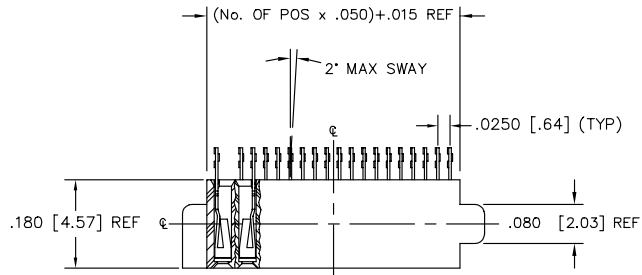


DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS ±.1 [3]	THREE PLACE DECIMALS ±.005 [.13]	ANGLES ± 5°		.050 x .050 SOCKET STRIP ASM	SFMH-1XX-XX-XX-D-XX-XX
TWO PLACE DECIMALS ±.01 [3]	FOUR PLACE DECIMALS ±.0020 [.051]				SHEET 1 OF 1



SFMH-1XX-XX-XX-D-XX-XX

No OF POSITIONS PER ROW
-05 THRU -50

LEAD STYLE
-02

PLATING SPECIFICATION

- L: LIGHT SELECTIVE GOLD: .000010 MIN. GOLD OVER .000050 MIN. NICKEL IN CONTACT AREA, .000003 MIN. GOLD OVER .000050 MIN. NICKEL ON REMAINDER
- F: FLASH SELECTIVE GOLD: .000003 MIN. GOLD OVER .000050 MIN. NICKEL ON ENTIRE CONTACT
- LT: LIGHT SELECTIVE GOLD, TIN ON TAIL: .000010 MIN. GOLD OVER .000050 MIN. NICKEL IN CONTACT AREA, .000075 MIN. BRIGHT ACID TIN ON REMAINDER OVER .000050 MIN. NICKEL ON REMAINDER
- LM: LIGHT SELECTIVE GOLD, MATTE TIN ON TAIL: .000010 MIN. GOLD OVER .000050 MIN. NICKEL IN CONTACT AREA, .000075 MIN. MATTE TIN ON REMAINDER OVER .000050 MIN. NICKEL ON REMAINDER.
- FM: FLASH SELECTIVE GOLD, MATTE TIN TAIL: .000003 MIN. GOLD OVER .000050 MIN. NICKEL IN CONTACT AREA, .000075 MIN. MATTE TIN ON REMAINDER OVER .000050 NICKEL ON REMAINDER

OPTIONS
-TR: TAPE & REEL

OPTIONSOPTIONS
-LC: LOCKING CLIP (SEE FIG. 1)
(USE TWO LC-05-TM CLIPS & SFMH-XX-D)
*SL: SOLDER LOCK (SEE FIG. 2)
(USE SFMH-XX-D-SL)
(10 POSITION MINIMUM)

BODY SPECIFICATION
-D: DOUBLE ROW
(USE SFMH-XX-D)

* NOT TOOLED

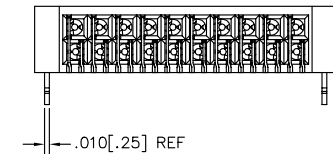
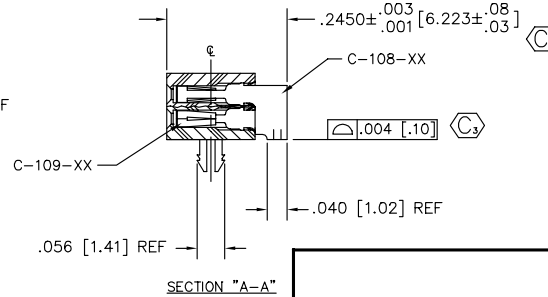
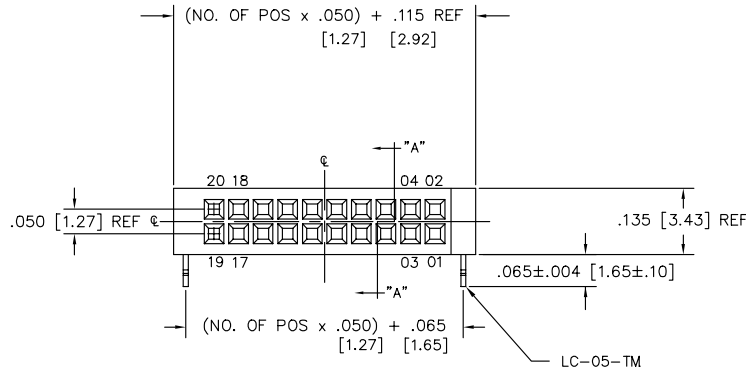


FIG. 1

SFMH-120-02-XX-D-LC SHOWN

- NOTES:
1. MIN. PUSHOUT FORCE: .5 lb.
 2. COPLANARITY: .004" MAX.
 3. (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.

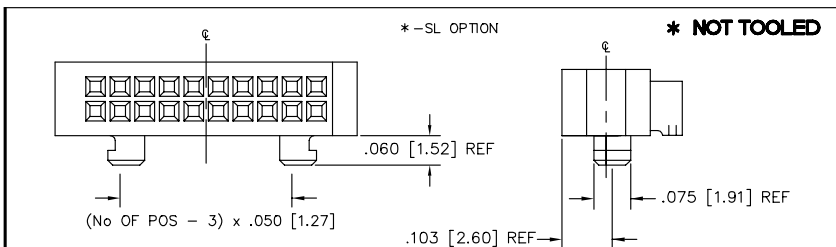
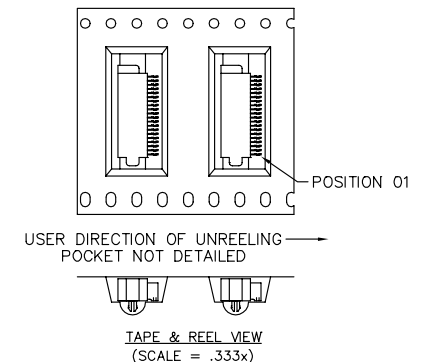
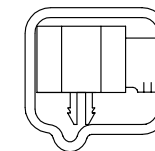


FIG. 2

(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIGURE 1)



MATERIAL:
BODY:
VECTRA E130
COLOR: BLACK

CONTACTS:
PHOS BRONZE

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY:
BRATCHER 9-23-97

SFMH-1XX-XX-XX-D-XX-XX
SHEET 1 OF 1

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