

RITS CONN & MEMORY BOARD

1. PURPOSE 目的

Define the packaging specification and packaging method of RITS CONN & MEMORY BOARD.

订定 RITS CONN & MEMORY BOARD 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1473567-4	RITS CONN.HDR ASSY 4ROW 4P
1473567-3	RITS CONN.HDR ASSY 4ROW 3P
1827930-1	P&S MEMORY BOARD MAIN HDR ASSY
1827929-1	P&S MEMORY BOARD MEMORY HDR ASSY

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(LxWxH)	Usage			
				1473567-4	1473567-3	1827930-1	1827929-1
INNER	1-912022-1	Tray	315LX270WX26.6H	5/240	-	-	-
	1-912022-7	Tray	315LX270WX26.6H	-	5/260	-	-
	3-912135-3	Hard Tray	280LX198WX13H	-	-	11/320	-
	3-912135-4	Hard Tray	280LX198WX13H	-	-	-	11/260
	1502410-3	Lead Free label	-	5/240	5/260	11/320	11/260
MIDDLE	3-912135-8	INNER BOX	283x203x125	-	-	1/320	1/260
	623853-1	TAPE	25W	8.0 MR/240	8.0 MR/260	8.0 MR/320	8.0 MR/260
	623865-4	INNER LABEL	102X51	-	-	1/320	1/260
OUTER	12120-1	SHIPPING BOX	349x298x146	1/240	1/260	-	-
	2-623224-1	PAPER PAD	-	2/240	2/260	-	-
	292906-9	SHIPPING BOX	463x330x200	-	-	1/640	1/520
	110455-2	AIR CAP	349x304x12	-	-	6/640	6/520
	8-912066-8	AIR CAP	1250x385x8	2/240	2/260	4/640	4/520
	623865-5	OUTER LABEL	102X102	1/240	1/260	1/640	1/520

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3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	-	623865-4	623865-1
SEALING	-	Tape	Tape

4.PACKAGING QUANTITY 包装数量

P/N	Inner	Middle	Outer
1473567-4	60 pcs/tray	60 x 4 + 1 empty tray = 240 pcs/inner box	240 pcs/carton
1473567-3	65 pcs/tray	65 x 4 + 1 empty tray = 260 pcs/inner box	260 pcs/carton
1827930-1	32 pcs/tray	32 x 10 + 1 empty tray = 320 pcs/inner box	640 pcs/carton
1827929-1	26 pcs/tray	26 x 10 + 1 empty tray = 260 pcs/inner box	520 pcs/carton

5. PACKING METHOD 包装方法

For 1473567-3/4:

5.1. Load specify qty as 4 into tray.

按4中规定数量将产品放入TRAY中。

5.2. Place another tray of onto previous tray with products.and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY，保证上下两个TRAY完全对齐。

5.3. Stack 4 trays with product one by one, then put an empty tray on the top

将装好产品的4个 TRAY 堆成一叠，最后在上面放一个空 TRAY。

5.4. Place stack trays on the paper pad , Then place another paper pad upon the cushion & wrap 5 stacked trays with tape.(Figure 1)

如图1所示，将一叠TRAY放在一纸板(2-623224-1)上，然后在装好产品的tray上再放一纸板(2-623224-1)。

将堆成一叠的5个TRAY用胶带固定。

方法：如右图所示，在横方向缠2条，纵方向缠1条，每条缠 3 圈。

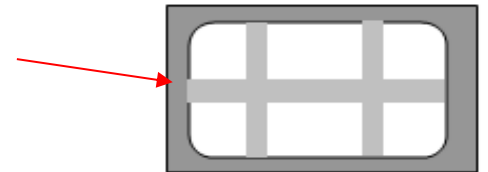


图 1(示意图仅作参考)



图 2(示意图仅作参考)

5. PACKING METHOD 包装方法

5.5. Set up a carton and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.6. Wrap the stack trays with two pieces of air cap (figure 2) and place into shipping box.

用两块气泡垫将包装好的一叠tray十字型地裹包好（如上图2示）并放入箱中。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

For 1827929/930-1:

5.1. Load specify qty as 4 into tray.

按4中规定数量将产品放入TRAY中(如产品是RoHS/EVL产品，需在tray上加贴Lead Free 标签1502410-x)。

注：端子的一面朝下放置。

5.2. Place another tray of onto previous tray with products and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY，保证上下两个TRAY完全对齐。

5.3. Stack 10 trays with product one by one, then put an empty tray on the top & wrap 11 stacked trays with tape.

将装好产品的10个TRAY堆成一叠，最后在上面放1个空TRAY。将堆成一叠的使11个TRAY用胶带固定。

方法：在长方向缠两道，在横方向上缠一道，每道各缠三圈，如下图3所示。



图 3

5.4. Set up an inner box.

折叠好一个内盒。

5.5. Place stack trays into the inner box.

将一叠TRAY放入内盒中。

5.6. Close cover of the inner box, place tape on the middle of three sides.

合上盖子，并在内箱三边的中间(除连接边外)各贴上一条大胶带。

5.7. Place an inner label on the middle of cover of box.

在箱盖的中间贴上内标签。

5. PACKING METHOD 包装方法

5.8. Set up a carton and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.9. Wrap one inner box with two pieces of air cap & place into carton.

用二块气泡垫将一个内盒十字交叉地裹住后并放入外箱中。

方法：如图4、图5所示，先用一块气泡垫(8-912066-8)在长方向将内盒包裹一圈，再用一块气泡垫(8-912066-8)在宽方向包裹一圈，然后放入外箱中，并在长方向的侧边各放一块对折好的气泡垫(110455-2)以填充箱中空隙。



图 4(用二块气泡垫将一个内盒十字交叉地裹住)



图 5(在长方向的侧边各放一块对折好的气泡垫以填充箱中空隙)

5.10. Repeat 5.9. once and place two pieces of bubble pack to fill the void of box.

如图6所示，重复步骤5.9. 一次，然后在宽方向各放一块气泡垫(110455-2)以填充箱中空隙。



图 6(在宽方向各放一块气泡垫以填充箱中空隙)

5.11. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。