

- These thru-hole (tubular) receptacles are designed for hand, wave or reflow* soldering. The **ORGANIC FIBRE PLUG®** barrier prevents solder, paste or flux from contaminating the spring contact.
- After soldering, the **OFF®** barrier is pushed out of the receptacle when the device is plugged in.
- All parts are available as discrete receptacles; but for SMT assembly, certain receptacles are supplied on carrier tape per EIA-481 to feed industry standard pick and place machines.



*Intrusive reflow (also called "pin-in-paste") is a technique of using conventional thru-hole components in a reflow soldering process. The receptacles are placed into plated-thru-holes in the circuit board (solder paste has previously been screen printed on pads adjacent to the holes) and the board is reflowed in the same pass as other SMT components. Solder will fill the plated-thru-holes and achieve solder joints as reliable as wave soldering. The **OFF®** barrier prevents solder paste from being picked-up inside the contact during pick 'n place assembly. "Overprinting" paste on the solder mask can be used to adjust the volume of paste required to fill each hole.

5359	0577	4015	4280
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<p>5359-0-XX-XX-10-XX-10-0 Solder mount in $\text{Ø}.043\pm.003$ PTH. #10 Contact for $\text{Ø}.012-.017$ pins. Also available on 16mm wide carrier tape: 3,000 parts per 13" reel.</p>	<p>0577-0-XX-XX-21-XX-10-0 Solder mount in $\text{Ø}.045\pm.003$ PTH. #21 Contact for $\text{Ø}.015-.022$ pins. Also available on 12mm wide carrier tape: 3,000 per 13" reel or 700 per 7" reel.</p>	<p>4015-0-XX-XX-30-XX-10-0 Solder mount in $\text{Ø}.057\pm.003$ PTH. #30 Contact for $\text{Ø}.015-.025$ pins. Also available on 8mm wide carrier tape: 5,500 per 13" reel or 1,500 per 7" reel.</p>	<p>4280-0-XX-XX-16-XX-10-0 Solder mount in $\text{Ø}.067\pm.003$ PTH. #16 Contact for $\text{Ø}.022-.034$ pins. Also available on 8mm wide carrier tape: 5,500 per 13" reel or 1,500 per 7" reel.</p>
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0479	0379	9873	5364
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<p>0479-0-XX-XX-34-XX-10-0 Solder mount in $\text{Ø}.077\pm.003$ PTH. #34 Contact for $\text{Ø}.032-.046$ pins. Also available on 16mm wide carrier tape: 2,000 parts per 13" reel.</p>	<p>0379-0-43-XX-34-XX-10-0 Solder mount in $\text{Ø}.077\pm.003$ PTH. #34 Contact for $\text{Ø}.032-.046$ pins.</p>	<p>9873-0-XX-XX-02-XX-10-0 Solder mount in $\text{Ø}.083\pm.003$ PTH. #02 Contact for $\text{Ø}.040-.050$ pins. Also available on 12mm wide carrier tape: 4,500 per 13" reel or 1,200 per 7" reel.</p>	<p>5364-0-XX-XX-23-XX-10-0 Solder mount in $\text{Ø}.103\pm.003$ PTH. #23 Contact for $\text{Ø}.045-.065$ pins. Also available on 12mm wide carrier tape: 2,000 per 13" reel or 500 per 7" reel.</p>
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<p>SPECIFICATIONS</p> <p>SHELL MATERIAL: Brass Alloy 360, 1/2 Hard</p> <p>CONTACT MATERIAL: Beryllium Copper Alloy 172, HT</p> <p>SOLDER BARRIER: Organic Fibre Plug®</p> <p>DIMENSION IN INCHES</p> <p>TOLERANCES ON:</p> <p>LENGTHS: $\pm.005$</p> <p>DIAMETERS: $\pm.002$</p> <p>ANGLES: $\pm 2^\circ$</p>	<p>ORDER CODE: XXXX - 0 - XX - XX - XX - XX - 10 - 0</p> <p>BASIC PART # →</p> <p>SPECIFY PACKAGING:</p> <p>43 Discrete Receptacles</p> <p>67 Supplied on 13" Reels</p> <p>65 Supplied on 7" Reels</p> <p>SPECIFY SHELL FINISH:</p> <p>01 200m" TIN/LEAD OVER NICKEL</p> <p>80 200m" TIN OVER NICKEL ◊</p> <p>CONTACT # →</p> <p>See page 203 for alternates available</p>	<p>SPECIFY CONTACT FINISH:</p> <p>27 30μ" GOLD OVER NICKEL ◊</p> <p>01 200μ" TIN/LEAD or 02 100μ" TIN/LEAD, BOTH OVER NICKEL</p> <p>80 200μ" TIN or 84 100μ" TIN, BOTH OVER NICKEL ◊</p> <p>Use with #10, #21 & #30 Contacts Only</p>
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