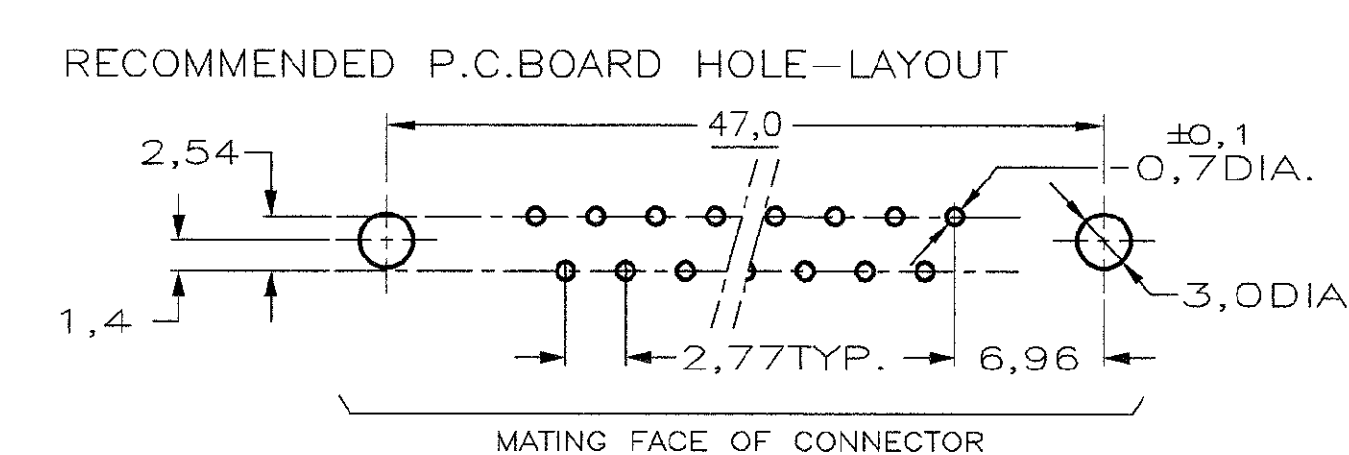
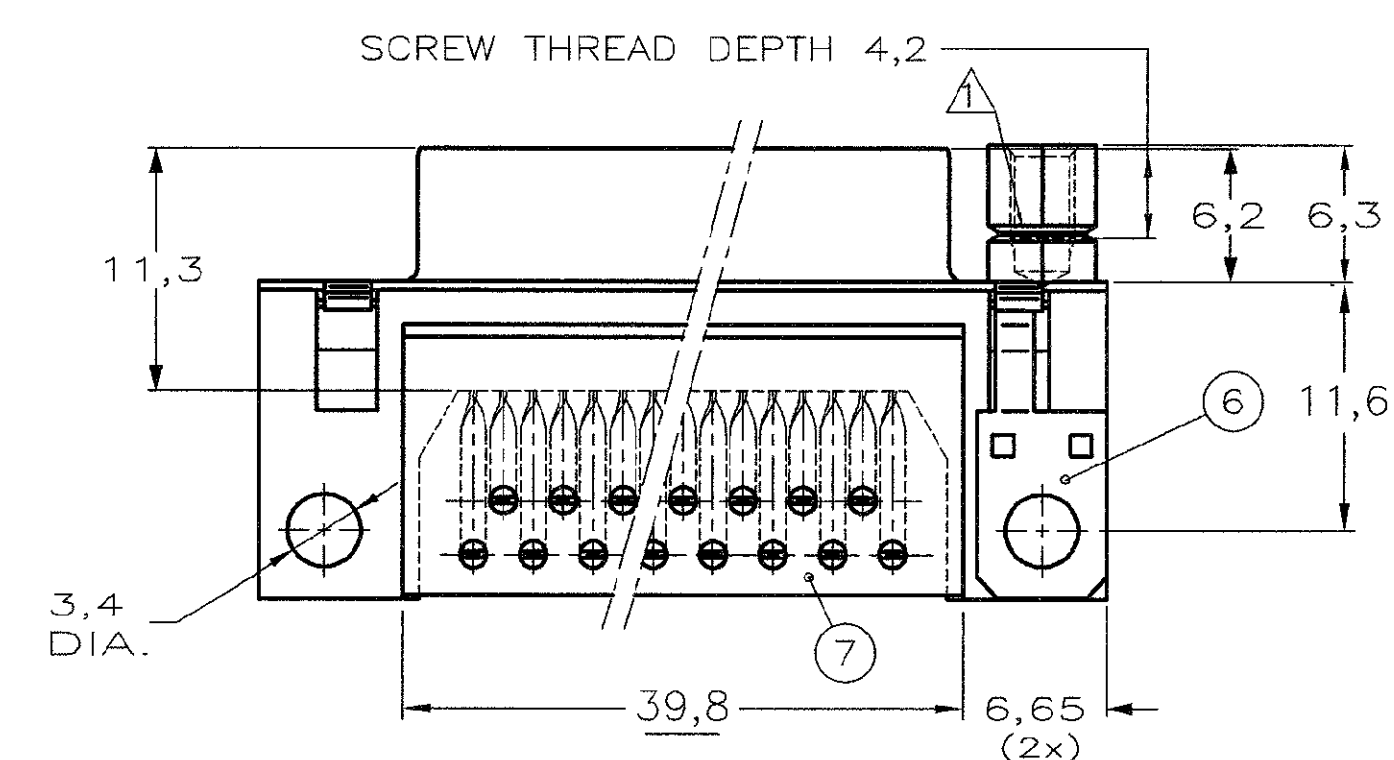
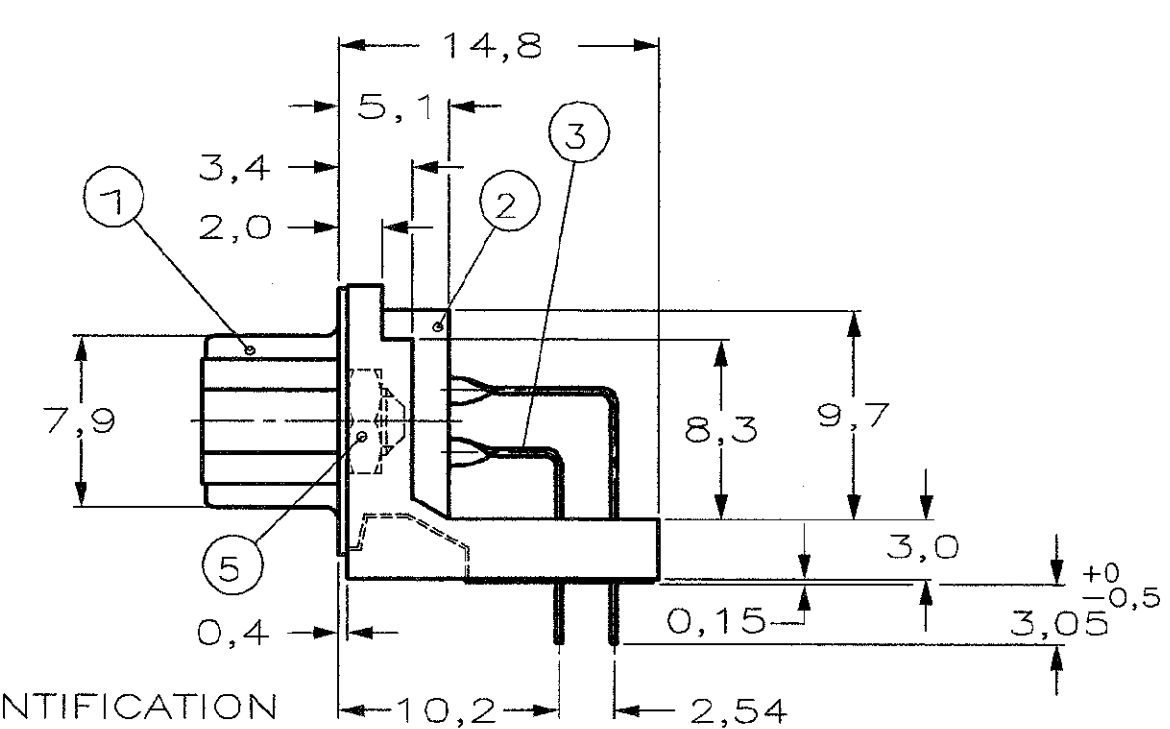
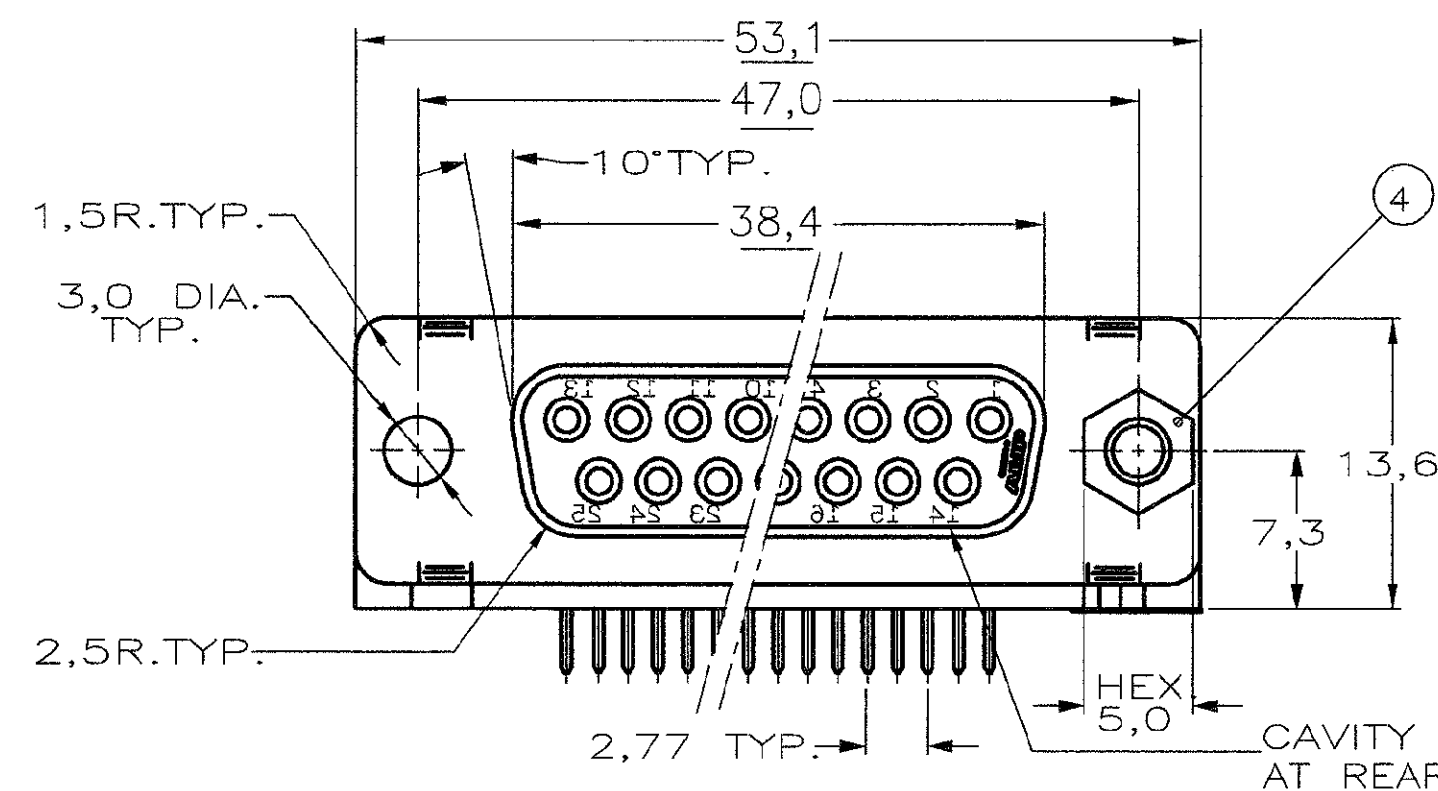




DO NOT SCALE		METRIC		THIRD ANGLE PROJECTION		
DIMENSIONS IN mm						
ACCESSORIES	NUT + FEMALE SCREWLOCK (4-40 UNC)	2	2			
	NUT (4-40UNC)			2	2	
	GROUNDING CLIP	2	2	2	2	
	NUT + FEMALE SCREWLOCK (M3)			2	2	
	NUT (M3)			2	2	
HOW TO ORDER:	25 POS.-----> Z-167678-Y		0-XXXXXX-Y	1-XXXXXX-Y	2-XXXXXX-Y	
	PREFIX FOR ACCESSORIES		3-XXXXXX-Y	4-XXXXXX-Y	5-XXXXXX-Y	
	BASIC PARTNR.		6-XXXXXX-Y	7-XXXXXX-Y	8-XXXXXX-Y	
	SUFFIX FOR PLATING		9-XXXXXX-Y			
	PLATING SUFFIX "Y"	UNDERCOATING: 1,3µm Ni.		-Y = -1	2	E
		SELECTIVE : 0,8µm Au.				
		SOLDERPART : 2,5µm BRIGHT SnPb.				
	PLATING SUFFIX "Y"	GOLD OVER NICKEL AS PER		-Y = -2	3	
		PERFORMANCE LEVEL 3 (DIN 41652)				
		SOLDERPART : 2,5µm BRIGHT SnPb.				
PLATING SUFFIX "Y"	UNDERCOATING: 1,3µm Ni.		-Y = -3	2		
	SELECTIVE : 1,3µm Au.					
	SOLDERPART : 2,5µm BRIGHT SnPb.					
NOTES :						
① GROOVE INDICATES VERSION WITH 4-40UNC INNER THREAD; WITHOUT GROOVE INDICATES VERSION WITH M3 INNER THREAD. ② COLOUR OF HOUSING BLACK. ③ COLOUR OF HOUSING GREY.						
ITEM NRS./MATERIAL :						
① SHELL : BRIGHT TINPLATED STEEL.						
② HOUSING : GLASSFILLED POLYESTER. ② ③						
③ CONTACT : PHOSPHORBRONZE (PLATING:SEE TABLE ABOVE)						
④ FEMALE SCREWLOCK : TINPLATED BRASS (4-40UNC OR M3 INNER THREAD) ; SECURED WITH LOCTITE.						
⑤ NUT : ZINCPATED STEEL (4-40UNC : YELLOW CHROMATED AND M3 : CLEAR CHROMATED).						
⑥ GROUNDING CLIP : TINPLATED BRASS.						
⑦ POSTALIGNMENT PLATE : GLASSFILLED POLYESTER.						
CUSTOMER DRAWING		FOR REFERENCE ONLY WILL NOT BE UPDATED				
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AMP		AMP HOLLAND B.V. 's-Hertogenbosch, The Netherlands.				
S	EH-0307-00	T.K	W.C	19-02-99	NAME HDP-20 - 25 POS.	
R	H-9848	R.D.	C.v.T	10-06-92	RIGHT ANGLE RECEPTACLE HEADER; MARK II WITH VAR.ACCESSORIES	
LTR.	REVISION RECORD	DR.	CHK.	DATE		
DR.:	B.MOONJ	CHK.:	C.V.TILBURG	APP.:	L.v.SOEST	
DATE:	21-11-86	DATE:	21-11-86	DATE:	21-11-86	
DWG.No. C-167678		REV.LTR. S		SHEET 1 OF 1		