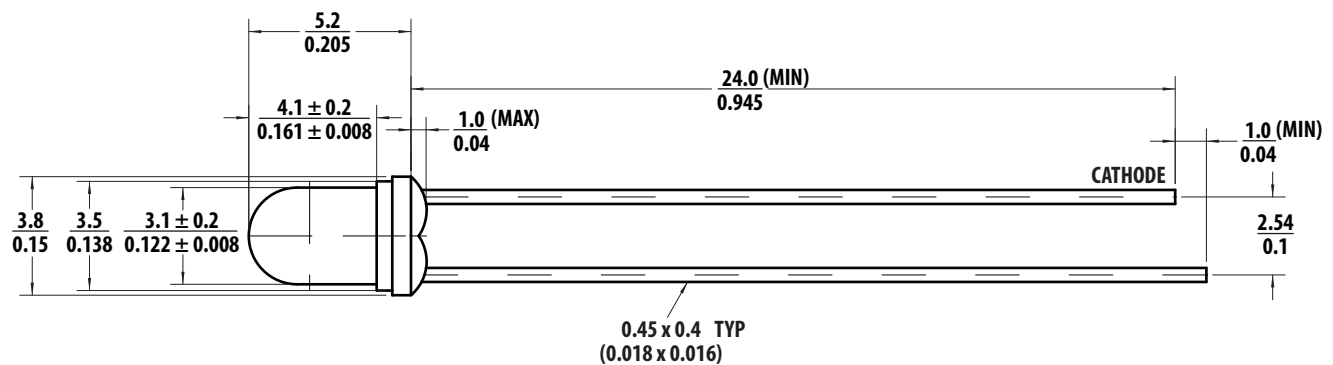


T-1 (3 mm) AlInGaP LED Lamps



- Status indicator
- Backlighting front panels
- Light pipe sources
- Lighted switches

- High luminous intensity output
- Low power consumption
- Choice of bright colors
 - Deep Red
 - Red
 - Red-Orange
 - Orange
 - Amber
 - Green
- High efficiency
- Versatile mounting on PCB or panel
- I.C. Compatible/low current requirement
- Popular T-1 diameter package
- Reliable and rugged
- RoHS compliant



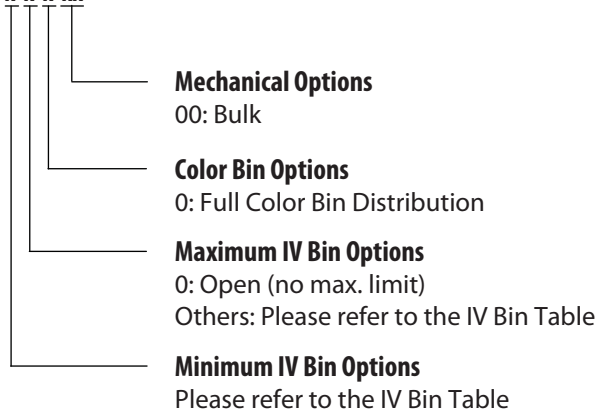
1. All dimensions are in millimeter (inches).
2. Tolerance is $\pm 0.25\text{mm}$ (.010) unless otherwise stated.
3. Lead spacing is measured where the leads emerge from the package.

Selection Guide

Color	Part Number	Package Description	Luminous Intensity, I_v (mcd) @ 20 mA			Viewing Angle, 2 $\theta_{1/2}$ (°)
			Min.	Typ.	Max.	
Deep Red	HLMP-Y651-G00xx	Untinted, Non-diffused	140	300		45
Red	HLMP-Y601-J00xx	Untinted, Non-diffused	240	680		
Red-Orange	HLMP-Y951-K00xx	Untinted, Non-diffused	310	680		
Yellow Orange	HLMP-Y901-J00xx	Untinted, Non-diffused	240	680		
	HLMP-Y902-J00xx	Tinted, Non-diffused	240	680		
Amber	HLMP-Y701-G00xx	Untinted, Non-diffused	140	400		
Green	HLMP-Y802-F00xx	Tinted, Non-diffused	110	240		

Part Numbering System

HLMP - Y x x x - x x x xx



Absolute Maximum Ratings at $T_A = 25^\circ\text{C}$

Parameter	HLMP-Yxxx	Units
DC Forward Current	20	mA
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	60	mA
Reverse Voltage ($I_R = 100\mu\text{A}$)	5	V
Junction Temperature	110	$^\circ\text{C}$
Power Dissipation	48	mW
Storage Temperature Range	-40 to +100	$^\circ\text{C}$
Operating Temperature Range	-40 to +100	$^\circ\text{C}$
Solder Temperature	260 $^\circ\text{C}$ 5 sec	

Electrical /Optical Characteristic at $T_A = 25^\circ\text{C}$

Description	Symbol	Part Number	Min.	Typ.	Max.	Units	Test Conditions
Peak Wavelength	λ_{PEAK}	HLMP-Y651 HLMP-Y601 HLMP-Y951 HLMP-Y90x HLMP-Y701 HLMP-Y802-F00xx		652 633 622 611 595 575		nm	Measurement at peak
Dominant Wavelength	λ_d	HLMP-Y651 HLMP-Y601 HLMP-Y951 HLMP-Y90x HLMP-Y701 HLMP-Y802-F00xx	635.0 620.0 610.0 599.5 582.0 564.5	638.0 627.0 615.0 605.0 592.0 572.0	646.0 635.0 620.0 610.5 597.0 576.5	nm	Note 1
Spectrum Half Width	$\Delta\lambda$	HLMP-Y651 HLMP-Y601 HLMP-Y951 HLMP-Y90x HLMP-Y701 HLMP-Y802-F00xx		15 15 17 17 15 11		nm	
Forward Voltage	V_F	HLMP-Y651 HLMP-Y601 HLMP-Y951 HLMP-Y90x HLMP-Y701 HLMP-Y802-F00xx		2.0 2.0 2.0 2.0 2.0 2.1	2.2 2.2 2.2 2.4 2.2 2.4	V	$I_F = 20\text{mA}$ (Figure 1)

Notes:

1. The dominant wavelength, λ_d , is derived from the Chromaticity Diagram and represents the color of the lamp.

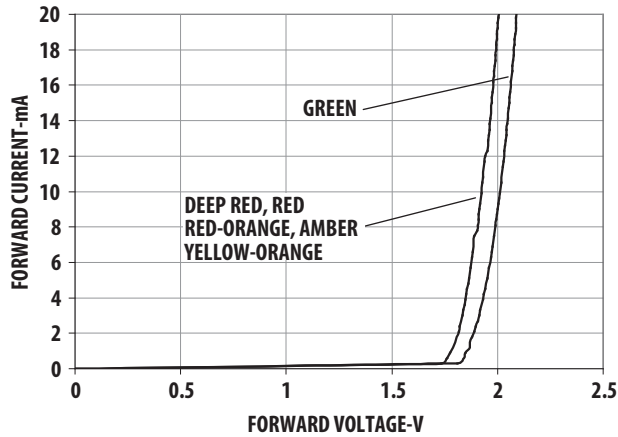


Figure 1. Forward Current vs. Forward Voltage.

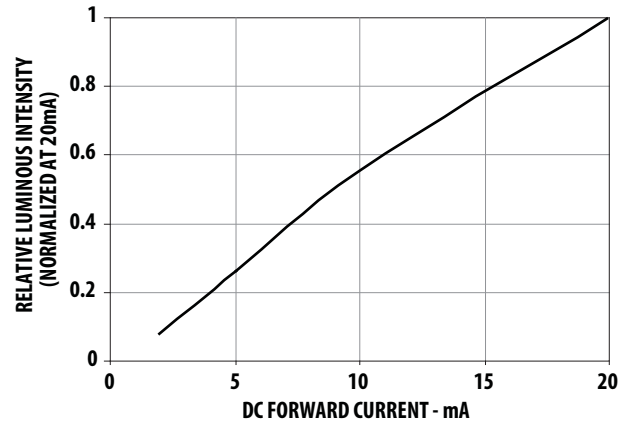


Figure 2. Relative Luminous Intensity vs. Forward Current.

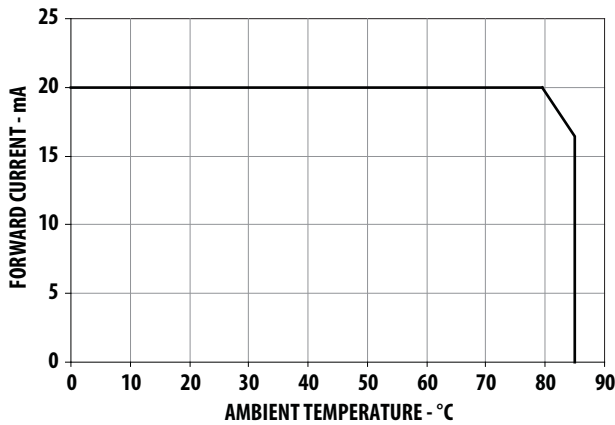


Figure 3. Ambient Temperature vs. Maximum DC Forward Current.

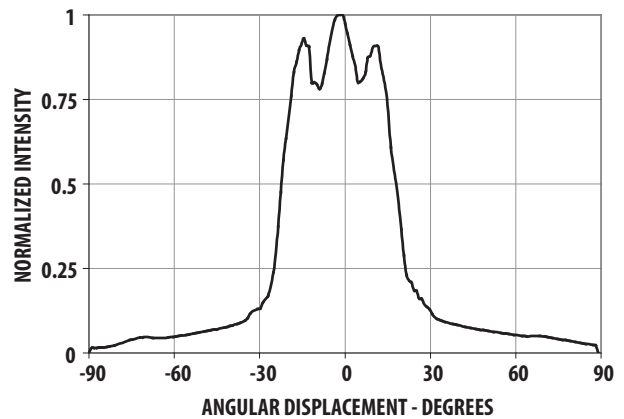


Figure 4. Relative Luminous Intensity vs. Angular Displacement for HLMP-Y651, HLMP-Y601, HLMP-Y951 and HLMP-Y701.

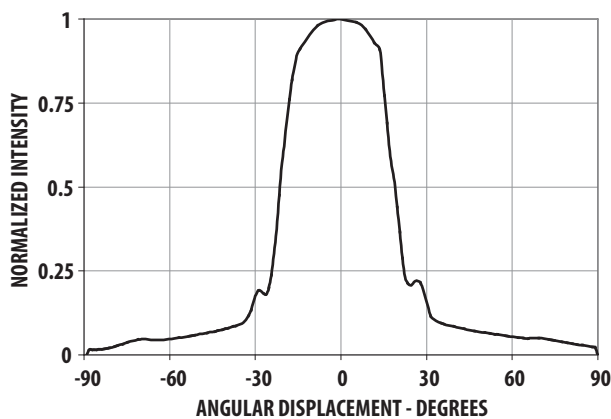


Figure 5. Relative Luminous Intensity vs. Angular Displacement for HLMP-Y90x and HLMP-Y80x.

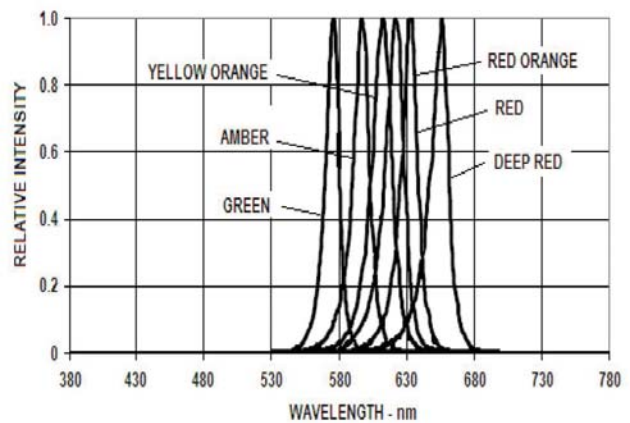


Figure 6. Wavelength vs. Relative Luminous Intensity.

Intensity Bin Limits

Bin	Intensity Range (mcd)	
	Min.	Max.
F	110.0	140.0
G	140.0	180.0
H	180.0	240.0
J	240.0	310.0
K	310.0	400.0
L	400.0	520.0
M	520.0	680.0
N	680.0	880.0
P	880.0	1150.0
Q	1150	1500

Tolerance for each bin limit is 15%.

Color Bin Limits Table

Color	Category #	Lambda (nm)	
		Min.	Max.
Red-Orange	1	610.5	613.5
	2	613.5	616.5
	3	616.5	619.5
Yellow-Orange	2	599.5	602.0
	3	602.0	604.5
	4	604.5	607.5
	5	607.5	610.5
Amber	1	584.5	587.0
	2	587.0	589.5
	4	589.5	592.0
	6	592.0	594.5
	7	594.5	597.0
Green	2	573.5	576.5
	3	570.5	573.5
	4	567.5	570.5
	5	564.5	567.5

Tolerance for each bin limit is ± 1.0 nm.

Precautions:

Assembly method:

This product is not meant for auto-insertion.

Lead Forming:

- The leads of an LED lamp may be preformed or cut to length prior to insertion and soldering into PC board.
- If lead forming is required before soldering, care must be taken to avoid any excessive mechanical stress induced to LED package. Otherwise, cut the leads of LED to length after soldering process at room temperature. The solder joint formed will absorb the mechanical stress of the lead cutting from traveling to the LED chip die attach and wirebond.
- During lead forming, the leads should be bent at a point at least 3mm from the base of the lens. Do not use the base of the lead frame as a fulcrum during forming. Lead forming must be done before soldering at normal temperature.
- It is recommended that tooling made to precisely form and cut the leads to length rather than rely upon hand operation.

Precautions: (cont.)

Soldering Conditions:

- Care must be taken during PCB assembly and soldering process to prevent damage to LED component.
- The closest LED is allowed to solder on board is 1.59 mm below the body (encapsulant epoxy) for those parts without standoff.
- Recommended soldering conditions:

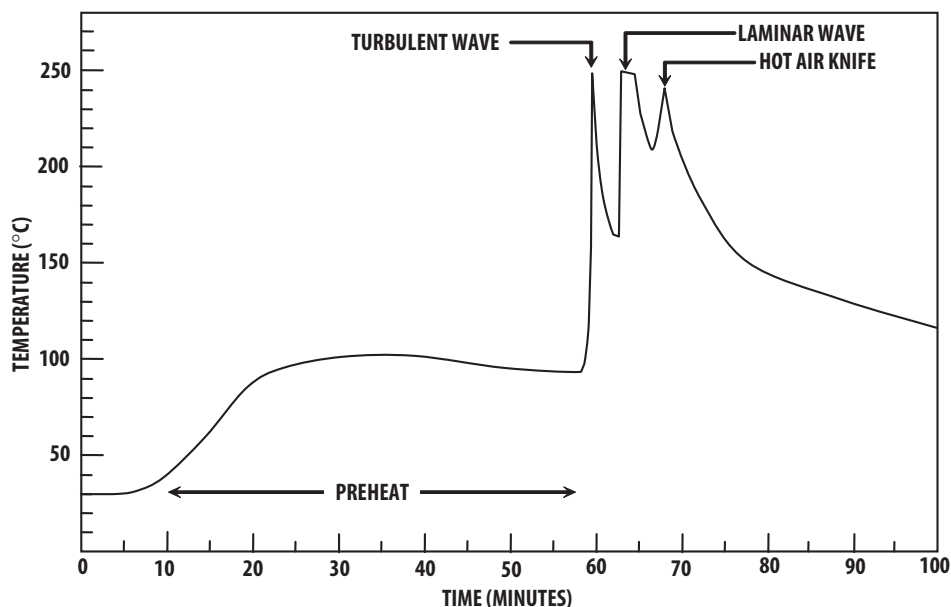
	Wave Soldering	Manual Solder Dipping
Pre-heat Temperature	105°C Max.	–
Pre-heat Time	60 sec Max.	–
Peak Temperature	250°C Max.	260°C Max.
Dwell Time	3 sec Max.	5 sec Max.

- Wave soldering parameter must be set and maintained according to recommended temperature and dwell time in the solder wave. Customer is advised to periodically check on the soldering profile to ensure the soldering profile used is always conforming to recommended soldering condition.

- If necessary, use fixture to hold the LED component in proper orientation with respect to the PCB during soldering process.
- Proper handling is imperative to avoid excessive thermal stresses to LED components when heated.
- Therefore, the soldered PCB must be allowed to cool to room temperature, 25°C, before handling.
- Special attention must be given to board fabrication, solder masking, surface plating and lead holes size and component orientation to assure solderability.
- Recommended PC board plated through hole sizes for LED component leads:

LED Component Lead Size	Diagonal	Plated Through Hole Diameter
0.457 x 0.457 mm (0.018 x 0.018 inch)	0.646 mm (0.025 inch)	0.976 to 1.078 mm (0.038 to 0.042 inch)
0.508 x 0.508 mm (0.020 x 0.020 inch)	0.718 mm (0.028 inch)	1.049 to 1.150 mm (0.041 to 0.045 inch)

Note: Refer to application note AN1027 for more information on soldering LED components.



Recommended solder:
Sn63 (Leaded solder alloy)
SAC305 (Lead free solder alloy)

Flux: Rosin flux

Solder bath temperature:
245°C ± 5°C (maximum peak
temperature = 250°C)

Dwell time: 1.5 sec - 3.0 sec
(maximum = 3sec)

Note: Allow for board to be
sufficiently cooled to room
temperature before exerting
mechanical force.

Figure 7. Recommended wave soldering profile.

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