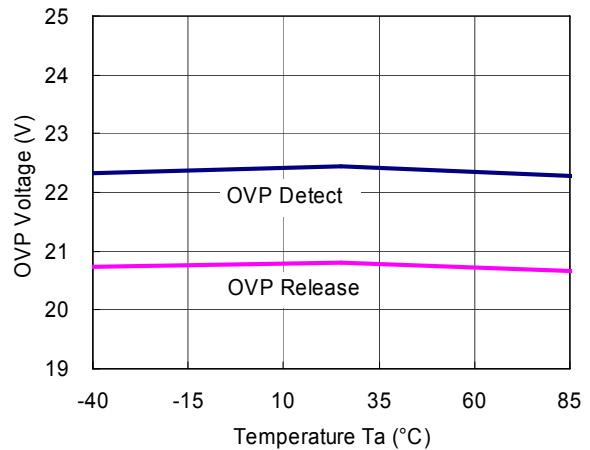


12) Switch ON Resistance RON vs. Temperature

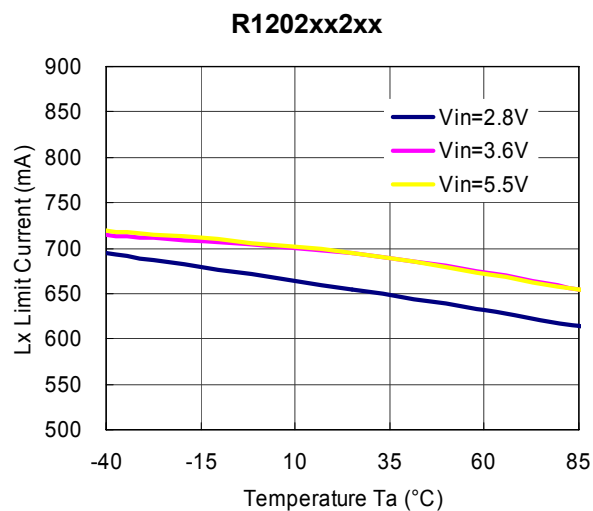
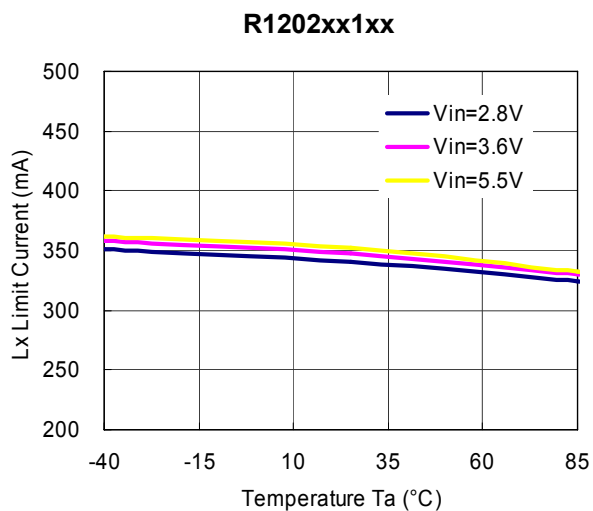


13) OVP Voltage vs. Temperature

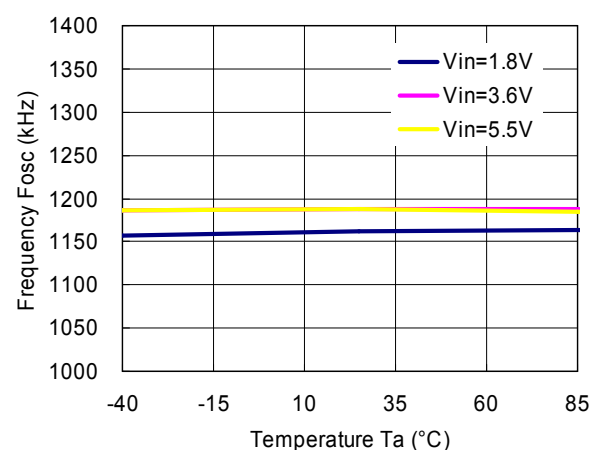
R1202x7xxx



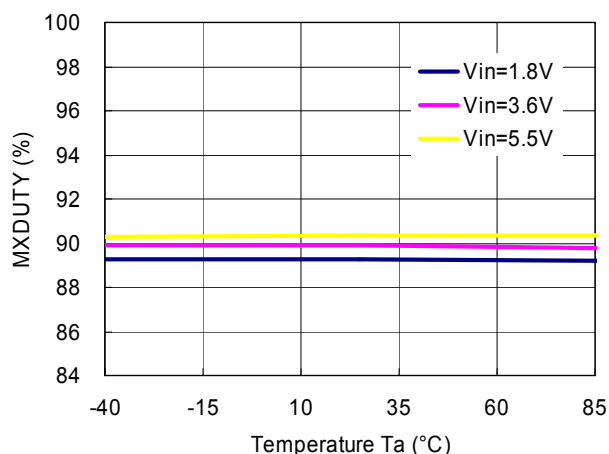
14) Lx Limit Current vs. Temperature



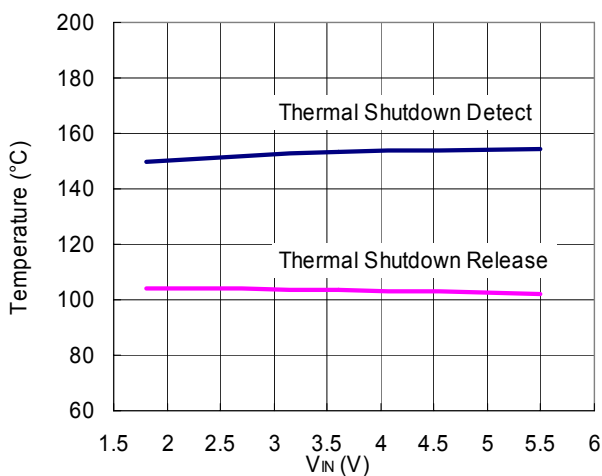
15) Frequency Fosc vs. Temperature



16) MaxDuty vs. Temperature

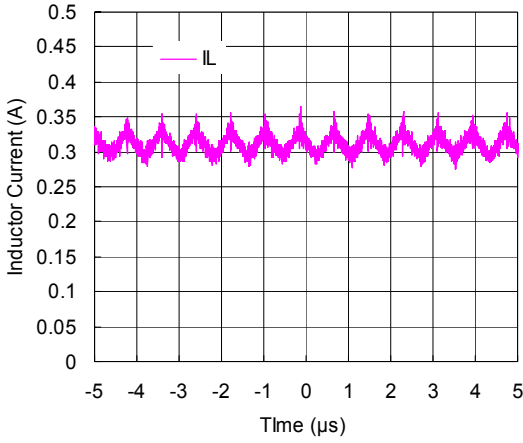


17) Thermal Shutdown Detect / Release Temperature vs. Input Voltage

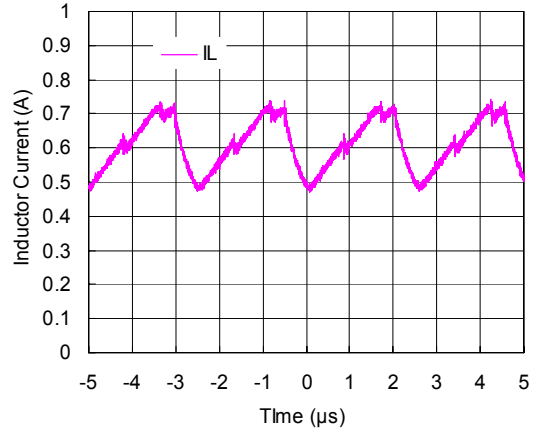


18) Inductor Current (output-GND short)

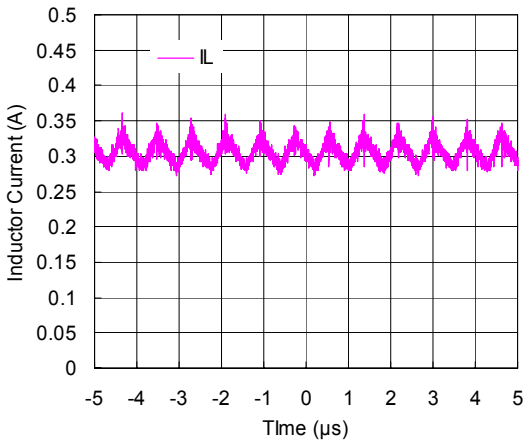
5LED(V_{IN}=3V)
R1202N713D



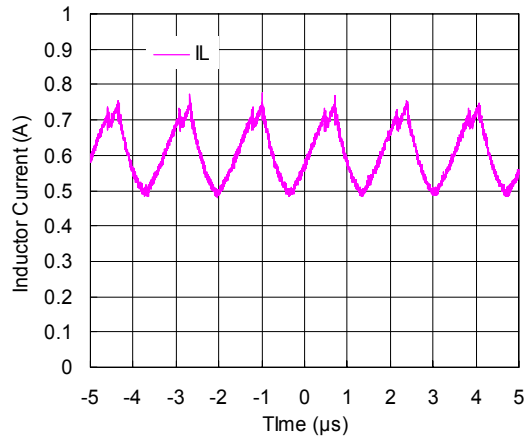
5LED(V_{IN}=3V)
R1202N723D



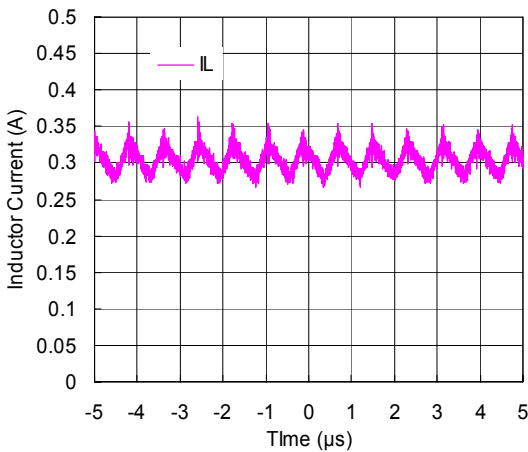
5LED(V_{IN}=3.6V)
R1202N713D



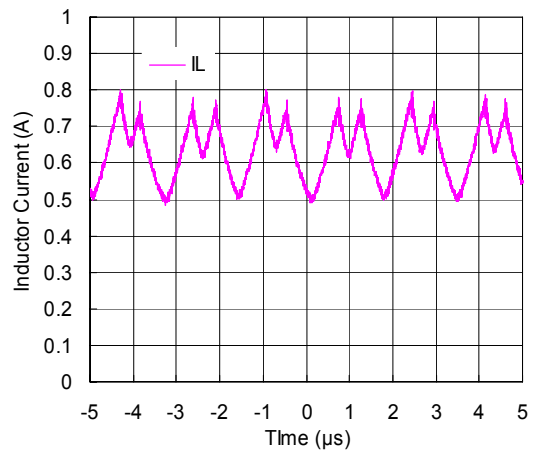
5LED(V_{IN}=3.6V)
R1202N723D



5LED(V_{IN}=4.2V)
R1202N713D



5LED(V_{IN}=4.2V)
R1202N723D





1. The products and the product specifications described in this document are subject to change or discontinuation of production without notice for reasons such as improvement. Therefore, before deciding to use the products, please refer to Ricoh sales representatives for the latest information thereon.
2. The materials in this document may not be copied or otherwise reproduced in whole or in part without prior written consent of Ricoh.
3. Please be sure to take any necessary formalities under relevant laws or regulations before exporting or otherwise taking out of your country the products or the technical information described herein.
4. The technical information described in this document shows typical characteristics of and example application circuits for the products. The release of such information is not to be construed as a warranty of or a grant of license under Ricoh's or any third party's intellectual property rights or any other rights.
5. The products listed in this document are intended and designed for use as general electronic components in standard applications (office equipment, telecommunication equipment, measuring instruments, consumer electronic products, amusement equipment etc.). Those customers intending to use a product in an application requiring extreme quality and reliability, for example, in a highly specific application where the failure or misoperation of the product could result in human injury or death (aircraft, spacevehicle, nuclear reactor control system, traffic control system, automotive and transportation equipment, combustion equipment, safety devices, life support system etc.) should first contact us.
6. We are making our continuous effort to improve the quality and reliability of our products, but semiconductor products are likely to fail with certain probability. In order to prevent any injury to persons or damages to property resulting from such failure, customers should be careful enough to incorporate safety measures in their design, such as redundancy feature, firecontainment feature and fail-safe feature. We do not assume any liability or responsibility for any loss or damage arising from misuse or inappropriate use of the products.
7. Anti-radiation design is not implemented in the products described in this document.
8. Please contact Ricoh sales representatives should you have any questions or comments concerning the products or the technical information.

RICOH COMPANY., LTD. Electronic Devices Company



■ Ricoh presented with the Japan Management Quality Award for 1999.
Ricoh continually strives to promote customer satisfaction, and shares the achievements of its management quality improvement program with people and society.



■ Ricoh awarded ISO 14001 certification.
The Ricoh Group was awarded ISO 14001 certification, which is an international standard for environmental management systems, at both its domestic and overseas production facilities. Our current aim is to obtain ISO 14001 certification for all of our business offices.

<http://www.ricoh.com/LSI/>

RICOH COMPANY, LTD. Electronic Devices Company

● **Shin-Yokohama office (International Sales)**
3-2-3, Shin-Yokohama, Kohoku-ku, Yokohama City, Kanagawa 222-8530, Japan
Phone: +81-45-477-1697 Fax: +81-45-477-1698

RICOH EUROPE (NETHERLANDS) B.V.

● **Semiconductor Support Centre**
Prof. W.H.Keesomlaan 1, 1183 DL Amstelveen, The Netherlands
P.O.Box 114, 1180 AC Amstelveen
Phone: +31-20-5474-309 Fax: +31-20-5474-791

RICOH ELECTRONIC DEVICES KOREA Co., Ltd.

11 floor, Haesung 1 building, 942, Daechidong, Gangnamgu, Seoul, Korea
Phone: +82-2-2135-5700 Fax: +82-2-2135-5705

RICOH ELECTRONIC DEVICES SHANGHAI Co., Ltd.

Room403, No.2 Building, 690#Bi Bo Road, Pu Dong New district, Shanghai 201203,
People's Republic of China
Phone: +86-21-5027-3200 Fax: +86-21-5027-3299

RICOH COMPANY, LTD. Electronic Devices Company

● **Taipei office**
Room109, 10F-1, No.51, Hengyang Rd., Taipei City, Taiwan (R.O.C.)
Phone: +886-2-2313-1621/1622 Fax: +886-2-2313-1623



Ricoh completed the organization of the Lead-free production for all of our products. After Apr. 1, 2006, we will ship out the lead free products only. Thus, all products that will be shipped from now on comply with RoHS Directive.